

# Measuring, Control and Sensor Technology

## Product catalogue 2022

ProMinent®

Focus on  
**YOU**



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Heidelberg, January 2022

# Product Catalogue Volume 2

## Measuring, Control and Sensor Technology



### Precision by design

Precise sensor technology and high-performance measuring and control technology are the guarantee of process reliability when metering liquid media.

#### Chapter 1

A wealth of DULCOTEST **sensors** for precisely recording the most diverse parameters in real time.

#### Chapter 2

**Controllers** introduce consistent quality into your process. From the simple conversion of measuring signals to controllers optimised for complex, application-specific control tasks.

#### Chapter 3

Fully assembled **measuring and control systems**, which are designed for measuring drinking water, cooling water and waste water. The ready-wired plug & play modules, with perfectly matched components, are ready for fast and easy installation.

#### Chapter 4

Measuring and control systems for cooling water treatment

#### Chapter 5

Swimming pool water treatment

### We're there for you

We're happy to help you select the right products. We'd be pleased to advise you on integrating particular components into your individual metering processes.

Give us a call! We look forward to hearing from you.

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**We can also support you by phone when selecting the right products and, in many cases, optimising entire applications. With more complex requirements, our consultants will hand the task over to a field sales colleague, who will then clarify your requirements in person on site.**

### After-sales service

Our service technicians are on hand to help you. Whether for the initial installation or maintenance and repair work. We're happy to help!

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## Hydrogen peroxide sensor PEROX H 3E-mA

Sensor for the measurement of hydrogen peroxide without cross-sensitivity to free chlorine and peracetic acid. Suitable for use with fast control processes, even in moderately contaminated water, and for reliable measurement from 0.2 ppm  $\text{H}_2\text{O}_2$

- Measured variable hydrogen peroxide without cross-sensitivity to free chlorine and peracetic acid
- Sensitive measuring range from 0.2 mg/l
- Fast processes can be controlled through the sensor's rapid response time in conjunction with fast external temperature measurement for temperature correction
- Reliable measurement even after periods of absence of hydrogen peroxide thanks to pulsed, self-regenerating measuring electrode
- Low measuring range provided by a system containing 3 electrodes
- Membrane-covered sensor minimises faults caused by changing flow
- An integrated transmitter and the signal cable's plug-in connector make for an easy installation

For more information see page → 58



## Peracetic acid sensor PAA 2-3E-mA

Sensor for measuring even low concentrations of peracetic acid without cross-sensitivity to hydrogen peroxide even in waste water (pre-cleaned)

- Measured variable: peracetic acid, without cross-sensitivity to the accompanying chemical, hydrogen peroxide
- Low dependence on flow, reduced faults caused by substances in the water and films of dirt, thanks to a membrane protecting the measuring electrodes
- Sensitive measuring range from 0.02 mg/l provided by potentiometric system containing 3 electrodes
- Measured values for monitoring or fast control due to short sensor response time < 30 s
- An integrated transmitter and the signal cable's plug-in connector make for an easy installation

For more information see page → 54

## pH sensor PHEF-DJ 112 SE



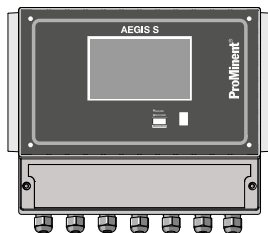
pH sensor with double diaphragm (double junction) optimised for acid water containing fluoride at up to 60 °C/8 bar

- Electrochemical combination probe: pH and reference electrode integrated
- Precise and reliable pH measurement in water containing fluoride with low pH enables efficient processes and excellent process reliability
- A special pH glass and dirt-repellent double junction can extend the service life of the sensor and thereby minimise downtimes as well as maintenance requirements
- The combination of hydrofluoric acid-resistant glass and PTFE double junction makes the sensor suited to gas scrubbing applications where fluoride and dirt may be encountered at the same time
- Twist protection for the sensor cable connected ensures that the cable can remain connected during installation and removal of the sensor, reducing moisture on the plug-in contacts

For more information see page → 73



# New Measuring, Control and Sensor Technology Products



## Controller AEGIS S

AEGIS S is a controller designed for use in evaporation cooling systems, cooling towers and air scrubbers. AEGIS S continually measures the electrolytic conductivity and controls the process water's bleeding. The device controls biocide metering by means of time-based intermittent metering or controls biocide metering depending on measurements.

The colour 5" touchscreen display allows the AEGIS S to be operated and configured with ease. Configurations and information about the measured values can be quickly and easily exported for documentation purposes using a USB stick.

- Colour 5" touchscreen display ensures simple operation and configuration
- Live view of the cooling tower with animated cooling circuit provides a quick overview
- PC application for simulating and configuring the controller
- Modbus RTU and Modbus TCP interfaces enable linking to a higher level of integration
- USB connector for exporting configuration data and updates makes it easier to transfer configurations
- Forced bleeding: Performs bleeding based on time or measured values before biocide metering
- Bleeding lock: Blocks bleeding once the biocide has been metered

For more information see page → 220

## Functional module (F-module) for DULCOMARIN 3

Together with the DULCOMARIN 3, the functional module (F-module) controls the water circuit of a swimming pool and is connected to a compact unit via CAN bus.

The compact unit clearly visualises the water circuit and documents the supply of fresh water.

The circulation capacity of the circulating pumps adapts to the water quality in Eco!Mode operating mode, thereby reducing ongoing energy costs and saving chemicals.

- Visualisation of the entire system via the controller's 7" display, the web server and VNC viewer
- Activation of Eco!Mode to reduce the rate of circulation in line with water quality
- Overview of the daily volume of fresh water
- Control of the swimming pool's water circuit

For more information see page → 207

## Webcam function for DULCOMARIN 3

Using the new web cam function, you can conveniently see your pool on the DULCOMARIN 3 display and via the web browser on your PC or mobile device.

The web cam for DULCOMARIN 3 runs in conjunction with the F-module. It is pre-configured and is connected via the cNet port. Being of protection class IP 67, the web cam can be used indoors and outdoors.

For more information see page → 208



## Modbus RTU gateway for PROFINET for DULCOMARIN 3

The new gateway Modbus RTU for Profinet makes simple connections and communication between DULCOMARIN 3 and a programmable logic controller (PLC) possible via Profinet. Data for up to 16 swimming pools can then be transferred to one central PLC.

- All DULCOMARIN 3 measurement data is contained in the Profinet protocol
- Setting setpoints and switching over to Eco!Mode via Profinet
- Simple commissioning thanks to preconfigured module
- A sample project that works with the Siemens TIA Portal is available to download

For more information see page → 209



# DULCONNEX: IIoT Solution for Digital Fluid Management

## Smart Process Monitoring – Any time, Anywhere



Improved process safety, reliability and transparency due to real-time monitoring, individual alarms and automated reports.



ProMinent's DULCONNEX is the cloud-based IIOT solution which enables digital fluid management by connecting smart pumps, controllers and sensors:

- DULCONNEX Platform
- DULCONNEX API
- DULCONNEX Gateway
- DULCONNEX Blue

DULCONNEX is based on robustly networked products that can be individually adapted to operating conditions. As all the components of a system are networked, metering pumps, disinfection systems, controllers and sensors can interact in an optimised manner – increasing process reliability and system efficiency.

### Location-independent system monitoring in real time

With DULCONNEX, you always have access to all key data and measured values for your installations. Monitor the status of your system in real time and benefit from continuous documentation. Check your device data safely and reliably when you're not on site. Simply use the terminal device of your choice: smartphone, tablet or PC. Configurable alarms and messages inform you of relevant events 24/7.

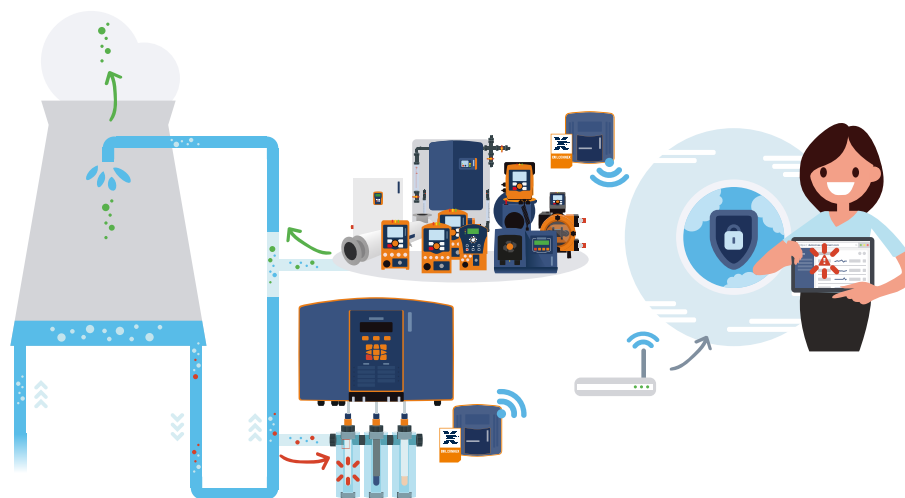
Be in a position to act promptly at all times with DULCONNEX. Whether cooling water, swimming pool water, industrial and process water or drinking water – DULCONNEX supports you in ensuring the reliable treatment of your fluids.

## Reference Cooling Tower

In cooling water treatment, the AEGIS II cooling tower controller processes the most diverse parameters (e.g., pH, ORP, chlorine, conductivity, temperature and water flow) and controls the metering of biocides, inhibitors, stabilisers and dispersants, among others.

Apart from individually adaptable alarm conditions, connecting your cooling tower to DULCONNEX above all offers automatic and continuous documentation of the process data recorded by the AEGIS II and the connected metering pumps, enabling you to log the hygiene-compliant operation conforming to the relevant regulations without the risk of tampering.

Whether you wish to record the metering of chemicals or the water parameters affected by them, DULCONNEX provides you with access to value diagrams and summarised reports anywhere and at any time. By connecting liquid level measuring devices, you can also avoid shortages when metering.

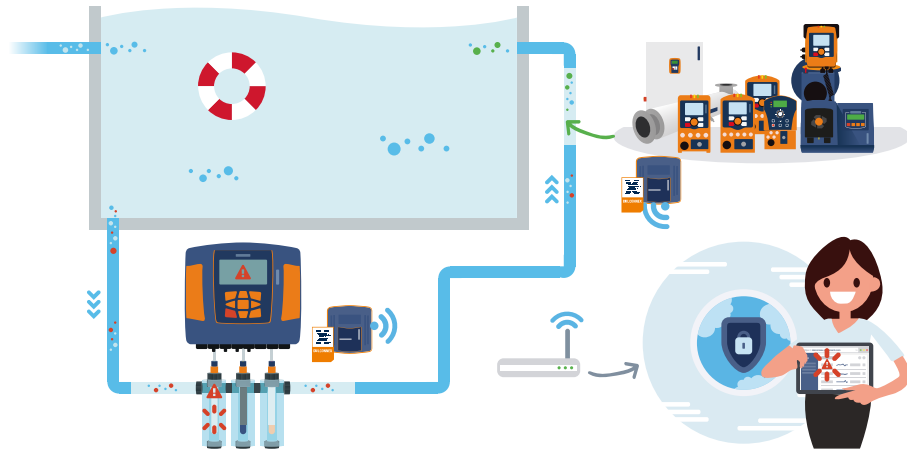


# DULCONNEX: IIoT Solution for Digital Fluid Management

## Reference Swimming Pool

DULCONNEX helps you to avoid downtimes, saving you the need to check on the individual controllers, pumps and UV systems in your pools. You can control the pH, chlorine and temperature values of controllers irrespective of your location, and also access the status of other connected components. Whether you wish to monitor the correct metering of chemicals or the status of disinfection systems, DULCONNEX immediately informs you by e-mail about every fault or limit violation, thanks to individually configurable alarms.

DULCONNEX continuously logs the water values of your swimming pool installations, making them available to you in the form of value diagrams and summarised reports. That way you can always ensure a smooth and carefree swimming pool operation.



## Your Benefits of Digital Fluid Management



- **Complete overview of all your devices and installations** – any time and from anywhere.
- **Reliable saving of your complete value history** including alarms and warnings that occur.
- **Individual alarms by e-mail** – Keep up to date at all times.
- **Continuous logging and automatic reports** – Documentation and evidence of correct operation.
- **Clear visualisation** – Graphic display of value and parameter combinations.
- **Access via the web** – Simply use any of your smart devices with an installed browser. You do not need an additional app nor a permanent link to the connected device.

The DULCONNEX Platform can be accessed at <https://dulconnex.prominent.com>. Please contact us for free access to try out the solution and send us your questions.

## Privacy and data security

The architecture of DULCONNEX is already designed to achieve maximum safety and reliably protect your data. For example, there is a systematic separation of user-specific data and measured values. In addition, all measured values are anonymised internally and the entire system is regularly inspected by professional IT safety service providers for possible safety gaps.

### Examples of relevant safety measures:

- Encryption in accordance with the latest state of the art
- Multiple redundant data memories
- Systematic control of the equipment ownership



# DULCONNEX: IIoT Solution for Digital Fluid Management

## Constantly growing portfolio of supported products

We are continuously and relentlessly working to extend our range of solutions. The list below contains just some of the devices and systems supported as standard to date. We also support the connection of additional components via flexibly combinable modules with digital or analogue inputs. This enables older devices (such as the chlorine dioxide system Bello Zon CDLb) or other manufacturers' components (such as liquid level gauges, water meters, gas detectors) to be connected.

- **Controller**
  - DULCOMETER diaLog DACb
  - AEGIS II
  - SlimFLEX 5a
- **Pumps**
  - gamma/ X
  - gamma/ XL
  - DULCOFLEX DFXa
  - DULCOFLEX DFYa
  - sigma/ X
  - DULCOFLEX DF4a
- **Water treatment and disinfection systems**
  - UV systems DULCODES MP, LP/LP certified/LP F&B/LP-PE
  - Chlorine dioxide systems Bello Zon CDLb, CDKd and CDVd
  - Electrolysis system CHLORINSITU IIa 60–2500 g/h
- **Industrial standard signals via dedicated I/O modules**
  - Digital inputs (relays, with counters too)
  - Analogue inputs (4...20 mA)

## DULCONNEX Gateway

Our DULCONNEX Gateway enables all smart products to be connected to our web-based fluid management platform.

Using a gateway matched to the relevant product guarantees smooth and reliable operation. The customer must provide a WiFi access point with an internet connection in order to communicate with the DULCONNEX Platform.



	Suitable for product	Order no.
<b>DULCONNEX Gateway AGIb</b>	AEGIS II	1098723
<b>DULCONNEX Gateway DACb</b>	DULCOMETER diaLog DACb	1098756



# 1.1 Overview of Sensor Technology DULCOTEST

## 1.1.1

### Selection Guide

#### Selection guide for pH sensors DULCOTEST

Sensor type	Typical applications	Remarks	pH range	Max. temperature and max. pressure	Loading with particles/solid matter in the application	Reference	Dia-phragm
<b>PHES</b>	Drinking water, swimming pool water		1 to 12	60°C / 3 bar	None to low levels	Ag/AgCl	1x ceramic
<b>PHEK</b>	Swimming pool water, aquariums	Plastic sensor shaft for greater safety during handling, e.g. end customers in the private swimming pool sector	1 to 12	60°C / 3 bar	None to low levels	Ag/AgCl	1x ceramic
<b>PHEP/PHEPT</b>	Drinking water, swimming pool water, process water	PHEPT with integrated temperature sensor	1 to 12	80°C / 6 bar	None to low levels	Ag/AgCl with AgCl reservoir	1x ceramic
<b>PHED</b>	Process water, electroplating	Chemically contaminated water, e.g. $\text{Cr}^{6+}$ , $\text{CN}^-$	1 to 12			Ag/AgCl with AgCl reservoir	2x ceramic; double junction
<b>PHEN</b>	Chemically contaminated water, low-conductivity water $\geq 50 \mu\text{S}/\text{cm}$	Reference electrolyte is introduced into the sensor using external bottles and can be topped up	1 to 12	80°C / no overpressure	None to low levels	Ag/AgCl with AgCl reservoir	1x ceramic
<b>PHER</b>	Industrial and public waste water, cooling towers	Dirt-repellent PTFE diaphragm	1 to 12	80°C / 6 bar	Low to medium levels	Ag/AgCl with AgCl reservoir	1x PTFE
<b>PHER-DJ</b>	Reverse osmosis (conductivity $\geq 10 \mu\text{S}/\text{cm}$ ), acid and alkaline gas scrubbers (without fluoride, HF), general applications with chemical pollution that may attack the reference system	Dirt-repellent PTFE diaphragm and a double junction to protect the reference system	1 to 12	80°C / 6 bar	Low to medium levels	Ag/AgCl with AgCl reservoir	2xPTFE; double junction
<b>PHEI</b>	Industrial and public waste water, cooling towers	Long service life thanks to large volume of reference electrolyte, double junction and large PTFE diaphragm, 3/4" NPT screw-in thread	1 to 12	80°C / 6 bar	Low to medium levels	Ag/AgCl with AgCl reservoir	1x PTFE; 1x ceramic; double junction
<b>PHEx</b>	Suspensions, sludge, emulsions	Open ring diaphragm	1 to 12	25°C / 16 bar	Medium to high levels	Ag/AgCl with AgCl reservoir	Open ring diaphragm
<b>PHEF</b>	Media containing fluoride with low pH values, e.g. etching solutions containing fluoride in electroplating	Special pH glass with increased resistance to HF	0 to 12	50°C / 7 bar	Low to medium levels	Ag/AgCl	1x HDPE
<b>PHEF-DJ</b>	Media containing fluoride with low pH values, e.g. gas scrubbers where gases containing fluoride are scrubbed	Special pH glass with increased resistance to HF	1 to 12	60°C / 8 bar	Low to medium levels	Ag/AgCl	2xPTFE; double junction
<b>PHEP-H</b>	Process water with high pH values ( $> \text{pH } 12$ )	Special pH glass with increased resistance to high pH values	3 to 14	80°C / 6 bar	None to low levels	Ag/AgCl	1x ceramic

**Note:**All DULCOTEST pH and ORP sensors are made using lead-free glass (RoHS-compliant)



# 1.1 Overview of Sensor Technology DULCOTEST

## Selection guide for ORP sensors DULCOTEST

Sensor type	Typical applications	Remarks	Material of sensor pin	Max. temperature and max. pressure	Loading with particles/solid matter in the application	Reference	Dia-phragm
RHES Pt	Drinking water, swimming pool water		Platinum (Pt)	60°C / 3 bar	None to low levels	Ag/AgCl	1x ceramic
RHES Au	Swimming pool water	ORP sensors with gold electrodes are not susceptible to hydrogen, which is produced through the generation of chlorine by open electrolysis systems. What's more, gold electrodes are well suited to ozone applications.	Gold (Au)	60°C / 3 bar			
RHEK Pt	Swimming pool water, aquariums	Plastic sensor shaft for greater safety during handling; e.g. end customers in the private swimming pool sector	Platinum (Pt)	60°C / 3 bar	None to low levels	Ag/AgCl	1x ceramic
RHEKL Pt	Swimming pool water, aquariums	Horizontal installation is possible thanks to two diaphragms	Platinum (Pt)	60°C / 3 bar	None to low levels	Ag/AgCl	2x ceramic
RHEP Pt	Drinking water, swimming pool water, process water		Platinum (Pt)	80°C / 6 bar	None to low levels	Ag/AgCl with AgCl reservoir	1x ceramic
RHEP Au	Drinking water, swimming pool water, process water	ORP sensors with gold electrodes are not susceptible to hydrogen, which is produced through the generation of chlorine by open electrolysis systems. What's more, gold electrodes are well suited to ozone applications	Gold (Au)	80°C / 6 bar	None to low levels	Ag/AgCl with AgCl reservoir	1x ceramic
RHEN Pt	Chemically contaminated water Low-conductivity water $\geq 50 \mu\text{S/cm}$	Reference electrolyte is introduced into the sensor using external bottles and can be topped up	Platinum (Pt)	80°C / no overpressure	None to low levels	Ag/AgCl with AgCl reservoir	1x ceramic
RHER Pt	Industrial and public waste water, cooling towers	Dirt-repellent PTFE diaphragm	Platinum (Pt)	80°C / 6 bar	Low to medium levels	Ag/AgCl with AgCl reservoir	1x PTFE
RHER-DJ	Reverse osmosis (conductivity $\geq 10 \mu\text{S/cm}$ ) General applications with chemical pollution that may attack the reference system	Dirt-repellent PTFE diaphragm and a double junction to protect the reference system	Platinum (Pt)	80°C / 6 bar	Low to medium levels	Ag/AgCl with AgCl reservoir	2xPTFE; double junction
RHEIC	Industrial and public waste water, cooling towers	Long service life thanks to large volume of reference electrolyte, double junction and large PTFE diaphragm 3/4" NPT screw-in thread	Platinum (Pt)	80°C / 6 bar	Low to medium levels	Ag/AgCl with AgCl reservoir	1x PTFE; 1x ceramic; double junction
RHEX	Suspensions, sludge, emulsions	Open ring diaphragm	Platinum (Pt)	25°C / 16 bar	Medium to high levels	Ag/AgCl with AgCl reservoir	Open ring diaphragm

**Note:**All DULCOTEST pH and ORP sensors are made using lead-free glass (RoHS-compliant)



# 1.1 Overview of Sensor Technology DULCOTEST

Selection guide for DULCOTEST amperometric sensors

Measured variable	Applications	Graduated measuring ranges	Connection to DULCOMETER	Sensor type
Free chlorine	Drinking water, swimming pool water	0.01–100 mg/l	D1C, DAC	CLE 3-mA-xppm, CLE 3.1-mA-xppm
Free chlorine	Process and waste water	10 - 200 mg/l	D1C, DAC	CLR 1-mA
Free chlorine	Drinking water, swimming pool water	0.01 - 10 mg/l	DULCOMARIN	CLE 3-CAN-P-xppm, CLE 3.1-CAN-P-xppm
Free chlorine	Swimming pool, unpolluted drinking and process water, in situ electrolysis (without diaphragm), in the event of film formation with hydrodynamic cleaning	0.02-10 mg/l	D1C, DAC, AEGIS II	CLO 1-mA-xppm
Free chlorine	Swimming pool, unpolluted drinking and process water, in situ electrolysis (without diaphragm), in the event of film formation with hydrodynamic cleaning	0.01-10 mg/l	DULCOMARIN	CLO 1-CAN-P-xppm
Free chlorine	Hot water up to 70 °C (legionella), in situ electrolysis, in the event of film formation together with hydrodynamic cleaning	0.02-2 mg/l	D1C, DAC, AEGIS II	CLO 2-mA-2ppm
Free chlorine	Drinking water, swimming pool water	0.01–50 mg/l	DMT	CLE 3-DMT-xppm
Free chlorine	Drinking water, swimming pool water	0.05-5 mg/l	COMPACT	CLB 2-µA-xppm
Free chlorine	Drinking water, swimming pool water	0.05-5 mg/l	COMPACT	CLB 3-µA-xppm
Free chlorine	Cooling, process and waste water, water with higher pH values (stable); sea water (free chlorine exists as bromine)	0.01-10 mg/l	D1C, DAC, AEGIS II	CBR 1-mA-xppm
Total available chlorine / free chlorine	Swimming pool water with organic chlorine disinfectants and in-situ electrolysis (without diaphragm)	0.02 - 10 mg/l	D1C, DAC, AEGIS II	CGE 3-mA-ppm
Total available chlorine / free chlorine	Swimming pool water with organic chlorine disinfectants and in-situ electrolysis (without diaphragm)	0.01–10 mg/l	DULCOMARIN	CGE 3-CAN-P-xppm
Total chlorine	Drinking water, process water and waste water	0.01–20 mg/l	D1C, DAC, AEGIS II	CTE 1-mA-xppm
Total chlorine	Drinking water, process water and waste water	0.01–10 mg/l	DMT	CTE 1-DMT-xppm
Total chlorine	Drinking water, process water and waste water	0.01–10 mg/l	DULCOMARIN	CTE 1-CAN-P-xppm
Combined chlorine	Swimming pool water	0.02–2 mg/l	DAC	CTE 1-mA-2 ppm + CLE 3.1-mA-2 ppm
Combined chlorine	Swimming pool water	0.01–10 mg/l	DULCOMARIN	CTE 1-CAN-P-xppm + CLE 3.1-CAN-xppm
Total available bromine	Cooling water, waste water, swimming pool water, spa pool water, bromine with BCDMH	0.01-10 mg/l	D1C, DAC	BCR 1-mA (replaces earlier type BRE 1)
Total available bromine	Cooling water, swimming pool water, spa pool water with organic or inorganic bromine compounds	0.02-10 mg/l	DULCOMARIN	BRE 3-CAN-10ppm
Free + combined bromine	Cooling water, process water, waste water, water with higher pH values (stable); sea water	0.02-20 mg/l	D1C, DAC, AEGIS II	CBR 1-mA-xppm
Free + combined bromine	Cooling water, process water, waste water, water with higher pH values (stable); sea water	0.02-20 mg/l	DULCOMARIN	CBR 1-CAN-P-10 ppm
Chlorine dioxide	Drinking water	0.01–10 mg/l	D1C, DAC	CDE 2-mA-xppm
Chlorine dioxide	Bottle washing system	0.02–2 mg/l	D1C, DAC	CDP 1-mA-xppm
Chlorine dioxide	Hot water up to 60 °C, cooling water, waste water, irrigation water	0.01-10 mg/l	D1C, DAC, DULCOMARIN	CDP 1-mA-xppm, CDR 1-CAN-xppm
Chlorite	Drinking water, washing water	0.02–2 mg/l	D1C, DAC, DULCOMARIN	CLT 1-mA-xppm, CLT 1-CAN-xppm
Ozone	Drinking water, swimming pool water	0.02–2 mg/l	D1C, DAC	OZE 3-mA-2 ppm
Ozone	Process water, cooling water	0.01–10 mg/l	D1C, DAC	OZR 1-mA-xppm
Dissolved oxygen	Clarification plant aeration tanks, fish farming, drinking water, surface water	0.1–20 mg/l	D1C, DAC	DO 3-mA-xppm

# 1.1 Overview of Sensor Technology DULCOTEST

Measured variable	Applications	Graduated measuring ranges	Connection to DULCOMETER	Sensor type
Dissolved oxygen	Clarification plant aeration tanks	0.1–10 mg/l	D1C, DAC	DO 2-mA-xppm
Peracetic acid	CIP (cleaning in place), aseptic foodstuff filling	1–2000 mg/l	D1C, DAC, AEGIS II	PAA 1-mA-xppm
Peracetic acid	Waste water, low concentrations	0.02–20 mg/l	D1C, DAC	PAA 2-3E-mA-xppm
Hydrogen peroxide	Clear water, fast control	1–2000 mg/l	DAC	PEROX-H2.10
Hydrogen peroxide	Process water, swimming pool water	20–2000 mg/l	D1C, DAC	PER1-mA-2000 ppm
Hydrogen peroxide	Swimming pool water, plant irrigation water, low concentrations	0.2–500 mg/l	D1C, DAC	PEROX H-3E-mA-xppm

## Conductivity sensor selection guide

Conductivity > 20 mS/cm and/or film-forming medium and/or chemically aggressive medium

yes ☐

☐ no

inductive conductivity measurement

conductive conductivity measurement

Compact controller can be used in the application?

yes ☐

☐ no

Do the following conditions exist?  
aggressive chemicals,  
with the exception of lyes and/or  
Temperatures > 80 °C and/or  
measured value < 200 µS/cm

Type ICT 8  
for installation in pipes  
with adapter accessory,  
for immersion with  
immersion fitting  
accessory

Further selection according to summary table:

- ☐ Measuring range
- ☐ Material (chemical compatibility)
- ☐ Temperature
- ☐ hydraulic process connection
- ☐ electrical connection
- ☐ Compatibility of measuring and control units

yes ☐

☐ no

Series ICT 2

Installation in pipes  
with stainless steel  
flange accessory

For immersion with  
accessory:  
immersion fitting  
IMA - ICT 2

Type ICT 5

for installation  
in pipes

Type ICT 5-  
for immersion

Product ranges LF, LMP, CK, CCT



## 1.2 Amperometric Sensors DULCOTEST

### 1.2.1

Amperometric Sensors for Chlorine, Bromine, Chlorine Dioxide, Chlorite, Ozone, Dissolved Oxygen, Peracetic Acid and Hydrogen Peroxide

#### The advantages at a glance:

- 12 measuring parameters available with analogue design, each for simple installation to the same fittings and controllers
- Application-specific sensor models permit optimum operation with varying process conditions
- Efficient process management by means of precise measurement in real-time
- Amperometric measuring principle means no interference caused by turbidity or discolouration
- Diaphragm-covered measuring electrodes ensure reliable operation and long service life even under adverse and variable process conditions

Note the following points for optimum operation of amperometric sensors:

- Use of DULCOMETER controllers
- Installation only in ProMinent bypass fittings type BAMA, DGMA or DLG III
- Specified flow between 30...60 l/h
- Chlorine measurement only with stable pH
- Regular calibration with a photometer (e.g. types DT)

#### Important:

No amperometric sensors are electrically isolated. When using with external devices (e.g. PLC), ensure that the supply voltage and analogue input signal are electrically isolated.

## 1.2 Amperometric Sensors DULCOTEST

### 1.2.2 DULCOTEST Sensors for Chlorine

Different forms of dissolved chlorine are present in water:

<b>Free (effective) chlorine:</b>	Cl <sub>2</sub> , HOCl (hypochlorous acid), OCl <sup>-</sup> (hypochlorite) recommended sensors: <b>Types CLE, CLO, CLB, CBR, CGE 3, reference method: DPD1</b>
<b>Combined chlorine:</b>	Mono-, di-, trichloroamine. The measuring result of the type for free chlorine is subtracted from the measurement result of type CTE (total chlorine). Reference method: DPD4 minus DPD1
<b>Total chlorine:</b>	Total of free and combined chlorine; recommended sensor: <b>Type CTE, reference method DPD4</b>
<b>Total available chlorine (organic combined chlorine):</b>	Chlorine bound to (iso)cyanic acid/isocyanurate and the free (effective) chlorine resulting from it; recommended sensor: <b>Type CGE, reference method DPD1</b>
<b>Applications:</b>	Chlorine measurement in drinking, swimming pool, cooling, process and waste water or water of comparable quality, as well as sea/salt water with up to 15% chloride content. For chlorine measurements at high pH values (8...9.5), we recommend sensor types CGE and CTE for total chlorine and total available chlorine. We recommend sensor types CBR, CGE 3, CLO and CLB for measuring free chlorine with high pH values
<b>Device connection:</b>	Do not use sensors CLE CLO, CLB and CBR in the presence of isocyanuric acid/chlorine stabilisers! Types CLE 3.1, CBR, CTE and CGE 2 operate incorrectly when chlorinating using electrolysis processes without a diaphragm. Sensors with the designation -mA are used for controllers D1Cb, DAC and DULCOMARIN. A selection of the mA sensors is also compatible with the AEGIS II device. Sensors with the type designation -4P are used for the earlier WS controllers and for metering pumps with integral chlorine controllers. Sensors with the designation DMT are used for DMT transducers. Sensors with the designation CAN are used with the swimming pool controller DULCOMARIN. Sensors CLB 1 and CLB 2 with the designation -µA do not have a signal transformer and only work with the Compact controller.

## 1.2 Amperometric Sensors DULCOTEST

Selection Guide

		CLE 3/ [CLR 1]	CLE 3.1	CLO 1	CLO 2	CLB 2/ CLB 3	CBR 1	CGE 3	CTE 1	BCR 1
<b>Measured variable</b>	Free chlorine	x, [x]	x	x	x	x	x*	x		
	Total available chlorine (cyanuric acid derivatives)							x		
	Total chlorine								x	x**
<b>Selectivity of free chlorine</b>	Raised		x							
	Yes	x, [x]		x	x	x	x	x		
	No								x	x
<b>Application</b>	Public swimming pools	x	x	x			x	x	x***	
	Private swimming pools	x	x	x		x		x	x***	x****
	Drinking water	x	x		x	x	x	x	x	
	Cooling water						x		x	x
	Waste water	[x]					x		x	x
<b>Disinfectant</b>	Chlorine gas, hypochlorite, electrolysis (with diaphragm)	x, [x]	x	x	x	x	x	x	x	
	Electrolysis (without diaphragm)	x, [x]		x	x	x		x		
	Cyanuric acid derivatives containing chlorine							x		
	BCDMH									x
<b>Specifications</b>	Measuring range [ppm]	0.01-100, [10-200]	0.01-10	0.02-10	0.02-2	0.05-5	0.01-10	0.02-10	0.01-10	0.01 - 10
	pH range	5.5-8.0	5.5-8.0	5.0-9.0	5.0-9.0	5.0-9.0	5.0-9.5	5.5-9.5	5.5-9.5	5.0 - 9.5
	Temperature [°C]	5-45	5-45	5-45	5-70	5-45	5-9.5	5-45	5-45	5-45
	Max. pressure [bar]	1	1	8	8	3	1	3	3	1
<b>Installation</b>	Open drain	x	x	x	x	x	x	x	x	x
	Direct installation in the circuit			x	x	x				

\* as well as free and combined bromine (see Chap. 1.3.6: "Bromine Sensors")

\*\*\* in combination with the sensor for free chlorine type CBR 1 for determining combined chlorine

\*\* as well as total available bromine (see Chap. 1.3.6: "Bromine Sensors")

\*\*\*\* and pools on cruise ships



## 1.2 Amperometric Sensors DULCOTEST

### 1.2.3

### DULCOTEST Sensors for Free Chlorine

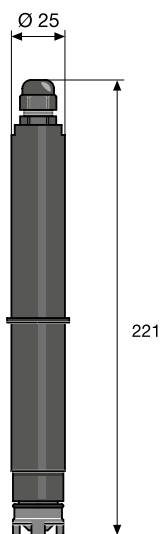
#### Sensor for Free Chlorine CLE 3-mA



Standard sensor for measuring free chlorine in clear water. For operation on controllers with 4-20 mA input

#### Your Benefits

- Measured variable: free chlorine, no significant cross-sensitivity to combined chlorine (chloramines)
- Diaphragm-covered sensor (encapsulated) minimises faults caused by changing flow or substances in the water



<b>Measured variable</b>	Free chlorine with a pH value < 8
<b>Reference method</b>	DPD1
<b>pH-range</b>	5.5...8.0
<b>Temperature</b>	5...45 °C
<b>Max. pressure</b>	1.0 bar
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (2-wire)
<b>Output signal</b>	4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated
<b>Selectivity</b>	Free chlorine as against combined chlorine, even if there is not an excess of it
<b>Disinfection process</b>	Chlorine gas, hypochlorite, electrolysis with diaphragm, disinfectants with organic chlorine, e. g. based on cyanuric acid, are unsuitable
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	D1C, DAC, AEGIS II
<b>Typical applications</b>	CLE 3-mA-0,5 ppm: potable water; CLE 3-mA-2.0/10 ppm: swimming pools (surfactant-free).
<b>Resistance to</b>	Salts, acids, alkalis. Not surfactants
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CLE 3-mA-0.5 ppm	0.01...0.5 mg/l	792927
CLE 3-mA-2 ppm	0.02...2.0 mg/l	792920
CLE 3-mA-5 ppm	0.05...5.0 mg/l	1033392
CLE 3-mA-10 ppm	0.10...10.0 mg/l	792919
CLE 3-mA-20 ppm	0.20...20.0 mg/l	1002964
CLE 3-mA-50 ppm	0.50...50.0 mg/l	1020531
CLE 3-mA-100 ppm	1.00...100.0 mg/l	1022786

Chlorine sensors complete with 100 ml of electrolyte

A mounting kit, order no. 815079, is required for initial fitting of the chlorine sensors in the in-line probe housing DLG III.



## 1.2 Amperometric Sensors DULCOTEST

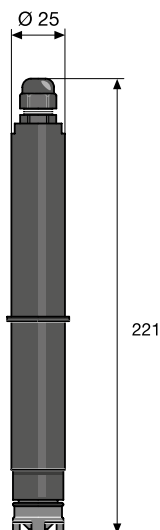
### Sensor for Free Chlorine CLE 3.1-mA



Sensor for the measurement of free chlorine in clear water with higher selectivity towards combined chlorine. For use on controllers with 4-20 mA input

#### Your Benefits

- Measured variable: free chlorine, no cross-sensitivity to combined chlorine (chloramines), even if there is an excess of it
- Diaphragm-covered sensor (encapsulated) minimises faults caused by changing flow or substances in the water



#### Measured variable

Free chlorine (hypochlorous acid HOCl) with high levels of combined chlorine; for determining the combined chlorine with a DAC controller and sensor for total chlorine type CTE 1-mA

#### Reference method

DPD1

#### pH-range

5.5...8.0

#### Temperature

5...45 °C

#### Max. pressure

1.0 bar

#### Flow

DGMa, DLG III: 30...60 l/h

#### Supply voltage

16...24 V DC (2-wire)

#### Output signal

4-20 mA  $\approx$  measuring range, temperature-compensated, uncalibrated, not electrically isolated

#### Selectivity

Free chlorine as against combined chlorine, even if there is an excess of it

#### Disinfection process

Chlorine gas, hypochlorite, electrolysis with diaphragm, disinfectants with organic chlorine, e. g. based on cyanuric acid, are unsuitable

#### Process integration

Bypass: open sample water outlet

#### Sensor fitting

BAMa, DGMa, DLG III

#### Controllers

D1C

#### Typical applications

Potable water with higher volumes of combined chlorine, swimming pools. To determine the combined chlorine from the difference: Total chlorine minus free chlorine in the controller DAC.

#### Resistance to

Salts, acids, alkalis. Not surfactants

#### Measuring principle, technology

Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CLE 3.1-mA-0.5 ppm	0.01...0.5 mg/l	1020530
CLE 3.1-mA-2 ppm	0.02...2.0 mg/l	1018369
CLE 3.1-mA-5 ppm	0.05...5.0 mg/l	1019398
CLE 3.1-mA-10 ppm	0.10...10.0 mg/l	1018368

Chlorine sensors complete with 100 ml of electrolyte

A mounting kit, order no. 815079, is required for initial fitting of the chlorine sensors in the in-line probe housing DLG III.



## 1.2 Amperometric Sensors DULCOTEST

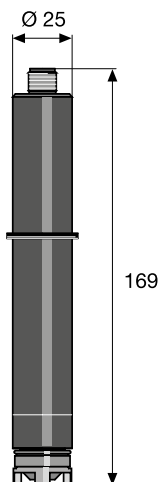


### Sensor for Free Chlorine CLE 3-DMT

Standard sensor for measuring free chlorine in clear water. For operation on ProMinent transmitters type DMT

#### Your Benefits

- Measured variable: free chlorine, no significant cross-sensitivity to combined chlorine (chloramines)
- Diaphragm-covered sensor (encapsulated) minimises faults caused by changing flow or substances in the water



<b>Measured variable</b>	free chlorine
<b>Reference method</b>	DPD1
<b>pH-range</b>	5.5...8.0
<b>Temperature</b>	5...45 °C
<b>Max. pressure</b>	1.0 bar
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	3.3 V DC (5 P)
<b>Output signal</b>	0...1 V DC, uncalibrated, not temperature-compensated, not electrically isolated
<b>Temperature measurement</b>	About the integrated Pt 1000. The temperature compensation is carried out in DMT.
<b>Selectivity</b>	Free chlorine as against combined chlorine, even if there is not an excess of it
<b>Disinfection process</b>	Chlorine gas, hypochlorite, electrolysis with diaphragm, disinfectants with organic chlorine, e. g. based on cyanuric acid, are unsuitable
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	DMT
<b>Typical applications</b>	CLE 3-mA-0,5 ppm: potable water; CLE 3-mA-2.0/10 ppm: swimming pools (surfactant-free).
<b>Resistance to</b>	Salts, acids, alkalis. Not surfactants
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
<b>CLE 3-DMT-5 ppm</b>	0.01...5.0 mg/l	1005511
<b>CLE 3-DMT-50 ppm</b>	0.10...50.0 mg/l	1005512

Chlorine sensors complete with 100 ml of electrolyte

A mounting kit, order no. 815079, is required for initial fitting of the chlorine sensors in the in-line probe housing DLG III.

## 1.2 Amperometric Sensors DULCOTEST

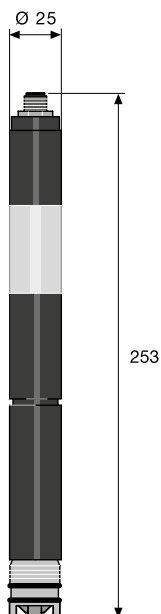
### Sensor for Free Chlorine CLE 3-CAN-P



Standard sensor for measuring free chlorine in clear water. For use on controllers with CAN-bus connection

#### Your Benefits

- Measured variable: free chlorine, no significant cross-sensitivity to combined chlorine (chloramines)
- Diaphragm-covered sensor (encapsulated) minimises faults caused by changing flow or substances in the water
- Operation on the CAN-bus with all the associated benefits



<b>Measured variable</b>	free chlorine
<b>Reference method</b>	DPD1
<b>pH-range</b>	5.5...8.0
<b>Temperature</b>	5...45 °C
<b>Max. pressure</b>	1.0 bar
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	Via CAN-interface (11 – 30 V)
<b>Output signal</b>	Uncalibrated, temperature compensated, electrically isolated
<b>Selectivity</b>	Free chlorine as against combined chlorine, even if there is not an excess of it
<b>Disinfection process</b>	Chlorine gas, hypochlorite, electrolysis with diaphragm, disinfectants with organic chlorine, e. g. based on cyanuric acid, are unsuitable
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	DULCOMARIN
<b>Typical applications</b>	CLE 3-mA-0,5 ppm: potable water; CLE 3-mA-2.0/10 ppm: swimming pools (surfactant-free).
<b>Resistance to</b>	Salts, acids, alkalis. Not surfactants
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CLE 3-CAN-P-10 ppm	0.01...10.0 mg/l	1083209

Chlorine sensors complete with 100 ml of electrolyte

A mounting kit, order no. 815079, is required for initial fitting of the chlorine sensors in the in-line probe housing DLG III.



## 1.2 Amperometric Sensors DULCOTEST

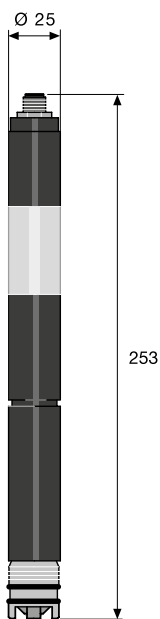
### Sensor for Free Chlorine CLE 3.1-CAN-P



Sensor for the measurement of free chlorine in clear water with higher selectivity towards combined chlorine. For use on controllers with CAN-bus connection

#### Your Benefits

- Measured variable: free chlorine, no cross-sensitivity to combined chlorine (chloramines) even if there is an excess of it
- Diaphragm-covered sensor (encapsulated) minimises faults caused by changing flow or substances in the water
- Operation on the CAN-bus with all the associated benefits



#### Measured variable

Free chlorine with high levels of combined chlorine; for determining the combined chlorine with a DULCOMARIN and sensor for total chlorine type CTE 1-CAN

#### Reference method

DPD1

#### pH-range

5.5...8.0

#### Temperature

5...45 °C

#### Max. pressure

1.0 bar

#### Flow

DGMa, DLG III: 30...60 l/h

BAMa: 5...100 l/h (depending on design)

#### Supply voltage

Via CAN-interface (11 – 30 V)

#### Output signal

Uncalibrated, temperature compensated, electrically isolated

#### Selectivity

free chlorine

#### Disinfection process

Chlorine gas, hypochlorite, electrolysis with diaphragm, disinfectants with organic chlorine, e. g. based on cyanuric acid, are unsuitable

#### Process integration

Bypass: open sample water outlet

#### Sensor fitting

BAMa, DGMa, DLG III

#### Controllers

DULCOMARIN

#### Typical applications

Drinking water with higher levels of combined chlorine; swimming pool. To determine the combined chlorine from the difference: Total chlorine minus free chlorine in the controller DULCOMARIN.

#### Resistance to

Salts, acids, alkalis. Not surfactants

#### Measuring principle, technology

Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CLE 3.1-CAN-P-10 ppm	0.01...10.0 mg/l	1083584

Chlorine sensors complete with 100 ml of electrolyte

A mounting kit, order no. 815079, is required for initial fitting of the chlorine sensors in the in-line probe housing DLG III.

## 1.2 Amperometric Sensors DULCOTEST

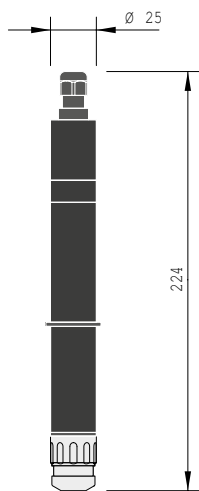
### Sensor for Free Chlorine CLO 1-mA



Sensor for the measurement of free chlorine in clear water even when using electrolysis processes for disinfection, up to 45 °C (1 bar) or 8 bar (25 °C). For operation with controllers with 4-20 mA input. Also suitable for use in film-forming water with optional "hydrodynamic cleaning".

#### Your Benefits

- Measured variable: free chlorine, no significant cross-sensitivity to combined chlorine (chloramines)
- Use when sample water is returned to the process line
- Use at higher pressures
- Minimisation of faults by electrolysis systems in which the electrodes are immersed directly into the sample water (without diaphragm) by an open sensor (no diaphragm) and gold electrodes
- Measurement of free chlorine up to pH 9
- Also suitable for use in film-forming water with optional "hydrodynamic cleaning".



<b>Measured variable</b>	free chlorine
<b>Reference method</b>	DPD1
<b>pH-range</b>	5.0...9.0
<b>Temperature</b>	5...45 °C
<b>Max. pressure</b>	8.0 bar (25 °C)
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (2-wire)
<b>Output signal</b>	4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated
<b>Selectivity</b>	Free chlorine as against combined chlorine
<b>Disinfection process</b>	Chlorine gas, hypochlorite, electrolysis with diaphragm, electrolysis without diaphragm with electrodes in the process
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the tubes with the INLI fitting
<b>Sensor fitting</b>	BAMa: up to 7 bar/20 °C DGMa up to 6 bar/30 °C DLG III up to 1 bar/55 °C INLI up to 7 bar/40 °C
<b>Controllers</b>	D1C, DAC, AEGIS II
<b>Typical applications</b>	Swimming pools, uncontaminated potable water and process water, and can also be used together with diaphragm-free electrolysis processes. Can also be used in conjunction with hydrodynamic cleaning even in biofilm-forming water, or water containing lime, iron or manganese.
<b>Resistance to</b>	Surfactants, films with using hydrodynamic cleaning
<b>Measuring principle, technology</b>	Amperometric, 3 electrodes, no diaphragm

	Measuring range	Order no.
CLO 1-mA-2 ppm	0.02...2.0 mg/l	1033871
CLO 1-mA-10 ppm	0.10...10.0 mg/l	1033870

#### Accessories for hydrodynamic cleaning

	Order no.
Cleaning set CLO/DGMa with flow nozzle CLO for DGMa and cleaning balls (approx. 100)	1104286
Flow nozzle CLO	1104264
Cleaning balls (approx. 100)	1104267
Retrofit kit: hydrodynamic cleaning for the bypass fitting BAMa	1113881



## 1.2 Amperometric Sensors DULCOTEST

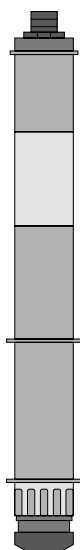


### Sensor for Free Chlorine CLO 1-CAN-P

Sensor for the measurement of free chlorine in clear water even when using electrolysis processes for disinfection, up to 45 °C (1 bar) or 8 bar (25 °C). For use on controllers with CAN-bus connection. Also suitable for use in film-forming water with optional "hydrodynamic cleaning".

#### Your Benefits

- Measured variable: free chlorine, no significant cross-sensitivity to combined chlorine (chloramines)
- Use with return of the sample water to the process line
- Use at higher pressures
- Minimisation of faults by electrolysis systems in which the electrodes are immersed directly into the sample water (without diaphragm) by open sensor (no diaphragm) and gold electrodes
- Measurement of free chlorine up to pH 9
- Also suitable for use in film-forming water with optional "hydrodynamic cleaning".



<b>Measured variable</b>	Free chlorine
<b>Reference method</b>	DPD1
<b>pH-range</b>	5.0...9.0
<b>Temperature</b>	5...45 °C
<b>Max. pressure</b>	8.0 bar (25 °C)
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	11...30 V (via CAN interface)
<b>Output signal</b>	Digital (CANopen), uncalibrated, temperature-compensated, electrically isolated
<b>Selectivity</b>	Free chlorine as against combined chlorine
<b>Disinfection process</b>	Chlorine gas, hypochlorite, electrolysis with diaphragm, electrolysis without diaphragm with electrodes in the process
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the tubes with the INLI fitting
<b>Sensor fitting</b>	BAMa: up to 7 bar/20 °C DGMa up to 6 bar/30 °C DLG III up to 1 bar/55 °C INLI up to 7 bar/40 °C
<b>Controllers</b>	DULCOMARIN 3, DULCOMARIN II only with hardware after 06.02.2014 from software version 3035 or later
<b>Typical applications</b>	Swimming pools, uncontaminated potable water and process water, and can also be used together with diaphragm-free electrolysis processes. Can also be used in conjunction with hydrodynamic cleaning even in water that forms biofilms, or containing lime, iron or manganese.
<b>Resistance to</b>	Salts, acids, lyes, surfactants, films of dirt, films when using hydrodynamic cleaning
<b>Measuring principle, technology</b>	Amperometric, 3 electrodes, no diaphragm

	Measuring range	Order no.
CLO 1-CAN-P-10 ppm	0.10...10.0 mg/l	1083134

#### Accessories for hydrodynamic cleaning

	Order no.
Cleaning set CLO/DGMa with flow nozzle CLO for DGMa and cleaning balls (approx. 100)	1104286
Flow nozzle CLO	1104264
Cleaning balls (approx. 100)	1104267
Retrofit kit: hydrodynamic cleaning for the bypass fitting BAMa	1113881

## 1.2 Amperometric Sensors DULCOTEST

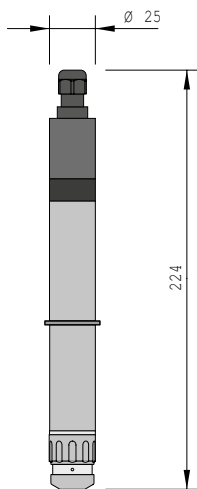
### Sensor for Free Chlorine CLO 2-mA



Sensor for the measurement of free chlorine in clear water even when using electrolysis processes for disinfection, up to 70 °C or 8 bar (25 °C). For operation with controllers with 4-20 mA input. Also suitable for use in film-forming water with optional "hydrodynamic cleaning".

#### Your Benefits

- Measured variable: free chlorine, no significant cross-sensitivity to combined chlorine (chloramines)
- Use when sample water is returned to the process line
- Use at higher pressures/temperatures
- Minimisation of faults by electrolysis systems in which the electrodes are immersed directly into the sample water (without diaphragm) by an open sensor (no diaphragm) and gold electrodes
- Measurement of free chlorine up to pH 9
- Also suitable for use in film-forming water with optional "hydrodynamic cleaning"



#### Measured variable

Free chlorine

#### Reference method

DPD1

#### pH-range

5.0...9.0

#### Temperature

5...70 °C

#### Max. pressure

8.0 bar (25 °C)

#### Flow

DGMa, DLG III: 30...60 l/h

BAMa: 5...100 l/h (depending on design)

#### Supply voltage

16...24 V DC (2-wire)

#### Output signal

4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated

#### Selectivity

Free chlorine as against combined chlorine

#### Disinfection process

Chlorine gas, hypochlorite, electrolysis with diaphragm, electrolysis without diaphragm with electrodes in the process

#### Process integration

Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the tubes with the INLI fitting

#### Sensor fitting

BAMa: up to 3 bar/70 °C

DGMa up to 1 bar/60 °C

DLG III up to 1 bar/55 °C

INLI up to 2 bar/70 °C

#### Controllers

D1C, DAC, AEGIS II

#### Typical applications

Hot water up to 70 °C, combating legionella, uncontaminated potable water and industrial service water, can also be used together with diaphragm-free electrolysis processes.

#### Resistance to

Surfactants, films with using hydrodynamic cleaning

#### Measuring principle, technology

Amperometric, 3 electrodes, no diaphragm

	Measuring range	Order no.
CLO 2-mA-2 ppm	0.02...2.0 mg/l	1033878

#### Accessories for hydrodynamic cleaning

	Order no.
Cleaning set CLO/DGMa with flow nozzle CLO for DGMa and cleaning balls (approx. 100)	1104286
Flow nozzle CLO	1104264
Cleaning balls (approx. 100)	1104267
Retrofit kit: hydrodynamic cleaning for the bypass fitting BAMa	1113881



## 1.2 Amperometric Sensors DULCOTEST

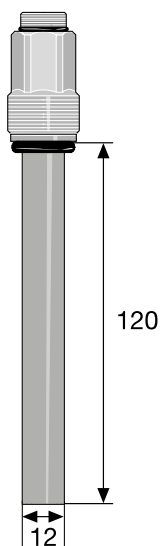
### Sensor for Free Chlorine CLB 2-μA



Cost-effective, simple sensor for the measurement of free chlorine in clear water, even with a changing media temperature. Use even when electrolysis processes are used for disinfection at up to 45 °C/3 bar. For operation with the Compact controller DCCa

#### Your Benefits

- Measured variable: free chlorine, no significant cross sensitivity to combined chlorine (chloramines)
- Cost-effective due to its simple construction without separate wear parts
- Simple, cost-effective maintenance without handling of the diaphragm caps
- Minimisation of faults by electrolysis systems without diaphragm in which the electrodes are immersed directly into the sample water by an open sensor (no diaphragm)
- Measurement of free chlorine up to pH 9 and use at high pressure of up to 8 bar by the absence of a diaphragm



#### Measured variable

free chlorine

#### Measuring range

0.05 – 5.0 mg/l, can be used for short-term shock chlorination up to 10 mg/l

#### Reference method

DPD1

#### pH-range

5.0...9.0

#### Temperature

5...45 °C

#### Max. pressure

3.0 bar

#### Flow

DGMa, DLG III: 60...80 l/h

#### Supply voltage

Only for compact controllers

#### Output signal

Non-amplified primary current signal, not temperature-compensated, uncalibrated, not electrically isolated

#### Selectivity

Free chlorine as against combined chlorine

#### Disinfection process

Chlorine gas, hypochlorite, electrolysis with diaphragm, electrolysis without diaphragm with electrodes in the process

#### Process integration

Bypass: open sample water outlet, inline: direct installation into the pipework

#### Sensor fitting

BAMa, DGMa, DLG III

#### Controllers

Compact controller

#### Typical applications

Swimming pools, potable water, can also be used with membrane-free chlorine production electrolysis processes, even with varying media temperatures.

#### Resistance to

surfactants

#### Measuring principle, technology

Amperometric, 3 electrodes, no diaphragm

	Measuring range	Order no.
CLB 2-μA-5 ppm	0.05...5.0 mg/l	1038902



## 1.2 Amperometric Sensors DULCOTEST

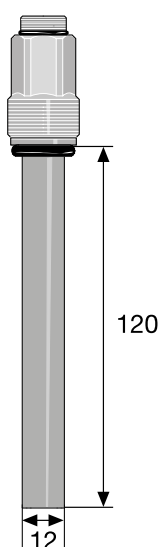
### Sensor for Free Chlorine CLB 3- $\mu$ A



Cost-effective, simple sensor for the measurement of free chlorine in clear water when the media temperature is constant. Use even when electrolysis processes are used for disinfection at up to 45 °C/3 bar. For operation with the Compact controller DCCa

#### Your Benefits

- Measured variable: free chlorine, no significant cross-sensitivity to combined chlorine (chloramines)
- Cost-effective due to its simple construction without separate wear parts
- Simple, cost-effective maintenance without handling of the diaphragm caps
- Minimisation of faults by electrolysis systems without diaphragm in which the electrodes are immersed directly into the sample water by an open sensor (no diaphragm)
- Measurement of free chlorine up to pH 9 and use at high pressure of up to 8 bar thanks to the absence of a diaphragm
- Suitable for sea water



<b>Measured variable</b>	free chlorine
<b>Measuring range</b>	0.05 - 5.0 mg/l: linear, can be used for shock chlorination up to 10.0 mg/l
<b>Reference method</b>	DPD1
<b>pH-range</b>	5.0...9.0
<b>Electrolytic conductivity</b>	0.05...50 mS/cm
<b>Temperature</b>	5...45 °C
<b>Max. pressure</b>	3.0 bar
<b>Flow</b>	DGMa, DLG III: 60...80 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	Only for compact controllers
<b>Output signal</b>	Non-amplified primary current signal, not temperature-compensated, uncalibrated, not electrically isolated
<b>Temperature measurement</b>	None
<b>Selectivity</b>	Free chlorine as against combined chlorine
<b>Disinfection process</b>	Chlorine gas, hypochlorite, electrolysis with diaphragm, electrolysis without diaphragm with electrodes in the process
<b>Process integration</b>	Bypass: open sample water outlet, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting)
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Electrical Connection</b>	Fixed cable, 1 m, 4 wires with cable end sleeves
<b>Controllers</b>	Compact controller
<b>Typical applications</b>	Swimming pools, potable water, sea water; also suitable for use with diaphragm-free electrolysis processes for chlorine generation.
<b>Resistance to</b>	surfactants
<b>Measuring principle, technology</b>	Amperometric, 3 electrodes, no diaphragm

	Measuring range	Order no.
CLB 3- $\mu$ A-5 ppm	0.05...5.0 mg/l	1104626



## 1.2 Amperometric Sensors DULCOTEST

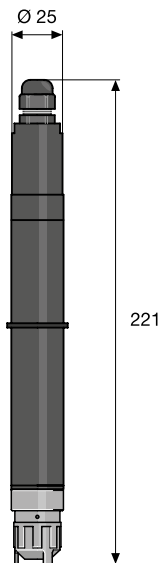
### Sensor for Free Chlorine CBR 1-mA



Sensor for free chlorine and bromine in contaminated water, also suitable for high pH values of up to 9.5. For use with controllers with 4-20 mA input

#### Your Benefits

- Measured variable: free chlorine as well as free and combined bromine (bromamines)
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water
- Resistance to films of dirt and biofilms by electrolyte with antimicrobial effect and large-pore diaphragm
- Use at high pH value of up to 9.5 by optimisation of the electrolyte diaphragm system



#### Measured variable

free chlorine, free bromine, combined bromine, DBDMH (1,3-dibrom-5,5-dimethyl-hydantoin)

#### Reference method

DPD1

#### pH-range

5...9.5

#### Temperature

1...40 °C

#### Max. pressure

1.0 bar

#### Flow

DGMa: 20...80 l/h

DLG III: 40...100 l/h

BAMa: 5...100 l/h (depending on design)

#### Supply voltage

16...24 V DC (2-wire)

#### Output signal

4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated

#### Selectivity

Free chlorine as against combined chlorine

#### Disinfection process

Chlorine gas, hypochlorite, electrolysis with diaphragm, bromide + hypochlorite, DBDMH

#### Process integration

Bypass: open sample water outlet

#### Sensor fitting

BAMa, DGMa, DLG III

#### Controllers

D1C, DAC, AEGIS II

#### Typical applications

Cooling water, process water, waste water, water with higher pH values (stable pH), contaminated swimming pool water. Contaminated swimming pool water. In swimming pools to determine the combined chlorine from the difference: Total chlorine minus free chlorine. Raw water for drinking water treatment. Salts, acids, alkalis, surfactants, dirt films  
Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CBR 1-mA-0.5 ppm	0.01...0.5 mg/l *	1038016
CBR 1-mA-2 ppm	0.02...2.0 mg/l *	1038015
CBR 1-mA-5 ppm	0.05...5.0 mg/l *	1052138
CBR 1-mA-10 ppm	0.10...10.0 mg/l *	1038014

\* Measuring range based on chlorine. When measuring bromine, the lower and upper limit of the measuring range are increased by the factor 2.25, therefore for example CBR 1-mA-0.5ppm: 0.02 ...1.1 ppm.

## 1.2 Amperometric Sensors DULCOTEST

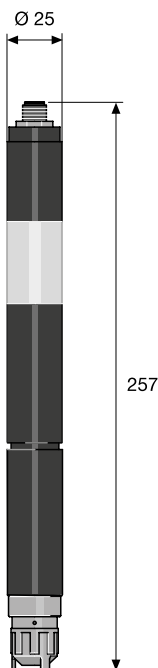
### Sensor for Free and Combined Bromine CBR 1-CAN-P



Sensor for free chlorine and bromine in contaminated water, also suitable for high pH values of up to 9.5. For use on controllers with CAN-bus connection.

#### Your Benefits

- Measured variable: free chlorine as well as free and combined bromine (bromamines)
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water
- Resistance to films of dirt and biofilms by electrolyte with antimicrobial effect and large-pore diaphragm
- Use at high pH value of up to 9.5 by optimisation of the electrolyte diaphragm system



<b>Measured variable</b>	free chlorine, free bromine, combined bromine, DBDMH (1,3-dibrom-5,5-dimethyl-hydantoin)
<b>Reference method</b>	DPD1
<b>pH-range</b>	5...9.5
<b>Temperature</b>	1...40 °C
<b>Max. pressure</b>	1.0 bar
<b>Flow</b>	DGMa: 20...80 l/h DLG III: 40...100 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	11...30 V DC (via CAN interface)
<b>Output signal</b>	Digital (CANopen), uncalibrated, temperature-compensated, electrically isolated
<b>Selectivity</b>	Free chlorine as against combined chlorine
<b>Disinfection process</b>	Chlorine gas, hypochlorite, electrolysis with diaphragm, bromide + hypochlorite, DBDMH
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	DULCOMARIN 3, DULCOMARIN II only with hardware after 06.02.2014 from software version 3035 or later
<b>Typical applications</b>	Cooling water, process water, waste water, water with higher pH values (stable pH), contaminated swimming pool water. Contaminated swimming pool water. In swimming pools to determine the combined chlorine from the difference: Total chlorine minus free chlorine. Raw water for drinking water treatment.
<b>Resistance to</b>	Dirt films, biofilms, surfactants
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CBR 1-CAN-P-10ppm	0.01...10.0 mg/l	1083135



## 1.2 Amperometric Sensors DULCOTEST

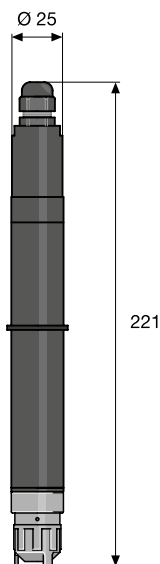


### Sensor for Free Chlorine CLR 1-mA

Sensor for free chlorine above 10 ppm in contaminated washing water for use with controllers with 4-20 mA input

#### Your Benefits

- Measured variable free chlorine for high concentrations of up to 1,000 ppm
- Diaphragm-covered sensor prevents faults caused by changing flow or ingredients in the water
- Resistance to films of dirt by pore-free diaphragm



<b>Measured variable</b>	free chlorine
<b>Reference method</b>	DPD1
<b>pH-range</b>	5.5...8.0
<b>Temperature</b>	5...45 °C
<b>Max. pressure</b>	1.0 bar
<b>Flow</b>	DGMa, DLG III: 40...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (2-wire)
<b>Output signal</b>	4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated
<b>Selectivity</b>	Free chlorine as against combined chlorine
<b>Disinfection process</b>	Chlorine gas, hypochlorite, electrolysis with diaphragm
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	D1C
<b>Typical applications</b>	Salad, vegetable and poultry washing water, contaminated process and waste water.
<b>Resistance to</b>	Salts, acids, alkalis, surfactants, dirt films
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CLR 1-mA-200 ppm	10.0...200 mg/l	1047978

**Important note:** Measuring range from 10.0 ... 1,000 mg/l on request

A mounting kit, order no. 815079, is required for initial fitting of the chlorine sensors in the in-line probe housing DLG III.

## 1.2 Amperometric Sensors DULCOTEST

### 1.2.4

### DULCOTEST Sensors for Total Available Chlorine

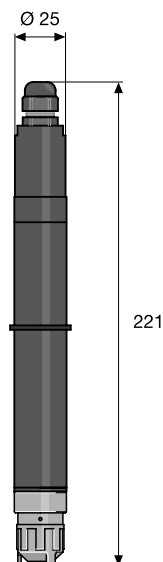
#### Sensor for total available and free chlorine CGE 3-mA



Sensor for total available chlorine, such as derivatives of chloro(iso)cyanuric acid, without disturbance when used in swimming pools where disinfection is provided by electrolysis processes. Also suitable for use as a sensor for free chlorine. For operation with controllers with 4-20 mA input

#### Your Benefits

- Measured variable: total available chlorine, for instance disinfectant with organic chlorine, such as derivatives of chloro(iso)cyanuric acid
- Measured variable: free chlorine without interference with the presence of cyanuric acid
- Gold electrode to prevent faults by products from electrolysis processes where the electrodes are immersed directly into the sample water (without diaphragm)
- Diaphragm-covered sensor (encapsulated) minimises faults caused by changing flow or substances in the water
- Hydrophilic diaphragm guarantees the permeability of chloro(iso)cyanuric acid derivatives towards the measuring electrodes
- The special reaction system of the electrolyte allows the total available chlorine to be determined and use at a high pH of up to 9.5



#### Measured variable

Free chlorine and total available chlorine: Total of organically bound chlorine (e.g. bound to cyanuric acid) and free chlorine

#### Reference method

DPD1

#### pH-range

5.5...9.5

#### Temperature

5...45 °C

#### Max. pressure

3.0 bar

#### Flow

DGMa, DLG III: 30...60 l/h

BAMa: 5...100 l/h (depending on design)

#### Supply voltage

16...24 V DC (2-wire)

#### Output signal

4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated  
total available chlorine and free chlorine as against combined chlorine (chloramines)

#### Selectivity

#### Disinfection process

Disinfectants with organic chlorine, e.g. based on cyanuric acid, chlorine gas, hypochlorite, electrolysis

#### Process integration

Bypass: open sample water outlet

#### Sensor fitting

BAMa, DGMa, DLG III

#### Controllers

D1C, DAC, AEGIS II

#### Typical applications

Swimming pool water; combined disinfection processes with chloro(iso)cyanuric acid derivatives and electrolysis. Water of a similar quality to potable water with a higher pH of up to 9.5.

#### Resistance to

Surfactants, cyanuric acid

#### Measuring principle, technology

Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CGE 3-mA-2 ppm	0.02...2.0 mg/l	1047959
CGE 3-mA-10 ppm	0.10...10.0 mg/l	1047975

A mounting kit, order no. 815079, is required for initial fitting of the chlorine sensors in the in-line probe housing DLG III.



## 1.2 Amperometric Sensors DULCOTEST

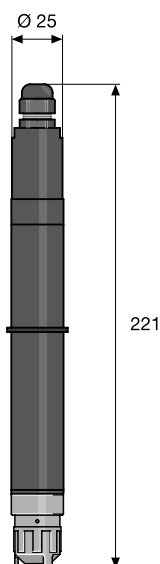
### Sensor for total available and free chlorine CGE 3-CAN-P



Sensor for total available chlorine, such as derivatives of chloro(iso)cyanuric acid when used in swimming pools. Also suitable for use as a sensor for free chlorine. For use on controllers with CAN-bus connection

#### Your Benefits

- Measured variable: total available chlorine, for instance disinfectant with organic chlorine, such as derivatives of chloro(iso)cyanuric acid
- Measured variable: free chlorine without interference with the presence of cyanuric acid
- Gold electrode to prevent faults by products from electrolysis processes where the electrodes are immersed directly into the sample water (without diaphragm)
- Diaphragm-covered sensor (encapsulated) minimises faults caused by changing flow or substances in the water
- Hydrophilic diaphragm guarantees the permeability of chloro(iso)cyanuric acid derivatives towards the measuring electrodes
- The special reaction system of the electrolyte allows the total available chlorine to be determined and use at a high pH of up to 9.5
- Operation on the CAN-bus with all the associated benefits



#### Measured variable

Free chlorine and total available chlorine: Total of organically bound chlorine (e.g. bound to cyanuric acid) and free chlorine

#### Reference method

DPD1

#### pH-range

5.5...9.5

#### Temperature

5...45 °C

#### Max. pressure

3.0 bar

#### Flow

DGMa, DLG III: 30...60 l/h

#### Supply voltage

Via CAN interface (11 – 30 V DC)

#### Output signal

Uncalibrated, temperature compensated, electrically isolated

#### Selectivity

total available chlorine and free chlorine as against combined chlorine (chloramines)

#### Disinfection process

Disinfectants with organic chlorine, e.g. based on cyanuric acid, chlorine gas, hypochlorite, electrolysis

#### Process integration

Bypass: open sample water outlet

#### Sensor fitting

BAMa, DGMa, DLG III

#### Controllers

DULCOMARIN 3, DULCOMARIN II with hardware before 06.02.2014 from software version 3027 or later, with hardware after 06.02.2014 from software version 3033 or later

#### Typical applications

Swimming pool water, disinfection processes with chloro(iso)cyanuric acid derivatives and electrolysis. Water of a similar quality to potable water with a higher pH of up to 9.5.

#### Resistance to

Surfactants, cyanuric acid

#### Measuring principle, technology

Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CGE 3-CAN-P-10 ppm	0.01...10.0 mg/l	1083211

A mounting kit, order no. 815079, is required for initial fitting of the chlorine sensors in the in-line probe housing DLG III.

## 1.2 Amperometric Sensors DULCOTEST

### 1.2.5

### DULCOTEST Sensors for Total Chlorine

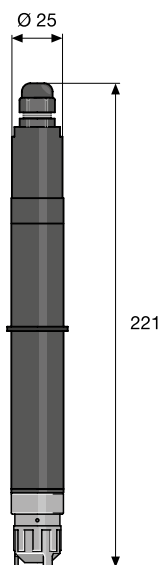
#### Sensor for Total Chlorine CTE 1-mA



Sensor for total chlorine, including, for example, free chlorine, chloramines etc. even with high pH values in different kinds of water. For use on controllers with mA input

#### Your Benefits

- Measured variable: Total chlorine, chlorine compounds, in which chlorine acts as an oxidising agent, e.g. free chlorine (HOCl and OCl<sup>-</sup>), chloramines etc.
- Diaphragm-covered sensor (encapsulated) prevents faults caused by changing flow or ingredients in the water
- Hydrophilic diaphragm guarantees permeability for different water-soluble oxidising agents towards the measuring electrodes
- The special reaction system of the electrolyte allows components containing oxidising chlorine to be determined and used at a high pH of up to 9.5



<b>Measured variable</b>	Total chlorine
<b>Reference method</b>	DPD4
<b>pH-range</b>	5.5...9.5
<b>Temperature</b>	5...45 °C
<b>Max. pressure</b>	3.0 bar
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (2-wire)
<b>Output signal</b>	4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated
<b>Selectivity</b>	Non-selective, cross-sensitive towards many oxidation agents
<b>Disinfection process</b>	Chlorine gas, hypochlorite, electrolysis with diaphragm, monochloramine
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	D1C, DAC, AEGIS II
<b>Typical applications</b>	CTE 1-mA-0.5 ppm: Potable water; CTE 1-mA-2/5/10 ppm: Potable, industrial, process, waste water. In swimming pools combined with CLE 3.1 to detect combined chlorine.
<b>Resistance to</b>	surfactants
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CTE 1-mA-0.5 ppm	0.01...0.5 mg/l	740686
CTE 1-mA-2 ppm	0.02...2.0 mg/l	740685
CTE 1-mA-5 ppm	0.05...5.0 mg/l	1003203
CTE 1-mA-10 ppm	0.10...10.0 mg/l	740684
CTE 1-mA-20 ppm	0.20...20.0 mg/l	1116253

Chlorine sensors complete with 50 ml of electrolyte

A mounting kit, order no. 815079, is required for initial fitting of the chlorine sensors in the in-line probe housing DLG III.



## 1.2 Amperometric Sensors DULCOTEST

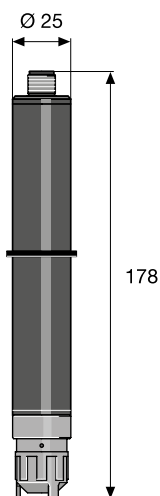


### Sensor for Total Chlorine CTE 1-DMT

Sensor for total chlorine, including, for example, free chlorine, chloramines etc. even with high pH values in different kinds of water. For operation with the transmitter DMT

#### Your Benefits

- Measured variable: Total chlorine, chlorine compounds, in which chlorine acts as an oxidising agent, e.g. free chlorine (HOCl and OCl<sup>-</sup>), chloramines etc.
- Diaphragm-covered sensor (encapsulated) prevents faults caused by changing flow or ingredients in the water
- Hydrophilic diaphragm guarantees permeability for different water-soluble oxidising agents towards the measuring electrodes
- The special reaction system of the electrolyte allows components containing oxidising chlorine to be determined and used at a high pH of up to 9.5



<b>Measured variable</b>	Total chlorine
<b>Reference method</b>	DPD4
<b>pH-range</b>	5.5...9.5
<b>Temperature</b>	5...45 °C
<b>Max. pressure</b>	3.0 bar
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	3.3 V DC (5 P)
<b>Output signal</b>	Uncalibrated, not temperature-compensated, not electrically isolated
<b>Selectivity</b>	Non-selective, cross-sensitive towards many oxidation agents
<b>Disinfection process</b>	Chlorine gas, hypochlorite, electrolysis with diaphragm, monochloramine
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	DMT
<b>Typical applications</b>	Potable, industrial, process, waste water.
<b>Resistance to</b>	surfactants
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CTE 1-DMT-10 ppm	0.01...10.0 mg/l	1007540

Chlorine sensors complete with 50 ml of electrolyte

A mounting kit, order no. 815079, is required for initial fitting of the chlorine sensors in the in-line probe housing DLG III.



## 1.2 Amperometric Sensors DULCOTEST

### Sensor for total chlorine CTE 1-CAN-P

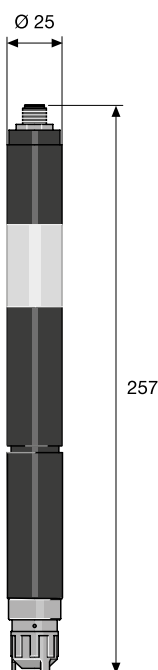


Sensor for total chlorine, including, for example, free chlorine, chloramines etc. even with high pH values in different kinds of water. For use on controllers with CAN-bus connection

#### Your Benefits

- Measured variable: Total chlorine, chlorine compounds, in which chlorine acts as an oxidising agent, e.g. free chlorine (HOCl and OCl<sup>-</sup>), chloramines etc.
- Diaphragm-covered sensor (encapsulated) prevents faults caused by changing flow or ingredients in the water
- Hydrophilic diaphragm guarantees permeability for different water-soluble oxidising agents towards the measuring electrodes
- The special reaction system of the electrolyte allows components containing oxidising chlorine to be determined and used at a high pH of up to 9.5
- Operation on the CAN-bus with all the associated benefits

Sensor for connection to a CAN interface (e.g. DULCOMARIN swimming pool controller)



<b>Measured variable</b>	Total chlorine
<b>Reference method</b>	DPD4
<b>pH-range</b>	5.5...9.5
<b>Temperature</b>	5...45 °C
<b>Max. pressure</b>	3.0 bar
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	Via CAN-interface (11 – 30 V)
<b>Output signal</b>	Uncalibrated, temperature compensated, electrically isolated
<b>Selectivity</b>	Non-selective, cross-sensitive towards many oxidation agents
<b>Disinfection process</b>	Chlorine gas, hypochlorite, electrolysis with diaphragm, monochloramine
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	DULCOMARIN 3, DULCOMARIN II only with hardware after 06.02.2014 from software version 3035 or later
<b>Typical applications</b>	Potable, industrial, process, waste water.
<b>Resistance to</b>	surfactants
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CTE 1-CAN-P-10 ppm	0.01...10.0 mg/l	1083210

Chlorine sensors complete with 100 ml of electrolyte

A mounting kit, order no. 815079, is required for initial fitting of the chlorine sensors in the in-line probe housing DLG III.



## 1.2 Amperometric Sensors DULCOTEST

### 1.2.6 DULCOTEST Sensors for Bromine

#### Bromination agents

The following stabilised bromination agents are frequently used for disinfection during water treatment:

- BCDMH (1-**B**romo-3-**C**hloro-5,5-**D**imethyl-**H**ydantoin), marketed under trade names such as Brom-Sticks®
- DBDMH (1,3-**D**ibromo-5,5-**D**imethyl-**H**ydantoin) marketed under trade names such as Albrom 100®
- N-bromamide sulfonate

These bromination agents are initially available as solids (tablets, sticks, pellets) and are transferred via “bromine chutes” into a saturated aqueous solution, that contains the free bromine (HOBr, OBr) and the carrier molecule. The free bromine and the halogen (bromine, chlorine) still available in the carrier molecule is jointly referred to as “Total available bromine”. This solution is metered during the process.

Free bromine is generated directly without a carrier by metering of sodium-calcium hypochlorite + acid + sodium bromide, e.g. the Acti-Brom® process (Nalco company) or through the metering of sodium-calcium hypochlorite into seawater (bromide containing).

Bromamines are designated as combined bromine, which are more reactive when compared with chloramines (combined chlorine).

#### Applications

Typical applications are in swimming pools, whirlpools, sea water and cooling circuits. Particular attention must be paid to the quality of the sample water in cooling circuits and, where necessary, compatibility with other chemicals used (e.g. corrosion inhibitors) must be checked.

The photometric DPD measurement method (e.g. with DT 1B), calculated and displayed as bromine, is recommended as a comparison method for calibrating the bromine sensor. If the photometric DPD measurement method for “chlorine” is used, the measured value must be multiplied by a factor of 2.25 for conversion to “bromine”.

#### Sensor selection

- The sensor type BCR 1 and calibrating/checking it by means of the DPD4 method is recommended for measuring stabilised bromination agents, such as BCDMH and N-bromamide sulfonate.
- The sensor type CBR 1 and calibrating/checking it by means of the DPD1 method is recommended for measuring free bromine from sodium hypochlorite and bromide or free bromine from DBDMH (splits off free bromine only) or bromine compounds, which are produced during disinfection (using sodium hypochlorite or ozone) of seawater. The CBR 1 can likewise be used to measure combined bromine (bromamines), calibrated and checked using the DPD1 method.
- It is essential that the sensor type BRE 3-CAN, calibrated and checked using the DPD4 method, is used to measure bromination agents using the measuring and control system DULCOMARIN II.



## 1.2 Amperometric Sensors DULCOTEST

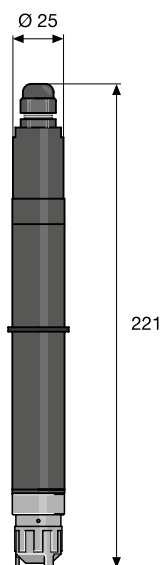
### Sensor for Total Available Bromine BCR 1-mA (Replaces Earlier Type BRE 1)



Sensor for the disinfectant BCDMH and other oxidative-acting bromine-organic disinfectants and total chlorine even in contaminated water and/or for high pH values of up to 9.5. For use on controllers with mA input

#### Your Benefits

- Measured variable: total available bromine from BCDMH (1-bromo-3-chloro-5,5-dimethylhydantoin)
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water, N-bromamide sulfonate
- Resistance to blocking is achieved by the use of an electrolyte with an antimicrobial effect (less blocking by biofilms) and by a large-pored diaphragm (less blocking by solid particles/dirt)
- Use with high pH values by optimisation of the electrolyte diaphragm system



#### Measured variable

Total available bromine from **BCDMH** (1-bromo-3-chloro-5,5-dimethylhydantoin) and **N-bromamido-sulphonate, total chlorine**

#### Reference method

DPD4

#### pH-range

5.0...9.5

#### Temperature

5...45 °C

#### Max. pressure

1.0 bar

#### Flow

DGMa, DLG III: 60...80 l/h

#### Supply voltage

16...24 V DC (2-wire)

#### Output signal

4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated

#### Selectivity

Non-selective, cross-sensitive towards many oxidation agents

#### Disinfection process

BCDMH (1-bromo-3-chloro-5,5-dimethyl-hydantoin), N-bromamide sulfonate

#### Process integration

Bypass: open sample water outlet

#### Sensor fitting

BAMa, DGMa, DLG III

#### Controllers

D1C, DAC, AEGIS II

#### Typical applications

Cooling water, process water, waste water, swimming pool water, water with higher pH values (stable pH).

#### Resistance to

Dirt films, biofilms, surfactants

#### Measuring principle, technology

Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
BCR 1-mA-0.5 ppm	0.01...0.5 mg/l	1041697
BCR 1-mA-2 ppm	0.02...2.0 mg/l	1040115
BCR 1-mA-10 ppm	0.10...10.0 mg/l	1041698



## 1.2 Amperometric Sensors DULCOTEST

### Sensor for Total Available Bromine BRE 3-CAN-P

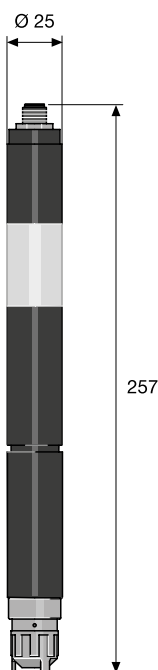


Sensor for free and combined bromine, also for use with slightly contaminated water. For use on controllers with CAN-bus connection

#### Your Benefits

- Measured variable: total available bromine from BCDMH and other oxidative-acting bromine organic disinfectants
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water
- Use with high pH values by optimisation of the electrolyte diaphragm system
- Operation on the CAN-bus with all the associated benefits

Sensor for connection to a CAN interface (e.g. swimming pool controller DULCOMARIN)



#### Measured variable Reference method pH dependence

Total available bromine  
For DBDMH, free bromine: DPD1. For BCDMH: DPD4  
If the pH changes from pH 7 to pH 8, the sensor sensitivity changes

- a) for DBDMH and free bromine by around 10 %
- b) for BCDMH by around 25 %

#### Temperature Max. pressure Flow

5...45 °C  
3.0 bar  
DGMa, DLG III: 30...60 l/h  
BAMa: 5...100 l/h (depending on design)

#### Supply voltage Output signal

Via CAN-interface (11 – 30 V)  
Uncalibrated, temperature compensated, electrically isolated

#### Selectivity

Non-selective, cross-sensitive towards many oxidation agents

#### Disinfection process

DBDMH (1,3-dibromo-5,5-dimethyl-hydantoin), BCDMH (1-bromo-3-chloro-5,5-dimethyl-hydantoin), free bromine (HOBr, OBr)

#### Process integration

Bypass: open sample water outlet

#### Sensor fitting

BAMa, DGMa, DLG III

#### Controllers

DULCOMARIN

#### Typical applications

swimming pools/whirlpools.

#### Resistance to

surfactants

#### Measuring principle, technology

Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
BRE 3-CAN-10 ppm	0.02...10.0 mg/l	1083573

**Note:** a mounting kit (order no. 815079) is required for initial fitting of the bromine sensors in the in-line probe housing DLG III.

## 1.2 Amperometric Sensors DULCOTEST

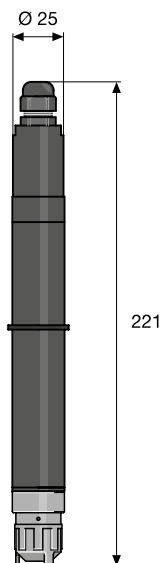
### Sensor for Free and Combined Bromine CBR 1-mA (Replaces Earlier Type BRE 2)



Sensor for free chlorine and bromine in contaminated water, also suitable for high pH values of up to 9.5. For use with controllers with 4-20 mA input

#### Your Benefits

- Measured variable: free chlorine as well as free and combined bromine (bromamines)
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water
- Resistance to films of dirt and biofilms by electrolyte with antimicrobial effect and large-pore diaphragm
- Use at high pH value of up to 9.5 by optimisation of the electrolyte diaphragm system



<b>Measured variable</b>	free chlorine, free bromine, combined bromine, DBDMH (1,3-dibrom-5,5-dimethyl-hydantoin)
<b>Reference method</b>	DPD1
<b>pH-range</b>	5...9.5
<b>Temperature</b>	1...40 °C
<b>Max. pressure</b>	1.0 bar
<b>Flow</b>	DGMa: 20...80 l/h DLG III: 40...100 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (2-wire)
<b>Output signal</b>	4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated
<b>Selectivity</b>	Free chlorine as against combined chlorine
<b>Disinfection process</b>	Chlorine gas, hypochlorite, electrolysis with diaphragm, bromide + hypochlorite, DBDMH
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	D1C, DAC, AEGIS II
<b>Typical applications</b>	Cooling water, process water, waste water, water with higher pH values (stable pH), contaminated swimming pool water. Contaminated swimming pool water. In swimming pools to determine the combined chlorine from the difference: Total chlorine minus free chlorine. Raw water for drinking water treatment.
<b>Resistance to</b>	Salts, acids, alkalis, surfactants, dirt films
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
<b>CBR 1-mA-0.5 ppm</b>	0.01...0.5 mg/l *	1038016
<b>CBR 1-mA-2 ppm</b>	0.02...2.0 mg/l *	1038015
<b>CBR 1-mA-5 ppm</b>	0.05...5.0 mg/l *	1052138
<b>CBR 1-mA-10 ppm</b>	0.10...10.0 mg/l *	1038014

\* Measuring range based on chlorine. When measuring bromine, the lower and upper limit of the measuring range are increased by the factor 2.25, therefore for example CBR 1-mA-0.5ppm: 0.02 ...1.1 ppm.



## 1.2 Amperometric Sensors DULCOTEST

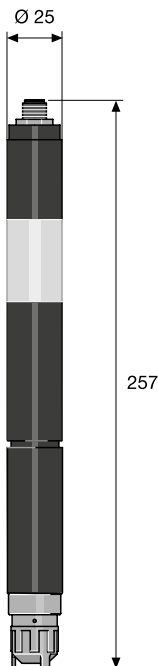
### Sensor for Free and Combined Bromine CBR 1-CAN-P



Sensor for free chlorine and bromine in contaminated water, also suitable for high pH values of up to 9.5. For use on controllers with CAN-bus connection.

#### Your Benefits

- Measured variable: free chlorine as well as free and combined bromine (bromamines)
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water
- Resistance to films of dirt and biofilms by electrolyte with antimicrobial effect and large-pore diaphragm
- Use at high pH value of up to 9.5 by optimisation of the electrolyte diaphragm system



#### Measured variable

free chlorine, free bromine, combined bromine, DBDMH (1,3-dibrom-5,5-dimethyl-hydantoin)

#### Reference method

DPD1

#### pH-range

5...9.5

#### Temperature

1...40 °C

#### Max. pressure

1.0 bar

#### Flow

DGMa: 20...80 l/h

DLG III: 40...100 l/h

BAMa: 5...100 l/h (depending on design)

#### Supply voltage

11...30 V DC (via CAN interface)

#### Output signal

Digital (CANopen), uncalibrated, temperature-compensated, electrically isolated

#### Selectivity

Free chlorine as against combined chlorine

#### Disinfection process

Chlorine gas, hypochlorite, electrolysis with diaphragm, bromide + hypochlorite, DBDMH

#### Process integration

Bypass: open sample water outlet

#### Sensor fitting

BAMa, DGMa, DLG III

#### Controllers

DULCOMARIN 3, DULCOMARIN II only with hardware

after 06.02.2014 from software version 3035 or later

#### Typical applications

Cooling water, process water, waste water, water with higher pH values (stable pH), contaminated swimming pool water. Contaminated swimming pool water. In swimming pools to determine the combined chlorine from the difference: Total chlorine minus free chlorine. Raw water for drinking water treatment.

#### Resistance to

Dirt films, biofilms, surfactants

#### Measuring principle, technology

Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CBR 1-CAN-P-10ppm	0.01...10.0 mg/l	1083135

## 1.2 Amperometric Sensors DULCOTEST

### 1.2.7 DULCOTEST Sensors for Chlorine Dioxide

#### Selection Guide

Sensor type		CDE 2-mA	CDP 1-mA	CDR 1-mA
Application		Potable water	Bottle washing system	Cooling water, waste water, agriculture, hot water
Measuring ranges		0.01-10.0	0.02-2.00	0.01-10.0
Temperature	°C	5 ... 45	10 ... 45	1 ... 55
Temperature compensation		internal	external	internal
Max. pressure	bar	1.0	3.0	3.0
pH range		4.0 ... 11.0	5.5 ... 10.5	1.0 ... 10.0
Response time	s	120	60	180
Run-in period	h	2-6	4-12	2-6
Surfactant-resistance		no	yes	yes
Contamination resistance		no	under certain conditions	yes
Cross-sensitivity		Ozone	Ozone, chlorine	Ozone



## 1.2 Amperometric Sensors DULCOTEST

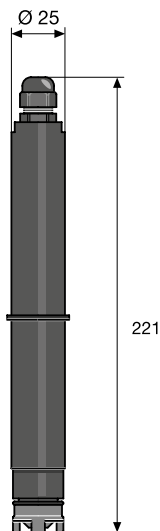
### Chlorine Dioxide Sensor CDE 2-mA



Standard sensor for the measurement of chlorine dioxide without cross-sensitivity by free chlorine. For operation on controllers with 4-20 mA input

#### Your benefits

- Measured variable: Chlorine dioxide, no cross-sensitivity towards free chlorine
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water



<b>Measured variable</b>	Chlorine dioxide (ClO <sub>2</sub> )
<b>Reference method</b>	DPD1
<b>pH-range</b>	4.0...11.0
<b>Cross sensitivity</b>	Ozone
<b>Temperature</b>	5...45 °C
<b>Max. pressure</b>	1.0 bar
<b>Flow</b>	DGMa, DLG III: 60...80 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (2-wire)
<b>Output signal</b>	4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated
<b>Response time sensor t<sub>90</sub></b>	120 s
<b>Selectivity</b>	Chlorine dioxide selective towards free chlorine, chlorite and chlorate
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	D1C
<b>Typical applications</b>	Uncontaminated drinking water (surfactant-free).
<b>Resistance to</b>	Salts, acids, alkalis. Not surfactants
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CDE 2-mA-0.5 ppm	0.01...0.5 mg/l	792930
CDE 2-mA-2 ppm	0.02...2.0 mg/l	792929
CDE 2-mA-10 ppm	0.10...10.0 mg/l	792928

Chlorine dioxide sensors complete with 100 ml of electrolyte

**Note:** a mounting kit (order no. 815079) is required for initial fitting of the chlorine dioxide sensors in the in-line probe housing DLG III.



## 1.2 Amperometric Sensors DULCOTEST

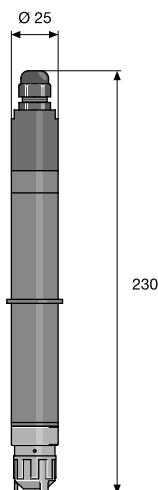
### Chlorine Dioxide Sensor CDP 1-mA



Sensor for the measurement of chlorine dioxide with a fast response time, for example in bottle-washing systems. For operation on controllers with 4-20 mA input

#### Your benefits

- Measured variable: Chlorine dioxide without interference caused by surfactants
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water
- Fast response time through open-pored diaphragm and external temperature measurement



<b>Measured variable</b>	Chlorine dioxide (ClO <sub>2</sub> )
<b>Reference method</b>	DPD1
<b>pH-range</b>	5.5...10.5
<b>Cross sensitivity</b>	Ozone, chlorine
<b>Temperature</b>	10...45 °C
<b>Max. pressure</b>	3.0 bar
<b>Flow</b>	DGMa, DLG III: 40...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (2-wire)
<b>Output signal</b>	4-20 mA ≈ measuring range, not temperature-compensated, uncalibrated, not electrically isolated
<b>Temperature measurement</b>	Separate temperature measurement needed for compensation
<b>Response time sensor t<sub>90</sub></b>	60 s
<b>Selectivity</b>	Chlorine dioxide as against chlorite and chlorate
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	We would recommend installing the sensor together with a Pt 100 temperature sensor in fittings BAMa, DGMa, DLG III
<b>Controllers</b>	D1C and DAC with automatic temperature correction only
<b>Typical applications</b>	Process water containing surfactants (bottle washing machines).
<b>Resistance to</b>	Surfactants, slight films of dirt
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
<b>CDP 1-mA-2 ppm</b>	0.02...2.0 mg/l	1002149

Chlorine dioxide sensors complete with 100 ml of electrolyte

**Note:** a mounting kit (order no. 815079) is required for initial fitting of the chlorine dioxide sensors in the in-line probe housing DLG III.



## 1.2 Amperometric Sensors DULCOTEST

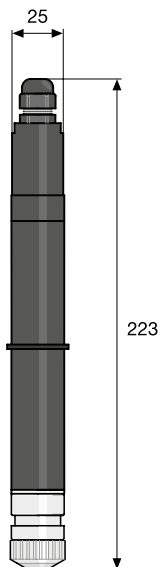
### Chlorine Dioxide Sensor CDR 1-mA



Sensor for the measurement of chlorine dioxide for all kinds of water, including hot and contaminated water. Without cross-sensitivity by free chlorine. For operation on controllers with 4-20 mA input

#### Your benefits

- Measured variable: Chlorine dioxide, without cross-sensitivity towards free chlorine
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water
- Resistance to films of dirt by pore-free diaphragm
- Operating temperature up to 60 °C (short term) by appropriate sensor materials



<b>Measured variable</b>	Chlorine dioxide (ClO <sub>2</sub> )
<b>Reference method</b>	DPD1
<b>pH-range</b>	1.0...10.0
<b>Cross sensitivity</b>	Ozone
<b>Temperature</b>	1...55 °C
<b>Max. pressure</b>	3.0 bar
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC
<b>Output signal</b>	4-20 mA temperature-compensated, uncalibrated, not electrically isolated
<b>Response time sensor t<sub>90</sub></b>	3 min.
<b>Selectivity</b>	Chlorite
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	D1C
<b>Typical applications</b>	Contaminated industrial, process water, containing surfactants, cooling water, irrigation water, slightly contaminated waste water, warm water.
<b>Resistance to</b>	Surfactants, slight films of dirt, water-soluble chemicals, solids/dirt, biofilms
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CDR 1-mA-0.5 ppm	0.01...0.5 mg/l	1033762
CDR 1-mA-2 ppm	0.02...2.0 mg/l	1033393
CDR 1-mA-10 ppm	0.10...10.0 mg/l	1033404

**Note:** a mounting kit (order no. 815079) is required for initial fitting of the chlorine dioxide sensors in the in-line probe housing DLG III.

## 1.2 Amperometric Sensors DULCOTEST

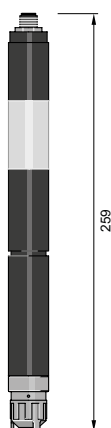
### Chlorine Dioxide Sensor CDR 1-CAN



Sensor for the measurement of chlorine dioxide for all kinds of water, including hot and contaminated water. Without cross-sensitivity by free chlorine. For operation on controllers with 4-20 mA input

#### Your benefits

- Measured variable: Chlorine dioxide, without cross sensitivity to free chlorine
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water
- Resistance to films of dirt by pore-free diaphragm
- Operating temperature up to 60 °C (short term) by appropriate sensor materials
- Operation on the CAN-bus with all the associated benefits



<b>Measured variable</b>	Chlorine dioxide (ClO <sub>2</sub> )
<b>Reference method</b>	DPD1
<b>pH-range</b>	1.0...10.0
<b>Cross sensitivity</b>	Ozone
<b>Temperature</b>	5...45 °C
<b>Max. pressure</b>	1.0 bar
<b>Flow</b>	DGMa, DLG III: 30...100 l/h BAMa: 5...60 l/h (depending on design)
<b>Supply voltage</b>	Via CAN-interface (11 – 30 V)
<b>Output signal</b>	Uncalibrated, temperature compensated, electrically isolated
<b>Response time sensor t<sub>90</sub></b>	3 min.
<b>Selectivity</b>	Chlorite
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	DULCOMARIN
<b>Typical applications</b>	Contaminated industrial, process water, containing surfactants, cooling water, irrigation water, slightly contaminated waste water.
<b>Resistance to</b>	Surfactants, water-soluble pollutants, solids/dirt, biofilms
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CDR 1-CAN-10 ppm	0.01...10.0 mg/l	1041155

Complete with 100 ml of electrolyte, connecting cable - CAN M12 5-pin 0.5 m, T-distributor M12 5-pin CAN



## 1.2 Amperometric Sensors DULCOTEST

### 1.2.8

### DULCOTEST Sensors for Chlorite

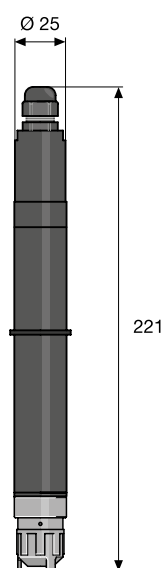
#### Chlorite Sensor CLT 1-mA



Sensor for monitoring the disinfection by-product chlorite in compliance with potable water regulations. Without cross-sensitivity towards chlorine dioxide, chlorate and chlorine. For operation on controllers with 4-20 mA input

#### Your Benefits

- Online monitoring of the disinfection by-product chlorite
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water
- No interference by chlorine dioxide/chlorine/chlorate
- Online monitoring improves process reliability
- Online monitoring replaces expensive laboratory analysis



<b>Measured variable</b>	Chlorite anion ( $\text{ClO}_2^-$ )
<b>Reference method</b>	DPD method, chlorite in the presence of chlorine dioxide
<b>pH-range</b>	6.5...9.5
<b>Cross sensitivity</b>	reducing chemicals, e. g. $\text{Fe}^{2+}$ , $\text{Mn}^{2+}$
<b>Temperature</b>	1...40 °C
<b>Max. pressure</b>	1.0 bar
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (2-wire)
<b>Output signal</b>	4-20 mA $\approx$ measuring range, temperature-compensated, uncalibrated, not electrically isolated
<b>Selectivity</b>	Chlorite selective towards chlorine dioxide, chlorate and free chlorine
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	D1C
<b>Typical applications</b>	Monitoring of chlorine dioxide treated potable water or similar water. The selective measurement of chlorite alongside chlorine dioxide, chlorine and chlorate is possible.
<b>Resistance to</b>	surfactants
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CLT 1-mA-0.5 ppm	0.02...0.5 mg/l	1021596
CLT 1-mA-2 ppm	0.10...2.0 mg/l	1021595

Chlorite sensors complete with 50 ml of electrolyte.

**Note:** A mounting kit (order no. 815079) is required for initial fitting of the chlorite sensors in the in-line probe housing DLG III.

The DT4 photometer is recommended for calibration of the chlorite sensor.

## 1.2 Amperometric Sensors DULCOTEST

### Chlorite Sensor CLT 1-CAN

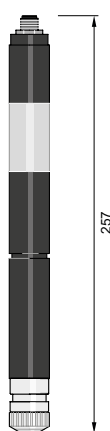


Sensor for monitoring the disinfection by-product chlorite in compliance with potable water regulations. Without cross-sensitivity towards chlorine dioxide, chlorate and chlorine. For use on controllers with CAN-bus connection

#### Your Benefits

- Online monitoring of the disinfection by-product chlorite
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water
- No interference by chlorine dioxide/chlorine/chlorate
- Online monitoring improves process reliability
- Online monitoring replaces expensive laboratory analysis
- Operation on the CAN-bus with all the associated benefits

Sensors for connection to a CAN interface (e.g. Disinfection Controller)



<b>Measured variable</b>	Chlorite anion ( $\text{ClO}_2^-$ )
<b>Reference method</b>	DPD method, chlorite in the presence of chlorine dioxide
<b>pH-range</b>	6.5...9.5
<b>Cross sensitivity</b>	reducing chemicals, e. g. $\text{Fe}^{2+}$ , $\text{Mn}^{2+}$
<b>Temperature</b>	1...40 °C
<b>Max. pressure</b>	1.0 bar
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	Via CAN-interface (11 – 30 V)
<b>Output signal</b>	Uncalibrated, temperature compensated, electrically isolated
<b>Response time sensor <math>t_{90}</math></b>	3 min.
<b>Selectivity</b>	Chlorite selective towards chlorine dioxide, chlorate and free chlorine
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	DULCOMARIN
<b>Typical applications</b>	Monitoring of chlorine dioxide treated potable water or similar water. The selective measurement of chlorite alongside chlorine dioxide, chlorine and chlorate is possible.
<b>Resistance to</b>	surfactants
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
CLT 1-CAN-2 ppm	0.05...2.0 mg/l	1041156

Complete with 100 ml of electrolyte, connecting cable - CAN M12 5-pin 0.5 m, T-distributor M12 5-pin CAN



## 1.2 Amperometric Sensors DULCOTEST

### 1.2.9

### DULCOTEST Sensors for Ozone

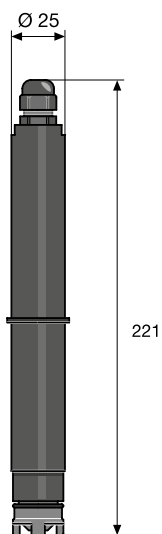
#### Ozone sensor OZE 3-mA



Standard sensor for measuring ozone in clear water. For operation on controllers with 4-20 mA input

#### Your Benefits

- Measured variable: Ozone, without cross sensitivity to chlorine, hydrogen peroxide
- Diaphragm-covered sensor (encapsulated) minimises faults caused by changing flow or ingredients in the water



<b>Measured variable</b>	Ozone (O <sub>3</sub> )
<b>Reference method</b>	DPD4
<b>pH-range</b>	4.0...11.0
<b>Cross sensitivity</b>	Chlorine dioxide
<b>Temperature</b>	5...40 °C
<b>Max. pressure</b>	1.0 bar
<b>Flow</b>	DGMa, DLG III: 20...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (2-wire)
<b>Output signal</b>	4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated
<b>Selectivity</b>	Ozone as against free chlorine, combined chlorine, hydrogen peroxide
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	D1C
<b>Typical applications</b>	Potable water and swimming pool water.
<b>Resistance to</b>	Salts, acids, alkalis. Not surfactants
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
OZE 3-mA	0.02...2.0 mg/l	792957

**Note:** A mounting kit (order no. 815079) is required for initial fitting of the ozone sensors in the in-line probe housing DLG III.

## 1.2 Amperometric Sensors DULCOTEST

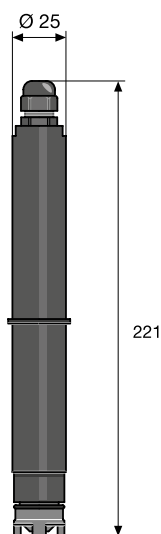
### Ozone sensor OZR 1-mA



Sensor for measuring and monitoring the absence of ozone, also suitable for use in contaminated water. For operation on controllers with 4-20 mA input

#### Your Benefits

- Measured variable: Ozone, without cross sensitivity to chlorine, hydrogen peroxide
- Diaphragm-covered sensor (encapsulated) minimises faults caused by changing flow or ingredients in the water
- Suitable also for monitoring the absence of ozone (rupture monitoring on filters) and for discontinuous ozone treatment processes
- Resistance to films of dirt by pore-free diaphragm



<b>Measured variable</b>	Ozone (O <sub>3</sub> )
<b>Reference method</b>	DPD4
<b>pH-range</b>	4.0...11.0
<b>Cross sensitivity</b>	chlorine dioxide, peracetic acid, bromine, bromamine
<b>Temperature</b>	5...40 °C
<b>Max. pressure</b>	1.0 bar
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (2-wire)
<b>Output signal</b>	4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated
<b>Response time t<sub>90</sub> after 1 month with 0.00 ppm ozone</b>	<210 s
<b>Selectivity</b>	Non-selective
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	D1C
<b>Typical applications</b>	Potable water, swimming pool water, process, service or cooling water, monitoring the ozone breakdown of filters.
<b>Resistance to</b>	Salts, acids, alkalis, surfactants, dirt films
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
OZR 1-mA-0.5 ppm	0.01...0.5 mg/l	1118883
OZR 1-mA-2 ppm	0.02...2.0 mg/l	1051647
OZR 1-mA-10 ppm	0.1...10.0 mg/l	1118925

**Note:** A mounting kit (order no. 815079) is required for initial fitting of the ozone sensors in the in-line probe housing DLG III.



## 1.2 Amperometric Sensors DULCOTEST

### 1.2.10

#### DULCOTEST Sensors for Dissolved Oxygen

The measured variable "Dissolved oxygen" indicates the volume of gaseous oxygen physically dissolved in the aqueous phase in mg/l (ppm).

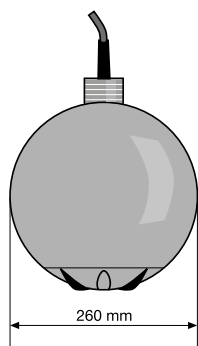
"Dissolved oxygen" is therefore an important parameter for assessing the quality of surface water and water that has to be treated for the breeding of livestock with the addition of oxygen. Dissolved oxygen is also used for controlling processes in clarification plants and waterworks.

The following sensors are assigned to the different applications and can be offered separately as 4 - 20 mA encoders to central controls or as a decentralised solution along with D1C and DAC (measured variable: "Dissolved oxygen": X).

#### Dissolved oxygen sensor DO 2-mA



Sensor for the measurement of dissolved oxygen, specifically optimised for control of oxygen concentrations in the aeration tank of clarification plants. Integrated in a floating ball with a Venturi cleaning function.



#### Your Benefits

- Measured variable: Dissolved oxygen, no interference by turbidity or discolouration by the amperometric measuring principle
- Integration of the encapsulated transducer into a specially shaped float ball, creating a Venturi flow, which helps to clean the sensor membrane
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water
- Minimal maintenance and long service life due to encapsulated transducer (easily replaceable thanks to bayonet fitting)
- Measuring electrodes protected by pore-free, dirt-repellent diaphragm
- Long service life of the electrolyte at low to medium oxygen concentrations, as occur in the aeration tanks of clarification plants, by means of optimised membrane thickness
- Stable zero point by means of large diaphragm-covered electrodes

#### Measured variable

Dissolved oxygen

#### Calibration

either on oxygen or by reference measurement in the process water

#### Measuring accuracy

±0.05 mg/l

#### Response time sensor $t_{90}$

22 s

#### Temperature

0...50 °C

#### Max. pressure

1.0 bar

#### Flow

Minimum: 0.05 m/s

#### Supply voltage

12...30 V DC

#### Electrical Connection

Fixed lead, 10 m

#### Output signal

4...20 mA measuring range, calibrated, temperature-corrected and electrically isolated

#### Enclosure rating

IP 65

#### Process integration

As floating ball with Venturi grooves to boost the flow for self-cleaning of the sensor element.

Delivery includes the adapter for connecting to PVC pipes with an outer diameter: 50 mm and the rail mounting also for PVC pipes with an outer diameter: 50 mm (see accessories).

The customer should provide the straight PVC pipe and a 45° standard angle piece for gluing with PVC pipes (outer diameter 50 mm).

#### Controllers

D1C

#### Typical applications

Control of oxygen input into the aeration tank (clarification plant).

#### Resistance to

Contaminated water

#### Interference by

Oxidant (e.g. chlorine, chlorine dioxide, ozone) and many organic solvents (e.g. chloroform, toluene, acetone) and hydrogen sulfide

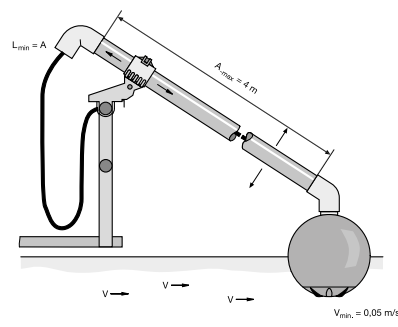
#### Measuring principle, technology

Amperometric, 2 electrodes, membrane-covered, encapsulated transducer integrated in ball float

	Measuring range	Order no.
DO 2-mA-10 ppm	0.05...10.0 mg/l	1020533



# 1.2 Amperometric Sensors DULCOTEST



# 1.2 Amperometric Sensors DULCOTEST



## Dissolved oxygen sensor DO 3-mA

Widely used sensor for the measurement of oxygen dissolved in water above 0.1 ppm to oxygen saturation. For installation in standard immersion pipes or in the bypass line of the process flow. Use in aeration tanks of clarification plants, waterworks, in fish breeding or to monitor surface water. Minimal maintenance due to visual measuring principle.



### Your Benefits

- Measured variable: Dissolved oxygen, minimal maintenance in contaminated water due to visual measuring principle
- Factory calibration stable for a long time. Calibration only needed following replacement of the visual sensor cap
- Rod-shaped construction for simple installation into standard immersion pipes and ProMinent bypass fittings
- No flow dependence and minimised faults due to ingredients in the water due to the visual measuring principle of quenching
- Long lifetime of fluorescence dye and simple replacement by replacement of the sensor cap

#### Measured variable

Dissolved oxygen

#### Calibration

On atmospheric oxygen or by reference measurement in the process water

#### Measuring accuracy

±0.1 mg/l

#### Response time sensor $t_{90}$

< 60 s at 25 °C from air to nitrogen

#### Temperature

0...50 °C

#### Temperature correction

integrated Pt1000, fed to the outside

#### Max. pressure

2.0 bar

#### Flow

Measurement even possible without flow

#### Supply voltage

18...30 V DC

#### Electrical Connection

Fixed lead, 10 m

#### Output signal

4... 20 mA assigned to the measuring range, temperature-corrected, calibrated and electrically isolated IP 65

#### Enclosure rating

#### Process integration

a) Immersion by immersion pipe (PVC, d40/DN 32, provided by the customer). The connection can be made using the immersion pipe adapter (reducing nipple, order no. 356924) and the 45° angle (order no. 356335). Both parts are included in the scope of delivery and can be ordered as an accessory (also see accessories).

b) Installation into ProMinent bypass fittings, type DGMA with mounting kit G1" for 25 mm sensor (1113807), type DGMA with mounting kit 791818 and type DLG III with mounting kit 815079

#### Controllers

**DACb from firmware 02.01.01.02** with complete calibration functionality and all correction variables (temperature, salinity, air pressure, height above sea level). Displayed units: [ppm] and [% oxygen saturation] **DACa, AEGIS II, D1C:** Calibration only possible if a reference concentration determined from the process water is input. Only temperature correction variable. Displayed unit: [ppm]

#### Typical applications

Control of oxygen input into the aeration tank (clarification plant), control of oxygen input in water works, breeding of fish and shrimps, conditioning of the water of large aquaria in zoos, assessment of the biological condition of surface water.

#### Resistance to

Contaminated water and the following chemical compounds: carbon dioxide, hydrogen sulfide, sulfur dioxide, ethylene oxide and against gamma sterilisation.

#### Interference by

Oxidant (e.g. chlorine, chlorine dioxide, ozone) and many organic solvents (e.g. chloroform, toluene, acetone)

#### Measuring principle, technology

optical: Measurement of the relaxation time of a pulsed fluorescence beam

	Measuring range	Order no.
DO 3-mA-20 ppm	0.10...20.0 mg/l	1094609

## 1.2 Amperometric Sensors DULCOTEST

### 1.2.11

#### DULCOTEST Sensors for Peracetic Acid

DULCOTEST sensors of types PAA 1 and PAA 2-3E are diaphragm-covered amperometric sensors for the selective measurement of peracetic acid. You have the option of two sensor types for applications with different requirements:

Type PAA 1 with extra thick, pore-free diaphragm for average and higher concentrations of peracetic acid for applications in the food and beverage industry.

Type PAA 2-3E for low concentrations of peracetic acid for monitoring peracetic acid limit values in clarification plant processes or for applications in the pharmaceutical industry and medical technology.

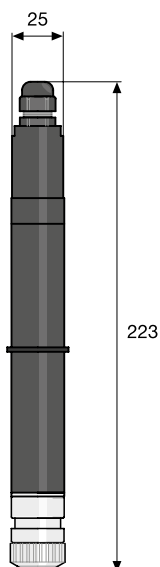
##### Peracetic Acid Sensor PAA 1-mA



Sensor for the measurement of peracetic acid without cross-sensitivity to hydrogen peroxide. For disinfecting contaminated water from washing foodstuffs and from cleaning procedures (e.g. CIP).

##### Your Benefits

- Measured variable: Peracetic acid, without cross-sensitivity towards the accompanying chemical, hydrogen peroxide
- Diaphragm-covered sensor minimises faults caused by changing flow or ingredients in the water
- Resistance to films of dirt by pore-free diaphragm



<b>Measured variable</b>	Peracetic acid
<b>Reference method</b>	Titration
<b>pH-range</b>	1.0...9.0
<b>Temperature</b>	1...45 °C
<b>Admissible temperature fluctuation</b>	0.3 °C/min
<b>Response time sensor <math>t_{90}</math></b>	≈ 3 min
<b>Max. pressure</b>	3.0 bar
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (2-wire)
<b>Output signal</b>	4-20 mA ≈ measuring range, temperature-compensated, uncalibrated, not electrically isolated
<b>Selectivity</b>	Peracetic acid selective towards hydrogen peroxide
<b>Cross sensitivity</b>	Ozone, chlorine dioxide, chlorine, bromine
<b>Process integration</b>	Bypass: open sample water outlet
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	D1C, DAC, AEGIS II
<b>Typical applications</b>	Flushing with Cleaning In Place (CIP), washing vegetables, fruit and meat, rinsers, also suitable for use in the presence of surfactants. The selective measurement of peracetic acid in the presence of hydrogen peroxide is possible.
<b>Resistance to</b>	Salts, acids, alkalis, surfactants, dirt films
<b>Measuring principle, technology</b>	Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
PAA 1-mA-200 ppm	1...200 mg/l	1022506
PAA 1-mA-2000 ppm	10...2,000 mg/l	1022507

**Note:** a mounting kit (order no. 815079) is required for initial fitting of the sensors in the in-line probe housing DLG III.



## 1.2 Amperometric Sensors DULCOTEST

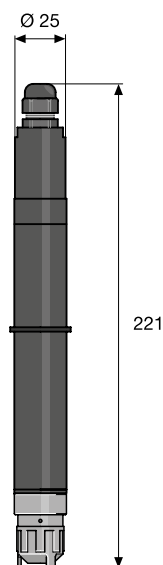
### Peracetic acid sensor PAA 2-3E-mA



Sensor for measuring even low concentrations of peracetic acid without cross-sensitivity to hydrogen peroxide even in waste water (pre-cleaned)

#### Your Benefits

- Measured variable: peracetic acid, without cross-sensitivity to the accompanying chemical, hydrogen peroxide
- Low dependence on flow, reduced faults caused by substances in the water and films of dirt, thanks to a membrane protecting the measuring electrodes
- Sensitive measuring range from 0..02 mg/l provided by potentiometric system containing 3 electrodes
- Measured values for monitoring or fast control due to short sensor response time < 30 s
- An integrated transmitter and the signal cable's plug-in connector make for an easy installation



<b>Measured variable</b>	Peracetic acid
<b>Calibration</b>	DPD4, titration
<b>pH-range</b>	5.5...8.0
<b>Temperature</b>	0...40 °C
<b>Admissible temperature fluctuation</b>	< 0.3 °C/min
<b>Response time sensor <math>t_{90}</math></b>	< 45 s
<b>Max. pressure</b>	3.0 bar
<b>Electrolytic conductivity</b>	0.05...50 mS/cm
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (2-wire)
<b>Output signal</b>	4-20 mA $\approx$ measuring range, temperature-compensated, uncalibrated, not electrically isolated
<b>Selectivity</b>	Peracetic acid selective towards hydrogen peroxide
<b>Cross sensitivity</b>	Ozone, chlorine dioxide, chlorine, bromine
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	DAC, D1Cb
<b>Typical applications</b>	Disinfecting pre-cleaned waste water, measurement and control of low peracetic acid concentrations in the pharmaceutical industry and medical technology.
<b>Resistance to</b>	Salts, acids, alkalis, surfactants, dirt films
<b>Measuring principle, technology</b>	Amperometric, 3 electrodes, diaphragm-covered

	Measuring range	Order no.
PAA 2-3E-mA-2 ppm	0.02...2.0 mg/l	1120263
PAA 2-3E-mA-20 ppm	0.2...20.0 mg/l	1119538

#### Accessories

	Lead length	Order no.
Measuring line (external cable), 2-core, 5-pin plug	2 m	707702
Measuring line (external cable), 2-core, 5-pin plug	5 m	707703
Measuring line (external cable), 2-core, 5-pin plug	10 m	707707

## 1.2 Amperometric Sensors DULCOTEST

### 1.2.12 DULCOTEST Sensors for Hydrogen Peroxide

The DULCOTEST sensors PER 1, PEROX H2.10 P and PEROX H-3E are membrane-covered, amperometric sensors for the online concentration measurement of hydrogen peroxide. Due to its complete biodegradability, hydrogen peroxide is a disinfectant and oxidising agent frequently used in water treatment and production:

- Chemical bleach in the wood, paper, textile and mineral compounds industries
- Organic synthesis in the chemical, pharmaceutical and cosmetics industries
- Oxidation of drinking water, landfill seepage water, contaminated ground water
- Disinfection of cooling, process and production water in the food and beverage industries as well as in swimming pools
- Exhaust air scrubbing in municipal clarification plants and industrial flue gas cleaning
- Elimination of chlorine in water treatment

Sensors are selected using the following decision-making table:

Requirement	Type	PEROX H2.10 P	PEROX H-3E
<b>Sample matrix loaded with dirt and chemicals</b>	<b>PER1</b> Very suitable due to water-impermeable hydrophobic diaphragm/ separate electrolyte, however sensitive to the presence of hydrogen sulphide (H <sub>2</sub> S), oxidant	Not cross-sensitive to free chlorine or peracetic acid. Prone to failure due to thick water-permeable diaphragm. Process water serves as electrolyte.	Suitable due to less water-permeable hydrophilic diaphragm/ separate electrolyte. No cross-sensitivity to free chlorine
<b>Electrical influence due to interference potential in the measurement medium</b>	Insensitive because the counter electrode is separated from the process	More sensitive because the counter electrode is in the medium	Insensitive because the counter electrode is separated from the process to a great extent
<b>Temperature range</b>	Up to 50 °C	Up to 40 °C	Up to 45 °C
<b>Simple handling during installation and maintenance</b>	Suitable due to temperature compensation and transmitters integrated in the sensor	Separate temperature sensor for fast processes. Separate clip-on transducer	Transmitter integrated in the sensor. Signal cable can be plugged onto sensor. Separate temperature measurement for processes with rapid change in temperature
<b>Response time as t<sub>90</sub></b>	480 s	20 s	45 s
<b>Quick temperature changes</b>	Slow due to integrated temperature sensor	Fast due to separate temperature sensor	Slow due to integrated temperature sensor
<b>Measuring intervals in the absence of H<sub>2</sub>O<sub>2</sub> (&gt; 1 week)</b>	Unsuitable	Suitable due to pulsed polarisation technology	Suitable due to pulsed polarisation technology
<b>Measuring range may vary at times due to orders of magnitude or is not clear in the order</b>	A suitable sensor must be selected	Suitable because the measuring range can be manually switched on the sensor transducer	A suitable sensor must be selected
<b>Measuring range (special measuring ranges &gt; 2000 mg/l on request)</b>	20...100,000 mg/l	1...2000 mg/l	0.2...500mg/l
<b>pH range</b>	1.0...11.0	2.5...10.0	2.5...8.0
<b>Measuring electrodes</b>	2 electrodes	2 electrodes	3 electrodes
<b>Typical application</b>	Cooling water, waste water, bleaching process	Exhaust air scrubbers, drinking water, swimming pools, pharmaceutical industry	Swimming pool, plant irrigation water, chlorine elimination



## 1.2 Amperometric Sensors DULCOTEST

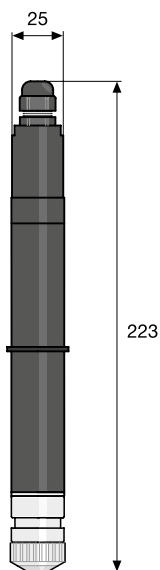


### Hydrogen peroxide sensor PER 1-mA

Sensor for the measurement of hydrogen peroxide even in chemically contaminated and polluted water. Available with measuring ranges for medium to very high concentrations

#### Your Benefits

- Measured variable hydrogen peroxide, with measuring ranges from 20 ppm to 100,000 ppm (10%) available
- Diaphragm-covered sensor minimises faults caused by changing flow or substances in the water
- Resistance to films of dirt thanks to use of a pore-free diaphragm
- Can be used in wide pH range of 1...11
- Operating temperature up to 50 °C



#### Measured variable

Hydrogen peroxide

#### Calibration

Photometric with manual DT3B photometer

#### pH-range

1.0...11.0

#### Temperature

0...50 °C

#### Admissible temperature fluctuation

< 0.3 °K/min

#### Response time sensor $t_{90}$

approx. 480 sec

#### Max. pressure

1.0 bar

#### Flow

DGMa, DLG III: 30...80 l/h

BAMa: 5...60 l/h (depending on design)

#### Supply voltage

16...24 V DC (2-wire)

#### Output signal

4...20 mA temperature-compensated, uncalibrated, not electrically isolated

#### Selectivity

Hydrogen peroxide selective towards sulphite

#### Cross sensitivity

Ozone, chlorine dioxide, peracetic acid, chlorine, bromine

#### Process integration

Bypass: open outlet or return of the sample water into the process line

#### Sensor fitting

BAMa, DGMa, DLG III

#### Controllers

D1C

#### Typical applications

Cooling and waste water treatment, bleaching processes,  $H_2O_2$  product qualification, water with higher  $H_2O_2$  concentrations of up to 100,000 ppm.

#### Resistance to

Salts, acids, alkalis, surfactants, dirt films, not against hydrogen sulphide ( $H_2S$ )

#### Measuring principle, technology

Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
PER 1-mA-2000 ppm	20.0...2,000.0 mg/l	1022510

**Important note:** Measuring ranges up to 100,000 ppm on request

Photometer → 228

#### Accessories

		Order no.
Photometer DT3B hydrogen peroxide	(for calibration)	1039317
Polishing paste	(to electrode cleaning)	559810

**Note:** a mounting kit (order no. 815079) is required for initial fitting of the sensors in the in-line probe housing DLG III.

## 1.2 Amperometric Sensors DULCOTEST

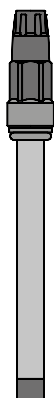
### Hydrogen peroxide sensor PEROX H2.10 P-mA



Sensor for measuring hydrogen peroxide without cross-sensitivity to chlorine. It can also be used for fast control processes even with the temporary absence of hydrogen peroxide in clear water in a wide pH range of 2.5...10.

#### Your Benefits

- Measured variable hydrogen peroxide without cross-sensitivity to chlorine
- Diaphragm-covered sensor minimises faults caused by changing flow
- Fast processes can be controlled through the sensor's rapid response time in conjunction with fast external temperature measurement for temperature correction
- Can be used in wide pH range of 2.5...10
- Reliable measurement even after periods of absence of hydrogen peroxide thanks to pulsed, self-regenerating measuring electrode



<b>Measured variable</b>	Hydrogen peroxide
<b>Calibration</b>	Photometric with manual DT3B photometer
<b>Measuring range</b>	1...20, 10...200, 100...2000 mg/l, switchable
<b>pH-range</b>	2.5...10.0
<b>Temperature</b>	0...40 °C
<b>Admissible temperature fluctuation</b>	< 1 °K/min (with external T measurement)
<b>Response time sensor <math>t_{90}</math></b>	approx. 20 sec
<b>Min. conductivity</b>	For measuring range 20 mg/l: 5 µS/cm For measuring range 200 mg/l: 200 µS/cm Up to 1,000 mg/l: 500 µS/cm Up to 2,000 mg/l: 1 mS/cm
<b>Max. pressure</b>	2.0 bar
<b>Flow</b>	DGMa, DLG III: 30...60 l/h BAMa: 5...100 l/h (depending on design)
<b>Supply voltage</b>	16...24 V DC (three-wire system)
<b>Output signal</b>	4...20 mA not temperature-compensated, uncalibrated, not electrically isolated
<b>Selectivity</b>	Hydrogen peroxide selective towards free chlorine
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line
<b>Sensor fitting</b>	BAMa, DGMa, DLG III
<b>Controllers</b>	DAC, D1C (without temperature correction)
<b>Typical applications</b>	Exhaust air scrubbers, treatment of clear and chemically uncontaminated water, controls with the necessary very short response times
<b>Resistance to</b>	Salts, acids, lyes, surfactants.
<b>Measuring principle, technology</b>	amperometric, 2 pulsing electrodes, diaphragm-covered

	Order no.
H <sub>2</sub> O <sub>2</sub> sensor PEROX-H2.10 P	792976
PEROX transducer V1 for D1Ca	1034100
PEROX Transducer V2	1047979

#### Accessories

		Order no.
Photometer DT3B hydrogen peroxide	(for calibration)	1039317
Polishing paste	(to electrode cleaning)	559810



# 1.2 Amperometric Sensors DULCOTEST

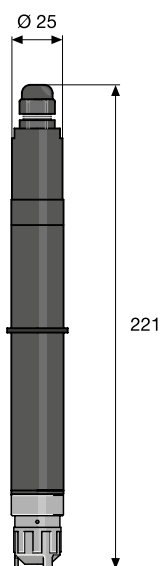


## Hydrogen peroxide sensor PEROX H 3E-mA

Sensor for the measurement of hydrogen peroxide without cross-sensitivity to free chlorine peracetic acid. Suitable for use with fast control processes also in moderately contaminated water and for reliably measuring from 0.5 ppm H<sub>2</sub>O<sub>2</sub>

### Your Benefits

- Measured variable hydrogen peroxide without cross-sensitivity to free chlorine and peracetic acid
- Sensitive measuring range from 0.2 mg/l
- Fast processes can be controlled through the sensor's rapid response time in conjunction with fast external temperature measurement for temperature correction
- Reliable measurement even after periods of absence of hydrogen peroxide thanks to pulsed, self-regenerating measuring electrode
- Low measuring range provided by a system containing 3 electrodes
- Membrane-covered sensor minimises faults caused by changing flow
- An integrated transmitter and the signal cable's plug-in connector make for an easy installation



#### Measured variable

Hydrogen peroxide

#### Calibration

Photometric with manual DT3B photometer

#### pH-range

2.5...8.0

#### Temperature

0...45 °C

#### Admissible temperature fluctuation

< 1 °K/min (with external T measurement)

#### Response time sensor $t_{90}$

< 45 s

#### Electrolytic conductivity

0.05...50 mS/cm

#### Flow

DGMa, DLG III: 30...60 l/h

#### Supply voltage

BAMa: 5...100 l/h (depending on design)

#### Output signal

16...24 (two-wire technology) V DC  
4...20 mA not temperature-compensated, uncalibrated, not electrically isolated

#### Electrical Connection

via a 4-pin plug on the sensor via an open-ended signal cable on the unit

#### Selectivity

Hydrogen peroxide selective to free chlorine, peracetic acid, sulphite

#### Process integration

Bypass: open outlet or return of the sample water into the process line

#### Sensor fitting

BAMa, DGMa, DLG III

#### Controllers

DAC, D1Cb (without temperature correction)

#### Typical applications

Swimming pool, plant irrigation water, chlorine elimination. Can also be used for moderately contaminated water, controls with the necessary short response times and low H<sub>2</sub>O<sub>2</sub> concentrations

#### Resistance to

Salts, acids, alkalis, surfactants, dirt films

#### Measuring principle, technology

amperometric, 3 pulsing electrodes, diaphragm-covered

	Measuring range	Order no.
PEROX H-3E-10ppm	0.20...10.0 mg/l	1058563
PEROX H-3E-50ppm	1.0...50.0 mg/l	1105779
PEROX H-3E-200ppm	5.0...200 mg/l	1105778
PEROX H-3E-500ppm	10...500 mg/l	1117570

### Accessories

	Order no.
Pt 100 SE - temperature sensor for direct temperature measurement or temperature compensation during measurement of pH, fluoride, conductivity, chlorine dioxide or hydrogen peroxide	305063
DT3B photometer for calibrating the sensors for hydrogen peroxide, complete with transport case	1039317

	Lead length	Order no.
Measuring line (external cable), 2-core, 5-pin plug	2 m	707702
Measuring line (external cable), 2-core, 5-pin plug	5 m	707703
Measuring line (external cable), 2-core, 5-pin plug	10 m	707707



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

### 1.3.1

#### Selection Guide for pH Sensors, ORP Sensors

The following generally applicable points should be observed for optimum functioning of pH and ORP sensors:

- The sensors should never dry out
- The insertion angle must be  $> 15^\circ$  from the horizontal (except with PHEK-L type)
- Maximum flow  $< 0.8$  m/s
- Use of suitable measuring lines
- Measuring lines should be as short as possible
- Use of suitable measuring devices/transducers (high resistance input)
- Calibration using quality buffer solutions
- Selection of electrode type depending on the application
- The storage period should be as short as possible

Measuring lines for pH/ORP measurement, see page → 133, quality buffer solutions for pH, see page → 136



# 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

## Selection guide for pH sensors DULCOTEST

Sensor type	Typical applications	Remarks	pH range	Max. temperature and max. pressure	Loading with particles/solid matter in the application	Reference	Dia-phragm
<b>PHES</b>	Drinking water, swimming pool water		1 to 12	60°C / 3 bar	None to low levels	Ag/AgCl	1x ceramic
<b>PHEK</b>	Swimming pool water, aquariums	Plastic sensor shaft for greater safety during handling, e.g. end customers in the private swimming pool sector	1 to 12	60°C / 3 bar	None to low levels	Ag/AgCl	1x ceramic
<b>PHEP/ PHEPT</b>	Drinking water, swimming pool water, process water	PHEPT with integrated temperature sensor	1 to 12	80°C / 6 bar	None to low levels	Ag/AgCl with AgCl reservoir	1x ceramic
<b>PHED</b>	Process water, electroplating	Chemically contaminated water, e.g. Cr <sup>6+</sup> , CN <sup>-</sup>	1 to 12			Ag/AgCl with AgCl reservoir	2x ceramic; double junction
<b>PHEN</b>	Chemically contaminated water, low-conductivity water ≥ 50 µS/cm	Reference electrolyte is introduced into the sensor using external bottles and can be topped up	1 to 12	80°C / no overpressure	None to low levels	Ag/AgCl with AgCl reservoir	1x ceramic
<b>PHER</b>	Industrial and public waste water, cooling towers	Dirt-repellent PTFE diaphragm	1 to 12	80°C / 6 bar	Low to medium levels	Ag/AgCl with AgCl reservoir	1x PTFE
<b>PHER-DJ</b>	Reverse osmosis (conductivity ≥ 10 µS/cm), acid and alkaline gas scrubbers (without fluoride, HF), general applications with chemical pollution that may attack the reference system	Dirt-repellent PTFE diaphragm and a double junction to protect the reference system	1 to 12	80°C / 6 bar	Low to medium levels	Ag/AgCl with AgCl reservoir	2xPTFE; double junction
<b>PHEI</b>	Industrial and public waste water, cooling towers	Long service life thanks to large volume of reference electrolyte, double junction and large PTFE diaphragm, 3/4" NPT screw-in thread	1 to 12	80°C / 6 bar	Low to medium levels	Ag/AgCl with AgCl reservoir	1x PTFE; 1x ceramic; double junction
<b>PHEX</b>	Suspensions, sludge, emulsions	Open ring diaphragm	1 to 12	25°C / 16 bar	Medium to high levels	Ag/AgCl with AgCl reservoir	Open ring diaphragm
<b>PHEF</b>	Media containing fluoride with low pH values, e.g. etching solutions containing fluoride in electroplating	Special pH glass with increased resistance to HF	0 to 12	50°C / 7 bar	Low to medium levels	Ag/AgCl	1x HDPE
<b>PHEF-DJ</b>	Media containing fluoride with low pH values, e.g. gas scrubbers where gases containing fluoride are scrubbed	Special pH glass with increased resistance to HF	1 to 12	60°C / 8 bar	Low to medium levels	Ag/AgCl	2xPTFE; double junction
<b>PHEP-H</b>	Process water with high pH values (> pH 12)	Special pH glass with increased resistance to high pH values	3 to 14	80°C / 6 bar	None to low levels	Ag/AgCl	1x ceramic

**Note:** All DULCOTEST pH and ORP sensors are made using lead-free glass (RoHS-compliant)

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

Selection guide for ORP sensors DULCOTEST

Sensor type	Typical applications	Remarks	Material of sensor pin	Max. temperature and max. pressure	Loading with particles/solid matter in the application	Reference	Diaphragm
RHES Pt	Drinking water, swimming pool water		Platinum (Pt)	60°C / 3 bar	None to low levels	Ag/AgCl	1x ceramic
RHES Au	Swimming pool water	ORP sensors with gold electrodes are not susceptible to hydrogen, which is produced through the generation of chlorine by open electrolysis systems. What's more, gold electrodes are well suited to ozone applications.	Gold (Au)	60°C / 3 bar			
RHEK Pt	Swimming pool water, aquariums	Plastic sensor shaft for greater safety during handling; e.g. end customers in the private swimming pool sector	Platinum (Pt)	60°C / 3 bar	None to low levels	Ag/AgCl	1x ceramic
RHEKL Pt	Swimming pool water, aquariums	Horizontal installation is possible thanks to two diaphragms	Platinum (Pt)	60°C / 3 bar	None to low levels	Ag/AgCl	2x ceramic
RHEP Pt	Drinking water, swimming pool water, process water		Platinum (Pt)	80°C / 6 bar	None to low levels	Ag/AgCl with AgCl reservoir	1x ceramic
RHEP Au	Drinking water, swimming pool water, process water	ORP sensors with gold electrodes are not susceptible to hydrogen, which is produced through the generation of chlorine by open electrolysis systems. What's more, gold electrodes are well suited to ozone applications	Gold (Au)	80°C / 6 bar	None to low levels	Ag/AgCl with AgCl reservoir	1x ceramic
RHEN Pt	Chemically contaminated water Low-conductivity water $\geq 50 \mu\text{S/cm}$	Reference electrolyte is introduced into the sensor using external bottles and can be topped up	Platinum (Pt)	80°C / no overpressure	None to low levels	Ag/AgCl with AgCl reservoir	1x ceramic
RHER Pt	Industrial and public waste water, cooling towers	Dirt-repellent PTFE diaphragm	Platinum (Pt)	80°C / 6 bar	Low to medium levels	Ag/AgCl with AgCl reservoir	1x PTFE
RHER-DJ	Reverse osmosis (conductivity $\geq 10 \mu\text{S/cm}$ ) General applications with chemical pollution that may attack the reference system	Dirt-repellent PTFE diaphragm and a double junction to protect the reference system	Platinum (Pt)	80°C / 6 bar	Low to medium levels	Ag/AgCl with AgCl reservoir	2xPTFE; double junction
RHEIC	Industrial and public waste water, cooling towers	Long service life thanks to large volume of reference electrolyte, double junction and large PTFE diaphragm 3/4" NPT screw-in thread	Platinum (Pt)	80°C / 6 bar	Low to medium levels	Ag/AgCl with AgCl reservoir	1x PTFE; 1x ceramic; double junction
RHEX	Suspensions, sludge, emulsions	Open ring diaphragm	Platinum (Pt)	25°C / 16 bar	Medium to high levels	Ag/AgCl with AgCl reservoir	Open ring diaphragm

**Note:** All DULCOTEST pH and ORP sensors are made using lead-free glass (RoHS-compliant)



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

### 1.3.2 pH Sensors with SN6 or VARIO Pin Plug-In Head

pH sensors with plug-in head are connected to a shielded coaxial cable with the appropriate socket. The rotatable threaded sleeve on the sensor head prevents the cable from twisting when inserting and removing the sensor (e.g. when calibrating). The cable can therefore remain connected. This avoids the penetration of troublesome water onto the plug-in contacts.



# 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

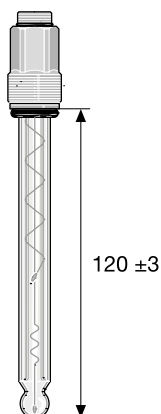
## pH Sensor PHES 112 SE



pH sensor optimised for use in potable water treatment, swimming pools/hot tubs at up to 60 °C/3 bar

### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools and for potable water
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Twist protection for the sensor cable connected. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>pH-range</b>	1...12
<b>Temperature</b>	0...60 °C
<b>Max. pressure</b>	3.0 bar
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>Diaphragm</b>	Ceramic
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ± 3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	All DULCOMETER controllers
<b>Typical applications</b>	Swimming pools, whirlpools, potable water
<b>Resistance to</b>	Disinfectant
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm, separate temperature measurement for temperature compensation needed

	Installation length	Order no.
PHES-112-SE SLg100	100 ± 3 mm	1051745
PHES 112 SE	120 ± 3 mm	150702
PHES-112-SE SLg225	225 ± 3 mm	150092



# 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

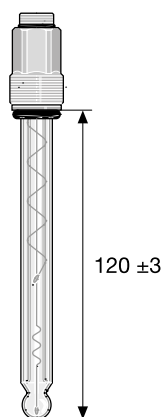
## pH Sensor PHES 112 SE 3D



pH sensor optimised for use in potable water treatment, swimming pools/hot tubs and at low electrolytic conductivities of up to 60 °C/3 bar

### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Three ceramic diaphragms optimised for low electrolytic conductivities
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Twist protection for the sensor cable connected. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>pH-range</b>	1...12
<b>Temperature</b>	0...60 °C
<b>Max. pressure</b>	3.0 bar
<b>Min. conductivity</b>	50 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>Diaphragm</b>	3 ceramic diaphragms
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ±3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Low conductivity water.
<b>Resistance to</b>	Disinfectant
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm, separate temperature measurement for temperature compensation needed

	Installation length	Order no.
PHES 112 SE 3D	120 ±3 mm	1045759

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

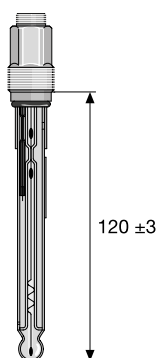
### pH Sensor PHEP 112 SE



pH sensor optimised for use with clear process water and conditions of up to 80 °C/6 bar

#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for exacting process requirements
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system for high pressure/temperature requirements
- Twist protection for the sensor cable connected. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>pH-range</b>	1...12
<b>Temperature</b>	0...80 °C
<b>Max. pressure</b>	6.0 bar
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>Diaphragm</b>	Ceramic
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	15 mm
<b>Installation length</b>	120 ±3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Swimming pools during pressurisation for higher temperatures and pressures, potable and industrial water, electroplating, chemical industries.
<b>Resistance to</b>	Disinfectant
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm, separate temperature measurement for temperature compensation needed

	Installation length	Order no.
PHEP 112 SE	120 ±3 mm	150041
PHEP 112 SE SLg100	100 ±3 mm	150951



# 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

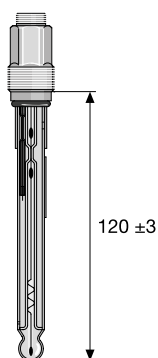
## pH Sensor PHEP-H 314 SE



pH sensor optimised for use with clear process water, specifically for alkaline process solutions at high temperatures of up to 100 °C

### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for exacting process requirements
- Optimised pH-sensitive glass for high alkali content and high temperatures
- Long service life / excellent precision: Measurement at a high pH value of up to 14
- Long service life: at high temperatures of up to 100 °C
- Stable reference system for high pressure / temperature requirements
- Twist protection for the sensor cable connected. This means that the cables can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>pH-range</b>	3...14
<b>Temperature</b>	0...100 °C
<b>Max. pressure</b>	6.0 bar
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>Diaphragm</b>	Ceramic
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	15 mm
<b>Installation length</b>	120 ±3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Monitoring or control of chemical processes with neutral to highly-alkaline media and temperatures up to 100 °C. Disinfectant, high alkalinity
<b>Resistance to</b>	Direct potentiometric measurement, 2 electrodes, highly alkaline tempered glass, ceramic diaphragm, gel electrolyte, separate temperature measurement for temperature compensation needed
<b>Measuring principle, technology</b>	

PHEP-H 314 SE

**Order no.**  
1024882



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

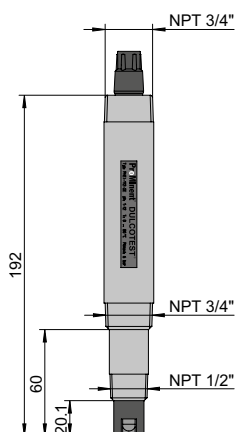
### pH Sensor PHEI 112 SE



Reliable online measurement of pH values in industrial waste water/water - with DULCOTEST sensors

#### Your Benefits

- Solid high-grade plastic housing with integrated process connection for direct installation in the process with 1/2" and 3/4" NPT thread
- Large dirt-repellent Teflon diaphragm protects against unwanted blocking of the reference
- Double junction reference system for stability with chemically polluted water
- Large electrolyte reservoir for long service lives



<b>pH-range</b>	1...12
<b>Temperature</b>	0...80 °C
<b>Max. pressure</b>	6.0 bar
<b>Min. conductivity</b>	50 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride with a large KCl reservoir of gel
<b>Diaphragm</b>	PTFE ring diaphragm
<b>Sensor shaft</b>	Plastic
<b>Shaft diameter</b>	17 ±0.2 mm (below the 1/2" NPT thread), 22 ±0.2 mm (below the 3/4" thread)
<b>Installation length</b>	20 ±0.2 mm (from the lower end of the 1/2" thread), 60 ±0.2 mm (from the lower end of the 3/4" thread)
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	1/2" and 3/4" NPT thread
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Municipal and industrial waste water Cooling water, process water, water in the chemical industry and paper making, generally for water with a solid matter fraction.
<b>Resistance to</b>	Disinfectant, solids content (turbid water), water-soluble chemicals
<b>Measuring principle, technology</b>	direct potentiometric measurement, 2 probes, double junction, gel electrolyte, large Teflon diaphragm, separate temperature measurement for temperature compensation needed

	Order no.
PHEI 112 SE	1076610

#### Accessories

	Order no.
Adapter for fitting BAmA, DGMA, DLG III; M34 x 3/4" NPT PVDF-natural	1077156



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

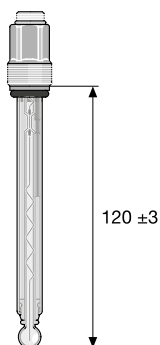
### pH Sensor PHER 112 SE



pH sensor optimised for use in contaminated water containing solids and for low conductivity of  $> 50 \mu\text{S}/\text{cm}$  at up to  $80^\circ\text{C}/6 \text{ bar}$

#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- The large dirt-repellent Teflon® diaphragm prevents the reference system from becoming blocked up
- Long service life when solids are present
- High-viscosity electrolyte combined with a salt reservoir prevents the electrolyte from “bleeding”
- Long service life without drifts when there is clear water with low conductivity
- Twist protection for the sensor cable connected. This means that the cables can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>pH-range</b>	1...12
<b>Temperature</b>	0...80 °C
<b>Max. pressure</b>	6.0 bar
<b>Min. conductivity</b>	50 $\mu\text{S}/\text{cm}$
<b>Electrolyte</b>	Gel containing potassium chloride with KCl reservoir
<b>Diaphragm</b>	PTFE ring diaphragm
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 $\pm 3$ mm
<b>Fitting position</b>	Vertical up to $+25^\circ$
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	All DULCOMETER controllers
<b>Typical applications</b>	Municipal and industrial waste water, cooling water, process water, water in the chemical industry and paper making, generally water with solid fractions.
<b>Resistance to</b>	Disinfectant, solids content (turbid types of water)
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, Teflon ring diaphragm, polymer electrolyte, separate temperature measurement for temperature compensation needed

PHER 112 SE

Order no.

1001586

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

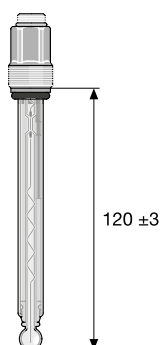
### PH sensor PHER-DJ 112 SE



pH sensor with double diaphragm (double junction) optimised for use in contaminated water containing solids and for low conductivity of  $> 10 \mu\text{S}/\text{cm}$  at up to  $80^\circ\text{C}/6 \text{ bar}$ .

#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- The large dirt-repellent Teflon® diaphragm prevents the reference system from becoming blocked up
- Long service life when solids are present
- High-viscosity electrolyte combined with a salt reservoir prevents the electrolyte from “bleeding”
- Long service life without drifts when there is clear water with low conductivity
- Twist protection for the sensor cable connected. This means that the cables can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>pH-range</b>	1...12
<b>Temperature</b>	0...80 °C
<b>Max. pressure</b>	6.0 bar
<b>Min. conductivity</b>	10 $\mu\text{S}/\text{cm}$
<b>Electrolyte</b>	Gel containing potassium chloride with KCl reservoir
<b>Diaphragm</b>	2x PTFE ring diaphragm
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 $\pm 3$ mm
<b>Fitting position</b>	Vertical up to $+25^\circ$
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	All DULCOMETER controllers
<b>Typical applications</b>	Municipal and industrial waste water, cooling water, process water, water in the chemical industry and paper making, generally water with solid fractions.
<b>Resistance to</b>	Disinfectant, solids content (turbid types of water)
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, Teflon ring diaphragm, polymer electrolyte, separate temperature measurement for temperature compensation needed

	Installation length	Order no.
PHER-DJ 112 SE	120 $\pm 3$ mm	1108991



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

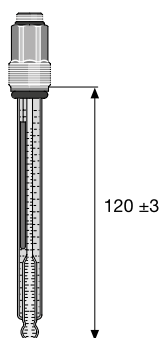
### pH Sensor PHEX 112 SE



pH sensor optimised for use with contaminated water with a high solids content at 6 bar/100 °C or 16 bar/25 °C

#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for extremely high solids content
- The solid electrolyte makes the diaphragm redundant and prevents the reference system from becoming blocked up
- Long service life when sludge is present due to lack of a diaphragm
- Long service life as the solid electrolyte prevents the electrolyte from "bleeding"
- Stable reference system
- Twist protection for the sensor cable connected. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>pH-range</b>	1...12
<b>Temperature</b>	0...100 °C
<b>Max. pressure</b>	16.0 bar
<b>Min. conductivity</b>	500 µS/cm
<b>Electrolyte</b>	Polymer containing potassium chloride (solid)
<b>Diaphragm</b>	Circular gap diaphragm (solid electrolyte)
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ±3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Waste water, industrial water, process chemistry, emulsions, suspensions, protein-containing media, in general for water with a high solid fraction, not suitable for use in clear water. not suitable for media with oxidation agents.
<b>Resistance to</b>	Solids content (turbid types of water), sludge, emulsions
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, no diaphragm, polymer electrolyte, separate temperature measurement for temperature compensation needed

	Installation length	Order no.
<b>PHEX 112 SE</b>	120 ±3 mm	305096
<b>PHEX 112 SE SLg225</b>	225 ±3 mm	150061

From stock Heidelberg

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

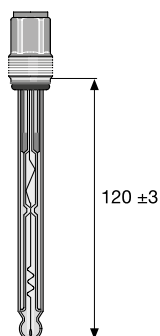
### pH Sensor PHED 112 SE



pH sensor optimised for use with chemically contaminated but clear water at up to 80 °C/8 bar

#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for use in chemically contaminated but clear water
- Double junction: two coupled ceramic diaphragms protect the reference system
- Long service life when chemical pollutants are present
- Special construction permits a maximum pressure of 8 bar
- Twist protection for the sensor cable connected. This means that the cables can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>pH-range</b>	1...12
<b>Temperature</b>	0...80 °C
<b>Max. pressure</b>	8.0 bar
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>Diaphragm</b>	Double junction
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ±3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Chemically loaded waste water, industrial water, cooling water.
<b>Resistance to</b>	Disinfectants, water-soluble chemicals
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, double junction, gel electrolyte, separate temperature measurement for temperature compensation needed

PHED 112 SE

Order no.

741036



# 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

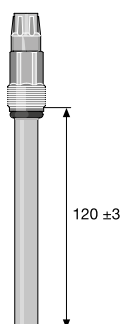
## pH Sensor PHEF 012 SE



pH sensor optimised for use with acidic water containing fluoride and abrasive water containing solids at up to 50 °C/7 bar

### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Optimised pH glass for use in the presence of glass-corroding hydrofluoric acid (HF). HF is formed primarily in the presence of fluoride (F<sup>-</sup>) at a pH of < 4. Glass corrosion is promoted by a constant concentration of fluoride, a falling pH value and a rising temperature. The glass composition and structure of the PHEF type reduce the release of SiF<sub>4</sub>. Extended service life in the presence of fluoride (F<sup>-</sup>) at a pH of < 7
- Twist protection for the sensor cable connected. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- The flat shape of the glass diaphragm and large ring diaphragm facilitate use in contaminated water, which also contains abrasive solids



<b>pH-range</b>	0...12
<b>Temperature</b>	0...50 °C
<b>Max. pressure</b>	7.0 bar
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>Diaphragm</b>	HDPE ring diaphragm, flat (Double Junction)
<b>Sensor shaft</b>	Epoxy
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ±3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	A significantly longer service life can be achieved compared with standard pH sensors in media containing hydrofluoric acid, e.g. waste water from the semiconductor industry or electroplating applications and air scrubbers.
<b>Resistance to</b>	Disinfectant, solids content (turbid types of water), hydrofluoric acid (HF), abrasive particles
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, PE ring diaphragm, HF-compatible flat glass diaphragm, gel electrolyte, separate temperature measurement for temperature compensation needed

	Order no.
PHEF 012 SE	1010511

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

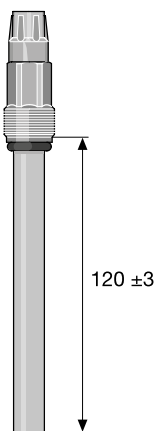
### pH sensor PHEF-DJ 112 SE



pH sensor with double diaphragm (double junction) optimised for acid water containing fluoride at up to 60 °C/8 bar

#### Your Benefits

- Electrochemical combination probe: pH and reference electrode integrated
- Precise and reliable pH measurement in water containing fluoride with low pH enables efficient processes and excellent process reliability
- A special pH glass and dirt-repellent double junction can extend the service life of the sensor and thereby minimise downtimes as well as maintenance requirements
- The combination of hydrofluoric acid-resistant glass and PTFE double junction makes the sensor suited to gas scrubbing applications where fluoride and dirt may be encountered at the same time
- Twist protection for the sensor cable connected ensures that the cable can remain connected during installation and removal of the sensor, reducing moisture on the plug-in contacts



<b>pH-range</b>	1...12
<b>Temperature</b>	0...60 °C
<b>Max. pressure</b>	6.0 bar
<b>Min. conductivity</b>	10 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>Diaphragm</b>	2 x PTFE ring diaphragm, double junction
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ±3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	A significantly longer service life can be achieved compared with standard pH sensors in media containing hydrofluoric acid, e.g. waste water from the semiconductor industry or electroplating applications and air scrubbers. Low conductivity water.
<b>Resistance to</b>	Disinfectant, dirt
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, gel electrolyte, PTFE diaphragm, separate temperature measurement needed for temperature compensation

#### Order no.

PHEF-DJ 112 SE

1114185



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

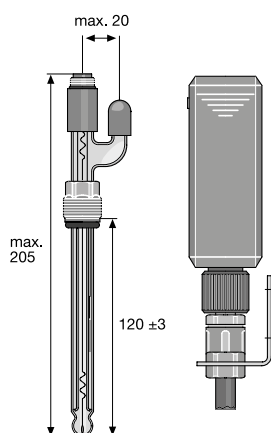
### pH Sensor PHEN 112 SE



Refillable pH sensor optimised for use with chemically contaminated water at up to 80 °C/without excess pressure

#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Renewable liquid electrolyte by continuous replenishment from an electrolyte bottle installed above the electrode
- 1 ceramic diaphragm made of special material and with an optimised size / with optimised pore diameter
- Twist protection for the sensor cable connected. This means that the cables can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Long service life in the presence of chemicals dissolved in the water, which could contaminate the reference system
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>pH-range</b>	1...12
<b>Temperature</b>	0...80 °C
<b>Max. pressure</b>	Operation at atmospheric pressure
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	KCL electrolyte, refillable
<b>Diaphragm</b>	Ceramic
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ±3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Waste water, cooling waterchemically contaminated water.
<b>Resistance to</b>	Disinfectant, only for clear types of water
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, liquid electrolyte, 1 ceramic diaphragm, separate temperature measurement for temperature compensation needed

	Order no.
PHEN 112 SE	305090

Delivered without PE storage tank and hose

#### Accessories

	Order no.
PE storage tank with connectors and tube	305058

For the PE storage tank, we recommend fitting approx. 0.5 - 1 m above the level of the measurement medium.

	Capacity	Order no.
KCl solution, 3 molar	250 ml	791440
KCl solution, 3 molar	1,000 ml	791441



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

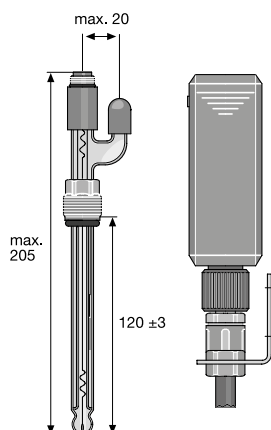
### pH Sensor PHEN 112 SE 3D



Refillable pH sensor optimised for use in contaminated water containing solids and water with a low conductivity of  $> 50 \mu\text{S}/\text{cm}$  at up to  $80^\circ\text{C}$ /without overpressure

#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Renewable liquid electrolyte through continuous replenishment from an electrolyte bottle installed above the electrode
- 3 ceramic diaphragms made of special material, with optimised size and optimised pore diameter
- Twist protection for the sensor cable connected. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Long service life in water with low conductivity of  $> 50 \mu\text{S}/\text{cm}$  and where solids are present
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



#### pH-range

1...12

#### Temperature

0...80 °C

#### Max. pressure

Operation at atmospheric pressure

#### Min. conductivity

50  $\mu\text{S}/\text{cm}$

#### Electrolyte

KCL electrolyte, refillable

#### Diaphragm

3 ceramic diaphragms

#### Sensor shaft

Glass

#### Shaft diameter

12 mm

#### Installation length

120  $\pm 3$  mm

#### Fitting position

Vertical up to  $+25^\circ$

#### Thread

PG 13.5

#### Electrical Connection

SN6 plug-in head, rotatable with a ProMinent cable

#### Enclosure rating

IP 65

#### Process integration

Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube  
All DULCOMETER controllers  
Waste water, water with low conductivity, e.g. from reverse osmosis.  
Disinfectant, solids content (turbid types of water)  
Direct potentiometric measurement, 2 electrodes, liquid electrolyte, 1 ceramic diaphragm, separate temperature measurement for temperature compensation needed

#### Controllers

#### Typical applications

#### Resistance to

#### Measuring principle, technology

#### Order no.

PHEN 112 SE 3D

150078



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

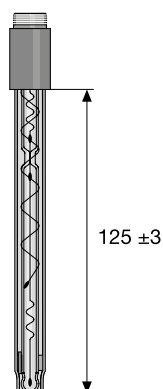
### pH Sensor PHEK 112 S



pH sensor for use with manual measuring instruments, with plastic shaft, optimised for use in potable water treatment, swimming pools/hot tubs at up to 80 °C/3 bar

#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools and for potable water
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- With plastic shaft to prevent glass breakage
- Mechanical protection of the glass diaphragm
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>pH-range</b>	1...12
<b>Temperature</b>	0...60 °C
<b>Max. pressure</b>	3.0 bar
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>Diaphragm</b>	Ceramic
<b>Sensor shaft</b>	Polycarbonate
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ±3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	none
<b>Electrical Connection</b>	SN6 plug-in head
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Immersion by tripod or manually
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Hand-held measurement in swimming pools, potable water.
<b>Resistance to</b>	Disinfectant
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm, separate temperature measurement for temperature compensation needed

#### Order no.

PHEK 112 S

305051

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

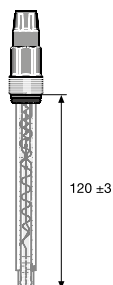
### pH Sensor PHEK 112 SE



pH sensor with plastic shaft, optimised for use in potable water treatment, swimming pools/hot tubs at up to 60 °C/3 bar

#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools and for potable water
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- With plastic shaft to prevent glass breakage
- Mechanical protection of the glass diaphragm
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Twist protection for the sensor cable connected. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>pH-range</b>	1...12
<b>Temperature</b>	0...60 °C
<b>Max. pressure</b>	3.0 bar
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>Diaphragm</b>	Ceramic
<b>Sensor shaft</b>	Polycarbonate
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ± 3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Swimming pool, potable water, aquariums
<b>Resistance to</b>	Disinfectant
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm, separate temperature measurement for temperature compensation needed

	Order no.
PHEK 112 SE	1028457

From stock Heidelberg



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

### pH Sensor PHEK-L 112 SE



pH sensor with plastic shaft, optimised for use in potable water treatment, swimming pools/hot tubs, horizontal installation possible, at up to 60 °C/3 bar

#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- With plastic shaft to prevent glass breakage
- Horizontal (level) installation possible (90° angle) (usually limited to 0 - 75° angle)
- Diaphragm and reference system optimised for use in swimming pools and for potable water
- Ceramic diaphragm with special material and optimised size / optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Twist protection for the sensor cable connected. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system

<b>pH-range</b>	1...12
<b>Temperature</b>	0...60 °C
<b>Max. pressure</b>	3.0 bar
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>Diaphragm</b>	Ceramic
<b>Sensor shaft</b>	Polycarbonate
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ±3 mm
<b>Fitting position</b>	Vertical to horizontal
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Swimming pools, potable water, aquaria. Horizontal installation possible.
<b>Resistance to</b>	Disinfectant
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm, separate temperature measurement for temperature compensation needed

	<b>Order no.</b>
<b>PHEK-L 112 SE</b>	1034918

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

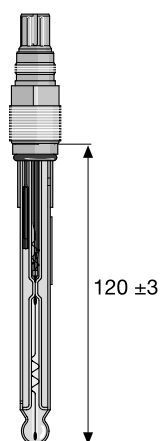
### pH Sensor PHEPT 112 VE



pH sensor with integral temperature measurement, optimised for use with clear process water and changing process temperature of up to 80 °C/6 bar

#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for exacting process requirements
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive chemicals
- Stable reference system for high pressure / temperature requirements
- Integrated Pt 100 temperature sensor for temperature compensation of the pH measurement in higher-order measuring instruments eliminates the need for an additional sensor housing and external temperature sensor
- VARIO Pin plug-in head with IP 67 specification
- Twist protection for the sensor cable connected. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding troublesome moisture on the connector contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

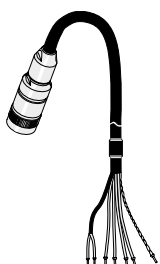


<b>pH-range</b>	1...12
<b>Temperature</b>	0...80 °C
<b>Max. pressure</b>	6.0 bar
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>Diaphragm</b>	Ceramic
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	15 mm
<b>Installation length</b>	120 ±3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	VARIO Pin plug-in head
<b>Enclosure rating</b>	IP 67
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	All DULCOMETER controllers (with the exception of DCCa pH)
<b>Typical applications</b>	Swimming pools during pressurisation for higher temperatures and pressures, potable and industrial water, electroplating, chemical industry, processes with a temperature change.
<b>Resistance to</b>	Disinfectant
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm, integrated temperature measurement for temperature compensation

	Order no.
PHEPT 112 VE	1004571

#### Accessories: Measuring Line for Sensors with VARIO Pin Plug-in Head

Ready-made 6-wire measuring line with VARIO Pin plug for connection to sensor type PHEPT 112 VE.



	Length	Order no.
VARIO Pin signal lead VP 6-ST/ 2 m	2 m	1004694
VARIO Pin signal lead VP 6-ST/ 2 m	5 m	1004695
VARIO Pin signal lead VP 6-ST/ 2 m	10 m	1004696



# 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

## 1.3.3 pH Sensors with Fixed Cable

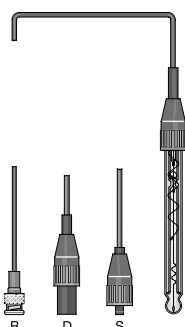
pH sensors with fixed cable contain a shielded coaxial cable, which is firmly connected to the sensor head. A rotatable threaded sleeve on the sensor head prevents the cable from twisting when inserting and removing the sensor.

The technical data corresponds to pH sensors with SN6 plug-in head (see page → 80)

### pH Sensor PHES 112 F



pH sensor for use with manual measuring instruments, optimised for use in potable water treatment, swimming pools/hot tubs at up to 60 °C/3 bar



#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools and for potable water
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

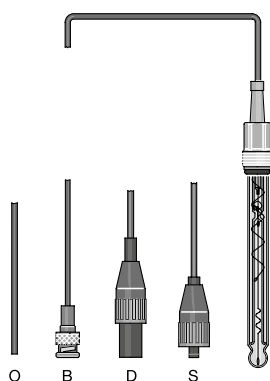
	Cable thickness mm	Lead length m	Device plug	Order no.
PHES 112 F 301 S	3	1	SN6	304976
PHES 112 F 301 B	3	1	BNC	304980
PHES 112 F 303 B	3	3	BNC	304981

Further types on request.

### pH Sensor PHES 112 FE



pH sensor optimised for use in potable water treatment, swimming pools/hot tubs at up to 60 °C/3 bar



#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools and for drinking water
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Rotatable threaded sleeve on the sensor head prevents the cable from twisting when inserting and removing the sensor
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

	Cable thickness mm	Lead length m	Device plug	Order no.
PHES 112 FE 303 S	3	3	SN6	304984
PHES 112 FE 310 S	3	10	SN6	304985
PHES 112 FE 503 D	5	3	DIN	304986
PHES 112 FE 303 B	3	3	BNC	304988
PHES 112 FE 310 O	3	10	none	304990
PHES 112 FE 301 B	3	1	BNC	150079
PHES 112 FE 301 S	3	1	SN6	150926
PHES 112 FE 303 O	3	3	none	150101

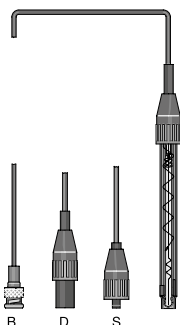
Further types on request.

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

### pH Sensor PHEK 112 F



pH sensor for use with manual measuring instruments, with plastic shaft, optimised for use in potable water treatment, swimming pools/hot tubs at up to 80 °C/3 bar



#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools and for potable water
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- With plastic shaft to prevent glass breakage
- Mechanical protection of the glass diaphragm
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

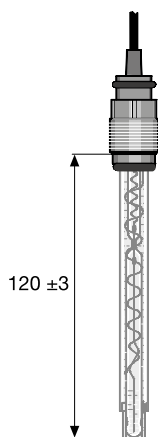
	Cable thick- ness mm	Lead length m	Device plug	Order no.
<b>PHEK 112 F 501 D</b>	5	1	DIN	304995
<b>PHEK 112 F 301 B</b>	3	1	BNC	304996

Further types on request.

### pH Sensor PHEK 112 FE



pH sensor with plastic shaft, optimised for use in potable water treatment, swimming pools/hot tubs at up to 60 °C/3 bar



#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools and for drinking water
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- With plastic shaft to prevent glass breakage
- Mechanical protection of the glass diaphragm
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Rotatable threaded sleeve on the sensor head prevents the cable from twisting when inserting and removing the sensor
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

pH sensor with polycarbonate plastic shaft, glass diaphragm protection, with fixed coaxial cable and device plug, without screw-in thread.

	Cable thickness mm	Lead length m	Device plug	Order no.
<b>PHEK 112 FE 303 B</b>	3	3	BNC	1028458
<b>PHEK 112 FE 301 B</b>	3	1	BNC	150091

Further types on request.

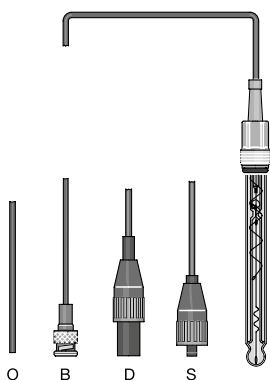
### pH Sensor PHEP 112 FE



pH sensor optimised for use with clear process water and conditions of up to 80 °C/6 bar



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature



### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for exacting process requirements
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system for high pressure/temperature requirements
- Rotating sensor head sleeve prevents the cable twisting when inserting and dismantling the sensor
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

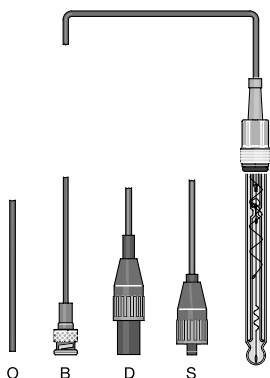
	Cable thickness mm	Lead length m	Device plug	Order no.
<b>PHEP 112 FE 303 S</b>	3	3	SN 6	150673
<b>PHEP 112 FE 305 O</b>	3	5	none	150689
<b>PHEP 112 FE 510 O</b>	5	10	none	150929
<b>PHEP 112 FE 301 B</b>	3	1	BNC	150557
<b>PHEP 112 FE 303 B</b>	3	3	BNC	150676

Further types on request.

### pH Sensor PHER 112 FE



pH sensor optimised for use in contaminated water containing solids and for low conductivity of  $> 50 \mu\text{S}/\text{cm}$  at up to  $80^\circ\text{C}/6 \text{ bar}$



### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- The large dirt-repellent Teflon® diaphragm prevents the reference system from becoming blocked up
- Long service life when solids are present
- High-viscosity electrolyte combined with a salt reservoir prevents the electrolyte from "bleeding"
- Long service life without drifts when there is clear water with low conductivity
- Rotating sensor head sleeve prevents the cable twisting when inserting and dismantling the sensor
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

	Cable thickness mm	Lead length m	Device plug	Order no.
<b>PHER 112 FE 510 O</b>	5	10	none	150874
<b>PHER 112 FE 301 B</b>	3	1	BNC	150690
<b>PHER 112 FE 302 O</b>	3	2	none	150163
<b>PHER 112 FE 505 O</b>	5	5	none	150873
<b>PHER 112 FE 510 S IP68</b>	5	10	SN6	1112930
<b>PHER 112 FE 510 O IP68</b>	5	10	none	1112996
<b>PHER-DJ 112 FE 510 S IP68</b>	5	10	SN6 (S8)	1113190
<b>PHER-DJ 112 FE 510 O IP68</b>	5	10	none	1113189

Further types on request.

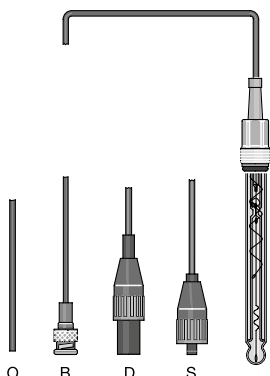


## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

### pH Sensor PHEX 112 FE



pH sensor optimised for use with contaminated water with a high solids content at 6 bar/100 °C or 16 bar/25 °C



#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for extremely high solids content
- The solid electrolyte makes the diaphragm redundant and prevents the reference system from becoming blocked up
- Long service life when sludge is present due to lack of a diaphragm
- Long service life as the solid electrolyte prevents the electrolyte from "bleeding"
- Stable reference system
- Rotating sensor head sleeve prevents the cable twisting when inserting and dismantling the sensor
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

	Cable thickness mm	Lead length m	Device plug	Order no.
PHEX 112 FE 510 S	5	10	SN 6	150025
PHEX 112 FE 510 O	5	10	none	150084
PHEX 112 FE 310 S	3	10	SN6	150023
PHEX 112 FE 510 O IP68	5	10	none	1112997
PHEX 112 FE 510 S IP68	5	10	SN6	1112998

Further types on request.

### pH Sensor PHED 112 FE



pH sensor optimised for use with chemically contaminated but clear water at up to 80 °C/8 bar

#### Your Benefits

- Electrochemical combination electrode: pH and reference electrode integrated
- Diaphragm and reference system optimised for use in chemically contaminated but clear water
- Double junction: two coupled ceramic diaphragms protect the reference system
- Long service life when chemical pollutants are present
- Special construction permits a maximum pressure of 8 bar
- Rotating sensor head sleeve prevents the cable twisting when inserting and dismantling the sensor
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

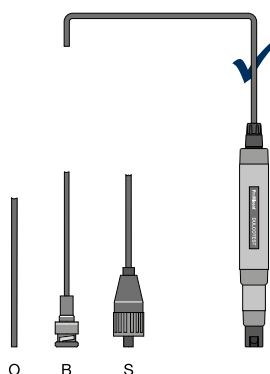
	Cable thickness mm	Lead length m	Device plug	Order no.
PHED 112 FE 303 B	3	3	BNC	741038
PHED 112 FE 301 B	3	1	BNC	741037
PHED 112 FE 302 O	3	2	none	1032717

Further types on request.

### pH sensor PHEI 112 FE



Reliable online measurement of pH values in industrial waste water/water - with DULCOTEST sensors



#### Your Benefits

- Solid high-grade plastic housing with integrated process connection for direct installation in the process with 1/2" and 3/4" NPT thread
- Large dirt-repellent Teflon diaphragm protects against unwanted blocking of the reference
- Double junction reference system for stability with chemically polluted water
- Large electrolyte reservoir for long service lives

#### Important information:



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

PHEI fixed cable sensors have protection class IP68 on the fixed cable – sensor connection!

	Cable thick- ness mm	Lead length m	Device plug	Order no.
PHEI 112 FE 501 S	5	1	SN6	1094721
PHEI 112 FE 505 S	5	5	SN6	1094724
PHEI 112 FE 510 S	5	10	SN6	1094723
PHEI 112 FE 505 O	5	5	Open cable end	1094720
PHEI 112 FE 510 O	5	10	Open cable end	1094722
PHEI 112 FE 505 B	5	5	BNC	1094726
PHEI 112 FE 510 B	5	10	BNC	1094725



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

### 1.3.4 ORP Sensors with SN6 Plug-in Head

ORP sensors with SN6 plug-in head are connected to a shielded coaxial cable with the appropriate socket. The rotatable threaded sleeve on the sensor head prevents the cable from twisting when inserting and removing the sensor. The cable can therefore remain connected. This avoids moisture from contacting the plug-in contacts.

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

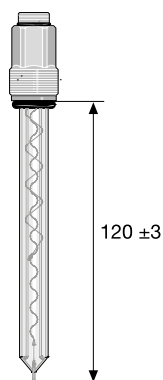
### ORP Sensor RHES-Pt-SE



ORP sensor optimised for use in potable water treatment, swimming pools/hot tubs at up to 60 °C/3 bar

#### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools and for potable water
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Rotating sensor head sleeve. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding moisture on the plug-in contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



Temperature	0...60 °C
Max. pressure	3.0 bar
Min. conductivity	150 µS/cm
Electrolyte	Gel containing potassium chloride
ORP electrode	Platinum
Diaphragm	Ceramic
Sensor shaft	Glass
Shaft diameter	12 mm
Installation length	120 ± 3 mm
Fitting position	Vertical up to +25°
Thread	PG 13.5
Electrical Connection	SN6 plug-in head, rotatable with a ProMinent cable
Enclosure rating	IP 65
Process integration	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
Controllers	all DULCOMETER controllers
Typical applications	Swimming pools, whirlpools, potable water
Resistance to	Disinfectant
Measuring principle, technology	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm

	Installation length	Order no.
RHES-Pt-SE SLg100	100 ± 3 mm	1051746
RHES-Pt-SE	120 ± 3 mm	150703

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

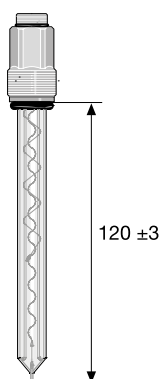
### ORP Sensor RHES-Au-SE



ORP sensor optimised for use in potable water treatment, swimming pools/hot tubs when electrolysis processes are used for disinfection and with ozone treatment at up to 60 °C/3 bar

#### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- Gold electrode to prevent faults caused by products from those electrolysis processes where the electrodes are immersed directly into the sample water
- Diaphragm and reference system optimised for use in swimming pools and for potable water
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life thanks to material, which is inert to aggressive disinfectants
- Stable reference system
- Rotating sensor head sleeve. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding moisture on the plug-in contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



Temperature	0...60 °C
Max. pressure	3.0 bar
Min. conductivity	150 µS/cm
Electrolyte	Gel containing potassium chloride
ORP electrode	Gold
Diaphragm	Ceramic
Sensor shaft	Glass
Shaft diameter	12 mm
Installation length	120 ±3 mm
Fitting position	Vertical up to +25°
Thread	PG 13.5
Electrical Connection	SN6 plug-in head, rotatable with a ProMinent cable
Enclosure rating	IP 65
Process integration	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
Controllers	all DULCOMETER controllers
Typical applications	Swimming pools, whirlpools, potable water, with disinfectants from electrolysis processes (electrodes directly in the process water).
Resistance to	Disinfectant, by-products from electrolysis process and from ozone treatment process
Measuring principle, technology	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm

	Installation length	Order no.
RHES-Au-SE	120 ±3 mm	1044544
RHES-AU-SE Slg 100	100 ±3 mm	1092570



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

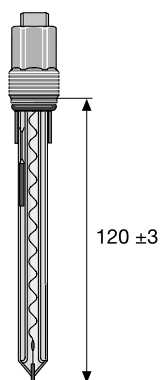
### ORP Sensor RHEP-Pt-SE



ORP sensor optimised for use with clear process water and conditions of up to 80 °C/6 bar

#### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- Diaphragm and reference system optimised for exacting process requirements
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life thanks to material, which is inert to aggressive chemicals
- Stable reference system for high pressure / temperature requirements
- Rotating sensor head sleeve. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding moisture on the plug-in contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



Temperature	0...80 °C
Max. pressure	6.0 bar
Min. conductivity	150 µS/cm
Electrolyte	Gel containing potassium chloride
ORP electrode	Platinum
Diaphragm	Ceramic
Sensor shaft	Glass
Shaft diameter	15 mm
Installation length	120 ±3 mm
Fitting position	Vertical up to +25°
Thread	PG 13.5
Electrical Connection	SN6 plug-in head, rotatable with a ProMinent cable
Enclosure rating	IP 65
Process integration	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
Controllers	all DULCOMETER controllers
Typical applications	Swimming pools during pressurisation for higher temperatures and pressures, potable and industrial water, electroplating.
Resistance to	Disinfectant, not suitable for media containing ozone, cyanides, electrolysis processes (electrodes directly in the sample water)
Measuring principle, technology	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm

	Installation length	Order no.
RHEP-Pt-SE	120 ±3 mm	150094
RHEP-PT -SE SLG100	100 ±3 mm	150952

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

### ORP Sensor RHEP-Au-SE



ORP sensor optimised for use with clear process water when electrolysis processes are used for disinfection and with ozone treatment and with cyanide detoxification at conditions of up to 80 °C/6 bar

#### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- Gold electrode to prevent faults caused by products from those electrolysis processes where the electrodes are immersed directly into the sample water
- Diaphragm and reference system optimised for exacting process requirements
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive chemicals
- Stable reference system for high pressure / temperature requirements
- Rotating sensor head sleeve. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding moisture on the plug-in contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

Temperature	0...80 °C
Max. pressure	6.0 bar
Min. conductivity	150 µS/cm
Electrolyte	Gel containing potassium chloride
ORP electrode	Gold
Diaphragm	Ceramic
Sensor shaft	Glass
Shaft diameter	15 mm
Installation length	120 ±3 mm
Fitting position	Vertical up to +25°
Thread	PG 13.5
Electrical Connection	SN6 plug-in head, rotatable with a ProMinent cable
Enclosure rating	IP 65
Process integration	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
Controllers	all DULCOMETER controllers
Typical applications	Cyanide detoxification, ozone monitoring
Resistance to	Disinfectant, by-products from electrolysis process and from ozone treatment process, cyanides
Measuring principle, technology	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm

	Installation length	Order no.
RHEP-Au-SE	120 ±3 mm	1003875



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

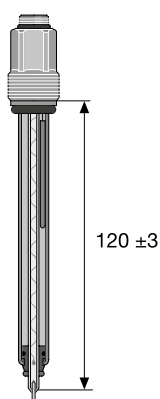
### ORP Sensor RHER-Pt-SE



ORP sensor optimised for use in contaminated water containing solids and for low conductivity of  $> 50 \mu\text{S}/\text{cm}$  at up to  $80^\circ\text{C}/6 \text{ bar}$

#### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- The large dirt-repellent Teflon® diaphragm prevents the reference system from becoming blocked up
- Long service life when solids are present
- High-viscosity electrolyte combined with a salt reservoir prevents the electrolyte from “bleeding”
- Long service life without drifts when there is clear water with low conductivity
- Rotating sensor head sleeve. This means that the cables can remain connected during installation and dismantling of the sensor, avoiding moisture on the plug-in contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>Temperature</b>	0...80 °C
<b>Max. pressure</b>	6.0 bar
<b>Min. conductivity</b>	50 $\mu\text{S}/\text{cm}$
<b>Electrolyte</b>	Electrolyte with KCl supplement (salt rings in the reference electrolyte)
<b>ORP electrode</b>	Platinum
<b>Diaphragm</b>	PTFE ring diaphragm
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 $\pm 3$ mm
<b>Fitting position</b>	Vertical up to $+25^\circ$
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head/other versions on request
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Municipal and industrial waste water, cooling water, process water, chemical applications, paper manufacturing. In general for water with a noticeable solid fraction
<b>Resistance to</b>	Disinfectant, solids content (turbid types of water)
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, Teflon ring diaphragm, polymer electrolyte

	Installation length	Order no.
RHER-Pt-SE	120 $\pm 3$ mm	1002534



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

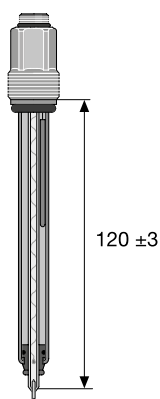
### ORP sensor RHER-DJ-Pt-SE



ORP sensor optimised for use in contaminated water containing solids and for low conductivity of  $> 10 \mu\text{S}/\text{cm}$  at up to  $80^\circ\text{C}/6 \text{ bar}$

#### The benefits for you

- Electrochemical combination electrode: ORP and reference electrode integrated
- The large dirt-repellent Teflon® diaphragm prevents the reference system from becoming blocked up
- Long service life when solids are present
- High-viscosity electrolyte combined with a salt reservoir prevents the electrolyte from “bleeding”
- Long service life without drifts when there is clear water with low conductivity
- Rotating sensor head sleeve. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding moisture on the plug-in contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>Temperature</b>	0...80 °C
<b>Max. pressure</b>	6.0 bar
<b>Min. conductivity</b>	10 $\mu\text{S}/\text{cm}$
<b>Electrolyte</b>	Electrolyte with KCl supplement (salt rings in the reference electrolyte)
<b>ORP electrode</b>	Platinum
<b>Diaphragm</b>	2 x PTFE ring diaphragm, double junction
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 $\pm 3$ mm
<b>Fitting position</b>	Vertical up to $+25^\circ$
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head/other versions on request
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Municipal and industrial waste water, cooling water, process water, chemical applications, paper manufacturing. In general for water with a noticeable solid fraction
<b>Resistance to</b>	Disinfectant, solids content (turbid types of water)
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, Teflon ring diaphragm, polymer electrolyte

	Installation length	Order no.
RHER-DJ-Pt-SE	120 $\pm 3$ mm	1112882



# 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

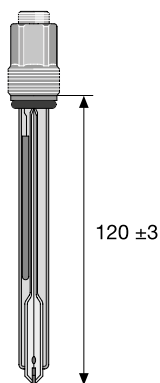
## ORP Sensor RHEX-Pt-SE



ORP sensor optimised for use with contaminated water with a high solids content at 6 bar/100 °C or 16 bar/25 °C

### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- Diaphragm and reference system optimised for extremely high solids content
- The solid electrolyte makes the diaphragm redundant and prevents the reference system from becoming blocked up
- Long service life when sludge is present due to lack of a diaphragm
- Long service life as the solid electrolyte prevents the electrolyte from "bleeding"
- Stable reference system
- Rotating sensor head sleeve. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding moisture on the plug-in contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>Temperature</b>	0...100 °C
<b>Max. pressure</b>	16.0 bar (25 °C), 6.0 bar (at 100 °C)
<b>Min. conductivity</b>	500 µS/cm
<b>Electrolyte</b>	Polymer containing potassium chloride (solid)
<b>ORP electrode</b>	Platinum
<b>Diaphragm</b>	Circular gap (solid electrolyte)
<b>Sensor shaft</b>	Glass
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ± 3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head/other versions on request
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Waste water, industrial water, process chemistry, emulsions, suspensions, protein-containing media. In general for water with a high solid fraction. Not suitable for clear media. Not suitable for media with oxidation agents.
<b>Resistance to</b>	Solids content (turbid types of water), sludge, emulsions
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, no diaphragm, polymer electrolyte

	Installation length	Order no.
RHEX-Pt-SE	120 ± 3 mm	305097

# 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

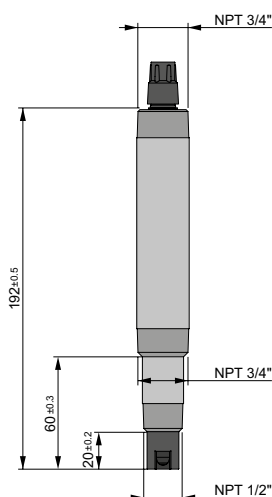
## ORP Sensor RHEIC-Pt-SE



ORP sensor optimised for use in industrial waste water/water – with DULCOTEST sensors.

### Your Benefits

- Mechanically resistant platinum dome permits lengthy use even when exposed to abrasive particles
- Large dirt-repellent Teflon diaphragm protects against unwanted blockage of the reference
- Double junction reference system for stability with chemically polluted water
- Large electrolyte reservoir for long service lives
- Solid high-grade plastic housing with integrated process connection for direct installation in the process with 1/2" and 3/4" NPT thread



<b>Temperature</b>	0...80 °C
<b>Max. pressure</b>	6.0 bar
<b>Min. conductivity</b>	50 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride with a large KCl reservoir of gel
<b>Diaphragm</b>	PTFE ring diaphragm
<b>Sensor shaft</b>	Plastic
<b>Shaft diameter</b>	17 ±0.2 mm (below the 1/2" NPT thread), 22 ±0.2 mm (below the 3/4" thread)
<b>Installation length</b>	20 ±0.2 mm (from the lower end of the 1/2" thread), 60 ±0.2 mm (from the lower end of the 3/4" thread)
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	1/2" and 3/4" NPT thread
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Municipal and industrial waste water Cooling water, process water, water in the chemical industry and paper making, generally for water with a solid matter fraction.
<b>Resistance to</b>	Disinfectant, solids content (turbid water), water-soluble chemicals
<b>Measuring principle, technology</b>	direct potentiometric measurement, 2 probes, double junction, gel electrolyte, large Teflon diaphragm, separate temperature measurement for temperature compensation needed

	Order no.
RHEIC-Pt-SE	1082281

### Accessories

	Order no.
Adapter M34/PG13.5	1077156



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

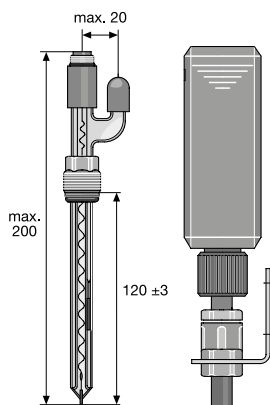
### ORP Sensor RHEN-Pt-SE



Refillable ORP sensor optimised for use with chemically contaminated water at up to 80 °C/without excess pressure

#### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- Renewable liquid electrolyte by continuous replenishment from an electrolyte bottle installed above the electrode
- 1 ceramic diaphragm made of special material, with an optimised size and with optimised pore diameter
- Long service life in the presence of chemicals dissolved in the water, which could contaminate the reference system
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



#### Temperature

0...80 °C

#### Max. pressure

Operation at atmospheric pressure

#### Min. conductivity

150 µS/cm

#### Electrolyte

KCL electrolyte, refillable

#### ORP electrode

Platinum

#### Diaphragm

Ceramic

#### Sensor shaft

Glass

#### Shaft diameter

12 mm

#### Installation length

120 ± 3 mm

#### Fitting position

Vertical up to +25°

#### Thread

PG 13.5

#### Electrical Connection

SN6 plug-in head/other versions on request

#### Enclosure rating

IP 65

#### Process integration

By tripod or manually

#### Controllers

all DULCOMETER controllers

#### Typical applications

Waste water, cooling water, chemically contaminated water, only clear types of water.

#### Resistance to

Disinfectant, chemicals dissolved in water

#### Measuring principle, technology

Direct potentiometric measurement, 2 electrodes, liquid electrolyte, 1 ceramic diaphragm

	Installation length	Order no.
<b>RHEN-Pt-SE</b>	120 ± 3 mm	305091

Delivered without PE storage tank and hose

#### Accessories

	Capacity ml	Order no.
<b>PE storage tank with connectors and tube</b>	-	305058
<b>KCl solution, 3 molar</b>	250 ml	791440
<b>KCl solution, 3 molar</b>	1,000 ml	791441

For the PE storage tank, we recommend fitting approx. 0.5 - 1 m above the level of the measurement medium.

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

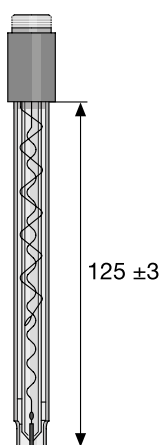
### ORP Sensor RHEK-Pt-S



ORP sensor with plastic shaft for use with manual measuring instruments, optimised for use in potable water treatment, swimming pools/hot tubs at up to 60 °C/3 bar

#### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools and for potable water
- With plastic shaft to prevent glass breakage
- Mechanical protection of the glass diaphragm
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>Temperature</b>	0...60 °C
<b>Max. pressure</b>	Operation at atmospheric pressure
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>ORP electrode</b>	Platinum
<b>Diaphragm</b>	Ceramic
<b>Sensor shaft</b>	Polycarbonate
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	125 ±3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	none
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	By tripod or manually
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Manual measurement e.g. swimming pools, potable water, aquarium water
<b>Resistance to</b>	Disinfectant
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm

	Installation length	Order no.
RHEK-Pt-S	125 ±3 mm	305052



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

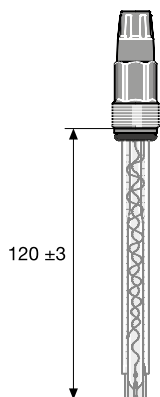
### ORP Sensor RHEK-Pt-SE



ORP sensor with plastic shaft, optimised for use in potable water treatment, swimming pools/hot tubs at up to 60 °C/3 bar

#### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools and for potable water
- With plastic shaft to prevent glass breakage
- Mechanical protection of the glass diaphragm
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Rotating sensor head sleeve. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding moisture on the plug-in contacts
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)



<b>Temperature</b>	0...60 °C
<b>Max. pressure</b>	3.0 bar
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>ORP electrode</b>	Platinum
<b>Diaphragm</b>	Ceramic
<b>Sensor shaft</b>	Polycarbonate
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ± 3 mm
<b>Fitting position</b>	Vertical up to +25°
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Swimming pool, potable water, aquariums
<b>Resistance to</b>	Disinfectant
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm

	Installation length	Order no.
RHEK-Pt-SE	120 ± 3 mm	1028459

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

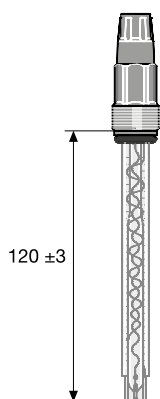
### ORP Sensor RHEK-L Pt-SE



ORP sensor with plastic shaft, optimised for vertical to horizontal installation position for use in potable water treatment, swimming pools/hot tubs at up to 60 °C/3 bar

#### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- With plastic shaft to prevent glass breakage
- Horizontal (level) installation possible (90° angle) (usually limited to 0 - 75° angle)
- Diaphragm and reference system optimised for use in swimming pools and for potable water
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Rotating sensor head sleeve. This means that the cable can remain connected during installation and dismantling of the sensor, avoiding moisture on the plug-in contacts
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system



<b>Temperature</b>	0...60 °C
<b>Max. pressure</b>	3.0 bar
<b>Min. conductivity</b>	150 µS/cm
<b>Electrolyte</b>	Gel containing potassium chloride
<b>ORP electrode</b>	Platinum
<b>Diaphragm</b>	Ceramic
<b>Sensor shaft</b>	Polycarbonate
<b>Shaft diameter</b>	12 mm
<b>Installation length</b>	120 ± 3 mm
<b>Fitting position</b>	Vertical to horizontal
<b>Thread</b>	PG 13.5
<b>Electrical Connection</b>	SN6 plug-in head, rotatable with a ProMinent cable
<b>Enclosure rating</b>	IP 65
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Controllers</b>	all DULCOMETER controllers
<b>Typical applications</b>	Swimming pools, potable water, aquariums, horizontal installation possible
<b>Resistance to</b>	Disinfectant
<b>Measuring principle, technology</b>	Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm

	Installation length	Order no.
RHEK-L Pt-SE	120 ± 3 mm	1034919



## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

### 1.3.5 ORP Sensors with Fixed Cable

ORP sensors with fixed cable contain a shielded coaxial cable, which is firmly connected to the sensor head. A rotatable threaded sleeve prevents the cable from twisting when inserting and removing the sensor.

The technical data for the sensors is similar to the respective sensor with plug-in head SN6

#### ORP Sensor RHES-Pt-FE



ORP sensor optimised for use in potable water treatment, swimming pools/hot tubs at up to 60 °C/3 bar

#### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Anti-twist mechanism on the fixed cable prevents the cable from twisting when inserting and removing the sensor
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

	Cable thickness mm	Lead length m	Device plug	Order no.
RHES-Pt-FE 301 B	3	1	BNC	150758
RHES-Pt-FE 303 B	3	3	BNC	150038
RHES-Pt-FE 303 S	3	3	SN6	304949

Further types on request.

#### ORP Sensor RHES-Pt-F



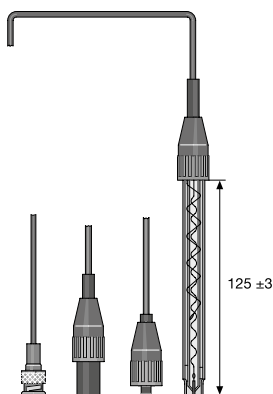
ORP sensor for use with manual measuring instruments, optimised for use in swimming pools / hot tubs at up to 60 °C / 3 bar. Without threaded sleeve on the sensor head

#### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

	Cable thickness mm	Lead length m	Device plug	Order no.
RHES-Pt-F 303 B	3	3	BNC	304983

Further types on request.





## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

### ORP Sensor RHEK-Pt-F



ORP sensor with plastic shaft for use with manual measuring instruments, optimised for use in potable water treatment, swimming pools/hot tubs at up to 60 °C/3 bar

#### Your Benefits

- Electrochemical combination electrode: ORP and reference electrode integrated
- Diaphragm and reference system optimised for use in swimming pools
- With plastic shaft to prevent glass breakage
- Mechanical protection of the glass diaphragm
- Ceramic diaphragm with special material, optimised size and optimised pore diameter
- Long service life due to reduced diffusion ("bleeding") of the electrolyte
- Long service life due to the material, which is inert to aggressive disinfectants
- Stable reference system
- Lead-free glass for advanced and environmentally-friendly production, use and disposal (RoHS-compliant)

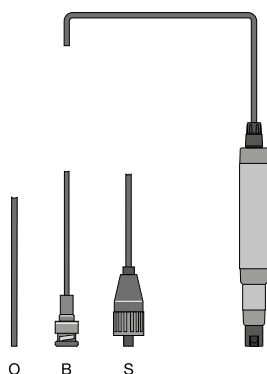
	Cable thick- ness mm	Lead length m	Device plug	Order no.
RHEK-Pt-F 301 B	3	1	BNC	150953
RHEK-Pt-F 301 S	3	1	SN 6	304997
RHEK-Pt-F 501 D	5	1	DIN	304998

Further types on request.

### ORP sensor RHEIC-Pt-FE

#### Your Benefits

- Mechanically resistant platinum dome permits lasting use even when exposed to abrasive particles
- Large dirt-repellent Teflon diaphragm protects against unwanted blockage of the reference
- Double junction reference system for stability with chemically polluted water
- Large electrolyte reservoir for long service lives
- Solid high-grade plastic housing with integrated process connection for direct installation in the process with ½" and ¾" NPT thread



	Cable thickness mm	Lead length m	Device plug	Order no.
RHEIC-PT-FE 501 S	5	1	SN6	1096788
RHEIC-PT-FE 505 S	5	5	SN6	1096782
RHEIC-PT-FE 510 S	5	10	SN6	1096793
RHEIC-PT-FE 505 O	5	5	Open cable end	1096775
RHEIC-PT-FE 510 O	5	10	Open cable end	1096784
RHEIC-PT-FE 505 B	5	5	BNC	1096774
RHEIC-PT-FE 510 B	5	10	BNC	1096778

Further types on request.



# 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

## 1.3.6 DULCOTEST Sensors for Fluoride

DULCOTEST fluoride sensors are ion selective sensors, which function according to the potentiometric measuring principle and are suitable for determining the concentration of fluoride anions in aqueous solutions. The measuring point with the FPV1 type measuring transducer was optimised for use in monitoring the fluoridation of potable water in waterworks (measurement range up to 10 ppm). The measuring point with the measuring transducer FP 100 V1 with a measurement range up to 100 ppm is used for clear waste water free of solid material.

### Fluoride Sensor FLEP 010-SE / FLEP 0100-SE



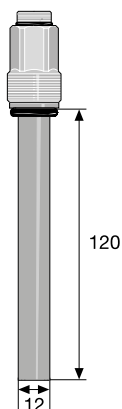
Highly selective, online fluoride sensor, for the fluoridation of potable water and monitoring of industrial waste water in the semiconductor industry and electroplating with a pH of up to 9.5

### Your Benefits

- Highly selective measurement of fluoride by  $\text{LaF}_3$  single crystal silicon
- Unique pH range of up to pH 9.5 by optimisation of the electrolyte
- Two measuring ranges available: 0.05 - 10 ppm for potable water; 0.5 - 100 ppm for waste water. Higher measuring ranges on request

### Technical Details

A 4-20 mA transmitter, a reference electrode and sensor for temperature compensation are needed in addition to the fluoride electrode.



#### Measured variable

#### Reference method

#### Measuring range

#### pH-range

#### Temperature

#### Max. pressure

#### Min. conductivity

#### Shaft diameter

#### Installation length

#### Thread

#### Electrical Connection

#### Enclosure rating

#### Process integration

#### Flow

#### Intake flow (recommended)

#### Response time T95 (open)

#### Shelf life

#### Sensor fitting

#### Controllers

#### Typical applications

#### Resistance to

#### Measuring principle, technology

#### Fluoride ion concentration

Photometrically (Photometer DT2C)

**With transmitter FPV1:** 0.05...10 mg/l

**With transmitter FP100V1:** 0.5...100 mg/l

5.5...9.5

1...35 °C

7.0 bar (no pressure surges)

100 µS/cm

12.0 mm

120 mm

PG 13.5

SN6 plug-in head

IP 65

Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube

10...200 l/h

20 l/h

30 s (for conc. > 0.5 ppm)

6 months

Bypass fitting DLG IV

D1C, DAC, DULCOMARIN

Monitoring the fluoridation of potable water in waterworks, industrial waste water in the semiconductor industry and electroplating.

Disinfectant, solids content (turbid types of water)

Direct potentiometric measurement, 2 electrodes, gel electrolyte, ceramic diaphragm, separate temperature measurement needed for temperature compensation. Low pH values of < 5 reduce the concentration of free fluoride ions by forming undissociated hydrofluoric acid (HF). High pH values > 9.5 influence the signal and the slope at concentrations in the lower ppm range. The calibration line flattens off there (gentler slope) and the fluoride sensor is outside its linear range.

#### Order no.

FLEP 010-SE / FLEP 0100-SE

1028279

## 1.3 Sensors DULCOTEST for pH, ORP, Fluoride and Temperature

**Note:** Measuring ranges from 5 ... 1,000 mg/l and 50 ... 10,000 mg/l available on request.

### Accessories

	Order no.
Measuring transducer 4-20 mA FPV1	1028280
Measuring transducer 4-20 mA FP 100 V1	1031331
Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
Reference electrode REFP-SE	1018458
Reference electrode REFR-DJ-SE	1083790
Pt 100-SE temperature sensor	305063
Polishing paste	559810

### Panel-mounted fluoride measuring station

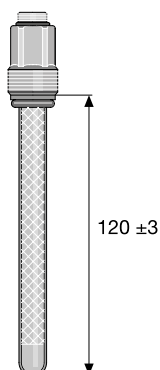
The panel-mounted measuring points that could previously be ordered with order numbers 1010602 (230 V) and 1010603 (115 V) can now be ordered as measuring points of the DULCOTROL DWCa product line.

Overview of DULCOTROL DWCa\_P Potable Water/ F&B, see page → 234

### 1.3.7 DULCOTEST Temperature Sensors



Temperature measurement with DULCOTEST sensors: Can be used for direct temperature measurement or temperature compensation during measurement of pH, fluoride, conductivity, chlorine dioxide or hydrogen peroxide.



### Your Benefits

- Select Pt 100 or Pt 1000, depending on measuring range and accuracy required.
- Sturdy design with dimensions of a standard pH sensor; the sensor element is integrated in a chemically inert glass sleeve.
- Easily installed in a similar way to standard pH sensors with a PG 13.5 thread in existing fittings.
- Transmitter with display/operation and without display/operation for transmission/conversion of the primary signal into a 4-20 mA signal and for transmission to a central control unit (PLC).

### Technical Details

- Type Pt 100: for wide range measurements and with the controllers D1C, DAC and DULCOMARIN II
- Type Pt 1000: for high resolution with transmitter DMT and controllers DAC and DULCOMARIN II

### Field of Application

- Temperature measurement is universally used either to directly measure the temperature or for temperature compensation.

Temperature	0...100 °C
Max. pressure	10.0 bar
Thread	PG 13.5
Electrical Connection	SN6
Typical applications	Temperature measurement and pH temperature correction.

	Order no.
Pt 100-SE temperature sensor	305063
Pt 1000-SE temperature sensor	1002856



## 1.4 DULCOTEST Sensors for Conductivity

### 1.4.1

#### Conductivity Sensors

The advantages at a glance:

- Large range of sensor types tailored to meet different requirements offering excellent value for money.
- Precise and reliable online measurement enables efficient processes and outstanding process reliability.
- Long service lives and short maintenance intervals reduce downtime and increase availability of the measured information.
- Completely pre-assembled sets containing fittings and sensors for simple, fast and trouble-free installation.

Note the following points for optimum operation of conductivity sensors:

- Install the sensors so that the electrodes are always covered by the measuring liquid.
- Keep measuring lines as short as possible
- Temperature compensation with fluctuating temperatures
- Regular cleaning depending on the application
- Ensure that the cell constant and measuring range match each other

#### Conductivity sensor selection guide

**Conductivity > 20 mS/cm and/or film-forming medium and/or chemically aggressive medium**

yes ☐

☐ no

**inductive conductivity measurement**

☐

**Compact controller can be used in the application?**

yes ☐

☐ no

Do the following conditions exist?  
aggressive chemicals,  
with the exception of lyes and/or  
Temperatures > 80 °C and/or  
measured value < 200 µS/cm

**Type ICT 8**  
for installation in pipes  
with adapter accessory,  
for immersion with  
immersion fitting  
accessory

yes ☐

☐ no

**Series ICT 2**

Installation in pipes  
with stainless steel  
flange accessory

For immersion with  
accessory:  
immersion fitting  
IMA - ICT 2

**Type ICT 5**

for installation  
in pipes

**Type ICT 5-**  
for immersion

**conductive conductivity measurement**

☐

**Further selection according to summary table:**

- ☐ **Measuring range**
- ☐ **Material (chemical compatibility)**
- ☐ **Temperature**
- ☐ **hydraulic process connection**
- ☐ **electrical connection**
- ☐ **Compatibility of measuring and control units**

☐

**Product ranges LF, LMP, CK, CCT**



## 1.4 DULCOTEST Sensors for Conductivity

Overview Table for Conductivity Sensors

Sensor type	Measuring range	Cell constant	Medium temperature max. °C	Max. Sensor pressure bar	Sensor shaft	Temperature compensation	Process integration	Electrical connection	Compatible controllers
LMP 001	0.01...50 µS/cm	0.01 cm <sup>-1</sup> ±5 %	70	16.0	PP	Pt 100	Flow, 3/4" male thread Bypass: Fitting BAmA	DIN 4-pin angle plug	DCCa, DACb, DMTa, D1Ca
LMP 001-HT	0.01...50 µS/cm	0.01 cm <sup>-1</sup> ±5 %	120	16.0	PVDF	Pt 100	Flow, 3/4" male thread Bypass: Fitting BAmA	DIN 4-pin angle plug	DCCa, DACb, DMTa, D1Ca
LMP 01	0.1...500 µS/cm	0.10 cm <sup>-1</sup> ±5 %	70	16.0	PP	Pt 100	Flow, 3/4" male thread Bypass: Fitting BAmA	DIN 4-pin angle plug	DCCa, DACb, DMTa, D1Ca
LMP 01-TA	0.1...500 µS/cm	0.10 cm <sup>-1</sup> ±5 %	70	16.0	PP	Pt 100	Sensor in immersion fitting, 1m integrated	5 m fixed cable	DCCa, DACb, DMTa, D1Ca
LMP 01-HT	0.1...500 µS/cm	0.10 cm <sup>-1</sup> ±5 %	120	16.0	PVDF	Pt 100	Flow, 3/4" male thread Bypass: Fitting BAmA	DIN 4-pin angle plug	DCCa, DACb, DMTa, D1Ca
LFT 1FE	0.01...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	80	16.0	Epoxy	Pt 100	PG13.5 male thread Flow via adapter Bypass: Fittings BAmA, DGMA, DLG III	5 m fixed cable (4 x 0.5 mm <sup>2</sup> )	DMTa, DACb, D1Ca
LFTK 1 FE-5m-shd	0.01...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	80	16.0	Epoxy	Pt 1000	PG 13.5 male thread Flow via adapter Bypass: Fittings BAmA, DGMA, DLG III	5 m fixed cable (4 x 0.25 mm <sup>2</sup> ), screened	DCCa, DACb, DMTa, D1Ca, AEGIS II
LFTK 1 FE-3m-shd	0.01...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	80	16.0	Epoxy	Pt 1000	PG 13.5 male thread Flow via adapter Bypass: Fittings BAmA, DGMA, DLG III	3 m fixed cable (4 x 0.25 mm <sup>2</sup> ), screened	DCCa, DACb, DMTa, D1Ca, AEGIS II
LF 1 DE	0.01...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	80	16.0	Epoxy	None, only for applications with constant temperature	PG 13.5 male thread Flow via adapter Bypass: Fittings BAmA, DGMA, DLG III	DIN 4-pin angle plug	DCCa, DACb, DMTa, D1Ca, AEGIS II
LFT 1 DE	0.01...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	80	16.0	Epoxy	Pt 100	PG 13.5 male thread Flow via adapter Bypass: Fittings BAmA, DGMA, DLG III	DIN 4-pin angle plug	DCCa, DACb, DMTa, D1Ca, AEGIS II
LFTK 1 DE	0.01...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	80	16.0	Epoxy	Pt 1000	PG 13.5 male thread Flow via adapter Bypass: Fittings BAmA, DGMA, DLG III	DIN 4-pin angle plug	DCCa, DACb, DMTa, AEGIS II
LFT 1 1/2"	0.01...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	80	16.0	Epoxy	Pt 100	G1/2" male thread Flow via adapter Bypass: Fittings BAmA, DGMA, DLG III	DIN 4-pin angle plug	DCCa, DACb, DMTa, D1Ca, AEGIS II

# 1.4 DULCOTEST Sensors for Conductivity

Sensor type	Measuring range	Cell constant	Medium temperature max. °C	Max. Sensor pressure bar	Temperature compensation	Process integration	Electrical connection	Compatible controllers
LFTK 1 1/2"	0.01...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	80	16.0 Epoxy	Pt 1000	G1/2" male thread Flow via adapter Bypass: Fittings BAMa, DGMa, DLG III	DIN 4-pin angle plug	DCCa, DACb, DMTa, D1Ca, AEGIS II
CK 1	0.01...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	150	16.0 PES	None, only for applications with constant temperature	Flow: R 1" male thread	DIN 4-pin angle plug	DCCa, DACb, DMTa, D1Ca, AEGIS II
CKPt 1	0.01...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	150	16.0 PES	Pt 100	Flow: R 1" male thread	DIN 4-pin angle plug	DCCa, DACb, DMTa, AEGIS II
LM 1	0.1...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	70	16.0 PP	-	Flow: G 3/4" male thread Bypass: Fitting BAMa	DIN 4-pin angle plug	DCCa, DACb, DMTa, AEGIS II
LM 1-TA	0.1...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	70	16.0 PP	-	Sensor in immersion fitting, 1m integrated	5 m fixed cable, screened	DCCa, DACb, DMTa, D1Ca, AEGIS II
LMP 1	0.1...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	70	16.0 PP	Pt 100	Flow: G 3/4" male thread Bypass: Fitting BAMa	DIN 4-pin angle plug	DCCa, DACb, DMTa, D1Ca, AEGIS II
LMP 1-TA	0.1...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	70	16.0 PP	Pt 100	Sensor in immersion fitting, 1m integrated	5 m fixed cable, screened	DCCa, DACb, DMTa, D1Ca, AEGIS II
LMP 1-HT	0.1...20 mS/cm	1.00 cm <sup>-1</sup> ±5 %	120	16.0 PVDF	Pt 100	Flow: G 3/4" male thread Bypass: Fitting BAMa	DIN 4-pin angle plug	DCCa, DACb, DMTa, D1Ca, AEGIS II
CCT 1-mA	0.2...20 mS/cm	-	50	8.0 PVC	NTC	Bypass: Fittings BAMa, DGMa, DLG III Flow: Fitting INLI	4-wire cable, 0.25 mm <sup>2</sup> , cable diameter 5.7	DAC, AEGIS II, DULCOMARIN
CTFS	0.1...10 mS/cm	10.00 cm <sup>-1</sup> ±5 %	50	7.0 PP	Semiconductor	NPT 3/4" male thread Flow via adapter Bypass: Fittings BAMa, DGMa, DLG III	3 m fixed cable, extendible to 50 m, with cable type: 0.5 mm <sup>2</sup> or AWG 22.	AEGIS® II cooling tower controller
ICT 5	0.2...2,000 mS/cm	6.25 cm <sup>-1</sup> ±5 %	80	10.0 PP	Pt 1000	Flow DN 40	10 m fixed cable, 7x 0.35 mm <sup>2</sup> via a terminal,	DCCa
ICT 5-IMA	0.2...2,000 mS/cm	6.25 cm <sup>-1</sup> ±5 %	60	0.0 PP	Pt 1000	Immersion, sensor integrated in 1 m immersion fitting	10 m fixed cable, 7x 0.35 mm <sup>2</sup> via a terminal,	DCCa
ICT 2	0.02...2,000 mS/cm		125	16.0 PFA	Pt 100, class A, completely extrusion-coated	G 3/4" male thread for - flow via flange - immersion: on immersion pipe, 1m (accessories)	5 m fixed cable, 6x 0.35 mm <sup>2</sup> via a terminal, on Compact	DCCa

## 1.4 DULCOTEST Sensors for Conductivity

Sensor type	Measuring range	Cell constant	Medium temperature max. °C	Max. Sensor pressure bar	Temperature compensation	Process integration	Electrical connection	Compatible controllers
ICT 8-mA	0.2...200 mS/cm	-	50	6 PP	Semiconductor	1/2" BSP male thread for flow: on PVC pipes DN50 immersion: on immersion pipe, 1m	2 + 10 m fixed cable (6 x 0.25 mm²),	DAC, D1Cb, D1Cc, AEGIS II, DULCOMARIN

### General information:

**1** The transducer DMTa is available for conversion of the measurement signal into a temperature-compensated 4-20 mA signal.

**2** Terminal assignment for the DIN 4-pin angle plug:

- Electrodes: Earth and 2
- Pt 100/1000: 1 and 3

**3** With DIN-4-pin angle plugs, the cable must be screened if the sensor is connected to measuring instrument types DCCa, DMTa, DACa or AEGIS II.

**4** An adapter set PG 13.5 / 1" (order no. 1002190) is necessary for installation in the in-line probe housing type DLG III (1"-hole).

**5** Sensor adapters PG13.5 (1113802), G 3/4" (1113801), G1" (1113803), NPT 3/4" (1080293) are needed for installation in the bypass fitting type BAMa.



## 1.4 DULCOTEST Sensors for Conductivity

### 1.4.2 2-Electrode Conductivity Sensors

Conductive conductivity sensors measure the electrolytic conductivity indirectly via the charge transfer between two probes immersed in the medium to be measured. The sensor types with cell constants  $k = 0.01$  and  $k = 0.1 \text{ cm}^{-1}$  are especially suitable for measuring the lowest electrolytic conductivities of  $< 1 \text{ } \mu\text{S/cm}$  in pure and ultra-pure water.

The sensor types with cell constants  $k=1 \text{ cm}^{-1}$  are used in numerous kinds of water without film-forming components up to  $20 \text{ mS/cm}$ . The cost-effective sensor range LF(T) is used in clear, chemically uncontaminated water.

The sensor ranges LM(P), CK and CKPt can also be used in chemically contaminated kinds of water and at higher temperatures.

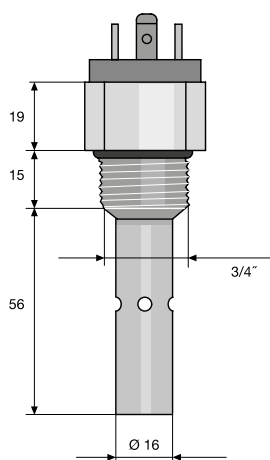
#### Conductivity Sensor LMP 001



Sensor for the measurement of the lowest electrolytic conductivities for clear and also chemically contaminated water. With integrated temperature measurement and DIN 4-pin plug. For operation with the controllers Compact DCCa, DMTa, D1Ca

#### Your Benefits

- Measured variable: electrolytic conductivity above  $0.01 \text{ } \mu\text{S/cm}$
- Cost-effective sensor for clear, chemically contaminated water
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting



**Measuring range**  
**Cell constant**  
**Temperature measurement**  
**Medium temperature**  
**Max. pressure**  
**Sensors**  
**Sensor shaft**  
**Thread**  
**Installation length**  
**Process integration**

**Electrical Connection**  
**Enclosure rating**  
**Typical applications**

**Resistance to**

**Controllers**  
**Measuring principle, technology**

$0.01 \dots 50 \text{ } \mu\text{S/cm}$   
 $0.01 \text{ cm}^{-1} \pm 5 \%$   
 Pt 100  
 $0 \dots 70 \text{ } ^\circ\text{C}$   
 16.0 bar (at  $50 \text{ } ^\circ\text{C}$ )  
 Stainless steel 1.4571  
 PP  
 $3/4''$   
 71 mm

Inline: direct installation into the pipework, bypass: with or without return of the sample water into the process line

DIN 4-pin angle plug  
 IP 65

Clean water applications, monitoring ion exchangers and reverse osmosis systems.

Ingredients in the water of the target application, taking into account the compatibility of the material

Compact DCCa, DACb, DMTa, D1Ca

Conductive, 2 electrodes. Integrated temperature measurement

**LMP 001**

**Order no.**  
 1020508





# 1.4 DULCOTEST Sensors for Conductivity

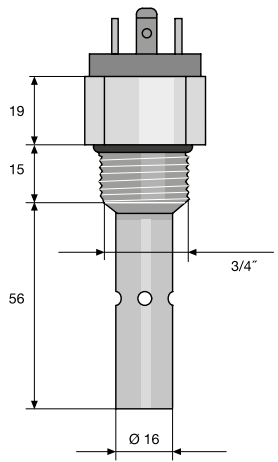
## Conductivity Sensor LMP 001-HT



Sensor for the measurement of the lowest electrolytic conductivity for clear and also chemically contaminated water. For high temperatures, with integrated temperature measurement and DIN 4-pin plug. For operation with the controllers Compact DCCa, DMTa, D1Ca

### Your Benefits

- Measured variable: electrolytic conductivity above 0.01 µS/cm
- Cost-effective sensor for clear, chemically contaminated water
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting
- Temperature resistance up to 100 °C



Measuring range	0.01...50 µS/cm
Cell constant	0.01 cm <sup>-1</sup> ±5 %
Temperature measurement	Pt 100
Medium temperature	0...120 °C
Max. pressure	16.0 bar (at 100 °C)
Sensors	Stainless steel 1.4571
Sensor shaft	PVDF
Thread	3/4"
Installation length	71 mm
Process integration	Inline: direct installation into the pipework, bypass: with or without return of the sample water into the process line
Electrical Connection	DIN 4-pin angle plug
Enclosure rating	IP 65
Typical applications	General applications at higher temperatures, clean water applications, condensate.
Resistance to	Ingredients in the water of the target application, taking into account the compatibility of the material
Controllers	Compact DCCa, DACb, DMTa, D1Ca
Measuring principle, technology	Conductive, 2 electrodes. Integrated temperature measurement

	Order no.
LMP 001-HT	1020509

## 1.4 DULCOTEST Sensors for Conductivity

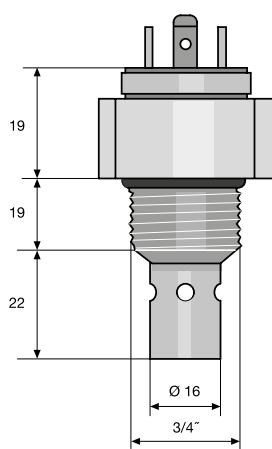


### Conductivity Sensor LMP 01

Sensor for the measurement of low electrolytic conductivities for clear and also chemically contaminated water. With integrated temperature measurement and DIN 4-pin plug. For operation with the controllers Compact DCCa, DMTa, D1Ca

#### Your Benefits

- Measured variable: electrolytic conductivity above 0.1  $\mu\text{S}/\text{cm}$
- Cost-effective sensor for clear, chemically contaminated water
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting



#### Measuring range

0.1...500  $\mu\text{S}/\text{cm}$

#### Cell constant

0.10  $\text{cm}^{-1} \pm 5\%$

#### Temperature measurement

Pt 100

#### Medium temperature

0 ... 70 °C

#### Max. pressure

16.0 bar (at 50 °C)

#### Sensors

Stainless steel 1.4571

#### Sensor shaft

PP

#### Thread

3/4"

#### Installation length

46 mm

#### Process integration

Inline: direct installation into the pipework, bypass: with or without return of the sample water into the process line

#### Electrical Connection

DIN 4-pin angle plug

#### Enclosure rating

IP 65

#### Typical applications

Monitoring ion exchangers, reverse osmosis systems and desalination systems.

#### Resistance to

Ingredients in the water of the target application, taking into account the compatibility of the material

#### Controllers

Compact DCCa, DACb, DMTa, D1Ca

#### Measuring principle, technology

Conductive, 2 electrodes. Integrated temperature measurement

#### Order no.

LMP 01

1020510



# 1.4 DULCOTEST Sensors for Conductivity

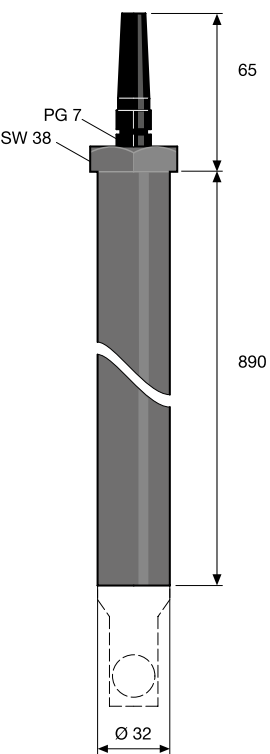
## Conductivity Sensor LMP 01-TA



Sensor for the measurement of low electrolytic conductivities for clear and also chemically contaminated water. With integrated temperature measurement and DIN 4-pin plug. For operation with the controllers Compact DCCa, DMTa, D1Ca

### Your Benefits

- Measured variable: electrolytic conductivity above 0.1 µS/cm
- Cost-effective sensor for clear, chemically contaminated water
- Simple installation in tanks and containers by sensor ready mounted in the immersion tube
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting



<b>Measuring range</b>	0.1...500 µS/cm
<b>Cell constant</b>	0.10 cm <sup>-1</sup> ±5 %
<b>Temperature measurement</b>	Pt 100
<b>Medium temperature</b>	0 ... 70 °C
<b>Max. pressure</b>	16.0 bar (at 50 °C)
<b>Sensors</b>	Stainless steel 1.4571
<b>Sensor shaft</b>	PP
<b>Thread</b>	M 28 x 1.5 for TA-LM in-line probe fitting
<b>Installation length</b>	Max. 1 m
<b>Process integration</b>	Immersion through an immersion tube
<b>Electrical Connection</b>	5 m fixed cable
<b>Enclosure rating</b>	IP 65
<b>Typical applications</b>	Monitoring ion exchangers, reverse osmosis systems and desalination systems.
<b>Resistance to</b>	Ingredients in the water of the target application, taking into account the compatibility of the material
<b>Controllers</b>	Compact DCCa, DACb, DMTa, D1Ca
<b>Measuring principle, technology</b>	Conductive, 2 electrodes. Integrated temperature measurement

		Order no.
LMP 01-TA	Sensor integrated in immersion fitting	1020512
LMP 01-FE	Replacement sensor for LMP 01-TA with 5 m fixed cable	1020626

## 1.4 DULCOTEST Sensors for Conductivity

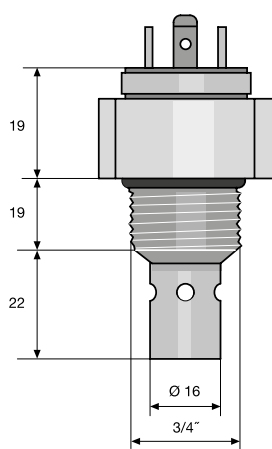


### Conductivity Sensor LMP 01-HT

Sensor for the measurement of low electrolytic conductivities for clear and also chemically contaminated water. For high temperatures, with integrated temperature measurement and DIN 4-pin plug. For operation with the controllers DCCa, DMTa, D1Ca

#### Your Benefits

- Measured variable: electrolytic conductivity above 0.1  $\mu\text{S}/\text{cm}$
- Cost-effective sensor for clear, chemically contaminated water
- Temperature resistance up to 100 °C
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting



#### Measuring range

0.1...500  $\mu\text{S}/\text{cm}$

#### Cell constant

0.10  $\text{cm}^{-1} \pm 5\%$

#### Temperature measurement

Pt 100

#### Medium temperature

0 ... 120 °C

#### Max. pressure

16.0 bar (at 100 °C)

#### Sensors

Stainless steel 1.4571

#### Sensor shaft

PVDF

#### Thread

3/4"

#### Installation length

46 mm

#### Process integration

Inline: direct installation into the pipework, bypass: with or without return of the sample water into the process line

#### Electrical Connection

DIN 4-pin angle plug

#### Enclosure rating

IP 65

#### Typical applications

General applications at higher temperatures: industrial, process water, condensate.

#### Resistance to

Ingredients in the water of the target application, taking into account the compatibility of the material

#### Controllers

Compact DCCa, DACb, DMTa, D1Ca

#### Measuring principle, technology

Conductive, 2 electrodes. Integrated temperature measurement

#### Order no.

LMP 01-HT

1020511

## 1.4 DULCOTEST Sensors for Conductivity

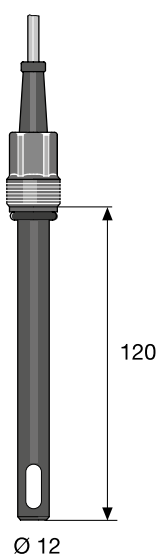
### Conductivity Sensor LFT 1 FE



Cost-effective sensor for the measurement of electrolytic conductivity in clear, uncontaminated water. With integrated temperature measurement and fixed cable connector. For operation with controllers Compact D1Ca and DMTa

#### Your Benefits

- Measured variable: electrolytic conductivity above 10  $\mu\text{S}/\text{cm}$
- Cost-effective sensor for all clear uncontaminated water
- Flexible process connection by the use of sensor fittings for standard pH sensors
- Special graphite electrodes, optimised for a highly dynamic measuring range: 0.01-20 mS/cm
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting
- Fixed cable on the sensor head for difficult ambient conditions



<b>Measuring range</b>	0.01...20 mS/cm
<b>Cell constant</b>	1.00 $\text{cm}^{-1} \pm 5\%$
<b>Temperature measurement</b>	Pt 100
<b>Medium temperature</b>	0 ... 80 °C (at 1 bar)
<b>Max. pressure</b>	16.0 bar (at 25 °C)
<b>Sensors</b>	Special graphite
<b>Sensor shaft</b>	Epoxy
<b>Thread</b>	PG 13.5
<b>Installation length</b>	120 $\pm 3$ mm
<b>Process integration</b>	Bypass: open outlet or return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Electrical Connection</b>	5 m fixed cable (4 x 0.5 mm <sup>2</sup> )
<b>Enclosure rating</b>	IP 65
<b>Typical applications</b>	Potable, cooling, industrial water. Sensors of the LF series have only limited applicability for taking measurements in cleaning solutions containing surfactants and media containing solvents.
<b>Resistance to</b>	Unsuitable for chemically contaminated water and water containing film-forming ingredients
<b>Controllers</b>	D1Ca, DMTa
<b>Measuring principle, technology</b>	Conductive, 2 electrodes. Integrated temperature measurement

	Order no.
LFT 1FE	1001374



## 1.4 DULCOTEST Sensors for Conductivity

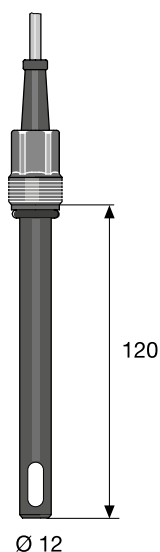


### Conductivity Sensor LFTK 1 FE-5m-shd

Cost-effective sensor for the measurement of electrolytic conductivity in clear, uncontaminated water. With integrated temperature measurement and fixed cable connector (5 m). For operation with controllers Compact DCCa, DMTa

#### Your Benefits

- Measured variable: electrolytic conductivity above 10  $\mu\text{S}/\text{cm}$
- Cost-effective sensor for all clear uncontaminated water
- Flexible process connection by the use of sensor fittings for standard pH sensors
- Special graphite electrodes, optimised for a highly dynamic measuring range: 0.01-20 mS/cm
- Integrated Pt 1000 for precise temperature compensation in limited temperature ranges replaces separate temperature sensor and the corresponding sensor fitting
- Fixed cable on the sensor head for difficult ambient conditions



<b>Measuring range</b>	0.01...20 mS/cm
<b>Cell constant</b>	1.00 $\text{cm}^{-1} \pm 5\%$
<b>Temperature measurement</b>	Pt 1000
<b>Medium temperature</b>	0 ... 80 °C (at 1 bar)
<b>Max. pressure</b>	16.0 bar (at 25 °C)
<b>Sensors</b>	Special graphite
<b>Sensor shaft</b>	Epoxy
<b>Thread</b>	PG 13.5
<b>Installation length</b>	120 $\pm 3$ mm
<b>Process integration</b>	Bypass: with or without return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Electrical Connection</b>	5 m fixed cable (4 x 0.25 mm <sup>2</sup> ), screened
<b>Enclosure rating</b>	IP 65
<b>Typical applications</b>	Potable, cooling, industrial water.
<b>Resistance to</b>	Unsuitable for chemically contaminated water and water containing film-forming ingredients
<b>Controllers</b>	Compact DCCa, DACb, DMTa, D1Ca, AEGIS II
<b>Measuring principle, technology</b>	Conductive, 2 electrodes. Integrated temperature measurement

#### Order no.

LFTK 1 FE-5m-shd

1046132

## 1.4 DULCOTEST Sensors for Conductivity

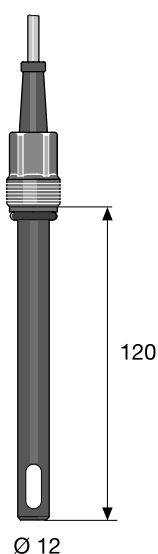
### Conductivity Sensor LFTK 1 FE-3m-shd



Cost-effective sensor for the measurement of electrolytic conductivity in clear, uncontaminated water. With integrated temperature measurement and fixed cable connector (3 m). For operation with controllers Compact DCCa, DMTa

#### Your Benefits

- Measured variable: electrolytic conductivity above 10  $\mu\text{S}/\text{cm}$
- Cost-effective sensor for all clear uncontaminated water
- Flexible process connection by the use of sensor fittings for standard pH sensors
- Special graphite electrodes, optimised for a highly dynamic measuring range: 0.01-20 mS/cm
- Integrated Pt 1000 for precise temperature compensation in limited temperature ranges replaces separate temperature sensor and the corresponding sensor fitting
- Fixed cable on the sensor head for difficult ambient conditions



<b>Measuring range</b>	0.01...20 mS/cm
<b>Cell constant</b>	1.00 $\text{cm}^{-1} \pm 5\%$
<b>Temperature measurement</b>	Pt 1000
<b>Medium temperature</b>	0 ... 80 °C (at 1 bar)
<b>Max. pressure</b>	16.0 bar (at 25 °C)
<b>Sensors</b>	Special graphite
<b>Sensor shaft</b>	Epoxy
<b>Thread</b>	PG 13.5
<b>Installation length</b>	120 $\pm 3$ mm
<b>Process integration</b>	Bypass: with or without return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Electrical Connection</b>	3 m fixed cable (4 x 0.25 mm <sup>2</sup> ), screened
<b>Enclosure rating</b>	IP 65
<b>Typical applications</b>	Potable, cooling, industrial water. Sensors of the LF series have only limited applicability for taking measurements in cleaning solutions containing surfactants and media containing solvents.
<b>Resistance to</b>	Unsuitable for chemically contaminated water and water containing film-forming ingredients
<b>Controllers</b>	Compact DCCa, DACb, DMTa, D1Ca, AEGIS II
<b>Measuring principle, technology</b>	Conductive, 2 electrodes. Integrated temperature measurement

	Order no.
LFTK 1 FE-3m-shd	1046010



# 1.4 DULCOTEST Sensors for Conductivity

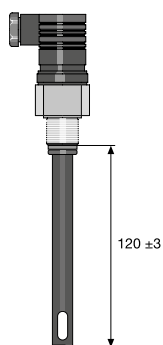


## Conductivity Sensor LF 1 DE

Cost-effective sensor for the measurement of electrolytic conductivity in clear, uncontaminated water. For applications with a constant temperature, with DIN 4-pin plug. For operation with controllers Compact DCCa, DMTa, D1Ca

### Your Benefits

- Measured variable: electrolytic conductivity above 10  $\mu\text{S}/\text{cm}$
- Cost-effective sensor for all clear uncontaminated water
- Flexible process connection by the use of sensor fittings for standard pH sensors
- Special graphite electrodes, optimised for a highly dynamic measuring range: 0.01-20 mS/cm
- Cost-effective version without integral temperature measurement with constant temperature of the medium to be measured
- DIN 4-pin plug for simple installation



<b>Measuring range</b>	0.01...20 mS/cm
<b>Cell constant</b>	1.00 $\text{cm}^{-1} \pm 5\%$
<b>Temperature measurement</b>	None, only for applications with constant temperature
<b>Medium temperature</b>	0 ... 80 °C (at 1 bar)
<b>Max. pressure</b>	16.0 bar (at 25 °C)
<b>Sensors</b>	Special graphite
<b>Sensor shaft</b>	Epoxy
<b>Thread</b>	PG 13.5
<b>Installation length</b>	120 $\pm 3$ mm
<b>Process integration</b>	Bypass: with or without return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Electrical Connection</b>	DIN 4-pin angle plug
<b>Enclosure rating</b>	IP 65
<b>Typical applications</b>	Potable, cooling, industrial water. Sensors of the LF series have only limited applicability for taking measurements in cleaning solutions containing surfactants and media containing solvents.
<b>Resistance to</b>	Unsuitable for chemically contaminated water and water containing film-forming ingredients
<b>Controllers</b>	Compact DCCa, DACb, DMTa, D1Ca, AEGIS II
<b>Measuring principle, technology</b>	Conductive, 2 electrodes

	Order no.
LF 1 DE	1001375



# 1.4 DULCOTEST Sensors for Conductivity

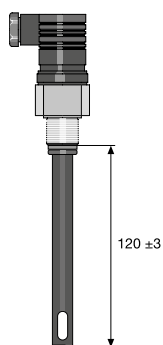
## Conductivity Sensor LFT 1 DE



Cost-effective sensor for the measurement of electrolytic conductivity in clear, uncontaminated water. With integrated temperature measurement and DIN 4-pin plug. For operation with controllers Compact DCCa, DMTa, D1Ca

### Your Benefits

- Measured variable: electrolytic conductivity above 10  $\mu\text{S/cm}$
- Cost-effective sensor for all clear, uncontaminated types of water
- Flexible process connection by the use of sensor fittings for standard pH sensors
- Special graphite electrodes, optimised for a highly dynamic measuring range: 0.01-20 mS/cm
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting
- DIN 4-pin plug for simple installation



<b>Measuring range</b>	0.01...20 mS/cm
<b>Cell constant</b>	1.00 $\text{cm}^{-1} \pm 5\%$
<b>Temperature measurement</b>	Pt 100
<b>Medium temperature</b>	0 ... 80 °C (at 1 bar)
<b>Max. pressure</b>	16.0 bar (at 25 °C)
<b>Sensors</b>	Special graphite
<b>Sensor shaft</b>	Epoxy
<b>Thread</b>	PG 13.5
<b>Installation length</b>	120 $\pm 3$ mm
<b>Process integration</b>	Bypass: with or without return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Electrical Connection</b>	DIN 4-pin angle plug
<b>Enclosure rating</b>	IP 65
<b>Typical applications</b>	Potable water, cooling water, industrial process water. Sensors of the LF series have only limited applicability for taking measurements in cleaning solutions containing surfactants and media containing solvents.
<b>Resistance to</b>	Unsuitable for chemically contaminated water and water containing film-forming ingredients
<b>Controllers</b>	Compact DCCa, DACb, DMTa, D1Ca, AEGIS II
<b>Measuring principle, technology</b>	Conductive, 2 electrodes. Integrated temperature measurement

	Order no.
LFT 1 DE	1001376



# 1.4 DULCOTEST Sensors for Conductivity

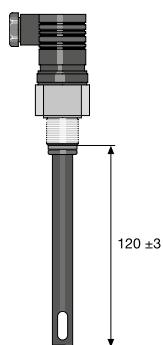


## Conductivity Sensor LFTK 1 DE

Cost-effective sensor for the measurement of the electrolytic conductivity in clear, uncontaminated water with integral temperature measurement and DIN 4-pin plug. For operation with controllers Compact DCCa, DMTa

### Your Benefits

- Measured variable: electrolytic conductivity above 10  $\mu\text{S}/\text{cm}$
- Cost-effective sensor for all clear uncontaminated water
- Flexible process connection by the use of sensor fittings for standard pH sensors
- Special graphite electrodes, optimised for a highly dynamic measuring range: 0.01-20 mS/cm
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting
- DIN 4-pin plug for simple installation



<b>Measuring range</b>	0.01...20 mS/cm
<b>Cell constant</b>	1.00 $\text{cm}^{-1} \pm 5\%$
<b>Temperature measurement</b>	Pt 1000
<b>Medium temperature</b>	0 ... 80 °C (at 1 bar)
<b>Max. pressure</b>	16.0 bar (at 25 °C)
<b>Sensors</b>	Special graphite
<b>Sensor shaft</b>	Epoxy
<b>Thread</b>	PG 13.5
<b>Installation length</b>	120 $\pm 3$ mm
<b>Process integration</b>	Bypass: with or without return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Electrical Connection</b>	DIN 4-pin angle plug
<b>Enclosure rating</b>	IP 65
<b>Typical applications</b>	Potable, cooling, industrial water. Sensors of the LF series have only limited applicability for taking measurements in cleaning solutions containing surfactants and media containing solvents.
<b>Resistance to</b>	Unsuitable for chemically contaminated water and water containing film-forming ingredients
<b>Controllers</b>	Compact DCCa, DACb, DMTa, AEGIS II
<b>Measuring principle, technology</b>	Conductive, 2 electrodes. Integrated temperature measurement

	Order no.
LFTK 1 DE	1002822

## 1.4 DULCOTEST Sensors for Conductivity

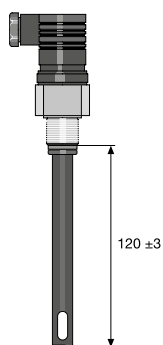
### Conductivity sensor LFT 1 1/2"



Cost-effective sensor for the measurement of electrolytic conductivity in clear, uncontaminated water. With integrated temperature measurement and DIN 4-pin plug and 1/2-inch screw thread. For operation with controllers Compact DCCa, DMTa, D1Ca

#### Your Benefits

- Measured variable: electrolytic conductivity above 10  $\mu\text{S}/\text{cm}$
- Cost-effective sensor for all clear, uncontaminated types of water
- Hydraulic connector with 1/2" thread as an alternative to the corresponding standard design with PG 13.5 thread
- Special graphite electrodes, optimised for a highly dynamic measuring range: 0.01-20 mS/cm
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting
- DIN 4-pin plug for simple installation



<b>Measuring range</b>	0.01...20 mS/cm
<b>Cell constant</b>	1.00 $\text{cm}^{-1}$ $\pm 5\%$
<b>Temperature measurement</b>	Pt 100
<b>Medium temperature</b>	0 ... 80 °C (at 1 bar)
<b>Max. pressure</b>	16.0 bar (at 25 °C)
<b>Sensors</b>	Special graphite
<b>Sensor shaft</b>	Epoxy
<b>Thread</b>	1/2"
<b>Installation length</b>	120 $\pm 3$ mm
<b>Process integration</b>	Bypass: with or without return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
<b>Electrical Connection</b>	DIN 4-pin angle plug
<b>Enclosure rating</b>	IP 65
<b>Typical applications</b>	Potable, cooling, industrial water. Sensors of the LF series have only limited applicability for taking measurements in cleaning solutions containing surfactants and media containing solvents.
<b>Resistance to</b>	Unsuitable for chemically contaminated water and water containing film-forming ingredients
<b>Controllers</b>	Compact DCCa, DACb, DMTa, D1Ca, AEGIS II
<b>Measuring principle, technology</b>	Conductive, 2 electrodes. Integrated temperature measurement

	Order no.
LFT 1 1/2"	1001378

Note the general information on page → 105 (Overview table for conductivity sensors)



## 1.4 DULCOTEST Sensors for Conductivity

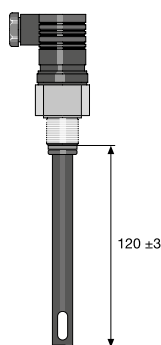


### Conductivity sensor LFTK 1 1/2"

Cost-effective sensor for the measurement of electrolytic conductivity in clear, uncontaminated water. With integrated temperature measurement and DIN 4-pin plug and 1/2-inch screw thread. For operation with controllers Compact DCCa, DMTa

#### Your Benefits

- Measured variable: electrolytic conductivity above 10  $\mu\text{C}/\text{cm}$
- Cost-effective sensor for all clear, uncontaminated types of water
- Hydraulic connector with 1/2" thread as an alternative to the corresponding standard design with PG 13.5 thread
- Special graphite electrodes, optimised for a highly dynamic measuring range: 0.01-20 mS/cm
- Integrated Pt 1000 for precise compensation in limited temperature ranges and with longer cables. Replaces separate temperature sensor and the corresponding sensor fitting
- DIN 4-pin plug for simple installation



Measuring range	0.01...20 mS/cm
Cell constant	1.00 $\text{cm}^{-1}$ $\pm 5\%$
Temperature measurement	Pt 1000
Medium temperature	0 ... 80 °C (at 1 bar)
Max. pressure	16.0 bar (at 25 °C)
Sensors	Special graphite
Sensor shaft	Epoxy
Thread	1/2"
Installation length	120 $\pm 3$ mm
Process integration	Bypass: with or without return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube
Electrical Connection	DIN 4-pin angle plug
Enclosure rating	IP 65
Typical applications	Potable, cooling, industrial water. Sensors of the LF series have only limited applicability for taking measurements in cleaning solutions containing surfactants and media containing solvents.
Resistance to	Unsuitable for chemically contaminated water and water containing film-forming ingredients
Controllers	Compact DCCa, DACb, DMTa, D1Ca, AEGIS II
Measuring principle, technology	Conductive, 2 electrodes. Integrated temperature measurement

	Order no.
LFTK 1 1/2"	1002823

Note the general information on page → 105 (Overview table for conductivity sensors)



## 1.4 DULCOTEST Sensors for Conductivity

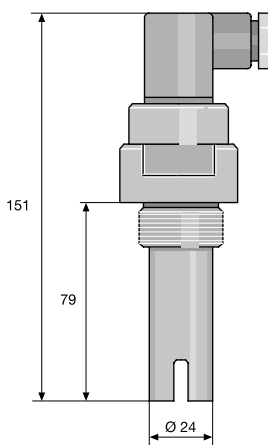
### Conductivity Sensor CK 1



Sensor for the measurement of the electrolytic conductivity in clear, chemically contaminated water with high but constant temperature with DIN 4-pin plug. For operation with the controllers Compact DCCa, DMTa, D1Ca

#### Your Benefits

- Measured variable: electrolytic conductivity above 10  $\mu\text{S}/\text{cm}$
- Resistant to water ingredients in target applications thanks to injection-moulded design without adhesive or seals
- High temperature resistance up to 150 °C



#### Measuring range

0.01...20 mS/cm

#### Cell constant

1.00  $\text{cm}^{-1} \pm 5\%$

#### Temperature measurement

None, only for applications with constant temperature

#### Medium temperature

0 ... 150 °C (at 1 bar)

#### Max. pressure

16.0 bar (at 20 °C)

#### Sensors

Special graphite

#### Sensor shaft

PES

#### Thread

R 1"

#### Installation length

79 mm

#### Process integration

Bypass: with or without return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube

#### Electrical Connection

DIN 4-pin angle plug

#### Enclosure rating

IP 65

#### Typical applications

Cooling, industrial, process water, tank and pipe, cleaning systems in breweries, dairies, media separation.

#### Resistance to

Ingredients in the water of the target application, taking into account the compatibility of the material

#### Controllers

Compact DCCa, DACb, DMTa, D1Ca, AEGIS II

#### Measuring principle, technology

Conductive, 2 electrodes

#### Order no.

CK 1

305605

## 1.4 DULCOTEST Sensors for Conductivity

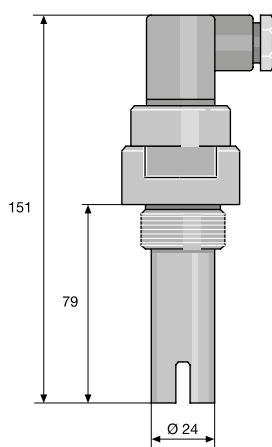


### Conductivity Sensor CKPt 1

Sensor for the measurement of the electrolytic conductivity for clear, chemically contaminated water and higher temperatures. With integrated temperature measurement and DIN 4-pin plug. For operation with the controllers Compact DCCa, DMTa, D1Ca

#### Your Benefits

- Measured variable: electrolytic conductivity above 10  $\mu\text{S}/\text{cm}$
- Resistant to water ingredients in target applications thanks to injection-moulded design without adhesive or seals
- High temperature resistance up to 150 °C
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting



#### Measuring range

0.01...20 mS/cm

#### Cell constant

1.00  $\text{cm}^{-1} \pm 5\%$

#### Temperature measurement

Pt 100

#### Medium temperature

0 ... 150 °C (at 1 bar)

#### Max. pressure

16.0 bar (at 20 °C)

#### Sensors

Special graphite

#### Sensor shaft

PES

#### Thread

R 1"

#### Installation length

79 mm

#### Process integration

Bypass: with or without return of the sample water into the process line, inline: direct installation into the pipework; fixed or replaceable (replaceable fitting), tank, channel: Immersion in the immersion tube

#### Electrical Connection

DIN 4-pin angle plug

#### Enclosure rating

IP 65

#### Typical applications

Cooling, industrial, process water, tank and pipe, cleaning systems in breweries, dairies, media separation.

#### Resistance to

Ingredients in the water of the target application, taking into account the compatibility of the material

#### Controllers

Compact DCCa, DACb, DMTa, D1Ca, AEGIS II

#### Measuring principle, technology

Conductive, 2 electrodes. Integrated temperature measurement

#### Order no.

CKPt 1

305606

## 1.4 DULCOTEST Sensors for Conductivity

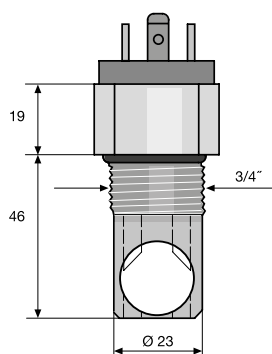
### Conductivity Sensor LM 1



Sensor for the measurement of the electrolytic conductivity for clear and also chemically contaminated water. With DIN 4-pin plug. For operation with the controllers Compact DCCa, DMTa, D1Ca

#### Your Benefits

- Measured variable: electrolytic conductivity above 0.1 mS/cm
- Cost-effective sensor for clear, chemically contaminated water
- Resistant to the constituents in the water of the target application



<b>Measuring range</b>	0.1...20 mS/cm
<b>Cell constant</b>	1.00 cm <sup>-1</sup> ±5 %
<b>Temperature measurement</b>	None, only for applications with constant temperature
<b>Medium temperature</b>	0 ... 70 °C (at 1 bar)
<b>Max. pressure</b>	16.0 bar (at 50 °C)
<b>Sensors</b>	Graphite
<b>Sensor shaft</b>	PP
<b>Thread</b>	3/4"
<b>Installation length</b>	46 mm
<b>Process integration</b>	Inline: direct installation into the pipework, bypass: with or without return of the sample water into the process line
<b>Electrical Connection</b>	DIN 4-pin angle plug
<b>Enclosure rating</b>	IP 65
<b>Typical applications</b>	Potable, cooling, industrial, process water, media separation.
<b>Resistance to</b>	Ingredients in the water of the target application, taking into account the compatibility of the material
<b>Controllers</b>	Compact DCCa, DACb, DMTa, D1Ca, AEGIS II
<b>Measuring principle, technology</b>	Conductive, 2 electrodes

#### Order no.

LM 1

740433



## 1.4 DULCOTEST Sensors for Conductivity

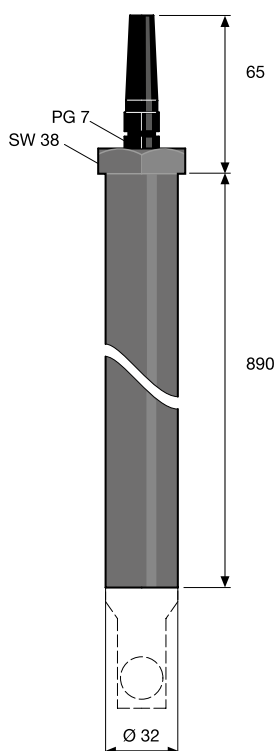


### Conductivity Sensor LM 1-TA

Sensor for the measurement of the electrolytic conductivity for clear and also chemically contaminated water. Completely mounted in an immersion fitting. For operation with the controllers Compact DCCa, DMTa, D1Ca

#### Your Benefits

- Measured variable: electrolytic conductivity above 0.1 mS/cm
- Cost-effective sensor for clear, chemically contaminated water
- Resistant to the ingredients in the water of the target applications
- Simple installation in tanks, containers etc. by sensor ready mounted in the immersion tube



#### Measuring range

0.1...20 mS/cm

#### Cell constant

1.00 cm<sup>-1</sup> ±5 %

#### Temperature measurement

None, only for applications with constant temperature

#### Medium temperature

0 ... 70 °C (at 1 bar)

#### Max. pressure

16.0 bar (at 50 °C)

#### Sensors

Graphite

#### Sensor shaft

PP

#### Thread

M 28 x 1.5 for TA-LM in-line probe fitting

#### Installation length

Max. 1 m

#### Process integration

Tank, channel: Immersion through an immersion tube

#### Electrical Connection

5 m fixed cable, screened

#### Enclosure rating

IP 65

#### Typical applications

Potable, cooling, industrial, process water, media separation.

#### Resistance to

Ingredients in the water of the target application, taking into account the compatibility of the material

#### Controllers

Compact DCCa, DACb, DMTa, D1Ca, AEGIS II

#### Measuring principle, technology

Conductive, 2 electrodes

		Order no.
LM 1-TA	Sensor integrated in immersion fitting	1020528
LM 1-FE	Replacement sensor for LM 1-TA	1020627



# 1.4 DULCOTEST Sensors for Conductivity

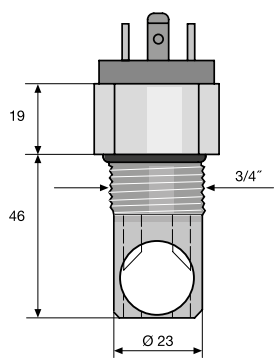
## Conductivity Sensor LMP 1



Sensor for the measurement of the electrolytic conductivity for clear and also chemically contaminated water. With integrated temperature measurement with DIN 4-pin plug. For operation with the controllers Compact DCCa, DMTa, D1Ca

### Your Benefits

- Measured variable: electrolytic conductivity above 0.1 mS/cm
- Cost-effective sensor for clear, chemically contaminated water
- Resistant to the ingredients in the water of the target applications
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting



Measuring range	0.1...20 mS/cm
Cell constant	1.00 cm <sup>-1</sup> ±5 %
Temperature measurement	Pt 100
Medium temperature	0 ... 70 °C (at 1 bar)
Max. pressure	16.0 bar (at 50 °C)
Sensors	Graphite
Sensor shaft	PP
Thread	3/4"
Installation length	46 mm
Process integration	Inline: direct installation into the pipework, bypass: with or without return of the sample water into the process line
Electrical Connection	DIN 4-pin angle plug
Enclosure rating	IP 65
Typical applications	Potable, cooling, industrial, process water, media separation.
Resistance to	Ingredients in the water of the target application, taking into account the compatibility of the material
Controllers	Compact DCCa, DACb, DMTa, D1Ca, AEGIS II
Measuring principle, technology	Conductive, 2 electrodes. Integrated temperature measurement

	Order no.
LMP 1	1020513



## 1.4 DULCOTEST Sensors for Conductivity



### Conductivity Sensor LMP 1-TA

Sensor for the measurement of the electrolytic conductivity for clear and also chemically contaminated water. With integrated temperature measurement, ready mounted in an immersion fitting. For operation with the controllers Compact DCCa, DMTa, D1Ca

### Your Benefits

- Measured variable: electrolytic conductivity above 0.1 mS/cm
- Cost-effective sensor for clear, chemically contaminated water
- Resistant to the ingredients in the water of the target applications
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting
- Simple installation in tanks, containers etc. by sensor ready mounted in the immersion tube

Measuring range	0.1...20 mS/cm
Cell constant	1.00 cm <sup>-1</sup> ±5 %
Temperature measurement	Pt 100
Medium temperature	0 ... 70 °C (at 1 bar)
Max. pressure	16.0 bar (at 50 °C)
Sensors	Graphite
Sensor shaft	PP
Thread	M 28 x 1.5 for TA-LM in-line probe fitting
Installation length	1 m
Process integration	Tank, channel: Immersion through an immersion tube
Electrical Connection	5 m fixed cable, screened
Enclosure rating	IP 65
Typical applications	Potable, cooling, industrial, process water, media separation.
Resistance to	Ingredients in the water of the target application, taking into account the compatibility of the material
Controllers	Compact DCCa, DACb, DMTa, D1Ca, AEGIS II
Measuring principle, technology	Conductive, 2 electrodes

		Order no.
LMP 1-TA	Sensor integrated in immersion fitting	1020525
LMP 1-FE	Replacement sensor for LMP 1-TA	1020727

# 1.4 DULCOTEST Sensors for Conductivity

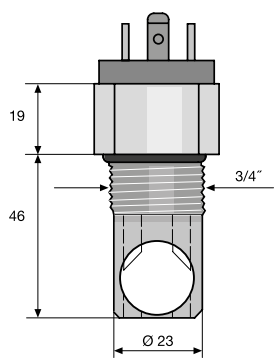
## Conductivity Sensor LMP 1-HT



Sensor for the measurement of the electrolytic conductivity for clear and also chemically contaminated water. For high temperatures, with integrated temperature measurement and DIN 4-pin plug. For operation with the controllers Compact DCCa, DMTa, D1Ca

### Your Benefits

- Measured variable: electrolytic conductivity above 0.1 mS/cm
- Cost-effective sensor for clear, chemically contaminated water
- Resistant to the ingredients in the water of the target applications
- Integrated Pt 100 for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting
- Temperature resistance up to 100 °C



Measuring range	0.1...20 mS/cm
Cell constant	1.00 cm <sup>-1</sup> ±5 %
Temperature measurement	Pt 100
Medium temperature	0 ... 120 °C (at 1 bar)
Max. pressure	16.0 bar (at 100 °C)
Sensors	Graphite
Sensor shaft	PVDF
Thread	3/4"
Installation length	46 mm
Process integration	Inline: direct installation into the pipework, bypass: with or without return of the sample water into the process line
Electrical Connection	DIN 4-pin angle plug
Enclosure rating	IP 65
Typical applications	General applications at higher temperaturesprocess wa- ter, process water from electroplating, media separation, with CIP (cleaning in place).
Resistance to	Ingredients in the water of the target application, taking into account the compatibility of the material
Controllers	Compact DCCa, DACb, DMTa, D1Ca, AEGIS II
Measuring principle, technology	Conductive, 2 electrodes. Integrated temperature measurement

	Order no.
LMP 1-HT	1020524

# 1.4 DULCOTEST Sensors for Conductivity

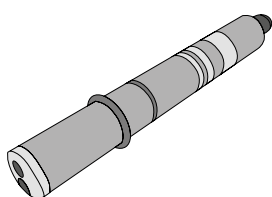


## Conductivity sensor CCT 1-mA

Sensor for the measurement of electrolytic conductivities for clear and also chemically contaminated water. With integrated temperature measurement and factory-calibrated 4...20 mA output signal. For operation with the controllers diaLog DAC, AEGIS II, DULCOMARIN.

### Your Benefits

- Measured variable: electrolytic conductivity up to 20 mS/cm
- Fail-safe 4-20 mA output signal for flexible connection to measuring equipment with standard 4-20 mA input
- Integrated temperature sensor for temperature compensation replaces separate temperature sensor and the corresponding sensor fitting
- Simple connection to a process with the ProMinent bypass fittings BAMA, DGMA, DLGIII and INLI



<b>Measuring range</b>	0.2...20 mS/cm
<b>Temperature measurement</b>	NTC, integrated
<b>Medium temperature</b>	0 ... 50 °C (at 1 bar)
<b>Max. pressure</b>	8.0 bar (at 25 °C)
<b>Sensor head</b>	PMMA
<b>Sensors</b>	Special graphite
<b>Sensor shaft</b>	PVC
<b>Installation length</b>	51 mm / 71 mm
<b>Process integration</b>	Bypass via bypass fittings BAMA, DGMA, DLGIII or installation into G1" PP pipe via sensor fitting INLI
<b>Electrical Connection</b>	4-wire cable, 0.25 mm <sup>2</sup> , cable diameter 5.7
<b>Supply voltage</b>	12...36 V DC
<b>Output signal</b>	4...20 mA, temperature-compensated, factory-calibrated, electrically isolated
<b>Enclosure rating</b>	IP 65
<b>Typical applications</b>	Cooling, industrial, process water, general water with higher salt content up to 20 mS/cm.
<b>Resistance to</b>	Ingredients in the water of the target application, taking into account the compatibility of the material
<b>Controllers</b>	diaLog DAC, D1Cb, D1Cc, AEGIS II, DULCOMARIN
<b>Measuring principle, technology</b>	Conductive, 2 electrodes. Integrated temperature measurement, integrated 4...20 mA transducer

	Order no.
CCT 1-mA-20 mS/cm	1081545

# 1.4 DULCOTEST Sensors for Conductivity

## 1.4.3

### Inductive Conductivity Sensors

Inductive conductivity sensors consist of a transducer, encapsulated in an inert material. The electrolytic conductivity is measured inductively without direct contact with the medium.

The sensors are used to measure electrolytic conductivity over a wide measuring range, even in heavily contaminated and/or aggressive media and, as such, offer particularly low maintenance operation. The sensors are particularly suitable for measuring high conductivities, as no electrode polarisation occurs. The inductive conductivity sensors are operated using the Compact controller DCCa xx L6 ... The controller includes the testing and calibration kit (Order no. 1026958).

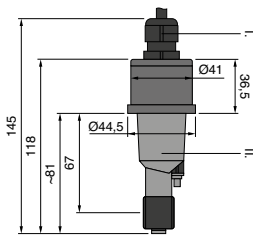
#### Conductivity sensor ICT 5



Cost-effective inductive conductivity sensor, suitable for high electrolytic conductivities above 200  $\mu\text{S}/\text{cm}$ . Also suitable for chemically contaminated water and film-forming media. For installation in pipework

#### Your Benefits

- Measured variable: electrolytic conductivity. The inductive (non-contact) measuring principle permits applications in chemically contaminated types of water and in film-forming media
- Complete with injection moulded PP sensor head, no apparent bonds, seals
- Measurements at high conductivity values of up to 2,000  $\text{mS}/\text{cm}$  are possible without interfering polarisation by means of the high measuring range dynamics of the inductive measuring principle
- Simple installation in PVC pipework by bonding the DN 40 adhesive connector supplied into a standard T-piece and screwing in the sensor using the union nut supplied.
- A DN 40 welded connector is optionally available for use in PP pipework



#### Measuring range

0.2...2,000  $\text{mS}/\text{cm}$

#### Cell constant

6.25  $\text{cm}^{-1}$

#### Measuring accuracy

$\pm 2\%$  based on the measured value  $\pm 30 \mu\text{S}/\text{cm}$

#### Temperature sensor

Pt 1000, wetted material Stainless steel 1.4301

#### Medium temperature

-10...80 °C -10...60 °C for installation in PVC pipes,

-10...80 °C for installation in PP pipes

10.0 bar at 20 °C, 6.0 bar at 60 °C, 0.0 bar at 80 °C

-0.1 bar (-10 ... 80 °C)

#### Max. pressure

#### Min. pressure

#### Sensor material

PP

#### Seals

EPDM

#### Electrical Connection

10 m fixed cable, 7x 0.35  $\text{mm}^2$  via a terminal

#### Enclosure rating

IP 65

#### Typical applications

Contaminated waste water, blowdown control in cooling towers, control of electroplating and rinsing baths, cleaning in Place (CIP), product monitoring, sea water, brine swimming pools.

#### Resistance to

Ingredients in the water of the target application, taking into account compatibility to PP/EPDM, deposit-forming media

#### Process integration

With union nut, PVC, 1 1/2 inch female thread, including DN 40 bonded nozzle with 1 1/2 inch male thread for fitting in DN 40 PVC standard pipes (included in the scope of delivery). The corresponding set-in nozzle for fitting in PP standard pipes is available as an accessory

#### Controllers

Compact controller DCCa

#### Measuring principle, technology

Inductive, 2 coils. Integrated temperature measurement

#### Order no.

ICT 5

1095248



## 1.4 DULCOTEST Sensors for Conductivity

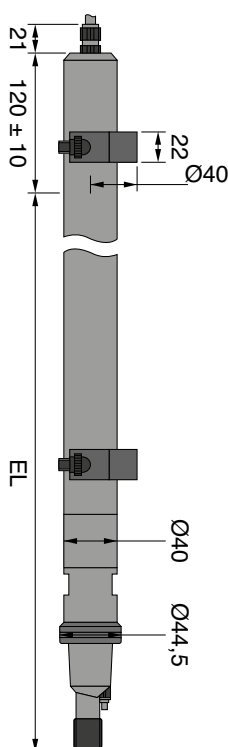
### Conductivity Sensor ICT 5-IMA



Cost-effective inductive conductivity sensor, suitable for high electrolytic conductivities above 200  $\mu\text{S}/\text{cm}$ . Also suitable for chemically contaminated water and film-forming media. Completely integrated in an immersion pipe

#### Your Benefits

- Measured variable: electrolytic conductivity. The inductive (non-contact) measuring principle permits applications in chemically contaminated types of water and in film-forming media
- Complete with injection moulded PP sensor head, no apparent bonds, seals
- Measurements at high conductivity values of up to 2,000 mS/cm are possible without interfering polarisation by means of the high measuring range dynamics of the inductive measuring principle
- Simple installation in tanks, containers etc. thanks to sensor ready mounted in the immersion tube



<b>Measuring range</b>	0.2...2,000 mS/cm
<b>Cell constant</b>	6.25 $\text{cm}^{-1}$
<b>Measuring accuracy</b>	$\pm 2\%$ based on the measured value $\pm 30 \mu\text{S}/\text{cm}$
<b>Temperature sensor</b>	Pt 1000, wetted material Stainless steel 1.4301
<b>Medium temperature</b>	-10...60 °C
<b>Max. pressure</b>	0.0 bar
<b>Min. pressure</b>	-0.1 bar (-10 ... 60 °C)
<b>Sensor material</b>	PP
<b>Immersion pipe material</b>	PP
<b>Sensor guard material</b>	SS 1.4301, AISI 304
<b>Seals</b>	EPDM
<b>Electrical Connection</b>	10 m fixed cable, 7x 0.35 $\text{mm}^2$ via a terminal
<b>Enclosure rating</b>	IP 65
<b>Typical applications</b>	Contaminated waste water, blowdown control in cooling towers, control of electroplating and rinsing baths, cleaning in Place (CIP), product monitoring, sea water, brine swimming pools.
<b>Resistance to</b>	Ingredients in the water of the target application, taking into account compatibility to PP/EPDM, deposit-forming media
<b>Process integration</b>	Immersion with immersion length 1 m
<b>Controllers</b>	Compact controller DCCa
<b>Measuring principle, technology</b>	Inductive, 2 coils. Integrated temperature measurement

	Order no.
ICT 5-IMA	1095249

## 1.4 DULCOTEST Sensors for Conductivity

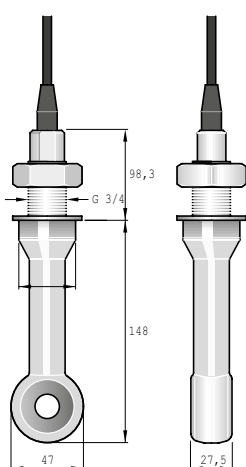
### Conductivity Sensor ICT 2



High-performance inductive conductivity sensor with high dynamic measuring range. Also suitable for types of water with aggressive chemicals and film-forming components. Permitted temperatures up to 125 °C. For installation in pipework, tanks and for immersion in storage tanks

#### Your Benefits

- Measured variable: electrolytic conductivity. The inductive (non-contact) measuring principle permits applications in chemically contaminated types of water and in film-forming media
- There is no need for adhesive or seals as the sensor is fully embedded in PFA
- Measurements at high conductivity values of up to 2,000 mS/cm are possible without interfering polarisation by means of the high measuring range dynamics of the inductive measuring principle
- Flexible connection to the processes is possible via a flange or immersion pipe with optional accessories



#### Measuring range

0.02...2,000 mS/cm

#### Cell constant

1.98 cm<sup>-1</sup>

#### Measuring accuracy

± (5 µS/cm + 0.5 % of measured value at T < 100 °C)

#### Temperature compensation

± (10 µS/cm + 0.5 % of measured value at T > 100 °C)

#### Medium temperature

Pt 100, class A, completely extrusion-coated

0...125 °C, when used together with D1C, temperature compensation is limited to 100 °C

#### Max. pressure

16.0 bar

#### Sensor material

PFA, completely extrusion-coated

#### Electrical Connection

5 m fixed cable, 6x 0.35 mm<sup>2</sup> via a terminal

#### Enclosure rating

IP 67

#### Typical applications

Production processes in the chemical industry, phase separation of product mixtures, determination of concentrations of aggressive chemicals.

#### Resistance to

Electrolytic conductivity of > 20 mS/cm, PFA-compatible aggressive chemicals (no concentrated lyes), deposit-forming media

#### Process integration

Fitting in pipes, tanks (sideways): G 3/4 stainless steel thread (1.4571) or flange fitting: With the accessories: Stainless steel flange ANSI 2 inch 300 lbs, SS 316L (adaptable to DIN counter flange DN 50 PN 16).

#### Controllers

Compact controller DCCa

#### Measuring principle, technology

Inductive, 2 coils. Integrated temperature measurement

#### Order no.

ICT 2

1023352



## 1.4 DULCOTEST Sensors for Conductivity

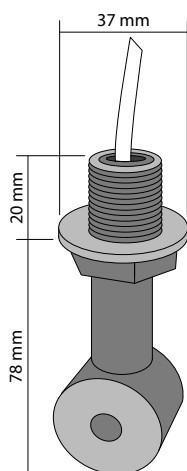
### Conductivity sensor ICT 8-mA



Inductive sensor for the measurement of electrolytic conductivity. Suitable for contaminated water. With integrated temperature correction and factory-calibrated 4...20 mA output signal.

#### Your Benefits

- Measured variable: electrolytic conductivity up to 200 mS/cm without polarisation effect
- The inductive (non-contact) measuring principle permits applications in water with solids content and in film-forming media
- Fail-safe 4-20 mA output signal for flexible connection to measuring equipment with standard 4...20 mA input
- Integrated temperature correction replaces separate temperature sensor and sensor fitting



NEW

#### Measuring range

three configurable measuring ranges 0.2...2.0 mS/cm / 0.5...20 mS/cm / 1...200 mS/cm

#### Temperature correction

integrated in the sensor electronics, temperature co-efficient: 1.7%/K

#### Medium temperature

max. 50 °C at 1 bar

#### Sensor material

PP

#### Seals

EPDM

#### Installation length

75 mm

#### Electrical Connection

Fixed cable, 6-wire (6x0.25 mm<sup>2</sup>). The cable length is: 2 m cable between the sensor and 4-20 mA cable transmitter and 10 m between the cable transmitter and monitor.

#### Typical applications

Desalination control in cooling towers, contaminated waste water, control of electroplating and rinsing baths, salt water desalination, adjustment of the salt content in swimming pool water

#### Resistance to

Water ingredients in the target application, taking into account compatibility to PP/EPDM and combating film-forming media

#### Process integration

1/2" male thread (BSP) for mounting using flange, installation in PVC pipes, DN 50 by means of installation adapter ICT8, DN 50, PVC, order no. 1106570, immersion using immersion pipe, 1 m, order no. 1105964

#### Controllers

DAC, D1Cb, D1Cc, AEGIS II

#### Measuring principle, technology

Inductive, 2 coils. Integrated temperature measurement, integrated 4...20 mA transducer

#### Order no.

ICT 8 -mA-200 mS/cm

1098530



# 1.5 Turbidity Measuring Points DULCOTEST

## 1.5.1

### Turbidity Measuring Point DULCOTEST DULCO turb C

Reliable on-line measurement of turbidity with DULCOTEST DULCO turb C measuring points

Measuring range 0 – 1,000 NTU



Turbidity measurements with DULCOTEST DULCO turb C: Compact measuring instrument that uses light scatter to measure turbidity, with a large measuring range and different designs to comply with ISO and EPA standards. Available with or without automatic cleaning.

The DULCOTEST measuring points for turbidity DULCO turb C with TUC 1, TUC 2, TUC 5, TUC 6 versions are compact, on-line turbidity measuring points consisting of a sensor, flow fitting and measuring instrument. The measuring instrument permits the measured value to be displayed, calibration, transmission of the measured value via a 4 – 20 mA signal and limit violations and equipment failure to be indicated. The measuring cuvette integrated in the measuring instrument allows the device to be operated in the process line bypass. The optical measuring equipment will not make contact with the measured medium.

The intended application is the treatment of drinking water, in which DULCO turb C can be used in all treatment stages from raw water and filter monitoring to measurement of fine turbidity in dispensed drinking water. Further applications include the monitoring of turbidity in slightly polluted process water, waste water as well as water requiring treatment from the food and beverage industry up to turbidity values of 1000 NTU. In contrast to the TUC 1/TUC 2 types, the measuring points TUC 5, TUC 6 are the successor models to types TUC 3 and TUC 4 and like these include an ultrasound-based self-cleaning function. This is particularly useful when used in film-forming waters to extend the maintenance intervals. The new measuring instruments are virtually identical to the old devices. The only differences are that they are operated using 5 keys rather than 4 keys and feature a USB connector with the associated software functions:

- Data capture and storage of 1 year's worth of measurement and calibration data
- Variable recording intervals of between 1 and 60 minutes, which can be selected by the user
- Downloading of data via a USB flash drive
- Software updates via USB flash drive
- 4-20 mA and RS-485 Modbus outputs at the same time

The measuring principle is similar to a scattered light measurement. The light beam radiated into the measuring cuvette filled with sample water is scattered on turbidity particles and the scattered light is measured at right angles (90°) to the radiated light (nephelometric measurement). The unit of measurement for turbidity can be given as a NTU (Nephelometric Turbidity Unit) or as an FNU (Formazin Nephelometric Unit). The measuring process in types TUC 1/TUC 5 (infrared light) corresponds to the global standard ISO 7027 and the European standard DIN EN 27027. The measuring process in types TUC 2/TUC 6 (white light) corresponds to the US standard USEPA 180.1.

#### Your benefits

- Compact turbidity measuring station with integrated sensor, flow cuvette and measuring instrument saves space and is simple to install and operate.
- High dynamic measuring range between 0.02 and 1,000 NTU permits broad-based use in all stages of potable water treatment. Also ideal for monitoring waste water from clarification plants and for monitoring ruptures with filters.
- Short response times thanks to small-volume measuring cuvette.
- Long-term stable measurements, even in contaminated water, by the optional ultrasonic cleaning of the measuring cuvette.
- Fast and simple calibration on site by optionally available, pre-assembled and time-stable calibration standards.

#### Technical Details

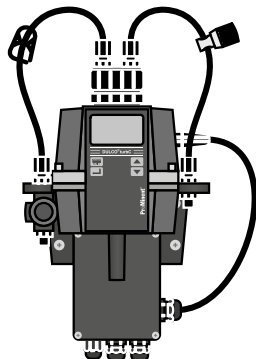
- The measuring process in types TUC 1/TUC 5 (infrared light) corresponds to the global standard ISO 7027 and the European standard DIN EN 27027.
- The measuring process in types TUC 2/TUC 6 (white light) corresponds to the US standard USEPA 180.1.

#### Field of application

- Potable water treatment, for all treatment steps: from raw water and filter monitoring to measuring fine turbidity in the potable water that is to be discharged
- Monitoring of turbidity in slightly polluted industrial water, waste water and water requiring treatment in the food and beverage industry up to a turbidity value of 1,000 NTU



# 1.5 Turbidity Measuring Points DULCOTEST



## Technical Data

Measuring range	0...1,000 NTU
Accuracy	± 2 % of the indicated value or ± 0.02 NTU below 40 NTU depending on which value is greater ± 5 % of the indicated value above 40 NTU
Resolution	0.0001 NTU below 10 NTU
Response time	Configurable
Display	Multiple row LCD display with background lighting
Alarm relay	Two programmable alarms, 120-240 VAC, 2 A Form C relay
Output signal	4...20 mA, 600 Ω, electric isolation: dual insulation, interference surge category II
Communication interface	Bi-directional RS-485, Modbus
Max. pressure	Integrated pressure regulating valve regulates 1380 kPa (200 psi), based on the flow rate
Flow	6...60 l/h
Temperature	1...50 °C
Materials in Contact With the Medium	Polyamide (PA), silicone, polypropylene (PP), stainless steel, borosilicate glass
Voltage supply	100 – 240 V AC, 47 – 63 Hz, 80 VA
Hydraulic connections	Black hose, inside 4.75 mm, outside 8 mm, installation in the bypass for the process main line
Ambient conditions	Not suitable for operation outdoors. Maximum operating altitude 2000 m above sea level. Maximum 95% relative air humidity (non-condensing).
Enclosure rating	IP 66, NEMA 4x
Standard	Infrared light: ISO 7027, DIN EN 27027
Dimensions H x W x D	35 x 30 x 30 cm
Shipping weight	2.5 kg

	Standard	Ultrasonic cleaning	Order no.
TUC 1	Infrared light: ISO 7027, DIN EN 27027	No	1037696
TUC 2	White light: US EPA 180.1	No	1037695
TUC 5	Infrared light: ISO 7027, DIN EN 27027	Yes	1115440
TUC 6	White light: US EPA 180.1	Yes	1115441

## Spare Parts

	Order no.
Drying agent	1037701
TUC 1/TUC 2 cuvette (set with 3 no.)	1037877
Cuvette TUC 3/TUC 4/TUC 5/TUC 6	1037878
Infrared lamp TUC 1/TUC 3/TUC 5	1037702
White light lamp TUC 2/TUC 4/TUC 6	1037703
Hose set TUC 1/TUC 2/TUC 3/TUC 4	1037879
Hose set for TUC 5 and TUC 6	1116180
Pressure regulating valve	1037885

## Accessories

	Order no.
Calibration set	1037699
Flow control	1037880
Air bubble trap	1037700

## 1.6 Accessories Sensor Technology

### 1.6.1

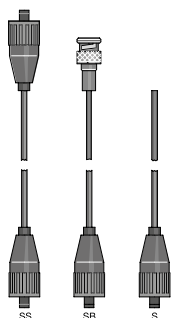
#### Sensor Accessories

##### General information:

- Always keep measuring lines as short as possible
- Route measuring lines separately from parallel power lines.
- Use fully pre-assembled measuring line combinations wherever possible

##### Measuring Lines for pH and ORP Measurement

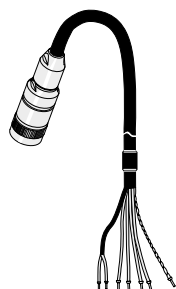
- Pre-assembled to facilitate installation
- Factory tested to ensure function reliability
- IP 65



Version		Order no.
2 x SN6	Coaxial cable, Ø 5 mm, 0.8 m – SS	305077
2 x SN6	Coaxial cable, Ø 5 mm, 2 m – SS	304955
2 x SN6	Coaxial cable, Ø 5 mm, 5 m – SS	304956
2 x SN6	Coaxial cable Ø 5 mm, 10.0 m – SS	304957
SN6 - open end	Cable combination, coaxial, Ø 5 mm 0.8 m - SN6 - pre-assembled	1024105
SN6 - open end	Cable combination, coaxial, Ø 5 mm 2 m - SN6 - pre-assembled	1024106
SN6 - open end	Cable combination, coaxial, Ø 5 mm 5 m - SN6 - pre-assembled	1024107
SN6 - open end	Coaxial cable, Ø 5 mm, 10.0 m	305040
SN6 - BNC	Coaxial cable Ø 3 mm, 0.8 m – SN6/BNC	1033988
SN6 - BNC	Coaxial cable, Ø 3 mm, 2.0 m – SB	1033011
SN6 - BNC	Coaxial cable Ø 3 mm, 10.0 m - SB	305099
SN6 - DIN	Coaxial cable Ø 5 mm, 0.8 m - SD	305098
SN6 - DIN	Coaxial cable Ø 5 mm, 2.0 m - SD	304810
SN6 - open end d5 (DSR)	Cable combination coax 2.0 m - S	1005672

##### Measuring Line for Sensors with VARIO Pin Plug-In Heads

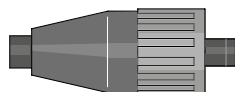
Pre-assembled 6-wire measuring line with VARIO Pin plug for connection to sensor type PHEPT 112 VE.



	Length m	Order no.
VARIO Pin signal lead VP 6-ST/ 2 m	2	1004694
VARIO Pin signal lead VP 6-ST/ 2 m	5	1004695
VARIO Pin signal lead VP 6-ST/ 2 m	10	1004696

##### SN6 Coax Connector

K 74 crimping pliers and a soldering iron are required for connecting coax connectors to cables.



	Order no.
SN6 coaxial plug for 5 mm Ø coaxial signal lead	304974
SN6 coaxial plug for 3 mm Ø coaxial signal lead	304975

##### LK Coaxial Signal Cable

For pH and ORP measurements.

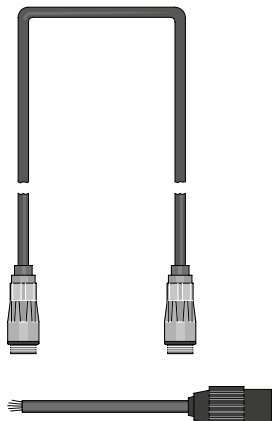


	Order no.
Coax low noise Ø 5 mm, black	723717
Coax low noise Ø 3 mm, black	1047889

Please specify length when ordering.



## 1.6 Accessories Sensor Technology



### Measuring Lines for 4P Type Chlorine Sensors

The measuring line is needed to connect ...-4P sensors with the measuring/control device D\_4a.

- Simple installation, as no self-assembly is required
- High operational safety due to factory functional check
- IP 65

	Length m	Order no.
Measuring line for 4P type chlorine sensors	2	818455
Measuring line for 4P type chlorine sensors	5	818456
Measuring line for 4P type chlorine sensors	10	818470

### Measuring Lines for DMT Type Chlorine Sensors

The measuring line is needed for connection of DMT type sensors to the DMT transducer.

	Length m	Order no.
Universal cable, 5-pin round plug	2	1001300
Universal cable, 5-pin round plug	5	1001301
Universal cable, 5-pin round plug	10	1001302

### Cabling Accessories for CAN Type Chlorine Sensors

	Order no.
T-distributor M12 5 pole CAN	1022155
Termination resistor M12 coupling	1022154
Termination resistor M12 plug	1022592
Connecting cable - CAN M12 5-pole 0.5 m	1022137
Connecting cable - CAN M12 5-pole 1 m	1022139
Connecting cable - CAN M12 5-pole 2 m	1022140
Connecting cable - CAN M12 5-pole 5 m	1022141
Connecting cable - CAN, sold by the metre	1022160
Plug-CAN M12 5-pole screw terminal	1022156
Coupling-CAN M12 5-pole screw terminal	1022157

### Measuring Lines for PER 2-3E-mA Type Peracetic Acid Sensors and PEROX H 3E-mA Type Hydrogen Peroxide Sensors

	Lead length	Order no.
Measuring line (external cable), 2-core, 5-pin plug	2 m	707702
Measuring line (external cable), 2-core, 5-pin plug	5 m	707703
Measuring line (external cable), 2-core, 5-pin plug	10 m	707707

### Measuring Lines for Pt 100 and Pt 1000

Measuring line: 2-core, conductor: 0.5 mm<sup>2</sup>.

	Length m	Order no.
SN6 - open-ended	5	1003208
SN6 - open-ended	10	1003209
SN6 - open-ended	20	1003210

## 1.6 Accessories Sensor Technology

### Measuring Line for Conductive Conductivity Sensors

4-core, conductor: 0.25 mm<sup>2</sup>, cable diameter: 5.7 mm, screened

	Length m	Order no.
Measuring Line for Conductive Conductivity Sensors	1	1046024
Measuring Line for Conductive Conductivity Sensors	3	1046025
Measuring Line for Conductive Conductivity Sensors	5	1046026
Measuring Line for Conductive Conductivity Sensors	10	1046027

### 2-Wire Measuring Line

2-core, conductor: 0.25 mm<sup>2</sup>, cable diameter: 4 mm

For amperometric sensors and transformers, each with 4-20 mA output.

	Order no.
Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122

### Connector Cable

For liquid potential equalisation on DGMa, DLG III, DLG IV with connector, 5 m long.

	Length m	Order no.
Connector cable	5	818438

### Test and Calibration Kit for Inductive Conductivity

	Order no.
Test and calibration kit	1026958



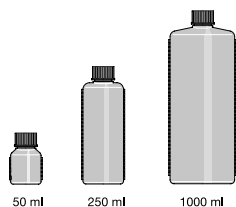
# 1.6 Accessories Sensor Technology

## 1.6.2 Consumable Items for Sensors

### pH Quality Buffer Solutions

Accuracy  $\pm$ pH 0.02 ( $\pm$ 0.05 at pH 10). The shelf life depends upon frequency of use and the amount of chemical drag-in.

Alkaline buffer solutions can react with CO<sub>2</sub> if left open. This will affect their values, therefore close after use. Buffer solutions should be replaced a maximum of three months after opening. The solution contains a biocide to prevent bacteria forming.



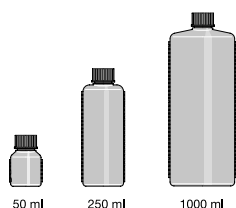
	Capacity ml	Order no.
pH 4.0 buffer - red colour	50	506251
pH 4.0 buffer - red colour	250	791436
pH 4.0 buffer - red colour	1,000	506256
pH 5.0 buffer - red colour	50	506252
pH 7.0 buffer - green colour	50	506253
pH 7.0 buffer - green colour	250	791437
pH 7.0 buffer - green colour	1,000	506258
pH 9.0 buffer - colourless	50	506254
pH 9.0 buffer - colourless	1,000	506259
pH 10.0 buffer - blue colour	50	506255
pH 10.0 buffer - blue colour	250	791438
pH 10.0 buffer - blue colour	1,000	506260

### ORP Quality Buffer Solutions

Accuracy  $\pm$  5 mV. Their shelf life depends on how often they are used and how strong the carry over of chemicals is.

Buffer solutions should be replaced a max. of 3 months after first opening.

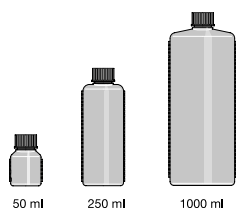
Important: The ORP buffer solution 465 mV is an irritant!



	Capacity ml	Order no.
ORP buffer 465 mV	50	506240
ORP buffer 465 mV	250	791439
ORP buffer 465 mV	1,000	506241
Buffer solution ORP 220 mV, 50 ml	50	506244
ORP buffer 220 mV	1,000	506245

### 3 Molar KCl Solutions

3-molar KCl solution is most suited for the storage of pH and ORP sensors (e.g. in sensor quills) and as an electrolyte for refillable sensors (e.g. PHEN, RHEN). We only recommend using the KCl solution saturated with AgCl for the old design of the refillable sensors with reference electrodes without a large AgCl reservoir.



	Capacity ml	Order no.
KCl solution, 3 molar	50	505533
KCl solution, 3 molar	250	791440
KCl solution, 3 molar	1,000	791441

## 1.6 Accessories Sensor Technology



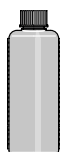
250 ml

### Cleaning Solutions

Cleaning solution pepsin/hydrochloric acid:

For cleaning pH sensors whose diaphragms have been contaminated with protein.

Capacity	Order no.
250 ml	791443



250 ml



1000 ml

### Conductivity Calibration Solution

For the precise calibration of conductivity sensors.

	Capacity ml	Order no.
Conductivity calibration 1413 $\mu\text{S}/\text{cm}$	250	1027655
Conductivity calibration 1413 $\mu\text{S}/\text{cm}$	1,000	1027656
Conductivity calibration 12.88 $\text{mS}/\text{cm}$	250	1027657
Conductivity calibration 12.88 $\text{mS}/\text{cm}$	1,000	1027658

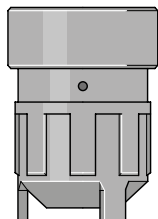


### Electrolyte for Amperometric Sensors

	Capacity ml	Order no.
Electrolyte for CLE, CLR 1 type chlorine sensors	100	506270
Electrolyte for CDM 1, CDE 3 type chlorine dioxide sensors	100	506271
Electrolyte for CDE 2 and CDR 1 type chlorine dioxide sensors	100	506272
Electrolyte for OZE 3 type ozone sensors	100	506273
Electrolyte for CGE, CTE 1, BRE, PAA 2 type sensors	50	792892
Electrolyte for CDP 1, PEROX H 3E type chlorine dioxide sensors	100	1002712
Electrolyte for PAA 1, OZR 1 type peracetic acid, ozone sensors	100	1023896
Electrolyte for PAA 2 type peracetic acid sensors	50	1120350
Electrolyte for CLT 1 type chlorite sensors	50	1022015
Electrolyte for PER 1 type hydrogen peroxide sensors	50	1025774
Electrolyte for CLO 1 type chlorine sensors	100	1035191
Electrolyte for CLO 2 type chlorine sensors	100	1035480
Electrolyte for CBR 1 type chlorine, bromine sensors	100	1038017
Electrolyte for BCR 1 type bromine sensors	50	1044843

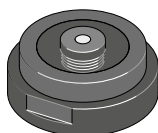


## 1.6 Accessories Sensor Technology



### Spare Membrane Caps, Accessory Sets for Amperometric Sensors

	Capacity ml	Order no.
Membrane cap for types CLE II T, CDM 1 and OZE 1	-	790486
Diaphragm cap for types: CLE 2.2, CLE 3, CLE 3.1, CDE 1.2, CDE 2, OZE 2 and OZE 3	-	790488
Sensor cap for CLO 1	-	1035197
Sensor cap for CLO 2	-	1035198
Diaphragm cap for CGE 3, CGE 2, CTE 1 (2/5/10 ppm) and BRE 1 (10 ppm), BRE 2	-	792862
Membrane cap for CTE 1 (0.5 ppm), CBR 1, BCR 1	-	741274
Membrane cap for CDP 1, BRE 1 (0.5 / 2 ppm), CLT	-	1002710
Membrane cap for CDE 3	-	1026578
Diaphragm cap for PAA 1, CDR 1, CLR 1, OZR 1	-	1023895
Membrane cap for PER 1	-	1025776
Membrane cap for H2.10 P	-	792978
Accessory set for CGE 3, CGE 2, CTE 1 (2/5/10 ppm) and BRE 1 (10 ppm), BRE 2 (2 diaphragm caps + electrolyte)	50	740048
Accessory set for CTE 1 (0.5 ppm) (2 membrane caps + electrolyte)	50	741277
Accessory set for CLT1 (2 diaphragm caps + electrolyte)	100	1024611
Accessory set CDP 1 (2 diaphragm caps + electrolyte)	100	1002744
Accessory set for PAA 1 and OZR 1 (2 diaphragm caps + electrolyte)	100	1024022
Accessory kit for PER 1 (2 membrane cap + electrolyte)	50	1025881
Accessory set for CDE 3 (2 membrane caps + electrolyte)	100	1026361
Accessory set for CLO 1 (electrolyte, grinding disc, plug)	100	1035482
Accessory set for CLO 2 (electrolyte, grinding disc, plug)	100	1035483
Accessory set for CBR 1 (2 membrane caps + electrolyte)	100	1038984
Accessory set BCR 1 (2 membrane caps + electrolyte)	50	1044844
Accessory set for CLT1 (2 diaphragm caps + electrolyte)	50	1022100



### Spare Parts for Dissolved Oxygen Sensors

	Measuring range mg/l	Order no.
Sensor insert for type DO 1-mA-20 ppm: Diaphragm thickness 125 µm	2.00...20.0 mg/l	1020534
Sensor insert for type DO 2-mA-10 ppm: Diaphragm thickness 50 µm	0.10...10.0 mg/l	1020535
Bracket of sensor insert for type DO 2-mA-10 ppm	-	1020541
Sensor cap for type DO 3-mA-20 ppm	-	1096350
Protective cap for type DO 3-mA-20 ppm	-	1096352



## 1.6 Accessories Sensor Technology

### 1.6.3

#### Sensor Bypass Armature Modular BAMA

**Modular sensor bypass armature BAMA: flexible process connection for all ProMinent sensors for water treatment**

Up to 9 functional modules can be freely configured in a single fitting. Suitable for use with minimum water consumption of only 5 l/h, with a temperature of up to 70 °C and a pressure of up to 7 bar. Available in the 3rd quarter of 2022.



Versatile configurable bypass armature for the installation of the most diverse water treatment sensors with designs optimised for adaptation to very different applications. Uniquely simple manual operation and ultra-easy access and ease of cleaning of all fitting components. A wide range of options for sample water treatment and versatile incorporation into the process.



Modular sensor bypass armature to accommodate all ProMinent sensors for water treatment. What's more, a flow controller can be installed as can components for taking sample water and treating sample water, such as a filter, flow limiter, metering module, ventilation, potential equalisation and earthing. The integrated hydrodynamic cleaning unit can also be ordered for the open chlorine sensor without protective diaphragm, type CLO. All options can be configured using the identity code ordering system.

The sensor bypass armature Modular BAMA is installed in a bypass of the main process line and the priming pressure and flow are set within the specifications for the armature and components installed in it. The BAMA can be used for virtually all water treatment applications. Various designs can be selected in the identity code ordering system for this purpose:

- **"BAMA\_ 1...": 5...25 l/h, max. 60 °C at 3.5 bar.** To save sample water and the costs associated with it. This version allows all flow-dependent sensors in the 5...25 l/h range to be operated for clear water. This benefits applications where sample water cannot or must not be returned to the process and where treated, expensive process water is also present, e.g. drinking water monitoring or product water during the manufacture of beverages.
- **"BAMA\_ 2...": 20...60 l/h, max. 60 °C at 3.5 bar.** For process water which is clear or has low levels of solids where the sample water is returned to the process. This design can be operated between 20...60 l/h as a result of which self-cleaning of armatures and sensors is improved. Typical applications include water treatment processes in the pool & wellness sector.
- **"BAMA\_ 3...": 20...100 l/h, max. 70 °C at 3.0 bar.** For process water which is clear or has moderate levels of solids and / or for higher temperatures and / or pressure requirements. This BAMA configuration is designed for operation with flows of 20...100 l/h and can be used for many applications in industrial water treatment, such as cooling or waste water.

#### Your Benefits

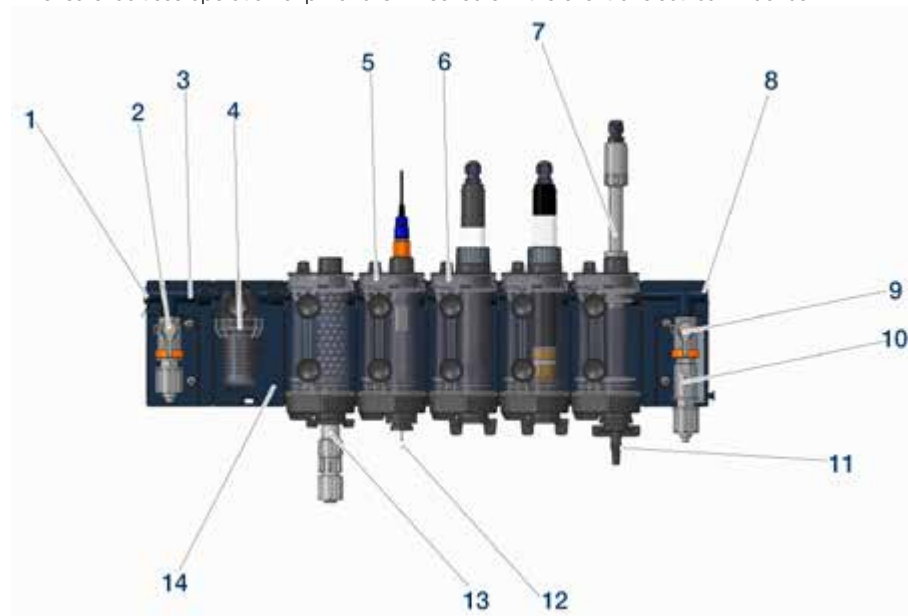
- All the advantages of the DGMa predecessor product, such as modular structure with option of extending at a later date, short sample water dwell time, transparent modules, flow control, with shut-off valves and sample valve
- Water consumption reduced to 5 l/h in special design version **"BAMA\_ 1...": 5...25 l/h, max. 60 °C at 3.5 bar**, for e.g. drinking water and other applications with the option of thereby cutting operating costs
- Max. operating pressure of up to 7 bar (at 20°C) and maximum operating temperature of up to 70°C (at 3 bar) with the design for higher temperature and pressure applications respectively
- Self-cleaning of sensor and removal of gas bubbles due to the optimised flow geometry
- Bayonet fittings for fitting / dismantling the sensors quickly and easily
- Fast and easy dismantling / replacement of modules without tools for service work without this involving lengthy interruption of the process
- All parts requiring maintenance can be cleaned very well as they are easy to access without tools
- Flexible connection of sample inlet and outlet: vertical or horizontal
- Easy-to-use calibration beaker for pH and ORP buffer solutions (included in scope of delivery when ordering the PG 13.5 modules)
- Additional options available and can be ordered using identity code (see below)
- Up to 9 modules can be configured (including filter and flow module)



## 1.6 Accessories Sensor Technology

### Can be ordered using identity code as an option

- Space-saving filter module, fully integrated in the armature: Length: 65 mm / diameter 28 mm, filter bowl made from PET copolymer, filter insert made from stainless steel 1.4404, 300 µm pore diameter
- The module with float flow control using a reed switch is available in the following designs for use in clear process water: "BAMA\_ 1..." (5...25 l/h, max. 60 °C at 3.5 bar, e.g. drinking water) and "BAMA\_ 2..." (20...60 l/h, max. 60 °C at 3.5 bar, e.g. pool & wellness sector). Wetted materials: PVC, FKM
- The module with thermal flow control is available in the design "BAMA\_ 3..." (20...100 l/h, max. 70 °C at 3.0 bar, e.g. industrial water) and permits operation in media containing solids and at higher pressure levels / temperatures. Wetted material: Stainless steel 1.4404
- The flow limiter for eliminating peaks in flow as hydraulic conditions change over time is always fitted in conjunction with the filter module and is only available in the designs "BAMA\_ 1..." (5...25 l/h, max. 60 °C at 3.5 bar, e.g. drinking water): Limitation to max. 12 l/h and "BAMA\_ 2..." (20...60 l/h, max. 60 °C at 3.5 bar, e.g. Pool&wellness sector): Limitation to max.54 l/h
- Metering module including injection valve and mixing zone, for metering of chemicals in the sample water flow for the purpose of treating the sample water (e.g. adjusting the pH or electrolytic conductivity). Sensors, which are not suitable for untreated sample water, can therefore be used. The metering module can also be used to chemically clean the fitting. A suitable metering pump, accessories and the appropriate treatment medium must be ordered separately.
- Hydrodynamic cleaning of the open chlorine sensors without protective diaphragm, types CLO1 / CLO2, is integrated in the sensor module
- Potential equalisation on the sensor module and also an electric earthing connector on the input module ensure faultless operation of pH and ORP sensors in the event of electrical influence



- |   |   |
|---|---|
| 1 Earthing connector  | 8 G 1/4 connector for venting   |
| 2 Hydraulic inlet with shut-off valve, horizontal or vertical connector (inlet), factory-fitted as vertical, but may be converted by the operator to horizontal | 9 Hydraulic outlet with shut-off valve, horizontal or vertical connector (outlet), factory-fitted as vertical, but may be converted by the operator to horizontal |
| 3 Direction of flow/arrow   | 10 Flow limiter   |
| 4 Particle filter, 300 micrometre (optional)  | 11 Sample valve   |
| 5 Sensor modules for pH and ORP sensors (PG 13.5 connector)   | 12 Potential equalisation connector   |
| 6 Sensor modules for amperometric sensors (G1" connector)   | 13 Injection valve with mixing device   |
| 7 Flow meter / control by means of float and reed switch or thermal flow sensor   | 14 Module carrier   |

## 1.6 Accessories Sensor Technology

### Technical Data

#### Flow through the sensor bypass armature Modular BAMA

Application	"BAMA_1..." e.g. drinking water	"BAMA_2..." e.g. pool&well- ness sector	"BAMA_3..." industrial water
Flow	5...25 l/h	20...60 l/h	20...100 l/h

#### Operating pressure / operating temperature / particle mobility

BAMA design Pressure / temperature	"BAMA_1..." at max. 25 l/h	"BAMA_2..." at max. 60 l/h	"BAMA_3..." at max. 100 l/h
Minimum priming pressure without flow limiter and with clean filter for a total of 9 modules	0.025 bar	0.050 bar	0.500 bar
Minimum priming pressure with flow limiter and with clean filter for a total of 9 modules	1.5 bar	1.5 bar	2.0 bar
Maximum operating pressure (see diagram)	7.0 bar at 20 °C	7.0 bar at 20 °C	7.0 bar at 20 °C
Maximum operating temperature (see diagram)	60 °C at 3.5 bar	60 °C at 3.5 bar	70 °C at 3.0 bar
Particle passability (specified with non-agglomerating, non-sedimentary model particles)	< 300 µm	< 300 µm	< 1000 µm

- Because the flow limiter may only be used in clear water, it is only available as standard for the "BAMA\_1..."(e.g. drinking water, limitation to 12 l/h, order no. 1113408) and "BAMA\_2..."(e.g. pool&wellness sector, limitation to 54 l/h, order no. 1112443) applications together with the filter module. Blockages are thereby avoided. The flow limiter is installed on the hydraulic outlet ex factory.
- When using sensors with a maximum operating pressure of ≤ 1.0 bar, the flow limiter can be ordered as an accessory and installed on site at the hydraulic inlet module, provided that the system is handling filtered, clean sample water with no solids content with a particle size < 300 µm. Due to the pressure drop of 1.4 bar at the outlet of the pressure limiter, the permitted operating pressure at the inlet of the sensor bypass armature Modular BAMA is increased to max. 2.4 bar for pressure-sensitive sensors.
- Because of ongoing contamination, an additional priming pressure of 0.5 bar is to be expected when using a filter and this must be added to the minimum priming pressure values stated above.

#### Wetted materials

Measurement module, flow module, metering module, flow element of filter housing	SAN, transparent
Module carrier, hydraulic inlet / outlet	PPE+PS+GF10%
Sensor adapter; flow element bracket	PPE+PS+GF30%
Filter insert	Stainless steel 1.4404
Filter bowl	PET copolymer
Ball funnel, flow nozzle	PVDF
O-rings, seals	FKM
Thermal flow sensor	Stainless steel, 1.4404
Calibration beaker	PE

#### Hydraulic connectors

Hose 8x5 and 12x6 mm
Hose 1/2x3/8 and 3/8x1/4 inch
Pipe DN10 horizontal
Pipe 1/2 inch MPT horizontal

#### Float flow meter

Flow range for BAMA_1 application (e.g. drinking water)	5...25 l/h
Flow range for BAMA_2 application (e.g. pool & wellness sector)	20...60 l/h
Output signal	Switching signal
Max. switching power	3W
Max. switching voltage	42 V
Max. switching current	0.25 A



## 1.6 Accessories Sensor Technology

Max. constant current	1.2 A
Max. contact resistance	150 mOhm
Degree of protection of the reed switch	IP 65
<b>Thermal flow meter</b>	
Flow range	20...100 l/h
Accuracy at the switching point 30 l/h	Better than +-10%
Output signal	Switching signal; analogue signal; frequency signal; IO link;
Electrical design	PNP, NPN
Max. load	300 Ohm
Continuous current load of the switching output	200 mA DC
Max. voltage drop at switching output	2.5 V DC
Degree of protection	IP65
Wetted materials	Stainless steel, 1.4404
<b>Flow limiter</b>	
Minimum pressure drop	1.4 bar
Maximum pressure drop	10 bar
Flow limitation for BAMA_1 application ( e.g. drinking water)	max. 12 l/h
Flow limitation for BAMA_2 application (e.g. pool & wellness sector)	max. 54 l/h
Application	Can only be used for filtered water < 300 µm
<b>Ambient conditions</b>	
Ambient temperature	-10...60 °C
Storage temperature	10...70°C
Vibration	Complies with IEC 68, Part 2-6
EMC	In accordance with the data for the electrical components
UV	Not long-term stable in direct sunlight when used outdoors
Air humidity	when using flow sensors and other electrical components: max: 90%, non-condensing

## Sensor Technology DULCOTEST



# 1.6 Accessories Sensor Technology

## 1.6.4 Identity Code Ordering System for Sensor Bypass Armature BAMA

BAMA	Regional design	
EU	Europe (Standard)	
US	North America	
	Application	
1	5 ... 25 l/h, max. 60 °C at 3.5 bar (e.g. drinking water or water similar to clear water with sample water consumption saving)	
2	20 ... 60 l/h, max. 60 °C at 3.5 bar (e.g. pool & wellness sector or similarly treated water with sample water return)	
3	20 ... 100 l/h, max. 70 °C at 3.0 bar (e.g. industrial water or similar with a solids content and higher temperature requirements)	
	Flow monitor module	
X	none, (For application 3 only)	
1	Float + scale [l/h], [gph]	
2	Float + scale + reed switch (max. 2 bar)	
3	Thermal flow monitoring, (For application 3 only)	
	Number of modules, PG13.5 (sensors for pH, ORP, conductivity: LF(T) line, fluoride FLEP, hydrogen peroxide H2.10P, temperature PT100, PT1000)	
X	No module	
1	One module + sensor adapter PG 13.5	
2	Two modules + sensor adapter PG 13.5	
3	Three modules + sensor adapter PG 13.5	
4	Four modules + sensor adapter PG 13.5	
	Number of modules, G 1" (amperometric sensors, conductivity sensors CCT1, CTFS via adapter G 1" - 3/4" NPT (1113353), sensor for dissolved oxygen DO3)	
X	No module	
1	One module + sensor adapter G 1"	
2	Two modules + sensor adapter G 1"	
3	Three modules + sensor adapter G 1"	
4	Four modules + sensor adapter G 1"	
5	Five modules + sensor adapter G 1"	
	Number of modules, G 3/4" (conductivity sensors LM(P) line)	
X	none	
1	One module + sensor adapter G 3/4"	
	Metering module	
X	None	
D	With metering module	
	Sample water treatment	
0	none	
F	With filter, 300 µm, stainless steel	
D	With filter and flow limiter, (For applications 1 and 2 only)	
	Sensor cleaning	
0	None	
C	Hydrodynamic cleaning for CLO 1/2 type chlorine sensor	
	Hydraulic connections	
1	Hose 8x5 and 12x6 mm, (EU region only)	
2	Hose, 1/2" x 3/8" and 3/8" x 1/4", (US region only)	
4	Pipe, DN 10, horizontal, (EU region only)	
5	Pipe, 1/4" MNPT, horizontal, (US region only)	
	Status illuminated indicator	
X	none	
	Version	
00	with ProMinent® logo	
01	Without ProMinent logo	
	Accessories	
00	none	
01	Potential plug + electrical earthing	
	Approvals	
00	none	
01	CE	
14	CE + UKCA	
	Documentation language	
DE	German	
EN	English	
FR	French	
ES	Spanish	

## 1.6 Accessories Sensor Technology

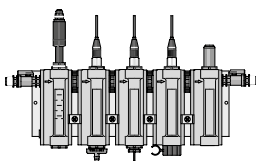
### 1.6.5 Sensor Bypass Fitting Type DGMa

To hold conductivity, Pt 100, pH or ORP sensors with PG 13.5 screw-in thread or amperometric sensors with R 1" screw-in thread.

#### Benefits:

- Simple installation (completely ready mounted on a panel); max. 7 modules on a panel
- Simple retrofit upgrade option (see upgrade modules)
- Module for sample water flow control
- Quick measurement recording due to low volume of sample water
- Each completely assembled DGMa is equipped with a simple sample valve

Ball valves on both sides for shutting off the flow and for flow adjustment



#### Material

All modules: PVC transparent

Seals: FKM

Calibration cup: PP

Mounting plate: PVC white

#### Max. temperature

60 °C

#### Max. pressure

6.0 bar (30 °C), 1.0 bar (at 60 °C)

#### Pressure max. at temperature 01

30 °C

#### Pressure max. at temperature 02

60 °C

#### Max. flow rate

80 l/h

#### Recommended Flow volume

40 l/h

#### Flow sensor

Reed switch

Max. switching power 3 W

max. switching voltage 42 V

max. switching current 0.25 A

max. constant current 1.2 A

max. contact resistance 150 mΩ

#### Switching hysteresis

20 %

#### Enclosure rating

IP 65

#### Typical applications

Potable water, swimming pool water or water of similar quality with no suspended solids.

#### Assembly

Max. 5 modules pre-assembled onto baseboard: more than 5 modules, pre-assembled onto baseboard as custom version, priced accordingly.

#### Extension Modules for DGMa

For simple upgrade of an existing DGMa at a later date.

	Order no.
Flow expansion module with scale in l/h	1023923
Flow expansion module with scale in gph	1023973
Flow sensor for flow expansion module (optional)	791635
Expansion module for PG 13.5 sensors	1023975
Expansion module for 25 mm sensors	1023976

#### Connector Cable

For liquid potential equalisation on DGMa, DLG III, DLG IV with connector, 5 m long.

	Order no.
Connector cable	818438

#### Shut-off Ball Valve for DGMa

To isolate the bypass from the process flow

	Order no.
Stopcock	1010380



# 1.6 Accessories Sensor Technology

## Mounting Kit Sensor, DGMa

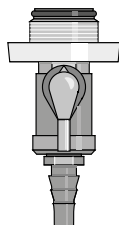
For fitting amperometric sensors with R 1" connection

	Order no.
Mounting kit, sensor/DGMa	791818

## Sample Valve for DGMa

For PG 13.5 and 25 mm modules designed as a convenient ball valve.

	Order no.
for 13.5 module	1004737
for 25 mm module	1004739



## Identity Code Ordering System For In-Line Probe Housing Modules

DGMa	Flow monitor module			
	1	with l/h scale		
	2	with gph scale (US)		
	3	With flow monitor, l/h scale		
	4	with flow monitor, gph scale (US)		
		Number of PG 13.5 modules		
	0	without PG 13.5 modules		
	1	one PG 13.5 module		
	2	two PG 13.5 modules		
	3	three PG 13.5 modules		
	4	four PG 13.5 modules		
		Number of 25 mm modules		
	0	No 25 mm modules		
	1	One 25 mm module		
	2	Two 25 mm modules		
		Main material		
	T	Transparent PVC		
		Material of seals/diaphragm		
	0	FKM A		
		Hydraulic connections		
	0	8 x 5 hose		
	1	PVC DN 10 threaded connector		
	4	Hose 12 x 6		
	9	Connecting nipple / expansion module		
		Version		
	0	with ProMinent logo		
	1	without ProMinent logo		
	2	With ProMinent® logo, without mounting plate		
	3	Without ProMinent® logo, without mounting plate		

### Accessories supplied:

- Wall fastenings for PG 13.5 modules: Calibration cup, mounting kits for PG 13.5 sensors

The identity code DGM A 3 2 1 T 0 0 0 describes, for example, a fully assembled configuration of a flow module with sensor, two PG 13.5 modules (e.g. for pH and ORP sensors) and a 25 mm module (e.g. for CLE 3 chlorine sensor) 8 x 5 hose connectors are ready mounted.

### Recommended Accessories

	Order no.
for potential equalizer plug	791663
Flow sensor for flow expansion module (optional)	791635
additional calibration cup	791229
for 13.5 module	1004737
for 25 mm module	1004739

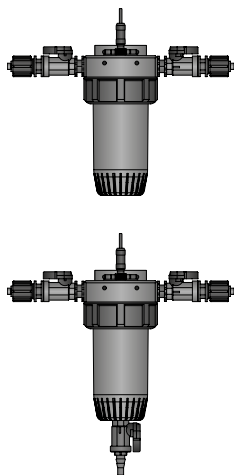
- Max. 7 modules possible on a mounting plate
- More on request



## 1.6 Accessories Sensor Technology

### 1.6.6 In-line Probe Housing for Sensors

#### DLG III Type In-Line Probe Housing



To hold 2 sensors (conductivity, Pt 100, pH or ORP sensors) with PG 13.5 screw-in thread plus one sensor with R 1" screw-in thread (amperometric sensors) with integrated stainless steel pin as liquid reference potential.

On the inlet side the DLG III is equipped with a plastic ball valve for blocking and adjusting the sample water flow.

**Material**

In-line probe housing: PVC hard

Clear cup: Polyamide

Ball valve: PVC hard

**Max. pressure**

1.0 bar

**Max. temperature**

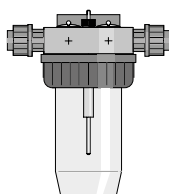
55 °C

**Typical applications**

Cooling water, slightly contaminated waste water, turbid water, no sludge.

	Version	Max. temperature °C	Order no.
<b>DLG III A with PVC hose connectors</b>	for PE line Ø 8/5 mm	55	914955
<b>DLG III A with flushing connector and PVC hose connection</b>	for PE line Ø 8/5 mm	55	1029096
<b>DLG III B with PVC adhesive connectors</b>	for pipe connection Ø 16 DN 10	55	914956
<b>Assembly kit for fitting amperometric sensors</b>		55	815079

#### DLG IV Type In-Line Probe Housing



To hold 4 sensors (pH, ORP, Pt 100, conductivity) with PG 13.5 screw-in thread. With integrated stainless steel rod as liquid reference potential. Angle for wall mounting.

**Material**

In-line probe housing: PVC hard or PP

**Max. pressure**

Clear cup: Polyamide

1.0 bar

**Connection for sample water line**

Union with d 16/DN 10 insert

	Version	Max. temperature °C	Order no.
<b>DLG IV PP</b>	for Ø 16/DN 10 pipe work connector	80	1005331
<b>DLG IV PVC</b>	for Ø 16/DN 10 pipe work connector	55	1005332

#### DLG Sampling Water Cup

	Order no.
<b>DLG III sampling water cup with back flush device</b>	1029095



## 1.6 Accessories Sensor Technology

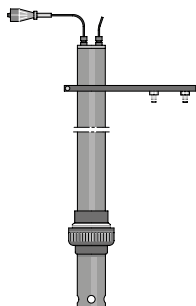
### 1.6.7 Immersion Fittings for Sensors

#### PVC Immersion Assembly Type ETS 1 P

Immersion fitting to hold **one** conductivity, Pt 100, pH or ORP sensor with SN6 plug-in head and PG 13.5 screw-in thread. In addition, a stainless steel rod is integrated as a liquid reference potential.

<b>Sensor connector (inner)</b>	SN6 connector
<b>Signal lead connector (outer)</b>	Coax SN6 male connector
<b>Material</b>	Rigid PVC
<b>Type of fitting</b>	Clamping flange with mounting plate
<b>Immersion depth</b>	Variable
<b>Max. temperature</b>	55 °C

	Order no.
ETS 1 P	914950

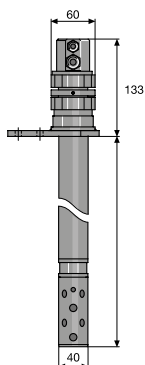


#### PP Immersion Assembly Type IPHa 1-PP

Immersion fitting for holding **one** sensor (e.g. pH, ORP) with PG 13.5 screw-in thread and standard 120 mm length. The inside diameter is sized so that either pH or ORP transducers can be installed. In addition, a stainless steel rod is integrated as a liquid reference potential. The outside diameter is 40 mm. Immersion depths of 1 and 2 m are offered, however customers can independently lengthen or shorten the immersion pipe. The fitting head contains two cable connectors; measuring lines of 3-7 mm diameter can be led out.

**Note:** Measuring lines are not included in the scope of delivery.

<b>Material</b>	Fitting: PP Seals: FKM
<b>Max. temperature</b>	80 °C
<b>Pressure</b>	Installation at atmospheric pressure
<b>Immersion depth</b>	Max. 1, or 2 m; variable
<b>Immersion lance diameter</b>	40 mm



#### Dimensions Table: Flange

<b>Fixed flange</b>	DN 40
<b>Hole circle Ø K</b>	110 mm
<b>Screws</b>	4 x M16
<b>Thickness d<sub>2</sub></b>	18 mm
<b>Diameter Ø D</b>	150 mm

	Installation length m	Order no.
IPHa 1-PP	1	1008600
IPHa 1-PP	2	1008601

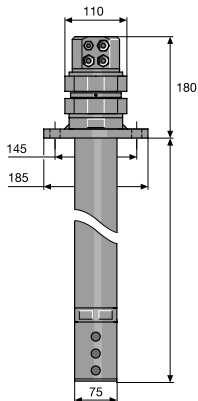
Other materials available on request.

FKM = Fluorine Rubber

#### Accessories for Fitting Type IPHa 1

	Order no.
Immersion pipe mounting for IPHa 1-PP	1008624
Clamped threaded connector with fixed flange DN 40 according to DIN 2642 for IPHa 1-PP	1008626
Clamped threaded connector for welding connection for IPHa 1-PP	1008628
Protective (weatherproofed) cover for assembly head for IPHa 1-PP	1008630
Water-retaining basin for IPHa 1-PP	1008632
Weatherproof cover PP	1023368

## 1.6 Accessories Sensor Technology



### PP Immersion Assembly Type IPHa 3 -PP

To hold max. **three** sensors (e.g. pH, ORP, temperature) with PG 13.5 screw-in thread and standard 120 mm length. The inside diameter is dimensioned so that up to three pH, ORP or temperature transducers can be installed. In addition, a stainless steel rod is integrated as a liquid reference potential. The outside diameter is 75 mm. Immersion depths of 1 and 2 m are offered, however customers can shorten the immersion pipe themselves. The fitting head contains four cable connectors; measuring lines of 3-7 mm diameter can be led out. Measuring lines are not included in the scope of delivery. Technical data as for fitting IPHa 1, except the immersion tube diameter is 75 mm.

<b>Material</b>	Fitting: PP
	Seals: FKM
<b>Max. temperature</b>	80 °C
<b>Pressure</b>	Installation at atmospheric pressure
<b>Immersion depth</b>	Max. 1, or 2 m; variable
<b>Immersion lance diameter</b>	75 mm

### Dimensions Table: Flange

<b>Fixed flange</b>	DN 65
<b>Hole circle Ø K</b>	145 mm
<b>Screws</b>	4 x M16
<b>Thickness d<sub>2</sub></b>	18 mm
<b>Diameter Ø D</b>	185 mm

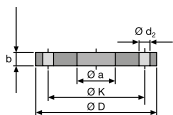
	Installation length m	Order no.
<b>IPHa 3-PP</b>	1	1008602
<b>IPHa 3-PP</b>	2	1008603

Other materials available on request.

FKM = Fluorine Rubber

### Accessories for Fitting Type IPHa 3

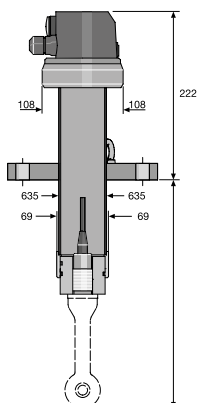
	Order no.
<b>Immersion pipe mounting for IPHa 3-PP</b>	1008625
<b>Clamped threaded connector with fixed flange DN 65 according to DIN 2642 for IPHa 3-PP</b>	1008627
<b>Clamped threaded connector for welding connection for IPHa 3-PP</b>	1008629
<b>Protective (weatherproofed) cover for assembly head for IPHa 3-PP</b>	1008631
<b>Water-retaining basin for IPHa 3-PP</b>	1008633
<b>Weatherproof cover PP</b>	1023368



### Weatherproof Cover for In-line Probe Fitting Type IMA-ICT 1

For use of immersion fitting IMA- ICT 1.

	Order no.
<b>Weatherproof cover PP</b>	1023368



### Immersion Assembly Type IMA-ICT 2

To hold one inductive conductivity sensor of type ICT 2.

<b>Material</b>	Fitting: Stainless steel 1.4404
	Seal: FKM
<b>Max. temperature</b>	125 °C
<b>Max. pressure</b>	10 bar
<b>Installation length</b>	1 m
<b>Immersion lance diameter</b>	70 mm
<b>Flange</b>	Stainless steel flange DN 80 PN 16



## 1.6 Accessories Sensor Technology

### Dimensions Table: Flange

Flange	DN 80/PN 16
Ø D	200 mm
Ø K	160 mm
Ø d <sub>2</sub>	8 x 18 mm
b	20 mm
Ø a	63.5 mm
Screws	M 16

**Order no.**

IMA-ICT 2

1023353

Adaptation to processes through flange installation in tank from top.



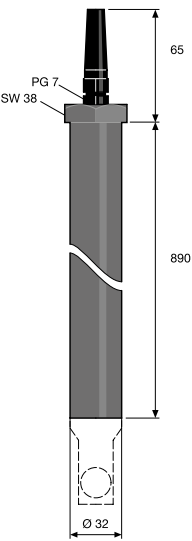
# 1.6 Accessories Sensor Technology

## Immersion Assembly Type TA-LM

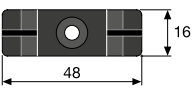
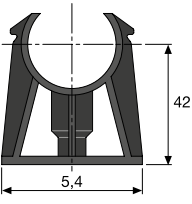
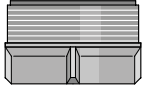
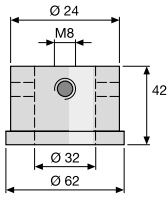
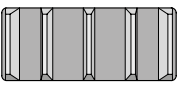
To hold **one** conductivity sensor of type LM and LMP with M 28 thread for side fasting with pipe clips (2 contained in the scope of supply) or with union nut/collar bush/screw-in part for fastening in a tank cover.

Union nut and screw-in part are to supplied by the customer (standard parts).

<b>Material</b>	PP
<b>Max. temperature</b>	70 °C
<b>Enclosure rating</b>	IP 65
<b>Max. pressure</b>	5.0 bar
<b>Immersion lance diameter</b>	32 mm
<b>Pipe length</b>	890 mm



	Length mm	Order no.
TA-LM	890	1020632
Headed bush d50	-	1020634
Extension tube 1000	910	1020633

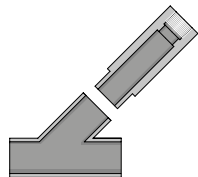


# 1.6 Accessories Sensor Technology

## 1.6.8 Installation Fittings / Adapters

### Adapter Set (T-piece and Adapter)

For direct installation of conductivity, Pt 100, pH or ORP sensors with PG 13.5 screw-in pipework:

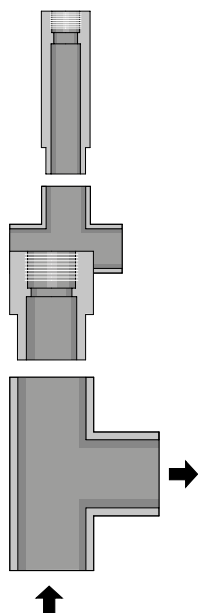


**Material      Order no.**

90° T-piece DN 20	PVC	1001493
90° T-joint DN 25	PVC	1001494
45° T-piece DN 20	PVC	1001491
45° T-piece DN 25	PVC	1001492

### PVC Adapter Set for Type LM ... Sensors

For direct fitting of type LM conductivity sensors with 3/4" screw-in thread for measuring in the flow.



#### For LM(P) 001 conductivity sensors

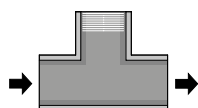
The sensors are fitted in the straight section of the T-piece.

**Material      Order no.**

90° T-joint DN 25	PVC	356410
Adapter DN 25 with 3/ 4" thread	PVC	356923
90° T-joint DN 25	PP	358674
Adapter with 3/4" thread	PP	356953

#### For LM(P) 01 Conductivity Sensors

The sensors are fitted in the outlet of the T-piece.



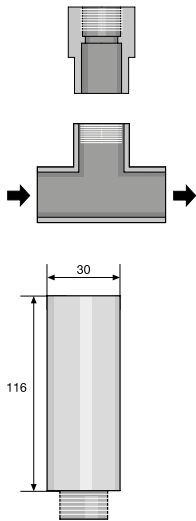
**Material      Order no.**

90° T-piece DN 20 – 3/4"	PVC	356455
90° T-piece DN 20 – 3/4"	PP	356471

## 1.6 Accessories Sensor Technology

### For LM(P) 1 Conductivity Sensors

The sensors are fitted in the outlet of the T-piece.



Material Order no.

Straight solvent union DN 25 – 3/4"	PVC	1020616
90° T-joint DN 25	PVC	356410

### Adapter PP, PG 13.5

For direct installation of conductivity, Pt 100, pH or ORP sensors with PG 13.5 screw-in thread in, for example, pipework, tanks:

Max. temp: 80 °C (at atmospheric pressure)

EPDM sealing ring

	Material	Outer thread	Order no.
Adapter DN 20	PP	R 1/2"	1001834
Adapter DN 25	PP	R 3/4"	1001835

### Adapter, Stainless Steel, PG 13.5

For direct installation of conductivity, Pt 100, pH or ORP sensors with PG 13.5 screw-in thread in, for example, pipework, tanks:

Max. temp: 180 °C (at atmospheric pressure)

FKM (fluorine rubber) sealing ring

	Material	Outer thread	Order no.
Adapter DN 20	SS	R 1/2"	1020737
Adapter DN 25	SS	R 3/4"	1020738

### Installation Kit for Type ICT 2 Sensors

For direct fitting of the inductive conductivity sensor ICT 2 in pipework and tanks.

Order no.

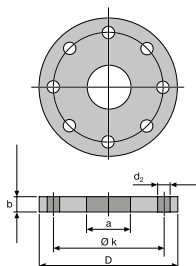
Installation kit for type ICT 2 sensors	1023364
---	---------

#### Kit consisting of

- stainless steel flange ANSI 2 inch 300 lbs, SS 316L (adaptable to DIN counter flange DN 50 PN 16)
- Nut 3/4" stainless steel

Parts that come into contact with the medium:

- Sealing disk, "2", / PTFE
- Spacer ring, PTFE
- Seal



Fixed flange	ANSI 2"	DN 50
SS 316L	300 lbs	PN 16
Hole circle	127	125
Screws	M 16	M 16
Thickness	22.2	18
Diameter	165.1	165

### Set-in Nozzle for T-piece (PP), Sensor Type ICT 1

For connection of the inductive conductivity sensor ICT 1 in PP T-piece.

Order no.

Set-in nozzle external thread 2 1/4" DN 40 including FKM O-ring	1023371
---	---------

### T-piece Adapter (PP) for Sensor Type ICT 5

For installation of the inductive conductivity sensor ICT 5 in PP pipework.

Order no.

T-piece, PP, 1 1/2" external thread - DN 40 including EPDM O-ring	1096349
---	---------



## 1.6 Accessories Sensor Technology

### Solvent Threaded Union (PVC) for Sensor Type ICT 5

For installation of the inductive conductivity sensor ICT 5 in PVC pipework.

	Order no.
Solvent threaded union, PVC, 1 1/2" external thread DN40 incl. O-ring	1096348

### Installation Adapter for Sensor ICT 8 in PVC Pipes

For installation of the inductive conductivity sensor ICT 8 in PVC pipework DN 50.

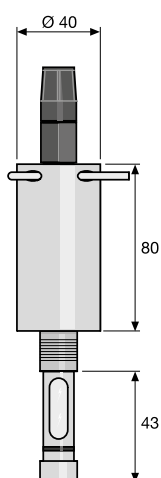
	Order no.
Installation adapter, PVC, DN 50 complete	1106570

### Retractable Sensor Housing for pH, ORP Sensors WA-PH 1

To hold **one** pH sensor with PG 13.5 screw-in thread and length of between 110-125 mm for fitting in the storage tank or in the flow. The sensor can be removed and fitted for calibration and cleaning without draining the liquid from the storage tank or without interrupting the process in the flow.

Material	PP
Max. temperature	70 °C
Max. pressure	5.0 bar
Thread	3/4"

	Order no.
WA-PH 1	1020631



### Installation Fitting INLI for Chlorine Sensor CLO

The installation valve permits the installation of the sensor for free chlorine types CLO (part no. 1033870, 1033871, 1033878) and the sensor for conductivity type CCT 1-mA (order no. 1081545) for operation in the process line (G 1") or in the bypass to the process line. Use either with a free outlet or return of the sample water to the process line. Sample water temperature up to 70 °C/2 bar and 40 °C/7 bar. Keep the flow constant.

Max. temperature	70 °C (at 2 bar)
Max. pressure	7 bar (at 40 °C)
Flow for operation of the sensor CLO	400 - 800 l/h

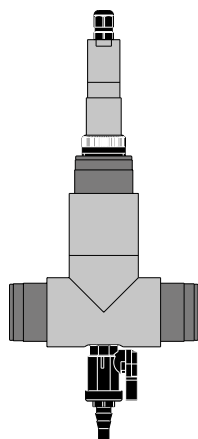
Material	
T-piece and fittings	PP
O-ring	EPDM
Sample valve	PVDF/FPM
Stopcock	PVDF/FPM
Reducer	Stainless steel 1.4571

Connectors	
Sensor	G 1"
Sample valve	G 1/4"
Hose on sample valve	6 x 4 mm
Sample water line	G 1"

	Order no.
Installation fitting for chlorine sensor CLO	1047238

### Accessories

	Order no.
Stopcock	1048213

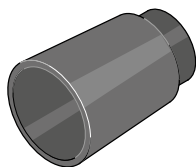




## 1.6 Accessories Sensor Technology

### Spare Parts

	Order no.
Sampling cock	1047266

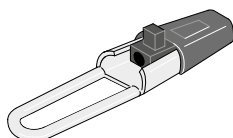


### Immersion Pipe Adapter for the Dissolved Oxygen Sensor Type DO 1-mA-20 ppm

PVC adapter for connection of the dissolved oxygen sensor type DO 1 mA-20 ppm to an immersion pipe with 1 – 1/4" internal thread.

DULCOTEST sensors for dissolved oxygen, see page → 52

	Order no.
Immersion tube adapter for DO 1-mA-20 ppm	1020537



### Cable Bracket for the Dissolved Oxygen Sensor Type DO 1-mA-20 ppm

The stainless steel and polyamide cable bracket serves to guide and fix the sensor cable with the dissolved oxygen sensor type DO 1-mA-20 ppm.

DULCOTEST sensors for dissolved oxygen, see page → 52

	Order no.
Cable bracket for DO 1-mA-20 ppm	1020539

### Pipe Adapter for the Dissolved Oxygen Sensor Type DO 2-mA-10 ppm

The PVC adapter is a spare part for the dissolved oxygen sensor type DO 2-mA-10 ppm. One half of the adapter has a 1 – 1/2" external diameter, the other half has a 50 mm external diameter and has a 1 – 1/4" pipe internal thread at both ends. The dissolved oxygen sensor type DO 2 mA-10 ppm can be adapted to an Imperial and to a metric pipe using a corresponding 45° standard angle piece (provided by the customer).

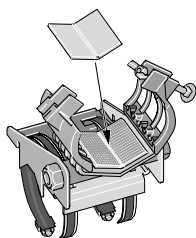
	Order no.
Pipe adapter for DO 2-mA-10 ppm	1020538

### Railing Bracket for Plastic Pipes

Stainless steel and plastic bracket for fixing plastic pipes with an external diameter of 50 mm to railings (e.g. on tanks in clarification plants). Spare part for the dissolved oxygen sensor type DO 2-mA-10 ppm.

DULCOTEST sensors for dissolved oxygen, see page → 52

	Order no.
Railing bracket for DO 2-mA-10 ppm	1020536



### Adapter for the Dissolved Oxygen Sensor Type DO 3-mA-20 ppm

The adapter, DN 32, PVC, is a spare part for the dissolved oxygen sensor type DO 3-mA-20 ppm. One side of the adapter has an Rp1" thread for connecting the sensor. The other side of the adapter has a glued connector for connecting to a standard PVC pipe, DN 32 (supplied by the customer) via a 45° angle (order no. 356335).

	Order no.
Reduction nipple, PVC-U, metric RP1"	356924



### 45° Bracket for the Dissolved Oxygen Sensor Type DO 3-mA-20 ppm

The 45° angle, d 40-DN 32, PVC, is a spare part for the dissolved oxygen sensor type DO 3-mA-20 ppm. One side is connected (bonded) to a standard PVC pipe, DN 32 (supplied by the customer). The other side of the angle is connected to the sensor adapter (Order no. 356924) (bonded).

	Order no.
Angle 45° 21.15.01 d40/ DN 32, PVC	356335



## 2.1 Measuring and Control Units DULCOMETER

### 2.1.1

#### Overview of Controllers DULCOMETER

DULCOMETER controllers provide maximum process reliability with a comprehensive range of uses. Different measured variables can be precisely determined. Depending on the application, the control action of the DULCOMETER controllers is precisely adapted to the respective requirements. Different designs enable versatile use.

#### The advantages at a glance:

- Excellent measuring reliability, for example by means of symmetrical input with pH/ORP
- Excellent measuring precision, for example by means of high-ohmic input with pH/ORP
- Minimal susceptibility to interference, for example by AC voltage interference suppression
- Two-wire system for measurements not prone to interference
- Versatile use thanks to the many options and different designs

DULCOMETER controllers, DULCOTEST sensors and ProMinent metering pumps – thereby ideally coordinating the entire control circuit with measurement, regulation, metering and registration and all from one source.

#### Controller selection table

Function	DACb	Compact	D1Cb	D1Cc
<b>Measured variables</b>				
pH	+	+	+	+
<b>ORP</b>	+	+	+	+
Chlorine	+	+	+	+
Chlorine dioxide	+		+	+
Chlorite	+		+	+
Bromine	+		+	+
Conductive conductivity	+	+		
Inductive conductivity		+		
Conductivity via mA	+		+	+
Peracetic acid	+		+	+
<b>Hydrogen peroxide</b>	+		+	+
Ozone	+		+	+
<b>Dissolved oxygen</b>	+		+	+
Fluoride	+		+	+
Ion-selective sensors	+			
0/4...20 mA standard signal, general measured variables	+		+	+
<b>Power supply</b>				
90 – 253V~	+	+	+	+
24 V DC	+			
<b>Method of installation, degree of protection</b>				
Wall mounted IP 65			+	
Mounted on control panel IP 54, 1/4 DIN				+
Combination housing (wall mounted, pillar assembly) IP 66 + IP 67. Mounted on control panel IP 54	+	+		
<b>Measurement</b>				
Number of measuring channels	2 or 3 available as options	1	1	1
Sensor monitoring for pH	+	+	+	+
Temperature compensation for pH	+	+	+	+
Temperature compensation for conductivity		+		
pH compensation for chlorine	+			
<b>Control</b>				
PID controller	+	+	+	+
One-way controller (e.g. with pH acid or alkali)	+	+		
Two-way controller (e.g. with pH acid and alkali)	+		+	+

## 2.1 Measuring and Control Units DULCOMETER

Function	DACb	Compact	D1Cb	D1Cc
<b>Control inputs</b>				
Digital control inputs	+, 4/7	+, 1	+, 1	+, 1
<b>Control outputs</b>				
Control of metering pump by pulse frequency	+, 2/4	+	+, 2	+, 2
Control of solenoid valve/motor-driven metering pump	+	+	+	+
Flow interference variable processing via mA	+			
Flow interference variable processing via frequency (e.g. from contact water meter)	+			
Metering time monitoring with deactivation of the control variable	+	+	+	+
Output relay configurable as limit value relay	+, 2	+, 1	+, 2	+, 2
Cycle timer	+, 2		+, 2	+, 2
Real-time timer	+, 2			
<b>Outputs</b>				
Analogue output 0/4...20 mA	+, 2/3	+, 1	+, 1	+, 1
<b>Special functions</b>				
Data logger with SD card	+			
Web server via LAN	+			
Parameter set switch-over via timer	+			
Parameter set switch-over via contact	+			
PROFIBUS DP	+			
PROFINET	+			
Modbus RTU	+			
Subsequent upgrading of functions via activation code	+		+	+
Operating hours counter	+		+	+



## 2.1 Measuring and Control Units DULCOMETER

### 2.1.2

#### Survey of Applications in Measuring and Control Technology

Company name ..... Cust. no. ....

Address: .....

Contact: .....

Phone: .....

E-mail: .....

Industrial segment/sector: .....

Description of the application: .....

Is there an analysis of the measuring solution? ☐ yes, there is

☐ no

#### Required measuring parameters:

Temperature (min.): ..... max.: ..... typically: .....

Pressure (min.): ..... max.: ..... typically: .....

pH value (min.): ..... max.: ..... typically: .....

ORP value (min.): ..... max.: ..... typically: .....

Conductivity of the solution (approx.): .....  $\mu\text{S/cm}$  .....  $\text{mS/cm}$

Does the solution contain fluoride (F-)? If so, .....  $\text{mg/l}$  .....  $\text{g/l}$

concentration:

Clear or turbid solution? ☐ clear

☐ turbid

Does the solution contain solids? If so, which / how many: .....

#### Other comments

.....  
 .....  
 .....

## 2.2 Controller DULCOMETER diaLog DACb

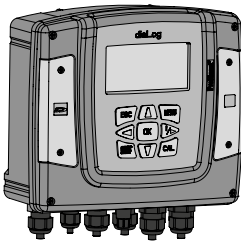
### 2.2.1

#### Controller DULCOMETER diaLog DACb

##### Water parameter analysis made easy – with the DULCOMETER diaLog DACb



Do you wish a simple controller for water analysis? One that is easy to operate and with which you can freely select between all common measured variables per channel? There is one: our all-rounder DULCOMETER diaLog DACb! What is more, it is Ethernet-/LAN-capable and can be ideally integrated into existing networks.



The controller DULCOMETER diaLog DACb is our compact all-rounder for water analysis. With its specially designed functionalities, e.g. processing of interference variables and switchover of control parameters, it closes the control circuit between DULCOTEST sensors and ProMinent metering pumps. The two measuring and control channels of the DULCOMETER diaLog DACb can be individually configured to meet customer requirements. Everything that you need for the reliable treatment of industrial and process water, drinking water as well as swimming pool water.

##### Your Benefits

- Simple operation thanks to a clearly arranged display
- More for your money: two measuring and control channels now in the basic configuration
- Versatile use: all common measured variables can be set per channel and subsequently altered
- Control from anywhere: LAN-capable and convenient remote access via integrated web server
- Maximum flexibility: individually adjustable to different operating statuses, e.g. day-night mode
- Excellent process reliability: avoidance of incorrect metering by time-based monitoring of control variables
- Global application options: 24 operating languages can be selected and changed
- Minimal time and effort: effortless duplication of device settings
- Precise monitoring and documentation: event, calibration and measured data logger with easy-to-access SD memory card
- Optimum communication: integration into customer networks by means of different fieldbus systems (PROFIBUS® DP, Modbus RTU)
- Connection to the DULCONNEX IIoT solution, developed by ProMinent.

##### Technical Details

- Measured variables: pH, ORP, chlorine, chlorine dioxide, chlorite, bromine, conductivity, peracetic acid, hydrogen peroxide, ozone, dissolved oxygen and fluoride
- Method of installation, degree of protection: Combination housing (wall mounting, control panel mounting, pillar assembly) IP 67 and IP 66
- Control: two measuring and control channels, each with independent monodirectional PID controller (optional: two bidirectional PID controllers)
- 24 V DC protective low voltage supply e.g. by means of solar system or in the wet area of waterworks
- Temperature compensation for pH and for chlorine dioxide process sensor CDP, pH compensation for chlorine
- Digital inputs for the processing of control signals, e.g. of process water limit contacts, remote stop control and to monitor the liquid levels in chemical storage tanks
- Control outputs for electronically controlled metering pumps and solenoid valves
- Interference variable processing: simple control of water parameters in flowing water by processing the flow in the control algorithm
- Adaptation of the controller setpoint to changed process conditions is possible via remote control by means of the mA signal of a PLC Programmable Logic Controller or with higher requirements via the field bus option

##### Field of Application

- Measurement and control of water parameters in industrial and process water treatment plants
- Monitoring of water parameters for potable water
- Measurement of pH value and disinfection parameters in the food and beverage industry
- Measurement and control of hygiene parameters in swimming pools
- Monitoring of chlorine dioxide concentration in systems for legionella control and prevention, for example in schools, hotels or hospitals
- Measurement of disinfection parameters of irrigation and sprinkler irrigation water in horticulture



## 2.2 Controller DULCOMETER diaLog DACb

### Technical Data

#### Measured variables and measuring ranges

#### Connection type mV:

pH: 0.00 ... 14.00

Redox potential: -1500 ... +1500 mV

#### Type of connection mA (amperometric measured variables, measuring ranges corresponding to sensors):

Chlorine

Chlorine dioxide

Chlorite

Bromine

Ozone

Hydrogen peroxide (PER sensor)

Hydrogen peroxide (PEROX sensor with PEROX transducer V2 Order No. 1047979)

Peracetic acid

Dissolved oxygen

#### Type of connection mA (potentiometric measured variables, measuring ranges corresponding to transmitters):

pH

Redox potential

#### Fluoride:

Via module VA and function upgrade package 3 and 4

#### Conductivity mA

Via sensor CCT 1-mA-20 mS/cm

#### Temperature:

Via Pt 100/Pt 1000, measuring range 0 ... 150 °C

pH: 0.01

ORP voltage: 1 mV

temperature: 0.1 °C

amperometric analysis (chlorine etc.): 0.001/0.01 ppm, 0.01 vol.%, 0.1 vol.%

0.3% based on the full-scale reading

pH/ORP (input resistance > 0.5 x 10<sup>12</sup> Ω)

Pt 100/Pt 1000 for pH, chlorine dioxide (CDP) sensor and fluoride

0...100 °C

Sensor CLE 3 and CLE 3.1: 6.5 ... 8.5, sensor CBR: 6.5 ... 9.5

#### Resolution

#### Accuracy

#### Measurement input

#### Temperature compensation

#### Correction range temp.

#### pH compensation range for chlorine

#### Disturbance signals

#### Control characteristic

#### Control

#### Analogue outputs

#### Control outputs

#### Alarm relay

#### Digital control inputs

#### Electrical Connection

#### Field bus connection

#### Ambient temperature

#### Enclosure rating

#### Tests and approvals

#### Housing material

#### Dimensions

#### Weight

Flow via 0/4 ... 20 mA signal or contact water meter, 1 - 500 Hz. The multiplicative interference variable can influence all channels, while the additive interference variable only influences one channel.

P/PID control

2 or 3 bidirectional controls

2 (3) x 0/4 ... 20 mA electrically isolated, max. load 450 Ω, range and assignment (measured, correction, control variable) can be set

2 (4) pulse frequency outputs for controlling metering pumps

2 relays (limit value or pulse length control)

250 V ~3 A, 700 VA contact type, changeover

4 (7) as a remote control input for the functions pause control / sample water fault, parameter set switch-over, level monitoring of chemical tanks

100 – 230 V, 50/60 Hz, 25 VA, optional 24 V DC

PROFIBUS® DP, Modbus RTU, PROFINET

0 ... 50 °C (for use indoors or with a protective enclosure)

Wall-mounted: IP 66 and IP 67 (NEMA 4X)

Mounted in control cabinet: IP 54 for control cabinet door

CE and MET (corresponding to UL as per IEC 61010)

PC with flame proofing equipment

250 x 220 x 122 mm (WxHxD)

1.3 kg

## 2.2 Controller DULCOMETER diaLog DACb

### Standard equipment with basic measured variable

- PID controller with pulse frequency-based metering pump control for 2 metering pumps.
- 2 analogue outputs for measured value, correction value or control variable (depending on the optional equipment).
- 4 digital inputs for sample water fault detection, level switch, pause and parameter switch-over.
- 2 output relays can be programmed either as output for limit value, cycle timer, real-time timer or control output (depending on the optional equipment).
- Measured variables and language selection during commissioning.
- Temperature compensation of the pH, chlorine dioxide (CDP) and fluoride measurement via Pt100/Pt1000.
- 24 operating languages: all European languages as well as Chinese, Russian, Thai, Korean. The operating language is selected during commissioning and can be changed at any time by a keyboard shortcut. The documentation language is selected via the identity code. A data carrier is also supplied that contains all other languages.
- Device parametrisation is saved and transferred on an SD card.
- Calibration and event data logger (without SD card, data is saved in the controller).
- Interference variable processing (flow) via frequency (contact water meter).
- Subsequent upgrade of the software function by means of an activation key or firmware update.

### Description of the possible measured variables as basic measured variables:

#### Module VA mV/temperature + mA sensor input:

- 1 sensor input for pH or ORP sensor and temperature sensor Pt100/Pt1000
- 1 sensor input for connecting, e.g. chlorine sensors, such as CBR or pH transducer pHV1 and fluoride including interference variable or pH compensation for chlorine.

#### Module AA mA/mA sensor input:

- 2 sensor inputs for connecting, e.g. chlorine sensors, such as CBR or pH transducer pHV1, including interference variable or pH compensation for chlorine.

#### Module VV mV/mV temperature sensor input:

- 2 sensor inputs for connecting pH and ORP sensors and temperature sensors Pt100/Pt1000, e.g. of type PHER, RHER, PHEI, RHEIC, Pt100SE

#### Module L3 conductivity temperature sensor input:

- 2 sensor inputs for connecting conductive conductivity sensors and temperature sensors Pt100/Pt1000, e.g. of type LFT, LMP

### Optional equipment for third pH measuring channel

#### Package 2

- Third measuring and control variable pH via mV or mA with or pH compensation for chlorine without external setpoint specification via analogue signal for channel 1 without interference variable flow via mA for channel 1
- Third analogue output.
- Control two additional metering pumps.

#### Package 3

- Third complete measuring and control channel, any measured variable, with PID controller.
- Third analogue output for measured value, correction value or control variable (depending on the optional equipment).
- Three additional digital inputs, e.g. for level monitoring, pause and sample water alarm for channel 2.
- Temperature compensation of the pH, chlorine dioxide (CDP) and fluoride measurement.

#### Package 4

- Combination of packages 2 and 3 (only one channel for amperometric sensors is available with the interference variable mA).

### Communication options

- Measurement data logger with SD card.
- Visualisation of the measured data using a web server via LAN and PC/tablet PC and web browser.
- PROFIBUS® DP, Profinet and Modbus RTU.

### Hardware upgrade

- Protective RC circuit for output relay: Protects the output relay if inductive loads are to be switched (e.g. solenoid valves or motors). Not with 24 V DC electrical connector.



## 2.2 Controller DULCOMETER diaLog DACb

### A complete measuring station comprises:

- Transmitter/controller DACb (see identity code)
- Fitting: BAMA, DGMa..., DLG III ..., immersion fitting
- pH sensor (depending on identity code)
- ORP sensor (depending on identity code)
- Chlorine, chlorine dioxide, chlorite, bromine, dissolved oxygen sensor
- Transducer for pH or ORP dependent on the cable length (> 10 m)
- Sensor cable

(for further information: Immersion fittings, see page → 148; pH sensors with SN6 plug-in head or VARIO Pin, see page → 62; ORP sensors with fixed cable, see page → 98; sensors for chlorine, see page → 16; 4 ... 20 mA transmitter (two-wire system), see page → 230; sensor accessories, see page → 133)

### Accessories for Controller DULCOMETER diaLog DACb

	Order no.
Cable combination, coaxial, Ø 5 mm 0.8 m - SN6 - pre-assembled	1024105
Cable combination, coaxial, Ø 5 mm 2 m - SN6 - pre-assembled	1024106
Cable combination, coaxial, Ø 5 mm 5 m - SN6 - pre-assembled	1024107
SN6 coaxial connector, retrofit component, D1Cb, DAC, DCCa	1036885
Fitting kit for DAC control panel installation	1041095
Retrofit kit DACa/DACb RC module	1075226



## 2.2.2 Identity Code Ordering System for diaLog DACb, Wall Mounting IP 67

DACb	Type of mounting	
W S	Wall mounting	
	Control panel mounting	
	Version	
	00	with ProMinent logo
	Operating voltage	
	4	24 V DC
	6	100 - 230 V 50/60 Hz
	Basic measured variables	
	VA	2 measuring and control channels, connector type mV/temperature + mA, e.g. for pH + chlorine sensors or pH + fluoride
	AA	2 measuring and control channels, connector type mA + mA, e.g. for chlorine dioxide/chlorite sensors
	VV	2 measuring and control channels, connector type mV/temperature + mV temperature, e.g. for pH + ORP or two pH sensors
	L3	2 measuring and control channels, connector type: conductive conductivity and temperature via Pt100/Pt1000
	Extended functions	
	0	None
	2	Package 2: external setpoint specification via mA, all acting on channel 1, additionally: 2 pump outputs, 3 digital control inputs, 1 mA output
	3	Package 3: third measured variable of your choice + control, additionally: 2 pump outputs, 3 digital control inputs, 1 mA output
	4	Package 4: Combination of packages 2 and 3
	Software default settings	
	0	no default
	Connection of the measured variables	
	0	all sensor inputs via terminal
	1	max. 2 mV inputs via SN 6 coaxial connector
	Digital sensor / actuator connectors	
	0	None
	Communication interface	
	0	None
	A	Modbus RTU, terminal
	B	Profibus DPV1, terminal
	E	LAN with web server, connection via M12 C coded
	G	Profinet (2xM12)
	Data logger	
	0	no data logger
	1	with data logger
	Hardware expansion	
	0	None
	1	Protective RC circuit for switching inductive loads via the output relay, e.g. DF2a, solenoid valves
	Approvals	
	01	CE (Standard)
	03	CE + EAC
	07	MET (USA)
08	CE + MET (Europe)	
Certificates		
0	none	
Documentation language		
00	No document	
DE	German	
EN	English	
ES	Spanish	
FR	French	
BG	Bulgarian	
CS	Czech	
DA	Danish	
SV	Swedish	
ET	Estonian	
EL	Greek	
FI	Finnish	
HR	Croatian	
HU	Hungarian	
IT	Italian	
JA	Japanese	
KO	Korean	
LT	Lithuanian	
LV	Latvian	
NL	Dutch	
PL	Polish	
PT	Portuguese	
RO	Romanian	
SL	Slovenian	
SK	Slovakian	

## 2.2 Controller DULCOMETER diaLog DACb

### 2.2.3 Function Upgrade for Measuring and Control System diaLog DACb

#### Prerequisite:

**Channel 2 must be available in the controller. Missing hardware must be retrofitted in the factory.**

Channel 2 can be enabled from either package 2 or package 3. The packages correspond to the ones also described in the identity code. The data logger function can always be enabled.

**The activation code can only be used for the relevant controller with the specified serial number.**

The activation code can be transmitted via email and is then read into the controller from the SD card or entered over the controller keypad. The enabled function is then immediately available and need only be activated and parametrised.

The following information must be available to determine the activation code:

- The serial number of the controller in question (see operating menu under “Diagnostics”, “Device information”) and
- the desired upgrade package.

		Order no.
<b>Upgrade: Package 2 to package 3</b>	Based on package 2	1047874
<b>Upgrade: Package 2 to package 4</b>	Based on package 2	1047875
<b>Upgrade: Package 3 to package 4</b>	Based on package 3	1047876
<b>Upgrade: Data logger</b>	Based on 0=no data logger	1047877

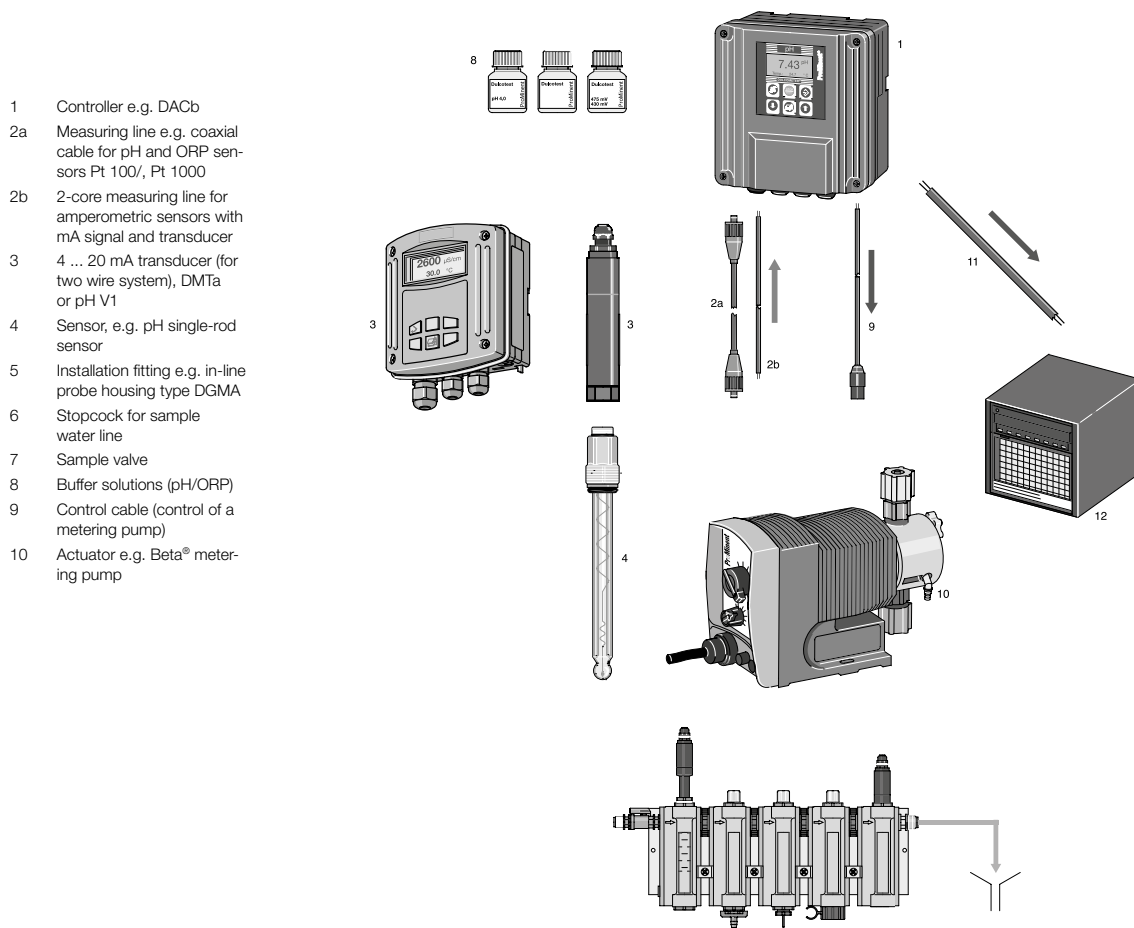


## 2.2 Controller DULCOMETER diaLog DACb

### 2.2.4 DACb Application and Ordering Examples

The application examples contain typical combinations of components for measuring stations in applications in the areas of swimming pool, drinking water, waste water and the food industry.

#### Measuring and Control Systems Consist of



#### Examples for:

- 1 Treatment of swimming pool water
- 2 Monitoring of drinking water
- 3 Monitoring of waste water (pH neutralisation)
- 4 Applications in the food industry



## 2.2 Controller DULCOMETER diaLog DACb

### 2.2.5

#### Application Examples, Treatment of Swimming Pool Water

##### Private swimming pool with measurement and metering of acid and chlorine based on the ORP value

###### Tasks and applications

The pool water of a private outdoor swimming pool, used for only a short time every year, is to be treated. Sulphuric acid is used to correct the pH and sodium-calcium hypochlorite is used as a disinfectant. The disinfectant is to be regulated on the basis of the ORP value (a comparative check with a DPD 1 measurement should be carried out at regular intervals, likewise calibration of the pH sensor).

Type DF2a peristaltic pumps are to be controlled. The sample water flow is to be monitored and upon failure, the controller should stop.

###### Components of the measuring/control station

Qty		Order no.
1	2-channel controller for pH and ORP diaLog DACb with data logger and protective RC circuit	DACBW006VV0000011010EN
1	pH Sensor PHES 112 SE	150702
2	Cable combination, coaxial, Ø 5 mm 2 m - SN6 - pre-assembled	1024106
1	RHES-Pt-SE SLg100	150703
1	Bypass fitting BAMA with two PG 13.5 modules and sensor adapter	BAMAEU222XXXF01X000001EN
4 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122

###### Benefits

- Simple operation, controller with plain text operator guidance in 24 languages
- Recording of measured data
- Automatically correct pH value and correct disinfectant concentration
- All products are selected to operate correctly with each other

##### Hotel swimming pool (public swimming pool) with measurement and control of the chlorine concentration and the pH value and measurement of the redox potential

###### Task and conditions of use

The pool water of a hotel swimming pool, frequently used by guests, is to be treated. Sulfuric acid is used to correct the pH and sodium-calcium hypochlorite is used as the disinfectant. The disinfectant is to be regulated by measuring the chlorine (a comparative calibration with a DPD 1 measurement should be carried out at regular intervals, likewise calibration of the pH sensor). An ORP measurement is to provide information about the disinfection effect. The measured values are to be recorded. The responsible caretaker would like to see the measured values and messages on his smartphone. To achieve this, a DACb is connected to an existing Wi-Fi network. Type DF2a peristaltic pumps are to be controlled. The sample water flow is to be monitored and, in the event of failure, the controller is to stop.

###### Components of the measuring/control station

Qty		Order no.
1	3-channel controller for pH, ORP and chlorine diaLog DACb with data logger, web interface and protective RC circuit	DACBW006VV3000E11010EN
1	PHES-112-SE SLg100	1051745
1	Cable combination, coaxial, Ø 5 mm 2 m - SN6 - pre-assembled	1024106
1	RHES-Pt-SE SLg100	1051746
1	Sensor connection cable, coaxial 2 m, SN 6 pre-assembled	1005672
1	Sensor for free chlorine CBR 1-mA-2 ppm	1038015
1	Bypass fitting BAMA with two PG 13.5 modules and sensor adapter	BAMAEU222XXXF01X000001EN
8 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122

###### Benefits

- Simple operation, controller with plain text operator guidance in 24 languages
- View measured values and messages on a PC or smartphone
- Recording of measured data
- Automatically correct pH value and correct concentration of disinfectant
- All products are pre-selected to coordinate with each other

## 2.2 Controller DULCOMETER diaLog DACb

### Private swimming pool with measurement of free chlorine and pH value

#### Task and conditions of use

The pool water of a frequently-used private indoor swimming pool is to be treated. Sulphuric acid is used to correct the pH and sodium-calcium hypochlorite is used as a disinfectant. The disinfectant is to be regulated on the basis of the chlorine concentration (a comparative calibration with a DPD 1 measurement should be carried out at regular intervals, likewise calibration of the pH sensor). Beta® 4b metering pumps are to be controlled.

#### Components of the measuring/control station

Qty		Order no.
1	2-channel controller for pH and chlorine diaLog DACb with data logger	DACBW006VA0000011010EN
1	Chlorine sensor CLE 3-mA 2 ppm	792920
8 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	pH Sensor PHES 112 SE	150702
1	Cable combination, coaxial, Ø 5 mm 2 m - SN6 - pre-assembled	1024106
1	Bypass fitting BAMA with one PG 13.5 module and one G 1" module and sensor adapter	BAMAEU2211XXF01X000001EN

#### Benefits

- Simple operation, controller with plain text operator guidance
- Recording of measured data
- Automatically correct pH value and direct measurement and control of chlorine concentration
- All products are matched



## 2.2 Controller DULCOMETER diaLog DACb

### 2.2.6 Application Examples, Potable Water Monitoring

#### Measurement and control of ozone in water works for pre-oxidation of the raw water

##### Tasks and applications

In the treatment of potable water in a water works a measuring and control station is needed at the pre-oxidation stage at the inlet to the water works for the ozone oxidising and disinfectant agent used. With a constant flow, the fluctuating attrition of the ozone, caused by the changing quality of the raw water, is to be compensated on the basis of the measured variables. The following conditions must be met:

- Oxidising agent / disinfectant: Ozone with a concentration to be set to 0.2 ppm
- Raw water: Surface water with a pH of 7.3-7.6 and a temperature of 5 °C-17 °C
- Installation of the measuring station in the bypass of the process flow
- Alarm to signal transgression of upper and lower limit values
- Display of measured results and calibration via a measuring instrument in the proximity of the bypass installation and transmission of the measured value to the control desk via an electrically isolated 4-20 mA signal
- Alarm to signal lowering of sample water flow

##### Components of the measuring/control station

Qty		Order no.
1	2-channel controller for ozone diaLog DACb with data logger	DACBW006VA0000011010EN
1	Ozone sensor OZE 3-mA-2 ppm	792957
8 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Bypass fitting BAMa with two PG 13.5 modules and sensor adapter	BAMAEU222XXXF01X000001EN

##### Benefits

- Simple operation, controller with plain text operator guidance
- Signalling via a limit value relay if the setpoint has been reached after 5 minutes.
- All products are matched

#### Measurement and control of free chlorine with feedforward control in a water-works

##### Task and conditions of use

A measuring and control system is needed for the "free chlorine" disinfectant in the treatment of drinking water in a water works. Metering is largely proportional to the flow (MID 4...20 mA). However control should also be proportionately dependent on measured value to compensate for peaks in chlorine consumption, for instance in the event of rainfall. The following conditions must be met:

- Disinfectant: free chlorine with an adjustable concentration of 0.2 mg/l
- Raw water: source water with a pH of 7.0 – 7.5 and a temperature of 1 – 13 °C
- Installation of the measuring station in the bypass of the process flow
- Display of measured results and calibration via a measuring instrument in the proximity of the bypass installation and transmission of the measured value and control variable to the control panel via PROFIBUS DP
- Alarm to signal the lowering of sample water flow (via PROFIBUS DP)
- Alarm signalling the transgression of the preset upper and lower limit values (via PROFIBUS DP)
- The measured data are to be recorded in the controller.

##### Components of the measuring/control station

Qty		Order no.
1	2-channel controller for chlorine diaLog DACb with data logger	DACBW006VA0000011010EN
1	Chlorine sensor CLE 3-mA-0.5 ppm	792927
8 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Bypass fitting BAMa with two PG 13.5 modules and sensor adapter	BAMAEU222XXXF01X000001EN

## 2.2 Controller DULCOMETER diaLog DACb

### Benefits

- Precise, self-regulating disinfection by a fully automated measuring and control system
- Flow-proportional control can be safeguarded by proportionate control dependent on measured value to combat peaks in consumption
- Reliable, safe operation thanks to alarm signalling in the event of limit violation and lowering of sample water flow
- The control is monitored by transmission of the measured value and control variable via the PROFIBUS DP to the control panel

### Waterworks with control measurement of chlorine

#### Task and conditions of use

The chlorine concentration in the outlet of a water works is to be monitored. Metering is performed with the volume proportional to the water flow. A magnetically induced flow meter with a 4-20 mA output signal directly controls a metering pump.

If the setpoint is not reached for at least 5 minutes, then a limit value relay should switch and signal via a signal generator that the stroke length of the metering pump must be increased. Conversely, monitoring should also be performed to determine if too much chlorine has been dosed (calibration of the chlorine sensor should be performed at regular intervals by means of a DPD 1 comparative measurement).

#### Components of the measuring/control station

Qty		Order no.
1	2-channel controller for chlorine with interference variable processing diaLog DACb with data logger and PROFIBUS-DP	DACBW006VA0000B11010EN
1	Chlorine sensor CLE 3-mA-0.5 ppm	792927
8 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Bypass fitting BAMA with two PG 13.5 modules and sensor adapter	BAMAEU222XXXF01X000001EN

### Benefits

- Precise, self-regulating disinfection by a fully automated measuring and control system
- Flow-proportional control can be safeguarded by proportionate control dependent on measured value to combat peaks in consumption
- Reliable, safe operation thanks to alarm signalling in the event of limit violation and lowering of sample water flow
- The control is monitored by transmission of the measured value and control variable via the PROFIBUS DP to the control panel

### Waterworks with measurement of chlorine dioxide

#### Task and conditions of use

The chlorine concentration in the outlet of a water works is to be monitored. Metering is performed with the volume proportional to the water flow. A magnetic flow meter with a 4-20 mA output signal directly controls a metering pump.

If the setpoint is not reached for at least 5 minutes, then a limit value relay should switch and signal via a signal generator that the stroke length of the metering pump must be increased. Conversely, monitoring should also be performed to determine if too much chlorine has been dosed (calibration of the chlorine sensor should be performed at regular intervals by means of a DPD 1 comparative measurement).

#### Components of the measuring/control station

Qty		Order no.
1	2-channel controller for chlorine dioxide diaLog DACb with data logger	DACBW006VA0000011010EN
1	Chlorine dioxide sensor CDE 2-mA-0.5 ppm	792930
8 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Bypass fitting BAMA with two PG 13.5 modules and sensor adapter	BAMAEU222XXXF01X000001EN

### Benefits

- Simple operation, controller with plain text operator guidance
- Recording of measured data
- Primarily, chlorine dioxide metering proportional to flow. Where this is not possible additive measured-value dependent control
- All products are matched



## 2.2 Controller DULCOMETER diaLog DACb

### Legionella prevention in public buildings

#### Task and conditions of use

The chlorine dioxide and the chlorite concentration are to be monitored and recorded in the fresh water distribution system of a public building for the prevention of legionella. Chlorite is a disinfection by-product of chlorine dioxide that arises if germs have been killed. The chlorite concentration is limited using a limit value of 0.2 mg/l.

#### Components of the measuring/control station

Qty		Order no.
1	2-channel controller for chlorine dioxide and chlorite diaLog DACb with data logger	DACBW006AA0000011010EN
1	Chlorine dioxide sensor CDE 2-mA-0.5 ppm	792930
15 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Chlorite sensor CLT 1-mA-0.5 ppm	1021596
1	Bypass fitting BAMA with two G 1" modules and sensor adapter	BAMAEU22X2XXF01X000001EN

#### Benefits

- Simple operation, controller with plain text operator guidance
- Recording of all measured data
- Upon exceeding of the chlorite limit value, a limit value relay switches the chlorine dioxide metering off or to a basic load.
- All products are matched

### Oxidation of well water with hydrogen peroxide

#### Task and conditions of use

The water drawn from a deep well is to be oxidised using hydrogen peroxide. The addition of hydrogen peroxide is to be measured. Metering is dependent on the measured value.

If with a control variable of 60% the setpoint is reached after 1 hour, then metering should enter the basic load settings and an alarm should be set (a calibration of the hydrogen peroxide sensor using a comparative measurement is required at regular intervals).

#### Components of the measuring/control station

Qty		Order no.
1	2-channel controller for hydrogen peroxide diaLog DACb with data logger	DACBW006VA0000011010EN
1	Hydrogen peroxide sensor PER 1-mA-2000 ppm	1022510
8 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Bypass fitting BAMA with one G 1" module and sensor adapter	BAMAEU22X1XXF01X000001EN

#### Benefits

- Hygienic trouble-free well water
- Simple operation, controller with plain text operator guidance
- Recording of measured data
- If the setpoint has not been reached within 1 hour, the dosing monitor signals via the alarm relay and sets control to an adjustable basic load
- All products are matched



## 2.2 Controller DULCOMETER diaLog DACb

### 2.2.7 Application Examples, Waste Water Monitoring

#### Neutralisation of the waste water of an industrial plant (non-steady receipt of water)

##### Task and conditions of use

Turbid waste water with a significantly fluctuating pH value and intermittent occurrence is to be neutralised in batch operation. The waste water is pumped into an interim tank and is neutralised using acid and alkali. The pH value should be measured and regulated in a stirred batch storage tank. The pH sensor should be fitted at a typical position on the tank using an immersion fitting. Once it has been neutralised the water is pumped onwards, and the pH value should be controlled again in this pipe.

The DACb controller data logger automatically records the pH values and temperatures of both pH measuring points. In parallel, a digital input is used to record the end position switch of the storage tank outlet. In this way, it can be precisely determined how high the pH value was at the time of draining. Any limit value transgressions that may have occurred are also recorded in the data logger. If a limit value transgression occurs, the shut-off valve closes automatically. A neutral zone is additionally defined in the controller. If the pH value comes within this neutral zone, no control takes place. There may be solids in the waste water.

##### Components of the pH measuring/control station in the collection tank

Qty		Order no.
1	2-channel controller for pH and ORP diaLog DACb with data logger and protective RC circuit	DACBW006VV0000011010EN
1	Cable combination coaxial 5 m-SN6, shield connection	1024107
1	pH Sensor PHER 112 SE	1001586
1	Pt 100 SE temperature sensor	305063
1	Cable combination of control line 5 m SN6, open end (Pt 100, Pt 1000)	1003208
1	Immersion fitting with 3 sensor slots IPHa 3-PP	1008602
1	Cable combination coaxial 5 m - SN6 - pre-assembled	1008633

##### Components of the measuring/control station in the outlet

Qty		Order no.
1	pH Sensor PHER 112 SE	1001586
1	Cable combination coaxial 5 m-SN6, shield connection	1024107
1	Retractable process assembly WA-PH 1	1020631

Note: other sensors may also be used depending on the quality of the waste water (see selection guide for pH sensors DULCOTEST)

With seriously contaminated waste water with solid matter content

Qty		Order no.
1	pH Sensor PHEX 112 SE	305096

with clear waste water

Qty		Order no.
1	pH Sensor PHEP 112 SE	150041

##### Benefits

- Simple operation, controller with plain text operator guidance in 24 languages
- Recording of all measured data and the opened or closed status of the shut-off valve
- pH limit value monitoring of drainage water
- pH control and final checking in a controller
- All products are selected to operate correctly with each other



## 2.2 Controller DULCOMETER diaLog DACb

### Neutralisation of the waste water of an industrial plant (continuous receipt of water)

#### Task and conditions of use

In an industrial plant, waste water arises in a continuous manner (continuous production), and can be acidic or alkaline. The water runs through a manifold. The flow volume is measured using a MID flow meter because the flow varies within wide limits. There is a pH sensor with a pH sliding and retractable assembly in the pipework with which the pH value is adjusted. Further along the pipework the pH value is monitored once again as a final check.

The flow signal of the flow meter is evaluated as a multiplicative interference variable in the DACb controller, i.e. this flow signal = disturbance variable is used to evaluate the controller control variable (control of the metering pumps) in a flow dependent manner. In the event of a similar control deviation (deviation of the actual value from the setpoint), for example, with a small flow, less acid or alkali is needed than with a larger flow. This information makes it easier for the controller to adhere to the setpoint. In the absence of this flow information, a PID controller alone could not perform such a task or could only perform it with great difficulty. What's more, a neutral zone is defined in the controller. If the pH value is within this neutral zone, no control takes place.

There may be solids in the waste water.

The DACb controller data logger automatically records the pH values and temperatures of both pH measuring points. Any limit violations that may have occurred are also recorded in the data logger.

#### Components of the measuring/control station in the collection tank

Qty		Order no.
1	2-channel controller for 2 x pH and temperature diaLog DACb with data logger	DACBW006V0000011010EN
1	pH Sensor PHER 112 SE	1001586
1	Cable combination coaxial 5 m-SN6, shield connection	1024107
1	Retractable process assembly WA-PH 1	1020631

#### Components of the measuring/control station in the outlet

Quantity		Order no.
1	pH Sensor PHER 112 SE	1001586
1	Cable combination coaxial 5 m-SN6, shield connection	1024107
1	Retractable process assembly WA-PH 1	1020631

Note: other sensors may also be used depending on the quality of the waste water (see selection guide for pH sensors DULCOTEST)

With seriously contaminated waste water with solid matter content

Quantity		Order no.
1	pH Sensor PHEX 112 SE	305096

With clear waste water

Quantity		Order no.
1	pH Sensor PHEP 112 SE	150041

#### Benefits

- Simple operation, controller with plain text operator guidance in 24 languages
- Processing of the flow signal as a disturbance variable
- Recording of all measured data and the opened or closed status of the shut-off valve
- pH limit value monitoring for the waste water
- pH control and final checking in a controller
- All products are selected to operate correctly with each other

## 2.2 Controller DULCOMETER diaLog DACb

### 2.2.8 Application Examples in the Food Industry

#### Bottler disinfection in the beverage industry

##### Task and conditions of use

Continuous disinfection of the filler with disinfection solution means this sensitive part of the bottling process is reliably sterilised. Continuous spraying with disinfectant solution means high hygiene requirements are fulfilled.

The disinfectant solution comprises water with additional chlorine dioxide. The concentration of the chlorine dioxide is measured and set to the desired value using the DACb controller. From time to time the chlorine dioxide concentration must be increased.

An alternative parameter set can be activated in the DACb via a switch input. In this way, a switchover, regularly required, can be carried out smoothly without the need for continual adaptation of the setpoint in the controller menu.

The measured data is to be recorded.

##### Components of the measuring/control station

Qty		Order no.
1	2-channel controller for chlorine dioxide diaLog DACb with data logger	DACBW006VA0000011010EN
1	Chlorine dioxide sensor CDR 1-mA-2 ppm	1033393
10 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Bypass fitting BAMA with one G 1" module and sensor adapter	BAMAEU22X1XXF01X000001EN

##### Benefits

- Simple operation, controller with plain text operator guidance in 24 languages
- Recording of all measured data
- Switchover of control parameters via an external potential-free contact
- All products are selected to operate correctly with each other

#### Irrigation water disinfection for useful plants

##### Task and conditions of use

The irrigation water from e.g. salad seedlings is drawn from a well. The water could be contaminated with germs which could harm the salad seedlings. To prevent this, the irrigation water is disinfected using chlorine dioxide. The irrigation water requirement is always constant.

The irrigation water may contain suspended matter.

##### Components of the measuring/control station

Qty		Order no.
1	3-channel controller for the measurement and control of chlorine dioxide concentration and the measurement of the pH value and electrolytic conductivity, diaLog DACb, with data logger and web interface	DACBW006VA3000E10010EN
1	Chlorine dioxide sensor CDR 1-mA-2 ppm	1033393
5 m	Coaxial cable, Ø 5 mm, 10.0 m	305040
1	pH Sensor PHER 112 SE	1001586
1	Cable combination coaxial 5 m - SN6 - pre-assembled	1008633
1	Conductivity sensor CCT 1-mA-20 mS/cm	1081545
5 m	Cable type LKT 4 x 0.5 mm <sup>2</sup> and shield for connection of the CCT 1	723612
1	Bypass fitting BAMA with one G 1" module and sensor adapter	BAMAEU22X1XXF01X000001EN
5 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122

##### Benefits

- Simple operation, controller with plain text operator guidance in 24 languages
- Processing of the irrigation water flow signal as an interference variable
- Recording of all measured data
- All products are pre-selected to coordinate with each other



## 2.2 Controller DULCOMETER diaLog DACb

### 2.2.9

#### Odour Reduction Application Examples (Clarification Plants)

##### Exhaust air scrubbers, clarification plants or fragrance production

###### Task and conditions of use

The odorous components of the exhaust air from a clarification plant are to be scrubbed out using an exhaust air scrubber and oxidised using hydrogen peroxide. Here the hydrogen peroxide concentration is to be regulated to maintain 100 mg/l. As the exhaust air is acidic, the pH value is to be regulated to maintain 7.2. The measured values are to be recorded. The scrubbing water temperature can vary widely in the range 5 - 35 °C. Beta® 4b metering pumps are to be pulse frequency controlled.

###### Components of the measuring/control station

Qty		Order no.
1	2-channel controller for pH and chlorine diaLog DACb with data logger	DACBW006VA0000011010EN
1	pH Sensor PHES 112 SE	150702
1	Sensor connection cable, coaxial 2 m, SN 6 pre-assembled	1005672
1	H <sub>2</sub> O <sub>2</sub> sensor PEROX-H2.10 P	792976
1	PEROX transducer V2, measuring range switchable up to 20/200/2,000 mg/l	1034100
5 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Pt 100 SE temperature sensor	305063
1	Cable combination of control line 5 m SN6, open end (Pt 100, Pt 1000)	1003208
1	Reference electrode REFP-SE	1018458
1	DLG III A with PVC hose connectors	914955
1	Polishing paste (90 g tube)	559810
1	Magnetic stirrer 100– 240 V	790915
1	Magnetic stirring rod 15x6 PTFE (magnetic "fish")	790917
1	Photometer DT3B	1039317

###### Benefits

- Simple operation, controller with plain text operator guidance in 24 languages
- Recording of all measured data
- Simultaneous measurement and control of the pH value and the hydrogen peroxide concentration
- All products are selected to operate correctly with each other

## 2.3 Controller DULCOMETER D1Cb/D1Cc

### 2.3.1

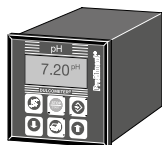
#### Controller DULCOMETER D1Cb/D1Cc

##### The water analysis workhorse



The controller DULCOMETER D1Cb/D1Cc can be used for control tasks in potable water treatment, waste water treatment and many other areas. Safe, convenient and clear, thanks to the large illuminated graphic display, plain text operating menu and pH sensor monitoring.

The D1Cb/D1Cc controller is a 1-channel P/PID controller for the measured variables pH, ORP, chlorine, chlorine dioxide, chlorite, ozone, bromine, peracetic acid, hydrogen peroxide, fluoride, dissolved oxygen and conductivity via mA. The sensors for pH and ORP can be directly connected via coaxial cable or using the 4-20 mA sensor input. The controller can bidirectionally control the measured variables, monitor limit values and transmit the measured value via an mA output, e.g. to a PLC Programmable Logic Controller. The mA output can optionally also be configured as an interference variable output. The controller has two pulse frequency outputs to control two metering pumps (raise and lower). Two output relays can optionally be used as limit value relays or to control motor-driven pumps or solenoid valves. An alarm relay signals the occurrence of a fault. A digital input is used to switch off the control or to process a sample water limit contact by remote control. The impact of temperature on the measurements can be provided by temperature measurement or by manual input. Menu-driven operation is possible in 20 languages.



D1Cb (top), D1Cc (bottom)

##### Your Benefits

- Flexibility through free selection of variables from all measured variables
- Safety through sensor monitoring of pH for glass breakage and line breakage
- Flexibly upgradable, thanks to subsequent activation option of functions by means of an activation code
- VARIOus installation options: wall-mounted or installation in a control cabinet

##### Technical Details

- Measured variables: pH, ORP, chlorine, chlorine dioxide, chlorite, bromine, conductivity, peracetic acid, hydrogen peroxide, ozone, dissolved oxygen and fluoride
- Method of installation, degree of protection: D1Cb wall mounting IP 65, D1Cc control panel mounting IP 54, 1/4 DIN
- Measurement: 1 measuring channel, temperature compensation for pH
- Control: PID controller, bidirectional controller (e.g. with pH acid and alkali)
- Control inputs: 1 digital control input

##### Field of Application

- Measurement and control of water parameters in industrial and process water treatment plants
- Waste water neutralisation
- Measurement of the pH value and the disinfection parameters in potable water treatment and in the food and beverage industry
- Measurement and control of the hygiene parameters in swimming pools



## 2.3 Controller DULCOMETER D1Cb/D1Cc

### Technical Data

<b>Measuring range</b>	<b>Connection type mV:</b> pH 0.00 ... 14.00 ORP - 1000 ... +1000 mV  <b>Connection type mV:</b> Chlorine: 0.00...0.500/2.00/5.00/10.0/20.0/50.0/100.0 ppm Chlorine dioxide: 0.00...0.500/2.00/10.0/20.0 ppm Chlorite: 0.02..0.50/0.1...2 ppm Bromine: 0.02...2.0/0.1...10.0 ppm Ozone: 0.00...2.00 ppm Hydrogen peroxide only with sensor PER1: 2.0...200.0/20...2000 ppm Peracetic acid: 1...20/10...200/100...2000 mg/l Dissolved oxygen: 0.1...10/0.1...20 ppm pH: 0.00...14.00 ORP: 0...+1000 mV Conductivity: 0...20/200/1000 mS/cm via mA transducer Temperature: 0...100 °C via mA transducer
<b>Resolution</b>	pH: 0.01 pH ORP: 1 mV Amperometric analysis (chlorine etc.): 0.001/0.01 ppm, 0.01 vol. %
<b>Accuracy</b>	0.5% of the upper range value
<b>Measurement input</b>	pH/ORP (input resistance > $0.5 \times 10^{12} \Omega$ )
<b>Correction variable</b>	Temperature via Pt 100/Pt 1000
<b>Min. temperature correction range</b>	0 °C
<b>Max. temperature correction range</b>	100 °C
<b>Control characteristic</b>	P/PID control
<b>Control</b>	2-way control
<b>Signal current output</b>	1 x 0/4 – 20 mA electrically isolated Max. load 450 $\Omega$ Range and assignment (measured, correction or control variable) can be adjusted
<b>Control outputs</b>	2 pulse frequency outputs for controlling the metering pump 2 relays (limit value or pulse length)
<b>Alarm relay</b>	250 V ~3 A, 700 VA contact type, changeover
<b>Electrical Connection</b>	100 – 230 V, 50/60 Hz, 15 VA
<b>Ambient temperature</b>	-5 ... 50 °C
<b>Enclosure rating</b>	Wall-mounted: IP 65 Control panel installation: IP 54
<b>Dimensions</b>	Wall-mounted: 198 x 200 x 76 mm (WxHxD) (D1Cb) Control panel installation: 96 x 96 x 145 mm (WxHxD) (D1Cc)
<b>Weight</b>	0.8 kg

- Can be flexibly upgraded thanks to the option for activating functions at a later date by means of activation code (see D1Ub/D1Uc upgrade identity code)
- Equipped for the most important basic requirements in water treatment
- Illuminated graphic display
- Operator guidance through plain text menu available in 20 languages in the controller
- Automatic buffer detection for pH calibration
- 

### A complete measuring station comprises:

- Transmitter/controller D1Cb/D1Cc (see identity code)
- Fitting: BAMA, DGMA..., DLG III ..., immersion fitting
- pH sensor (depending on identity code)
- ORP sensor (depending on identity code)
- Chlorine, chlorine dioxide, chlorite, bromine, dissolved oxygen sensor
- Transducer for pH or ORP (depending on identity code)
- Sensor cable



## 2.3 Controller DULCOMETER D1Cb/D1Cc

### Accessories for Controller DULCOMETER D1Cb/D1Cc

	Order no.
Cable combination, coaxial, Ø 5 mm 0.8 m - SN6 - pre-assembled *	1024105
Cable combination, coaxial, Ø 5 mm 2 m - SN6 - pre-assembled *	1024106
Cable combination, coaxial, Ø 5 mm 5 m - SN6 - pre-assembled *	1024107
SN6 coaxial connector, retrofit component, D1Cb, DAC, DCCa	1036885
Protective RC circuit retrofit kit for controller DULCOMETER D1Cb	1034238
Spare parts kit (frame, support brackets) for controllers DULCOMETER D1Cc	790130

\* for connection where measured variable= 5

## 2.3 Controller DULCOMETER D1Cb/D1Cc

### 2.3.2 Identity Code Ordering System DULCOMETER D1Cb, Wall Mounting

D1Cb	Type of mounting
W	Wall mounting (IP 65)
Version	
00	With ProMinent logo
Operating voltage	
6	90...253 V, 48/63 Hz (wide-range power supply)
Approvals	
01	CE mark
Hardware extension I	
0	None
Hardware extension II	
0	None
1	RC protection for power relays
External connection	
0	None
Software defaults	
U	Software basic setting (all of the following selection options are automatically set to the basic setting)
V	Software pre-set (the following selection options must be evaluated)
Measured variable default setting	
0	Universal (choice upon commissioning)
A	Peracetic acid
B	Bromine
C	Chlorine
D	Chlorine dioxide
F	Fluoride
H	Hydrogen peroxide (PER1)
I	Chlorite
P	pH
R	ORP
S	0/4...20 mA Standard signal, general
T	Temperature via mA transducer
X	Dissolved oxygen
Z	Ozone
L	Conductivity via mA transducer
Measured variable connection (default setting)	
1	mA terminal can be switched to mV, all measured variables selectable
2	SN6 plug for P or R or standard signal 0/4-20mA, all measured variables selectable
5	mV terminal can be switched to mA, all measured variables can be selected
Correction variable	
0	None
2	Temperature Pt 100/1000 via terminal (for pH and conductivity)
4	Manual temperature input (for pH and conductivity)
Control input	
0	none
1	Pause control
Signal output	
0	none
1	1 Analogue signal output 0/4...20 mA
Power control	
G	Alarm and 2 limit value relays or 2 timer relays
M	Alarm and 2 solenoid valve relays or 2 timer relays
Pump control	
0	none
2	2 pumps via pulse frequency
Control characteristic	
0	none
1	P control
2	PID control
Language	
00	No default setting
DE	German
EN	English
ES	Spanish
SV	Swedish
PT	Portuguese
CN	Chinese
FR	French
CZ	Czech
JP	Japanese
KR	Korean
NO	Norwegian
NL	Dutch
PL	Polish
RU	Russian



## ProMinent®

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## 2

## 2.3 Controller DULCOMETER D1Cb/D1Cc

### 2.3.3 Identity Code Ordering System DULCOMETER D1Cc, Control Panel Mounting

D1Cc	Type of mounting
D	Control panel installation (IP 54)
	Version
00	With ProMinent logo
	Operating voltage
6	90...253 V, 48/63 Hz (wide-range power supply)
	Approvals
01	CE mark
	Hardware extension I
0	None
	Hardware extension II
0	None
	External connection
0	None
	Software defaults
U	Software basic setting (all of the following selection options are automatically set to the basic setting)
V	Software pre-set (the following selection options must be evaluated)
	Measured variable default setting
0	Universal (choice upon commissioning)
A	Peracetic acid
B	Bromine
C	Chlorine
D	Chlorine dioxide
F	Fluoride
H	Hydrogen peroxide (PER1)
I	Chlorite
P	pH
R	ORP
S	0/4...20 mA Standard signal, general
T	Temperature via mA transducer
X	Dissolved oxygen
Z	Ozone
L	Conductivity via mA transducer
	Measured variable connection (default setting)
1	mA terminal can be switched to mV, all measured variables selectable
5	mV terminal can be switched to mA, all measured variables can be selected
	Correction variable
0	None
2	Temperature Pt 100/1000 via terminal (for pH and conductivity)
4	Manual temperature input (for pH and conductivity)
	Control input
0	none
1	Pause control
	Signal output
0	none
1	1 Analogue signal output 0/4...20 mA
	Power control
G	Alarm and 2 limit value relays or 2 timer relays
M	Alarm and 2 solenoid valve relays or 2 timer relays
	Pump control
0	none
2	2 pumps via pulse frequency
	Control characteristic
0	none
1	P control
2	PID control
	Language
00	No default setting
DE	German
EN	English
ES	Spanish
SV	Swedish
PT	Portuguese
CN	Chinese
FR	French
CZ	Czech
JP	Japanese
KR	Korean
NO	Norwegian
NL	Dutch
PL	Polish
RU	Russian
TH	Thai
HU	Hungarian

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	Order no.
Controller in basic setting D1CbW00601000U01000G0000	1036423

- Serial number of the controller (refer to nameplate or operator menu under “General Settings and Information”)
- Current identity code of the controller (refer to operator menu under “General Settings and Information”)
- Required identity code

## 2.3 Controller DULCOMETER D1Cb/D1Cc

### 2.3.4 Identity Code Ordering System D1Ub, Subsequent Function Extension for D1Cb

D1Ub	Default - measured variable									
0	Universal (choice of measured variable upon commissioning)									
	Connection of measured variable									
	1	Standard signal 0/4-20 mA, all measured variables and mV input for pH/ORP (standard)								
		Correction variable								
	0	None								
	2	Temperature Pt100/Pt1000 via terminal (for pH and conductivity)								
	4	Manual temperature input (for pH and conductivity)								
	Control input									
	0	none								
	1	Pause control								
	Signal output									
	0	none								
	1	1 analogue signal output 0/4-20 mA								
	Power control									
	G	Alarm and 2 limit value relays or 2 timer relays								
	M	Alarm and 2 solenoid valve relays or 2 timer relays								
	Pump control									
	0	none								
	2	2 pumps via pulse frequency								
	Control characteristic									
	0	None								
	1	P control								
	2	PID control								
	Language									
	00	No default setting								

### 2.3.5 Identity Code Ordering System D1Uc, Subsequent Function Extension for D1Cc

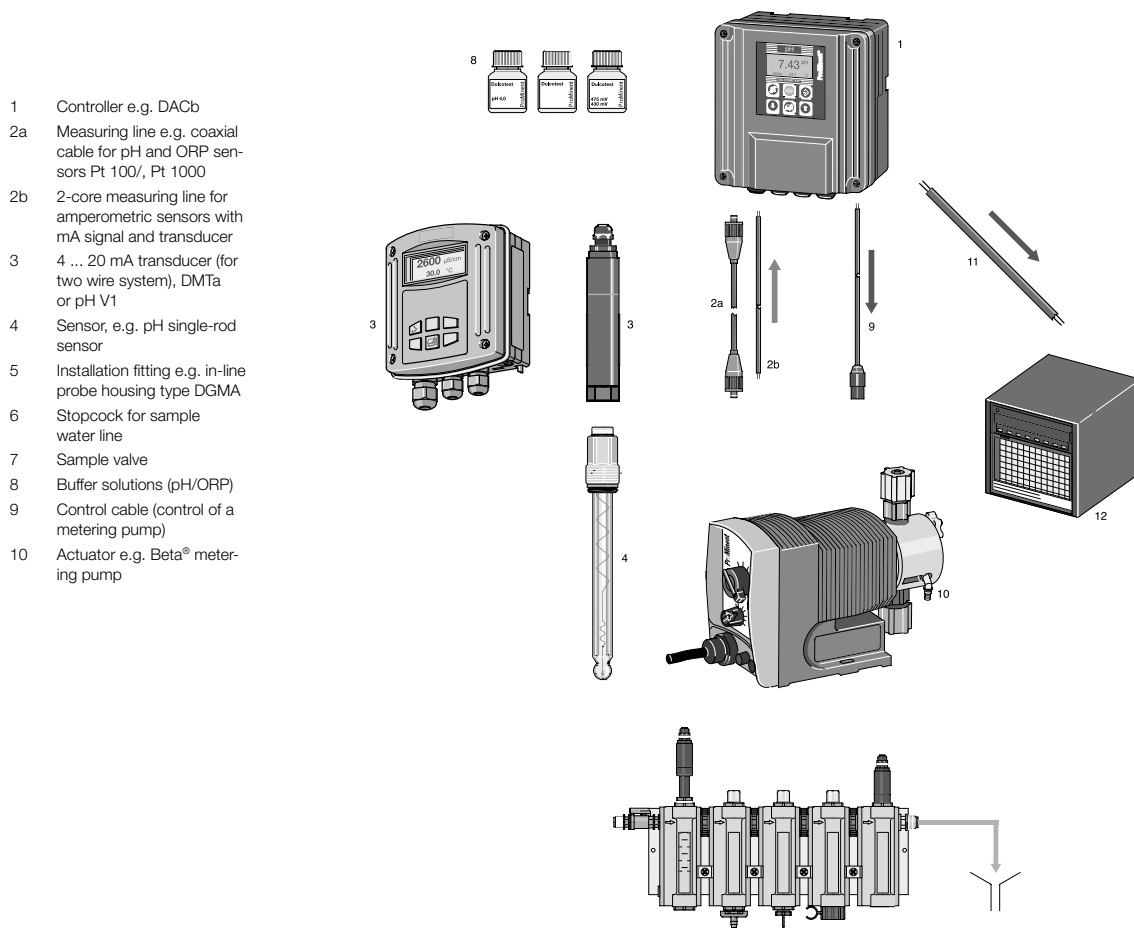
D1Uc	Software defaults									
V	Software pre-set									
	Default - measured variable									
	0	Universal (choice of measured variable upon commissioning)								
		Connection of measured variable								
	1	Standard signal 0/4-20 mA, all measured variables and mV input for pH/ORP (standard)								
		Correction variable								
	0	None								
	2	Temperature Pt100/Pt1000 via terminal (for pH and conductivity)								
	4	Manual temperature input (for pH and conductivity)								
	Control input									
	0	none								
	1	Pause control								
	Signal output									
	0	none								
	1	1 analogue signal output 0/4-20 mA								
	Power control									
	G	Alarm and 2 limit value relays or 2 timer relays								
	M	Alarm and 2 solenoid valve relays or 2 timer relays								
	Pump control									
	0	none								
	2	2 pumps via pulse frequency								
	Control characteristic									
	0	None								
	1	P control								
	2	PID control								
	Language									
	00	No default setting								

## 2.3 Controller DULCOMETER D1Cb/D1Cc

### 2.3.6 D1Cb and D1Cc Application and Ordering Examples

The application examples contain typical combinations of components for measuring stations in applications in the areas of swimming pool, drinking water, waste water and the food industry.

#### Measuring and Control Systems Consist of



#### Examples for:

- 1 Treatment of swimming pool water
- 2 Monitoring of drinking water
- 3 Monitoring of waste water (pH neutralisation)
- 4 Application examples in the food industry



## 2.3 Controller DULCOMETER D1Cb/D1Cc

### 2.3.7 Application Examples, Treatment of Swimming Pool Water

#### Private swimming pool with measurement and metering of acid and chlorine based on the ORP value

##### Tasks and applications

The pool water of a private outdoor swimming pool, used for only a short time every year, is to be treated. Sulphuric acid is used to correct the pH and sodium-calcium hypochlorite is used as a disinfectant. The disinfectant is to be regulated on the basis of the ORP value (a comparative check with a DPD 1 measurement should be carried out at regular intervals, likewise calibration of the pH sensor).

Type DF2a peristaltic pumps are to be controlled. The sample water flow is to be monitored and upon failure, the controller should stop.

##### Components of the measuring/control station

Qty		Order no.
1	1 channel controller D1Cb, pH	D1CBW00601010VP-5010M21EN
1	pH Sensor PHES 112 SE	150702
1	Cable combination, coaxial, Ø 5 mm 2 m - SN6 - pre-assembled	1024106
1	1 channel controller D1Cb, ORP	D1CBW00601010VR-5010M21EN
1	RHES-Pt-SE SLg100	150703
1	Sensor connection cable, coaxial 2 m, SN 6 pre-assembled	1005672
1	Bypass fitting BAMa with two PG 13.5 modules and sensor adapter	BAMAEU222XXXF01X000001EN
4 m	Two-wire measuring line 2 x 0.25 mm² Ø 4 mm	725122

##### Benefits

- Simple operation, controller with plain text operator guidance in 20 languages
- Automatically correct pH value and correct disinfectant concentration
- All products are selected to operate correctly with each other

#### Private swimming pool with measurement and metering of acid and bromine

##### Task and conditions of use

The pool water of a private outdoor swimming pool, used for only a short time every year, is to be treated. Sulphuric acid is used to correct the pH and bromine (BCDMH) is used as a disinfectant, that is dissolved and dosed via a bromine sluice. The disinfectant is to be regulated on the basis of a bromine measurement (a comparative calibration using a DPD 1 measuring unit should be carried out at regular intervals, likewise calibration of the pH sensor). The measured values are to be recorded. A DF2a peristaltic pump for pH correction and the solenoid valve of a bromine sluice are to be controlled. The sample water flow is to be monitored and upon failure, the controller should stop.

##### Components of the measuring/control station

Qty		Order no.
1	1 channel controller D1Cb, pH	D1CBW00601010VP-5010M21EN
1	pH Sensor PHES 112 SE	150702
1	Sensor connection cable, coaxial 2 m, SN 6 pre-assembled	1005672
1	1 channel controller D1Cb, bromine	D1CBW00601010VB-1010M21EN
1	Bromine sensor BCR 1-mA-10 ppm	1041698
6 m	Two-wire measuring line 2 x 0.25 mm² Ø 4 mm	725122
1	Bypass fitting BAMa with one PG 13.5 module and one G 1" module and sensor adapter	BAMAEU2211XXF01X000001EN

##### Benefits

- Simple operation, controller with plain text operator guidance in 20 languages
- Automatically correct pH value and correct disinfectant concentration
- All products are selected to operate correctly with each other

## 2.3 Controller DULCOMETER D1Cb/D1Cc

### Private swimming pool with measurement of free chlorine and pH value

#### Task and conditions of use

The pool water of a frequently-used private indoor swimming pool is to be treated. Sulphuric acid is used to correct the pH and sodium-calcium hypochlorite is used as a disinfectant. The disinfectant is to be regulated on the basis of the chlorine concentration (a comparative calibration with a DPD 1 measurement should be carried out at regular intervals, likewise calibration of the pH sensor). Beta® 4b metering pumps are to be controlled.

#### Components of the measuring/control station

Qty		Order no.
1	1 channel controller D1Cb, pH	D1CBW00601010VP-5010M21EN
1	pH Sensor PHES 112 SE	150702
1	Sensor connection cable, coaxial 2 m, SN 6 pre-assembled	1005672
1	1 channel controller D1Cb, chlorine	D1CBW00601010VC-5010M21EN
1	Chlorine sensor CLE 3-mA 2 ppm	792920
6 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Bypass fitting BAMA with one PG 13.5 module and one G 1" module and sensor adapter	BAMAEU2211XXF01X000001EN

#### Benefits

- Simple operation, controller with plain text operator guidance in 20 languages
- Automatically correct pH value and correct disinfectant concentration
- All products are selected to operate correctly with each other



## 2.3 Controller DULCOMETER D1Cb/D1Cc

### 2.3.8 Application Examples, Potable Water Monitoring

#### Waterworks with control measurement of chlorine

##### Task and conditions of use

The chlorine concentration in the outlet of a water works is to be monitored. Metering is performed with the volume proportional to the water flow. A magnetically induced flow meter with a 4-20 mA output signal directly controls a metering pump.

If the setpoint is not reached for at least 5 minutes, then a limit value relay should switch and signal via a signal generator that the stroke length of the metering pump must be increased. Conversely, monitoring should also be performed to determine if too much chlorine has been dosed (calibration of the chlorine sensor should be performed at regular intervals by means of a DPD 1 comparative measurement).

##### Components of the measuring/control station

Qty		Order no.
1	1 channel controller D1Cb, chlorine	D1CBW00601010VD-1010G21EN
1	Chlorine sensor CLE 3-mA-0.5 ppm	792927
4 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Bypass fitting BAMA with one G 1" module and sensor adapter	BAMAEU22X1XXF01X000001EN

##### Benefits

- Simple operation, controller with plain text operator guidance
- Signalling via a limit value relay if the setpoint has been reached after 5 minutes.
- All products are matched

#### Legionella prevention in public buildings

##### Task and conditions of use

The chlorine dioxide and the chlorite concentration are to be monitored and recorded in the fresh water distribution system of a public building for the prevention of legionella. Chlorite is a disinfection by-product of chlorine dioxide that arises if germs have been killed. The chlorite concentration is limited using a limit value of 0.2 mg/l.

##### Components of the measuring/control station

Qty		Order no.
1	1 channel controller D1Cb, chlorine dioxide	D1CBW00601010VD-1010M21EN
1	Chlorine dioxide sensor CDE 2-mA-0.5 ppm	792930
4 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	1 channel controller D1Cb, chlorite	D1CBW00601010VI1010M21EN
1	Chlorite sensor CLT 1-mA-0.5 ppm	1021596
1	Bypass fitting BAMA with two G 1" modules and sensor adapter	BAMAEU22X2XXF01X000001EN

##### Benefits

- Simple operation, controller with plain text operator guidance
- Signalling via a limit value relay if the setpoint has been reached after 5 minutes.
- All products are matched



## 2.3 Controller DULCOMETER D1Cb/D1Cc

### Oxidation of well water with hydrogen peroxide

#### Task and conditions of use

The water drawn from a deep well is to be oxidised using hydrogen peroxide. The addition of hydrogen peroxide is to be measured. Metering is dependent on the measured value.

If with a control variable of 60% the setpoint is reached after 1 hour, then metering should enter the basic load settings and an alarm should be set (a calibration of the hydrogen peroxide sensor using a comparative measurement is required at regular intervals).

#### Components of the measuring/control station

Qty		Order no.
1	1 channel controller D1Cb, hydrogen peroxide	D1CBW00601010VH-1010G21EN
1	Hydrogen peroxide sensor PER 1-mA-2000 ppm	1022510
4 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Bypass fitting BAMA with one G 1" module and sensor adapter	BAMAEU22X1XXF01X000001EN

#### Benefits

- Simple operation, controller with plain text operator guidance
- If the setpoint has not been reached within 1 hour, the dosing monitor signals via the alarm relay and sets control to an adjustable basic load
- All products are matched



## 2.3 Controller DULCOMETER D1Cb/D1Cc

### 2.3.9 Application Examples, Waste Water Monitoring

#### Neutralisation of the waste water of an industrial plant

##### Task and conditions of use

In an industrial plant, waste water arises in an intermittent manner (batch production), the water is always acidic (or always alkaline). The water is collected in a storage tank. There is a stirrer in the storage tank, a pH immersion fitting with wet holding cup, based on which the pH value is adjusted. The storage tank discharge connecting piece contains a pH sensor with a pH changeover device, which is used for the final check.

The control is one-way, i.e. acidic or alkaline. There may be solids in the waste water. The measured values are transferred via the 4-20 mA analogue signal.

##### Components of the pH measuring/control station in the collection tank

Qty		Order no.
1	1 channel controller D1Cb, pH	D1CBW00601010VP-5010M21EN
1	pH Sensor PHER 112 SE	1001586
1	Cable combination coaxial 5 m-SN6, shield connection	1024107
1	Pt 100 SE temperature sensor	305063
1	Cable combination of control line 5 m SN6, open end (Pt 100, Pt 1000)	1003208
1	Immersion fitting with 3 sensor slots IPHa 3-PP	1008602
1	Cable combination coaxial 5 m - SN6 - pre-assembled	1008633

##### Components of the measuring/control station in the outlet

Qty		Order no.
1	1 channel controller D1Cb, pH	D1CBW00601010VP-5010M21EN
1	pH Sensor PHER 112 SE	1001586
1	Cable combination coaxial 5 m-SN6, shield connection	1024107
1	Retractable process assembly WA-PH 1	1020631

Note: other sensors may also be used depending on the quality of the waste water (see selection guide for pH sensors DULCOTEST)

For seriously contaminated waste water with solid matter content

Qty		Order no.
1	pH Sensor PHEX 112 SE	305096

with clear waste water

Qty		Order no.
1	pH Sensor PHEP 112 SE	150041

##### Benefits

- The waste water pH value is within the specified limit values
- Simple operation, controller with plain text operator guidance in 20 languages
- pH limit value monitoring of drainage water
- All products are selected to operate correctly with each other

## 2.3 Controller DULCOMETER D1Cb/D1Cc

### 2.3.10 Application Examples in the Food Industry

#### Bottler disinfection in the beverage industry

##### Task and conditions of use

Continuous disinfection of the filler with disinfection solution means this sensitive part of the bottling process is reliably sterilised. Continuous spraying with disinfectant solution means high hygiene requirements are fulfilled.

The disinfectant solution comprises water with additional chlorine dioxide. The concentration of the chlorine dioxide is measured and set to the desired value using the DACb controller. From time to time the chlorine dioxide concentration must be increased.

An alternative parameter set can be activated in the DACb via a switch input. In this way, a switchover, regularly required, can be carried out smoothly without the need for continual adaptation of the setpoint in the controller menu.

The measured data is to be recorded.

##### Components of the measuring/control station

Qty		Order no.
1	1 channel controller D1Cb, chlorine	D1CBW00601010VD-1010G21EN
1	Chlorine dioxide sensor CDR 1-mA-2 ppm	1033393
10 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Bypass fitting BAMA with one G 1" module and sensor adapter	BAMAEU22X1XXF01X000001EN

##### Benefits

- Hygienic trouble-free bottling
- Simple operation, controller with plain text operator guidance in 20 languages
- All products are selected to be fully compatible

#### Irrigation water disinfection for useful plants

##### Task and conditions of use

The irrigation water from e.g. salad seedlings is drawn from a well. The water could be contaminated with germs which could harm the salad seedlings. To prevent this, the irrigation water is disinfected using chlorine dioxide. The irrigation water requirement is always constant.

The irrigation water may contain suspended matter.

##### Components of the measuring/control station

Qty		Order no.
1	1 channel controller D1Cb, chlorine	D1CBW00601010VD-1010G21EN
1	Chlorine dioxide sensor CDR 1-mA-2 ppm	1033393
10 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
1	Bypass fitting BAMA with one G 1" module and sensor adapter	BAMAEU22X1XXF01X000001EN

##### Benefits

- Irrigation water does not harm the seedlings
- Simple operation, controller with plain text operator guidance in 20 languages
- Switchover of control parameters via an external potential-free contact
- All products are selected to operate correctly with each other



## 2.4 Controller DULCOMETER Compact

### 2.4.1 Controller DULCOMETER Compact

#### Compact yet fully equipped - the basic water analysis unit



As a controller in water analysis, the DULCOMETER Compact is the correct controller for control tasks that require only a 1 way control.

The DULCOMETER Compact controller is a one-channel PID controller for the measured variables pH, ORP, chlorine and inductive conductivity. It can monodirectionally control the measured variable, monitor limit values and transmit the measured value via an mA output, e.g. to a PLC. The mA output can optionally also be configured as a controlled variable output. The controller has one pulse frequency output to control one metering pump. One output relay can optionally be used as an alarm or limit value or to control motor-driven metering pumps or solenoid valves. A digital input is used to switch off the control or to process a sample water limit contact by remote control. The impact of temperature on the measurements can be provided by temperature measurement or by manual input. Menu-driven operation is language-independent.

#### Your Benefits



- Flexibility in the choice of measured variable for pH and ORP
- Always the optimum measured value resolution by using auto-ranging with the conductivity measurement
- Depending on the requirement, various display options for conductivity, such as: conductivity, TDS (Total Dissolved Solids), salinity and specific resistance
- Safety thanks to sensor monitoring with pH for glass breakage and line breakage
- VARIOus installation options: wall-mounted, installation on an upright or in a control cabinet

#### Technical Details

- Measured variables: pH, ORP, chlorine, conductive and inductive conductivity
- Method of installation, degree of protection: Combination housing (wall mounting, control panel mounting, pillar assembly) IP 67, control panel IP 54
- Measurement: 1 measuring channel, temperature compensation for conductivity and pH
- Control: PID controller, monodirectional controller (e.g. with pH acid or alkali)
- Control inputs: 1 digital control input

#### Field of Application

- Measurement and control of water parameters in industrial and process water treatment plants
- Permeate monitoring in reverse osmosis systems
- Measurement and control of the hygiene parameters in swimming pools

## 2.4 Controller DULCOMETER Compact

### Technical Data

<b>Measuring range</b>	<p>pH: 0 ... 14  ORP: -1000 ... +1000 mV  Chlorine: 0.05 ... 5 ppm, shock metering up to 10 ppm, max. 12 h with chlorine sensors CLB 2-µA-5 ppm and CLB 3-µA-5 ppm  Conductive conductivity: 0.5 µS/cm ... 20 mS/cm (auto-ranging)  Inductive conductivity with ICT 2: 20 µS/cm ... 2000 mS/cm (auto-ranging)  Inductive conductivity with ICT 5: 200 µS/cm ... 2000 mS/cm (auto-ranging)</p>
<b>Resolution</b>	<p>pH: 0.01 pH  ORP: 1 mV  Chlorine: 0.01 ppm  Conductivity: 0.1 µS/cm (depends on the measuring range)</p>
<b>Accuracy</b>	0.5% of the upper range value
<b>Temperature compensation range</b>	0 ... 120 °C, chlorine 1 ... 45 °C
<b>Control</b>	Monodirectional PID control with selectable control direction
<b>Inputs</b>	<p>Sensor input for the relevant measured variable  Temperature sensor input: pH: Pt 1000, chlorine and conductivity: Pt 100/ Pt 1000  1 digital input as a remote control input for the pause control / sample water fault functions</p>
<b>Outputs</b>	<p>1 pulse frequency output for controlling metering pumps  1 active 0/4...20 mA output configurable as a measured or control variable, max. load: 400 Ω  1 output relay used as a changeover contact, can be configured as an alarm, limit value or pulse width-modulated control output for motor-driven metering pumps</p>
<b>Cell constant, conductive conductivity</b>	0.05 ... 12.0 cm <sup>-1</sup>
<b>Voltage supply</b>	100 ... 230 V, 50/60 Hz, 5 W
<b>Permissible operating temperature</b>	-10 ... +60 °C
<b>Enclosure rating</b>	IP 67, based on NEMA 4 X Indoor
<b>Dimensions</b>	135 x 125 x 75 mm (H x W x D)
<b>Weight</b>	0.5 kg



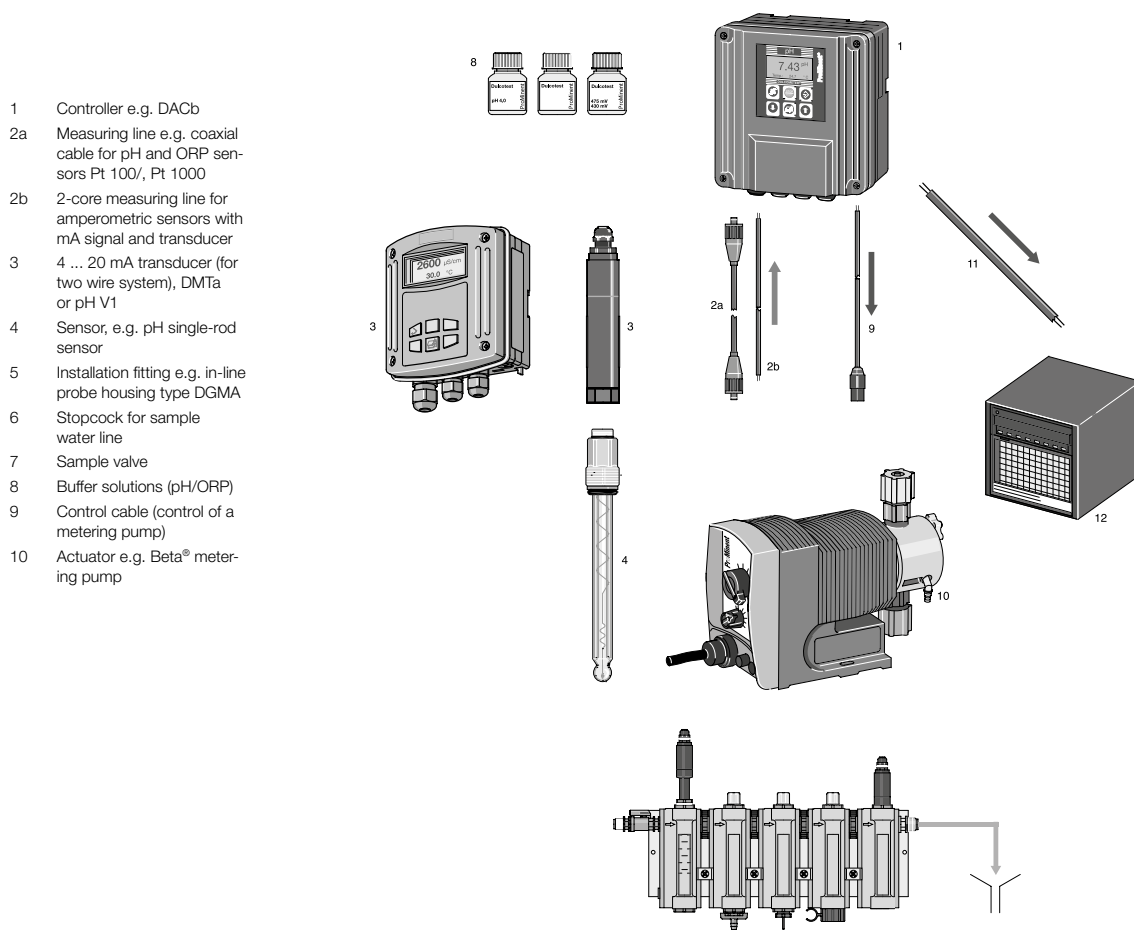


## 2.4 Controller DULCOMETER Compact

### 2.4.3 Application and Ordering Examples for DULCOMETER Compact

The application examples contain typical combinations of components for measuring stations in applications in the areas of swimming pool, drinking water, waste water and the food industry.

#### Measuring and Control Systems Consist of



#### Examples for:

- 1 Treatment of swimming pool water
- 2 Monitoring of drinking water
- 3 Monitoring of waste water (pH neutralisation)



## 2.4 Controller DULCOMETER Compact

### 2.4.4 Application Examples, Treatment of Swimming Pool Water

#### Private swimming pool with measurement and metering of acid and chlorine based on the ORP value

##### Tasks and applications

The pool water of a private outdoor swimming pool, used for only a short time every year, is to be treated. Sulphuric acid is used to correct the pH and sodium-calcium hypochlorite is used as a disinfectant. The disinfectant is to be regulated on the basis of the ORP value (a comparative check with a DPD 1 measurement should be carried out at regular intervals, likewise calibration of the pH sensor).

Type DF2a peristaltic pumps are to be controlled. The sample water flow is to be monitored and upon failure, the controller should stop.

##### Components of the measuring/control station

Qty		Order no.
1	Compact controller for pH	DCCaW006PR0010EN
1	pH Sensor PHES 112 SE	150702
1	Cable combination, coaxial, Ø 5 mm 2 m - SN6 - pre-assembled	1024106
1	Compact controller for ORP	DCCaW006PR0010EN
1	RHES-Pt-SE SLg100	150703
1	Sensor connection cable, coaxial 2 m, SN 6 pre-assembled	1005672
1	Bypass fitting BAMA with two PG 13.5 modules and sensor adapter	BAMAEU222XXXF01X000001EN
4 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122

##### Benefits

- Operation is simple and independent of the operating language
- Automatically correct pH value and correct concentration of disinfectant
- All products are matched

#### Private swimming pool with measurement of free chlorine and pH value

##### Task and conditions of use

The pool water of a frequently-used private indoor swimming pool is to be treated. Sulphuric acid is used to correct the pH and sodium-calcium hypochlorite is used as a disinfectant. The disinfectant is to be regulated on the basis of the chlorine concentration (a comparative calibration with a DPD 1 measurement should be carried out at regular intervals, likewise calibration of the pH sensor). Beta® 4b metering pumps are to be controlled.

##### Components of the measuring/control station

Qty		Order no.
1	Compact controller for pH	DCCaW006PR0010EN
1	pH Sensor PHES 112 SE	150702
1	Sensor connection cable, coaxial 2 m, SN 6 pre-assembled	1005672
1	Compact controller for chlorine	DCCaW006C00010EN
1	Sensor for free chlorine CLB 2-µA-5 ppm	1038902
1	Bypass fitting BAMA with one PG 13.5 module and one G 1" module and sensor adapter	BAMAEU2211XXF01X000001EN
4 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122

##### Benefits

- Operation is simple and independent of the operating language
- Automatically correct pH value and correct concentration of disinfectant
- All products are selected to be fully compatible



## 2.4 Controller DULCOMETER Compact

### 2.4.5 Application Examples, Potable Water Monitoring

#### Waterworks with control measurement of chlorine and pH

##### Tasks and applications

The chlorine concentration in the outlet of a water works is to be monitored. Metering is performed with the volume proportional to the water flow. A magnetically induced flow meter with a 4-20 mA output signal directly controls a metering pump.

If the setpoint is not reached for at least 5 minutes, then a limit value relay should switch and signal via a signal generator that the stroke length of the metering pump must be increased. Conversely, monitoring should also be performed to determine if too much chlorine has been dosed (calibration of the chlorine sensor should be performed at regular intervals by means of a DPD 1 comparative measurement).

##### Components of the chlorine measuring/control station

Qty		Order no.
1	Compact controller for chlorine	DCCaW006C00010EN
1	Sensor for free chlorine CLB 2-µA-5 ppm	1038902
1	Bypass fitting BAMA with one PG 13.5 module and sensor adapter	BAMAEU221XXXF01X000001EN
2 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122

##### Components of the pH measuring/control station

Qty		Order no.
1	Compact controller for pH	DCCaW006PR0010EN
1	pH Sensor PHEP 112 SE	150041
1	Sensor connection cable, coaxial 2 m, SN 6 pre-assembled	1005672
1	Bypass fitting BAMA with one PG 13.5 module and sensor adapter	BAMAEU221XXXF01X000001EN
2 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122

##### Benefits

- Operation is simple and independent of the operating language
- Signalling via a limit value relay if the setpoint has been reached after 5 minutes.
- All products are matched

#### Waterworks with control measurement of conductivity

##### Task and conditions of use

The conductive conductivity in the outlet of a water works is to be monitored. The measured value is to be transmitted to a PLC via a 4-20 mA analogue signal.

##### Components of the measuring/control station

Qty		Order no.
1	Compact controller for conductive conductivity	DCCaW006L30010DE
1	Conductivity sensor measuring range 20 mS/cm, type LFTK 1	1002822
1	Screened sensor cable LF, 5 m	1046026
1	Bypass fitting BAMA with one PG 13.5 module and sensor adapter	BAMAEU221XXXF01X000001EN
2 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122

##### Benefits

- Simple operation, controller with plain text operator guidance
- Signalling via a limit value relay if the setpoint has been reached after 5 minutes.
- All products are matched



## 2.4 Controller DULCOMETER Compact

### 2.4.6 Application Examples, Waste Water Monitoring

#### Neutralisation of the waste water of an industrial plant

##### Task and conditions of use

In an industrial plant, waste water arises in an intermittent manner (batch production), the water is always acidic (or always alkaline). The water is collected in a storage tank. There is a stirrer in the storage tank, a pH immersion fitting with wet holding cup, based on which the pH value is adjusted. The storage tank discharge connecting piece contains a pH sensor with a pH changeover device, which is used for the final check.

The control is one-way, i.e. acidic or alkaline. There may be solids in the waste water. The measured values are transferred via the 4-20 mA analogue signal.

##### Components of the pH measuring/control station in the collection tank

Qty		Order no.
1	Compact controller for pH	DCCaW006PR0010EN
1	pH Sensor PHER 112 SE	1001586
1	Cable combination coaxial 5 m-SN6, shield connection	1024107
1	Pt 1000 Temperature sensor	1002856
1	Cable combination of control line 5 m SN6, open end (Pt 100, Pt 1000)	1003208
1	Immersion fitting with 3 sensor slots IPHa 3-PP	1008602

##### Components of the measuring/control station in the outlet

Qty		Order no.
1	Compact controller for pH	DCCaW006PR0010EN
1	pH Sensor PHER 112 SE	1001586
1	Cable combination coaxial 5 m-SN6, shield connection	1024107
1	Retractable process assembly WA-PH 1	1020631

Note: other sensors may also be used depending on the quality of the waste water (see selection guide for pH sensors DULCOTEST)

For seriously contaminated waste water with solid matter content

Qty		Order no.
1	pH Sensor PHEX 112 SE	305096

with clear waste water

Qty		Order no.
1	pH Sensor PHEP 112 SE	150041

##### Benefits

- Operation is simple and independent of the operating language
- pH limit value monitoring for the waste water
- All products are matched





## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

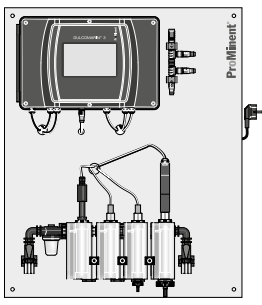
### 2.5.1

### Measuring and Control System DULCOMARIN 3

**New features and functions – one big step for DULCOMARIN, one gigantic step for your pool system.**



The measuring and control system DULCOMARIN 3 is your digital link to the technology of the future. It controls the entire range of swimming pools – from adventure pools to private pools. The system is operated using the large 7" touch display.

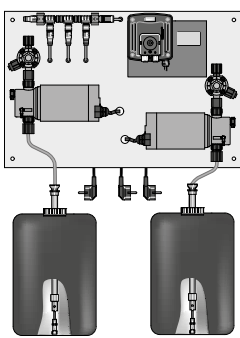


The measuring and control system DULCOMARIN 3 is a reliable system for the treatment of swimming pool water.

The intuitive menu guidance is also supported by videos and shows step-by-step calibration of the sensors.

It is operated using the system's touch display. You can also operate the DULCOMARIN 3 remotely online. This connects you to your DULCOMARIN 3 using your smartphone or any other Internet-compatible end device (VNC app needed). You can therefore also control other features, lighting, circulating pumps and filter backwash. The system can be extended at any time to meet future requirements.

The circulation capacity of the pumps adapts to the water quality in Eco! operating mode. Chemicals are metered precisely depending on demand based on the measured values, reducing ongoing energy costs and saving chemicals.



The DULCOMARIN 3 Global Unit is the central element of the measuring and control system. All information relating to the individual pools and associated control circuits is collated here. Use the DULCOMARIN 3 Compact version for one filtration circuit, and the Global Unit, which can display up to 16 Local Units, for multi-pool systems with up to 16 filtration circuits. Networking is provided by the LAN-based cNet.

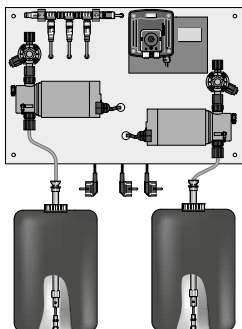
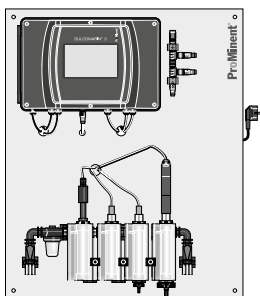
The DULCOMARIN 3 can be connected as standard via Modbus RTU and corresponding gateways to a PLC or building bus system.

#### Availabilities:

- DULCOMARIN 3 Compact Unit for controlling one filtration circuit
- DULCOMARIN 3 Multipool Global Unit with up to 16 Local Units for controlling up to 16 filtration circuits
- Functional module (F-module) for controlling the entire water circulation system
- Module for controlling chlorine gas metering devices (R-module)
- Gateway to Profinet (optional)
- Standard web interface, older systems can be easily updated free of charge

The DULCOMARIN 3 includes Open Source Software (OSS). We are obliged by the LINUX Foundation to publish the associated contractual working and source codes. You can access this data by copying the following link into your browser's address bar and pressing Enter: <https://www.prominent.com/oss>. The data is not executable files. It is only published to fulfil our obligation.

## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools



### Your Benefits

- Energy- and cost-efficient control of your swimming pool
- The DULCOMARIN 3 can be accessed from any Internet-compatible device (VNC app needed)
- Simple calibration of the sensors with video support
- Status messages and alarms issued by e-mail
- View and assess the time-based curve of the measured values of all pools on the integrated screen plotter
- Simple, unrestricted LAN connection – like in your home network
- Scope for upgrading at a later date by means of the ProMinent internal cNet bus system
- Intelligent chlorine sensors: save the sensor data and are always in the optimum measuring range thanks to auto-ranging
- Intelligent metering pumps: provide information on operating parameters, such as chemical level statuses and pump capacity, within the range of 0.7 l/h to 1,000 l/h
- Connection to a PLC or building control system via Modbus RTU and gateways with other fieldbus systems.
- View historical measured data directly on the controller: thanks to the integral screen plotter with data logger via USB

### Technical Details

- Measured variables: pH, ORP, free chlorine, total chlorine, combined chlorine and temperature
- Precision: 0.3% of the measuring range limit value
- Control characteristic: P/PI/PID control
- Digital inputs: 8 potential-free control inputs e.g. for measured water errors, pause control, parameter switch-over
- Modular slots: 4 to accommodate 2-channel I/O modules in each, selectable via identity code and retrofit-table
- Pump relay (pulse frequency): 4
- Output relay: 3 potential-free changeover contacts, 3 changeover contacts supplied, voltage-switching
- All output relays can be replaced
- Signal current output: via 2-channel I/O modules 2 x 0/4-20 mA or 4 x 0/4-20 mA
- Interfaces: USB, LAN (Ethernet), Wi-Fi
- Supply voltage: 100 – 230 V, 50/60 Hz, optional 24 V DC

### Field of Application

- Regulation and control of the entire swimming pool
- Water parks
- Public swimming pools
- High-end private pool

### What is Eco!Mode operating mode?

Eco!Mode permits the circulation capacity to be lowered when the DIN hygiene parameters of pH, ORP, free and combined chlorine are within the permitted limits. A circulating pump with frequency converter and analogue input is needed for this. The reduction can be activated via a remote control input, dependent on the DIN hygiene parameters being observed, the time and appropriate activation. A combination of criteria is also possible. If the DIN hygiene parameters are no longer being observed, then the circulation capacity is increased again to nominal capacity. Reducing pump capacity saves energy and, in so doing, reduces CO<sub>2</sub> emissions. If the DIN hygiene parameters are no longer being observed, then chlorine metering is again increased to the normal setpoint.

### What is a web server?

A web server interface is a software application, which runs in the DULCOMARIN 3 processor and is fitted in the controller as standard. The web server provides web pages which are an exact match of the DULCOMARIN 3 menus. So it's exactly the same as operating on-site on the controller itself. The web server allows the DULCOMARIN 3 to be visualised with ease without special visualisation software being required on the PC. The web server is completely independent of the PC/tablet operating system, just the installed web browser is needed.

The DULCOMARIN 3 can be connected with a network or PC via a LAN/Ethernet interface. Connecting via the in-built Wi-Fi is possible as an option.

Standard network components from appropriate retailers can be used as accessories for cabling, router, Wi-Fi etc.

The same information can be accessed via the web server as on the DULCOMARIN 3 itself, e.g. viewing and changing setpoints of all measurement and control variables, adapting alarm thresholds, viewing screen plotters. The processes for adapting the bus configuration and setting up users can only be undertaken directly on the controller itself or via a VNC viewer.

The web server runs in parallel with the VNC viewer and Modbus RTU.

### What is a VNC viewer?



## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

VNC stands for Virtual Network Computing and is a way of remotely controlling the DULCOMARIN 3 controller via a PC with a Windows operating system or via a tablet/smartphone with Android or iOS. The person with remote control sees what the local operator is operating and vice versa. This means that help and support can be easily provided remotely. The DULCOMARIN 3 needs to be accessible via the Internet. VNC programs are available to download from the app stores provided by the above mentioned operating system providers e.g.:  
<https://www.realvnc.com/de/connect/download/vnc/>

### What is cNet?

The cNet is a LAN-based, ProMinent-specific network, which connects one Global Unit and up to 16 Local Units. The cNet may not be connected to an existing LAN network. For cNet networking, you need 1 LAN connecting cable M12 - RJ45 5.0 m and 1 LAN coupling IP 68 per device (included in scope of delivery). All other LAN connections are established using conventional commercially available LAN cables and LAN switches. One LAN switch is needed per 100 metres. One Global Unit and 4 Local Units can be connected to the 5-port LAN switch provided. CANopen specifications observed by all devices:  
In terms of hardware, all devices comply with the harmonised CAN specification 2.0 (ISO99 - 1, ISO99 - 2). This includes the CAN protocol (ISO 11898 - 1) and details on the physical layer in compliance with ISO 11898 - 2 (high speed CAN up to 1 Mbit/sec) and ISO 11898 - 3 (low speed CAN up to 125 kBit/sec). The device complies with the CAN-Open specification CiA-DS401 that forms the basis of the European standard EN50325 - 4. It also complies with the controller device profile CiA-404.

## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

### Accessories for the DULCOMARIN 3 Measuring and Control System

#### General Accessories

	Order no.
PHES-112-SE SLg100	1051745
RHES-Pt-SE SLg100	1051746
Cable combination, coaxial, Ø 5 mm 0.8 m - SN6 - pre-assembled	1024105
Cable combination, coaxial, Ø 5 mm 2 m - SN6 - pre-assembled	1024106
Cable combination, coaxial, Ø 5 mm 5 m - SN6 - pre-assembled	1024107
Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122

#### Accessories for LAN and cNet Cabling

	Order no.
Connecting cable LAN M12 - RJ45 5.0 m	1026715
Connecting cable LAN M12 - RJ45 10.0 m	1026716
LAN coupling IP 68	1104183
TP-LINK TL-SG108 V4 network switch 8 port	1109816
Industrial 5-port LAN switch (for one Global Unit and 4 Local Units)	734799
Plug power unit 24 VDC for LAN switch	1083061
LAN cable cat. 5, 10 m grey	1109856
LAN cable cat. 5, 25 m grey	1109857
LAN cable cat. 5, 50 m grey	1109858

#### Accessories for CANbus Cabling

	Order no.
T-distributor M12 5 pole CAN	1022155
Termination resistor M12 plug	1022592
Connecting cable - CAN M12 5 pole 0.3 m	1024568
Connecting cable - CAN M12 5-pole 0.5 m	1022137
Connecting cable - CAN M12 5-pole 1 m	1022139
Connecting cable - CAN M12 5-pole 2 m	1022140
Connecting cable - CAN M12 5-pole 5 m	1022141
Connecting cable - CAN M12 5-pin. 10 m	1046383
Connecting cable - CAN M12 5-pole 25 m	1055588
Connecting cable - CAN M12 5-pole 50 m	1055589

#### Important:

Do not allow the maximum CAN bus length (excluding branch lines) to exceed 400 m! The length of the LAN cable between the DULCOMARIN 3 and a LAN switch may not exceed 100 m. Then a LAN switch needs to be refitted. There is no limit to the length of the cable if this rule is observed.

## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

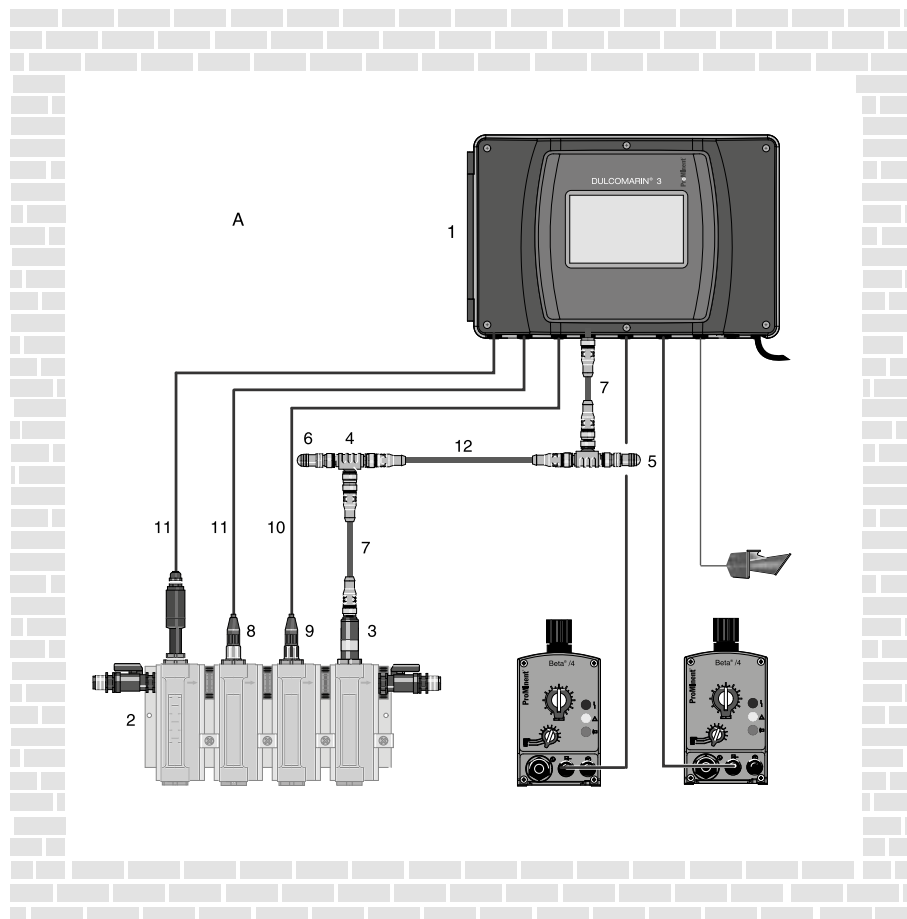
### 2.5.2

#### Configuration Examples for the Measuring and Control System DULCOMARIN 3

##### Configuration example: 1-pool system

The example shown of a **measuring and control system for pH, ORP, free chlorine and temperature for a filtration circuit** consists of the following components (no metering technology):

A Plant room



Pos.	Qty	Name	Order no.
1	1	DULCOMARIN 3 Compact for 1 pool	DCPAEUWPM6L001XX-EN01
2	1	Bypass fitting BAMA with one PG 13.5 module and two G 1" modules and sensor adapter	BAMAEU2212XXF01X-000001EN
3	1	Chlorine sensor CLE 3-CAN-P-10 ppm	1083209
4	3	T-distributor M12 5 pol. CAN	1022155
5	1	Termination resistor M12 coupling	1022154
6	1	Termination resistor M12 plug	1022592
7	2	Connecting cable - CAN M12 5-pole 0.5 m	1022137
8	1	PHES-112-SE SLg100	1051745
9	1	RHES-Pt-SE SLg100	1051746
10	2	Cable combination, coaxial, Ø 5 mm 2 m - SN6 - pre-assembled	1024106
11	2 m	Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122
12	1	Connecting cable - CAN M12 5-pole 50 m	1055589
12	1	Connecting cable - CAN, sold by the metre	1022160
12	1	Connecting cable - CAN M12 5-pole 25 m	1055588

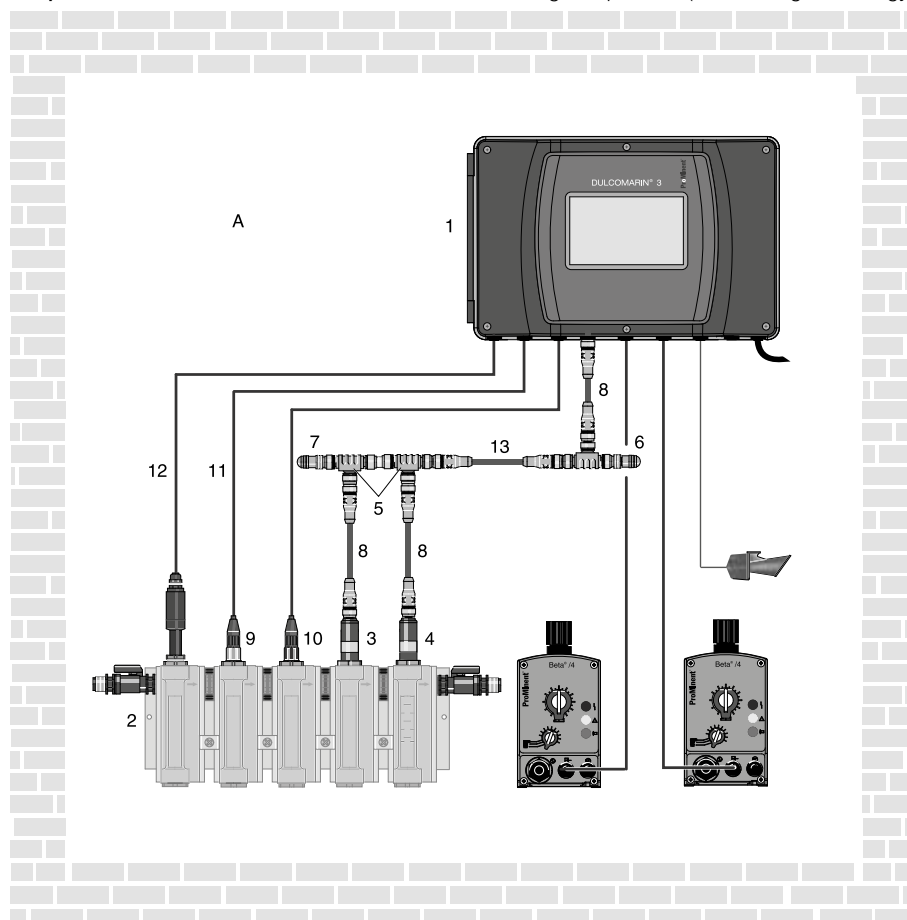


## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

### Configuration example: 1-pool system

The example shown of a measuring and control system for pH, ORP, free and combined chlorine and temperature for a filtration circuit consists of the following components (no metering technology):

A Plant room



Pos.	Qty	Name	Order no.
1	1	DULCOMARIN 3 Compact for 1 pool	DCPAEUWP-MA6L001XXEN01
2	1	Bypass fitting BAMA with two PG 13.5 modules and two G 1" modules and sensor adapter	BAMAEU222XXF01X-000001EN
3	1	Chlorine sensor CTE 1-CAN-P-10 ppm	1083210
4	1	Chlorine sensor CGE 3-CAN-P-10 ppm	1083211
5	3	T-distributor M12 5 pol. CAN	1022155
6	1	Termination resistor M12 coupling	1022154
7	1	Termination resistor M12 plug	1022592
8	3	Connecting cable - CAN M12 5-pole 0.5 m	1022137
9	1	PHES-112-SE SLg100	1051745
10	1	RHES-Pt-SE SLg100	1051746
11	2	Cable combination, coaxial, Ø 5 mm 2 m - SN6 - pre-assembled	1024106
12	2 m	Two-wire measuring line 2 x 0.25 mm² Ø 4 mm	725122
13	1	Connecting cable - CAN M12 5-pole 50 m	1055589
13	1	Connecting cable - CAN, sold by the metre	1022160
13	1	Connecting cable - CAN M12 5-pole 25 m	1055588



## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

### Configuration example: Multipool system

The Multipool system differs only in terms of the identity code of the controllers:

The Global Unit (there needs to be one yet there may only be one). The Global Unit itself can control a filtration circuit or act as a pure operating unit in the pool caretaker's office:

Example

Global Unit with measuring and control function for one filtration circuit:

DCPAEUWPMGA6W100001XXDE01

Global Unit in the pool caretaker's office, without measuring and control function:

DCPAEUWPMGA6W000001XXDE01

Local Unit: there can be up to 16, but it does not support Wi-Fi:

DCPAEUWPMHA60100001XXDE01

The following is needed to network the controllers to each other:

	Order no.
Connecting cable LAN M12 - RJ45 5.0 m	1026715
LAN coupling IP 68	1104183
Industrial 5-port LAN switch (for one Global Unit and 4 Local Units)	734799
Plug power unit 24 VDC for LAN switch	1083061

### To be provided by the customer

- **Specification for the LAN switch**
  - Network switch 100 to 2000 MBit/s, screened RJ-45 ports, metal housing, optimised for data traffic, e.g. TP link TL-SG108 V3 8
- **Specification for the LAN cable**
  - CAT 5 or higher specification, at least 100 Mbit/s data rate
  - Maximum length to LAN switch: 100 m
  - You can opt for a fibreglass connection for longer lengths

The DULCOMARIN 3 Compact and Multipool systems differ only by the identity code of the controllers.

### What is a DULCOMARIN 3 Compact Unit?

DULCOMARIN 3 Compact is intended for controlling a filtration circuit. It can measure and regulate the pH, ORP, free chlorine, combined chlorine, total available chlorine and temperature measured variables. The controller is usually installed in the plant room. To ensure that you can monitor all values at all times, the unit can be fully operated using a PC with VNC viewer, which is located in the pool caretaker's office. The connection is either via the standard LAN or optional Wi-Fi. Conventional LAN-Office components can be used. A VNC viewer needs to be installed on the terminal device (e.g. PC). A LAN connecting cable M12 - RJ45 is needed to connect to a LAN network or PC. With a DULCOMARIN with software version 01.00.10.00 or later the operating mode can be freely adjusted between Compact, Global and Local Unit.

### What is a DULCOMARIN 3 Multipool Global Unit?

A DULCOMARIN 3 Multipool system consists of a Global Unit with a 7" touch display. It could be described as the central control unit via which all controllers of all pools, the Local Units, can be operated in full. There needs to be one Global Unit installed in each system yet there may only be one. It can control a filtration circuit or act as a pure operating panel in the pool caretaker's office. If the Global Unit itself controls a filtration circuit, i.e. it is located in the plant room, then it can be fully operated using a PC or tablet PC with a VNC viewer, located in the pool caretaker's office. The connection is either via the standard LAN or optional Wi-Fi. Conventional LAN-Office components can be used. A web browser or VNC viewer needs to be installed on the terminal device (e.g. PC). A LAN connecting cable M12 - RJ45 is needed to connect to a LAN network or PC. The Global Unit can also optionally be equipped with Wi-Fi. Full operability is then possible using a web browser and VNC viewer. A ProMinent-specific LAN-based cNet connector is available for networking with the Local Units. A LAN connecting cable M12 - RJ45 is needed for this. The cNet may not be connected to existing LAN networks.

### What is a DULCOMARIN 3 Multipool Local Unit?

A DULCOMARIN 3 Multipool system can control up to 16 filtration circuits, i.e. 16 Local Units with a 7" touch display are needed. The controller can be used to operate the local pool. Every Local Unit controls one filtra-

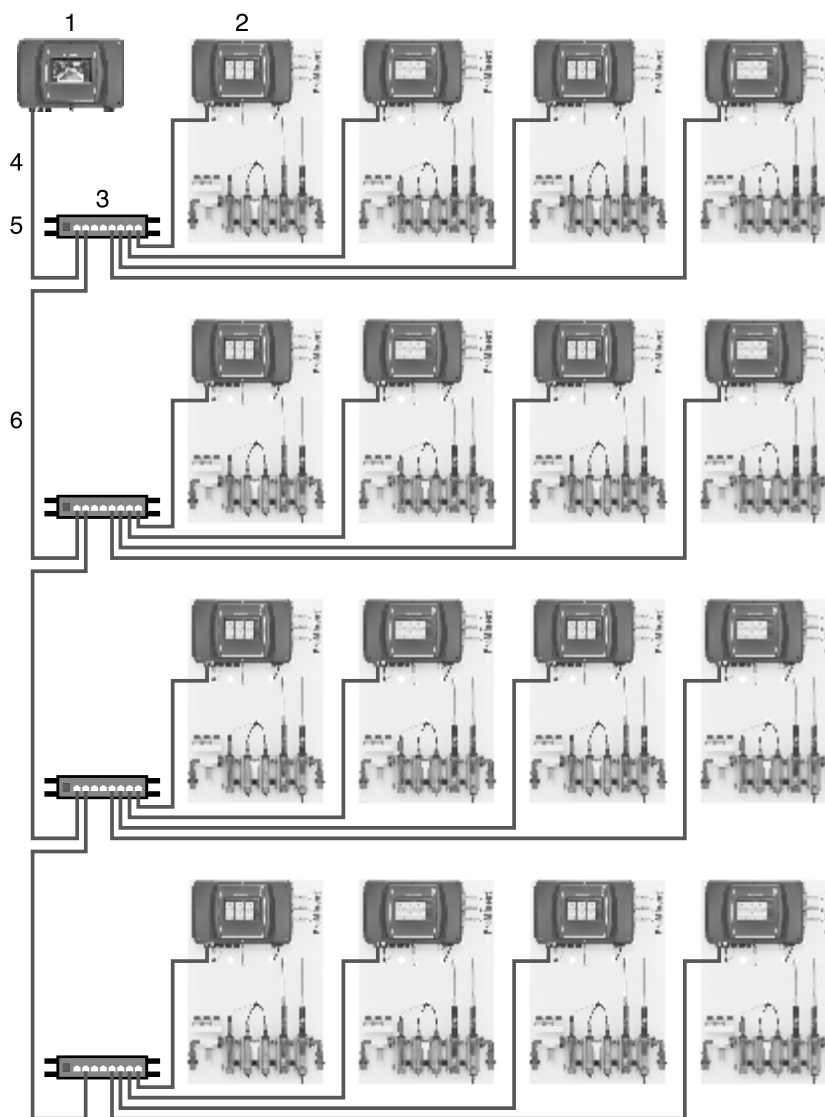


## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

tion circuit. They are connected to the Global Unit via cNet. A LAN connecting cable M12 - RJ45 cable and a LAN coupling IP 68 are needed for this. Conventional LAN cables and LAN switches can be used for the connection from the LAN coupling onwards.

### Configuration example: Multipool system

- 1 Global unit
- 2 Up to 16 local units
- 3 LAN switch, e.g. TP-link 8 port switch
- 4 Connecting cable LAN M12 - RJ45 5.0 m
- 5 LAN coupling IP68
- 6 Customer's LAN cable, up to 100 m in length



### Configuration example: Multipool system

#### Example

**Global unit** with measuring and control function for one filtration circuit:

Identity code: DCPAEUWPMGA6 W100001XXDE01

Or as a ready mounted measuring and control station with sensors and optional metering pumps:

Identity code: DSPAPD80GWA00D000010

**Global unit** in the pool caretaker's office, without measuring and control function:

Identity code: DCPAEUWPMGA6 W000001XXDE01

**Local Unit** there can be up to 16, but it does not support Wi-Fi:

Identity code: DCPAEUWPMHA60100001XXDE01

Or as a ready mounted measuring and control station with sensors and optional metering pumps:

Identity code: DSPAPD80H0A00D000010

The following components are also needed to network the controllers to each other



## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

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LAN connecting cable M12 - RJ45 5.0 m1026715

LAN coupling IP 68104183

Industrial 5-port LAN switch (for one Global Unit and 4 Local Units) 734799

24 V DC plug power unit for LAN Switch1083061

### **Technical specifications if provided by the customer**

#### **LAN switches**

Network switch 100 to 2,000 MBit/s, screened RJ-45 ports, metal housing, optimised for data traffic, e.g. TP link TL-SG108 V3 8

#### **LAN cable**

CAT 5 or higher specification, at least 100 Mbit/s data rate

Maximum length to LAN switch: 100 m

You can opt for a conventional fibreglass connection with longer lengths

## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

### 2.5.3 Identity Code Ordering System DULCOMARIN 3

DCPa	Regional design									
	EU	Europe (Standard)								
		Type of mounting								
		W	Wall mounting							
			Version							
			PM	ProMinent						
				Function						
				X	Compact Unit, 1 filter circuit					
				G	Multipool, Global Unit, cNet, there needs to be one global unit in a system					
				H	Multipool, Local Unit, cNet, there can be up to 16 local units					
				R	Replacement central unit for DULCOMARIN II, along with: M, A, P, N, R, F modules					
				Application						
				A	7" touch operation					
					Supply voltage					
					4	24 V DC				
					6	100... 230 V, 50-60 Hz				
					Communication					
					X	LAN with VNC server (please order LAN cable separately)				
					W	WLAN with VNC server				
					Module slot 1					
					0	No module				
					1	Module 2 x mV/temperature (inputs pH/ORP)				
					Module slot 2					
					0	No module				
					4	Module 2 x mA outputs (measured value/control)				
					Module slot 3					
					0	No module				
					4	Module 2 x mA outputs (measured value/control)				
					Expansion level 4 / module slot 4					
					0	No module				
					4	Module 2 x mA outputs (measured value/control)				
					Software packages					
					01	P1 standard with VNC, email, data logger, etc.				
					Smart Control					
					XX	none				
					Operating Instructions					
					XX	None				
					DE	German				
					EN	English				
					FR	French				
					ES	Spanish				
					IT	Italian				
					BG	Bulgarian				
					CN	Chinese				
					CZ	Czech				
					DK	Danish				
					EE	Estonian				
					FI	Finnish				
					GR	Greek				
					HU	Hungarian				
					JP	Japanese				
					KR	Korean				
					LT	Lithuanian				
					LV	Latvian				
					NL	Dutch				
					PL	Polish				
					PT	Portuguese				
					RO	Romanian				
					SE	Swedish				
					SK	Slovakian				
					SL	Slovenian				
					RU	Russian				
					TH	Thai				
					TR	Turkish				
					Approvals					
					01	CE				



## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

### 2.5.4

#### Functional Module (F-module) for DULCOMARIN 3

Together with the DULCOMARIN 3, the functional module (F-module) controls the water circuit of a swimming pool and is connected to a compact unit via CAN bus.

The compact unit clearly visualises the water circuit and documents the supply of fresh water.

The circulation capacity of the circulating pumps adapts to the water quality in Eco!Mode operating mode, thereby reducing ongoing energy costs and saving chemicals.

#### Your Benefits

- Visualisation of the entire system via the controller's 7" display, the web server and VNC viewer
- Activation of Eco!Mode to reduce the rate of circulation in line with water quality
- Overview of the daily volume of fresh water
- Control of the swimming pool's water circuit

#### Technical Details

The following functions are possible with the F-module:

##### Control

Circulation operation for one or two parallel circulating pumps and one or two parallel filters, automatic back-flushing (control of a rod valve), primary filtrate (control of a rod valve), internal circuit, electric return shut-off valve, lowering of the water level in idling mode

##### Measure

Flow control of circulation, water level check, sample water valve, flow monitor, recording of current circulating flow, recording of fresh water top-up, lifting system, error and water alarm (cellar)

##### Wellness

Pool water heating function, heating control, solar heating, JetStream, flood/neck shower, massage nozzle, underwater light

##### Clean

Guttering cleaning function, popular attractions, open/close pool cover

##### Communication

Incorporating up to 2 F-modules per filter circuit, connection between DULCOMARIN 3 and F-module via CAN bus

Inputs and outputs:

- 6 feeding output relays
- 1 alarm relay
- 2 analogue outputs for controlling frequency converters
- 5 digital control inputs, e.g. for level monitoring of raw water tank, flow control, contact water meter for monitoring circulation and fresh water supply

Supply voltage: 100 - 240 V, 50/60 Hz

Power consumption: Depends on connected consumers, see installation and operating instructions, DULCOMARIN 3 function extension with F-module.

**Identity code:** DCPAEUWPMXD60Y000XXXXDE01

## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

### 2.5.5 Webcam Function for DULCOMARIN 3

Using the new web cam function, you can conveniently see your pool on the DULCOMARIN 3 display and via the web browser on your PC or mobile device.

The web cam for DULCOMARIN 3 runs in conjunction with the F-module. It is pre-configured and is connected via the cNet port. Being of protection class IP 67, the web cam can be used indoors and outdoors.



#### Technical Details

Included in the scope of delivery:

- Web cam
- Power supply 230V / 12 V DC / 1 A
- 1 m network cable
- Drilling template
- Mounting materials
- Instructions

	Order no.
Web cam for DULCOMARIN 3	1113164

#### Accessories

	Order no.
Connecting cable LAN M12 - RJ45 5.0 m	1026715
LAN coupling IP 68	1104183
LAN cable cat. 5, 10 m grey	1109856
LAN cable cat. 5, 25 m grey	1109857
LAN cable cat. 5, 50 m grey	1109858



## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

### 2.5.6

#### Modbus RTU Gateway for PROFINET for DULCOMARIN 3

##### New function: Simple connection of DULCOMARIN 3 to programmable logic controllers

The new gateway Modbus RTU for Profinet makes simple connections and communication between DULCOMARIN 3 and a programmable logic controller (PLC) possible via Profinet. Data for up to 16 swimming pools can then be transferred to one central PLC.



##### Your Benefits

- All DULCOMARIN 3 measurement data is contained in the Profinet protocol
- Setting setpoints and switching over to Eco!Mode via Profinet
- Simple commissioning thanks to preconfigured module
- A sample project that works with the Siemens TIA Portal is available to download

##### Technical Details

- Supply voltage: 24 V DC  $\pm$  6 V (provided on site)
- Power consumption: 24 V, max. 130 mA
- Reverse polarity protection
- Connection on Modbus RTU side: D-Sub plug, 9-pin (cable included in the scope of delivery)
- Connection on Profinet side: RJ45 (a Profinet cable is not included in the scope of delivery)
- Ambient temperature (operation), 0 to + 60 °C
- Mounting type: DIN rail, DIN EN 60715
- Dimensions (L x W x H): 100 x 52 x 70 mm (not including plug)
- Weight: approx. 150 g
- Degree of protection: IP 20

##### Included in the scope of delivery:

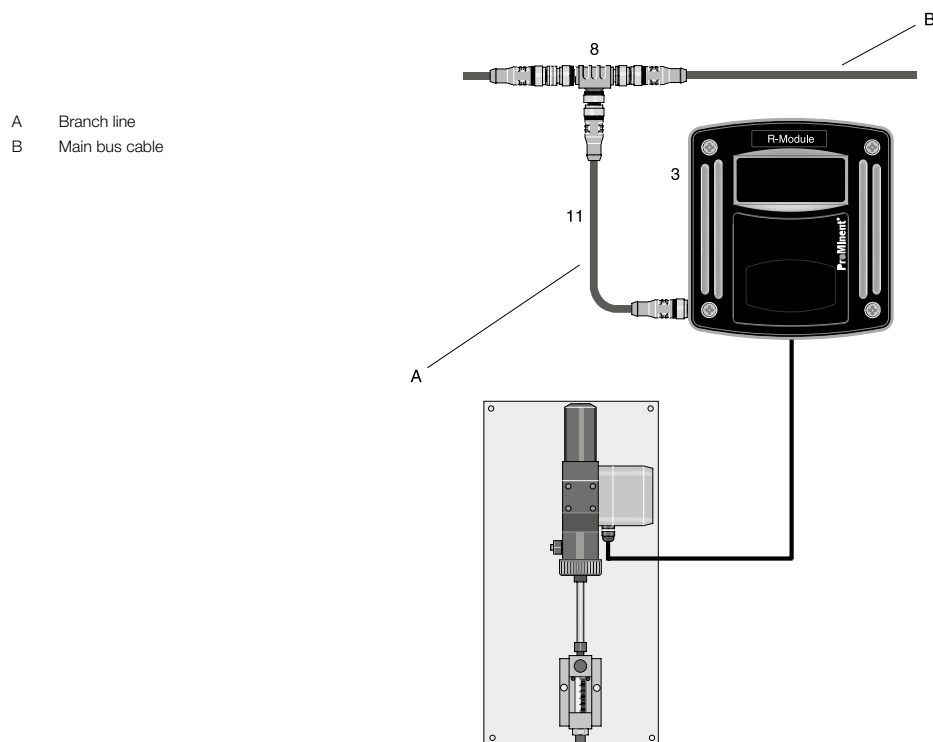
- Gateway, pre-configured
- 10 m connecting cable from DULCOMARIN 3 to gateway
- GSDML file in download

	Order no.
Gateway between Modbus RTU and Profinet	1117191



## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

### 2.5.7 Control Module for Chlorine Gas Metering Devices (R Module)



The R module permits control of chlorine gas metering devices, which have a response signal potentiometer. It includes 2 output relays for opening and closing and one input for a 1 ... 10 kΩ response signal potentiometer.

The R module is connected to the other units via the main bus cable using the T-distributor and 0.5 m CAN connection cable supplied.

**The R module in the above example consists of the following components (not including the chlorine gas metering device):**

Pos.	Qty	Name	Order no.
3	1	R module DXMa R W 2 0 00 01	DXMARW200001
8	1	T-distributor M12 5 pol. CAN	1022155
11	1	Connecting cable - CAN M12 5-pole 0.5 m	1022137

Our Sales department would be glad to assist with any questions you may have.



## 2.5 Measuring and Control System DULCOMARIN 3 for Water Treatment in Public Swimming Pools

### 2.5.8 Chlorine Sensors for DULCOMARIN II and DULCOMARIN 3

The technical data for the sensors can be found in the chapters indicated.

Sensor type	Measured variable	Determination of combined chlorine	Compatible with contamination	Compatible with chlorine electrolysis	Compatible with trichloroisocyanuric acid	Chapter
<b>CLE 3-CAN-P-10 ppm</b> order no.: 1083209	Free chlorine	No	Limited suitability	Yes	No	1.1.3
<b>CBR 1-CAN-P-10 ppm</b> order no.: 1083135	Free chlorine	Yes, with CTE 1-CAN-P-10 ppm, order no. 1083210	Suitable for higher loads, surfactants	No	No	1.1.3
<b>CLO 1-CAN-P-10 ppm</b> order no.: 1083134	Free chlorine	No	Tolerance against biofilm formation with hydrodynamic cleaning	Yes		1.1.5
<b>CTE 1-CAN-P-10 ppm</b> order no.: 1083210	Total chlorine	Yes, with CBR 1-CAN-P-10 ppm, order no. 1083135	Suitable for higher loads, surfactants	No	No	1.1.4
<b>CGE 3-CAN-P-10 ppm</b> order no. 1083211	Free chlorine	Yes, with CTE 1-CAN-P-10 ppm, order no. 1083210	Suitable for higher loads, surfactants	Yes	Yes	1.1.3

The sensors CLO 1-CAN-P-10 ppm (order no.: 1083134) and CGE 3-CAN-P-10 ppm (order no. 1083211) only work with the DULCOMARIN II with software version 3036 or higher.

Important: DULCOMARIN II units with a software version of 3027 or lower cannot be updated.



## 2.6 Controllers for Cooling Tower Control

### 2.6.1 Overview of Cooling Tower Control

Controller selection table

Function	AEGIS II	SlimFLEX 5a
<b>Number of cooling towers controlled</b>	2	1
Bleeding/desludging		
- Conductive conductivity-dependent	+	+
- Inductive conductivity-dependent (via mA)	+	
- Alternatively dependent on the volume of water added	+	+
- Alternatively, as a percentage based on a time base of 5 minutes	+	+
<b>Biocide metering</b>	up to 2 per cooling tower	up to 2
Forced bleeding with timer-controlled biocide metering	time-dependent and/or measured value-dependent	time-dependent and/or measured value-dependent
Bleed lock after timer-controlled biocide metering	+	+
<b>Metering of chemicals (inhibitors, dispersants)</b>	up to 4	up to 2
- Contact water meter-controlled	+	+
- Alternatively, dependent on the bleed valve opening time	+	+
- Alternatively, as a percentage based on a time base of 5 minutes	+	+
- Controlled via a fluorine sensor	+	+
<b>Control of metering pumps and bleed dampers</b>		
Pulse frequency outputs for metering chemicals	4	-
Changeover contact output relay, with power supply, for controlling a bleed damper or metering pumps	2	3
Changeover contact output relay, potential-free for controlling metering pumps	3	3
<b>Corrosion measurement</b>		
For two different metals, for instance stainless steel, copper, mild steel, admiralty metal	+	
Analogue outputs 0/4...20 mA	up to 4	up to 2
<b>Special functions</b>		
Fieldbus, Modbus RTU	+	
PROFIBUS DP, BACnet via external gateway on request	+	+
Subsequent function upgrade via plug-in modules	+	+
LAN connector with web server (standard)	+	+
Wi-Fi with web server (optional)	+	+
E-mail reporting/alarm output, up to 5 e-mail addresses, data logger file as attachment	+	+
Graph visualisation of metering and bleeding on the web interface	+	+
Data logger (4-week recording time) via USB and e-mail	+	+
<b>Power supply</b>		
100 - 230 V AC	+	+
<b>Method of installation, degree of protection</b>		
Wall mounted IP 65	+	+



## 2.6 Controllers for Cooling Tower Control

### 2.6.2

#### Controller AEGIS II

**Treatment of cooling water in evaporation cooling systems - VDI 2047 and 42-compliant Federal Immission Control Ordinance (BImSchV)-compliant**



Controller AEGIS II continuously measures and controls the conductivity and biocide concentration to keep pipework and heat exchangers clean.

The AEGIS II records all the necessary measuring parameters for cooling water treatment and controls the functions necessary for smooth operation:

- Measures the electrolytic conductivity – controls bleeding
- Biocide metering – time-dependent or as measurement and control, VDI 2047 and 42-compliant. Federal Immission Control Ordinance (BImSchV)-compliant (e.g. chlorine)
- Corrosion measurement – determines whether enough corrosion inhibitor is being metered
- pH measurement – measures and controls the pH value

#### Your Benefits



- Control of biocide metering over 1, 7 or 28 days, real-time clock
- If desired, the biocide concentration can be measured and controlled online
- Measurement of conductivity, temperature and flow control with the CTFS type digital sensor
- Serial web interface for unit configuration and remote maintenance with e-mail alarms (the controller must be connected to the Internet for e-mail alarms). WiFi as an option
- Forced bleeding: performs bleeding before biocide metering, based on time or measured values
- Bleed lock: blocks bleeding after biocide metering has taken place
- Operating status displayed by 10 status LEDs
- Blockage of relays between one another to prevent the metering of incompatible chemicals
- Locking of relays by digital control inputs
- Connection to the DULCONNEX IIoT solution, developed by ProMinent.

#### Technical Details

- 8 digital inputs for contact water meter, flow detector and control signals
- 10 status LEDs display the operating status
- 9 flexible relay outputs: for setpoint-dependent flow volume-proportional or time-based control of actuators
- Measured variables: conductivity, pH, ORP, chlorine, bromine, chlorine dioxide and more

#### Field of Application

- Control of bleeding in evaporation cooling systems
- Volume-proportional control or regulation of the metering of corrosion inhibitors, de-foamers and dispersants
- Measurement and control of the inhibitor concentration through the use of a fluorescence sensor
- Measurement and optionally control of the pH value and ORP voltage
- Metering of biocides, based on time or measured values



## 2.6 Controllers for Cooling Tower Control

### Technical Data

#### Measuring range

#### Conductivity:

With digital sensor CTFS at input A and B and via serial module D1: 0.1 - 10 mS/cm

Via conductivity module L3 depending on sensor used (LMP, LFT): 50 µS/cm - 20 mS/cm

Via mA module AA with the inductive conductivity sensor ICT: 8 to 2 mS/cm, 20 mS/cm, 200 mS/cm

#### Connection type mV:

pH: 0.00 ... 14.00

Redox potential: -1500 ... +1500 mV

#### Type of connection mA (amperometric measured variables, measuring ranges according to sensors, 2 ppm, 10 ppm):

Chlorine

Chlorine dioxide

Bromine

#### Temperature:

Via Pt 100/Pt 1000, measuring range 0 ... 150 °C

pH: 0.01

ORP voltage: 1 mV

temperature: 0.1 °C

amperometric analysis (chlorine etc.): 0.001/0.01 ppm, 0.01 vol.%, 0.1 vol.%

#### Resolution

#### Inputs and outputs

3 plug-in module slots for 2-channel plug-in modules according to identity code

1 input for any analogue signals

5 output relays acting as changeover contacts, of which 3 are potential-free and 2 are AC/DC

4 pulse frequency outputs for controlling metering pumps

2 serial sensor inputs for CFTS conductivity sensors and CRS corrosion sensors

8 digital control inputs for contact water meter, flow switch and pause for locking

0.3% based on the full-scale reading

Pt 100/Pt 1000 for pH

P/PID control

90 - 253 V, 50/60 Hz, 25 VA, 24 V DC

Modbus RTU, additional field buses via gateway

0 ... 50 °C (for use indoors or with a protective enclosure)

Wall-mounted: IP 67

CE, MET (corresponding to UL as per IEC 61010)

PPE with flame-proof finish

240 x 360 x 110 mm

#### Accuracy

#### Temperature compensation

#### Control characteristic

#### Electrical Connection

#### Field bus connection

#### Ambient temperature

#### Enclosure rating

#### Tests and approvals

#### Housing material

#### Dimensions H x W x D

### Description of modules

#### Module AA mA/mA sensor input (slot 1-3):

- 2 sensor inputs for connecting, e.g. chlorine sensors, such as CBR or pH transducer pHV1

#### Module V2 mV/mV temperature sensor input (slot 2-3):

- 2 sensor inputs for connecting pH and ORP sensors and temperature sensors Pt100/Pt1000, e.g. of type PHER, RHER, PHEI, RHEIC, Pt100SE

#### Module H1 mA/mA output (slot 1-3):

- 2 electrically isolated analogue outputs 0/4-20 mA for the output of measured values or control variables

#### Module D1 serial sensor monitoring module (slot 1-3):

- Module 2 digital sensor inputs for connecting CTFS or CRS corrosion sensors

#### Module V1 mV/temperature + mA module (slot 2-3):

- 1 sensor input for pH or ORP sensor and temperature sensor Pt100/Pt1000
- 1 sensor input for connecting, e.g. chlorine sensors, such as CBR or pH transducer pHV1



## 2.6 Controllers for Cooling Tower Control

### Module CM Modbus RTU + 2 mA outputs (slot 3):

- 1 Modbus RTU slave, for connecting to a PLC or gateway
- 1 Modbus RTU master, for connecting a Pyxis fluorometer sensor
- 2 electrically isolated analogue outputs 0/4-20 mA for the output of measured values or control variables

### Module CA Modbus RTU + 2 mA outputs + 2 mA inputs (slot 3):

- 1 Modbus RTU slave, for connecting to a PLC or gateway
- 1 Modbus RTU master, for connecting a Pyxis fluorometer sensor
- 2 electrically isolated analogue outputs 0/4-20 mA for the output of measured values or control variables
- 2 sensor inputs for connecting, e.g. chlorine sensors, such as CBR or pH transducer pHV1

## 2.6 Controllers for Cooling Tower Control

Identity code ordering system for AEGIS II cooling tower control

AGlb	Regional code	
	EU	Europe
		Version
	00	with ProMinent logo
		Operating voltage
	6	100 – 240 V, 50/60 Hz
		Communication interface
	LO	LAN
	WO	LAN + WLAN
	L1	LAN without M12 LAN cable
	W1	LAN + Wi-Fi without M12 LAN cable
		Application pre-setting
	XX	no default
		Serial sensor A
	XX	Selection for commissioning
		Serial sensor B
	XX	Selection for commissioning
		Extension slot 1 (Input C/D)
	XX	No module
	L3	Conductivity temperature sensor input
	AA	mA/mA sensor input
	H1	mA/mA output
	D1	serial sensor module
		Extension slot 2 (Input E/F)
	XX	No module
	L3	Conductivity temperature sensor input
	AA	mA/mA sensor input
	V2	mV/mV temperature sensor input
	H1	mA/mA output
	D1	serial sensor module
	V1	mV/temperature + mA module
		Extension slot 3 (Input I/J)
	XX	No module
	L3	Conductivity temperature sensor input
	AA	mA/mA sensor input
	V2	mV/mV temperature sensor input
	H1	mA/mA output
	D1	serial sensor module monitoring
	V1	mV/temperature + mA module
	CM	Modbus RTU + mA/mA output
	CA	Modbus RTU + mA/mA output + mA/mA sensor input
		Pump activation (P/V)
	0	Configuration during commissioning
		Pre-wired relay outputs
	0	Only for use outside Europe
		Pre-wired output relay
	0	Only for use outside Europe
		Inhibitor metering outputs
	0	Configuration during commissioning
		Biocide metering outputs
	0	Configuration during commissioning
		Hardware extension
	0	None
		Approvals
	01	CE
	07	MET (USA)
	08	CE + MET (Europe)
		Documentation language
	DE	German
	EN	English
	ES	Spanish
	FR	French
	BG	Bulgarian
	CS	Czech
	DA	Danish
	ET	Estonian
	EL	Greek
	FI	Finnish
	HR	Croatian
	HU	Hungarian
	IT	Italian
	JA	Japanese
	KO	Korean
	LT	Lithuanian
	LV	Latvian

## Measuring and Control Technology

## 2.6 Controllers for Cooling Tower Control

### 2.6.3

#### Controller SlimFLEX 5a

**Controller SlimFLEX 5a, the entry level class for cooling water treatment, VDI 2047 Sheet 2 and BLM-SchV 42-compliant, the innovative and flexible controller.**



The cooling tower regulator SlimFLEX 5a continuously measures and controls conductivity and controls biocide metering, keeps pipework and heat exchangers clean and prevents legionella.

The SlimFLEX5a records all the important measuring parameters for cooling water treatment and controls functions necessary for smooth operation:

- Time-dependent biocide metering (boost metering). Checks can be undertaken by measuring the ORP voltage in the cooling water.
- Measurement of electrolytic conductivity – controls bleeding.
- pH measurement with integrated PID controller.

#### Your Benefits

- A web interface for device configuration and remote maintenance is standard, Wi-Fi is available as an option
- Forced bleeding: performs bleeding before biocide metering
- Bleed lock: blocks bleeding after biocide metering has taken place
- Operating status displayed by 6 status LEDs
- Connection to the DULCONNEX IIoT solution, developed by ProMinent.



#### Technical Details

- 6 digital inputs for contact water meter, flow detector and control signals
- 6 status LEDs display the operating status
- 5 flexible relay outputs: for setpoint-dependent flow volume-proportional or time-based control of actuators
- Measured variables: Conductivity, pH, ORP

#### Field of Application

- Control of bleeding in smaller evaporation cooling systems
- Volume-proportional control or regulation of the metering of corrosion inhibitors, de-foamers and dispersants
- Measurement and if necessary control of pH
- Time-dependent metering of up to 2 biocides





## 2.6 Controllers for Cooling Tower Control

### Technical Data

<b>Measuring range</b>	Conductivity: 10 ... 10,000 µS/cm pH: 0.00 ... 14.00 Redox potential: -1500 ... +1500 mV
<b>Resolution</b>	Conductivity: 1 µS/cm pH: 0.01 Redox potential: 1 mV Temperature: 0.1 °C
<b>Inputs and outputs</b>	2 plug-in module slots: Plug-in modules for 2-channel modules: mA outputs, pH/ORP inputs 5 output relays used as a changeover contact, 3 of which are potential-free and 2 are AC/DC 1 serial sensor input for CTFS sensor 6 digital status inputs
<b>Accuracy</b>	0.3% based on the full-scale reading
<b>Measurement input</b>	pH/ORP (input resistance > 0.5 x 10 <sup>12</sup> Ω)
<b>Temperature compensation</b>	Pt 100/Pt 1000 for pH
<b>Correction range temp.</b>	0 ... 100 °C
<b>Control characteristic</b>	P/PID control
<b>Electrical Connection</b>	100 – 230 V, 50/60 Hz, 25 VA
<b>Ambient temperature</b>	0 ... 50 °C (for use indoors or with a protective enclosure)
<b>Enclosure rating</b>	Wall-mounted: IP 65
<b>Tests and approvals</b>	CE, MET (corresponding to UL as per IEC 61010)
<b>Housing material</b>	PPE with flame-proof finish
<b>Dimensions H x W x D</b>	220 x 250 x 122
<b>Climate</b>	Permissible relative humidity: 95 %, non-condensing DIN IEC 60068 –2-30

### SlimFlex SF5a with LAN (including cable) and Wi-Fi. Conductive conductivity with CTFS sensor

	Control input	Order no.
SF5A006W0XXXXXXXXXXXX00000001	Conductivity (CTFS sensor)	1095464
SF5A006W0XXXXXXH1XXXX00000001	Conductivity (CTFS sensor), 2 mA outputs	1095443
SF5A006W0XXXXXXXXV2XX00000001	Conductivity (CTFS sensor), pH/ORP	1095465
SF5A006W0XXXXXXH1V2XX00000001	Conductivity (CTFS sensor), pH / ORP, 2 mA outputs	1095466

Please order sensors separately.



## 2.6 Controllers for Cooling Tower Control

### 2.6.4

#### Controller AEGIS S

Treatment of cooling water in evaporation cooling systems - VDI 2047 and 42nd Federal Immission Control Ordinance (BImSchV)-compliant

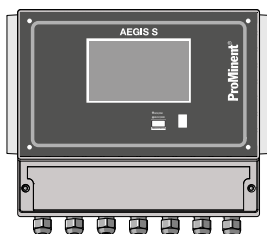
AEGIS S completes the ProMinent product range for cooling water treatment controllers for applications without stringent requirements, i.e. below AEGIS II.



Controller AEGIS S continuously measures and controls the conductivity and controls the biocide and corrosion inhibitor concentration to keep pipework and heat exchangers clean.

AEGIS S is a controller designed for use in evaporation cooling systems, cooling towers and air scrubbers. AEGIS S continually measures the electrolytic conductivity and controls the process water's bleeding. The device controls biocide metering by means of time-based intermittent metering or controls biocide metering depending on measurements.

The colour 5" touchscreen display allows the AEGIS S to be operated and configured with ease. Configurations and information about the measured values can be quickly and easily exported for documentation purposes using a USB stick.



NEW

#### Your Benefits

- Colour 5" touchscreen display ensures simple operation and configuration
- Live view of the cooling tower with animated cooling circuit provides a quick overview
- PC application for simulating and configuring the controller
- Modbus RTU and Modbus TCP interfaces enable linking to a higher level of integration
- USB connector for exporting configuration data and updates makes it easier to transfer configurations
- Forced bleeding: Performs bleeding based on time or measured values before biocide metering
- Bleeding lock: Blocks bleeding once the biocide has been metered

#### Technical Details

- 5 digital inputs for which parameters can be set
- 2 mA outputs for which parameters can be set
- 6 relay outputs
- Measured variables: Conductivity, pH, ORP, chlorine, bromine

#### Field of Application

- Control of bleeding in evaporation cooling systems
- Volume-proportional control or regulation of the metering of corrosion inhibitors, de-foamers and dispersants
- Measurement and control of inhibitor concentration
- Measurement and if necessary control of the pH value and redox potential
- Metering of biocides dependent on time or measured value



## 2.6 Controllers for Cooling Tower Control

### Technical Data

#### Inputs and outputs:

Measurement and control of up to 5 parameters at a time

- 1 x conductive conductivity with analogue sensor or conductive conductivity via a digital CTFS sensor
- 1 x top-up water volume (Q/mA)
- 1 x temperature (Pt1000)
- 2 x analogue inputs (4-20 mA) for which parameters can be set depending on connected sensor (e.g. inductive conductivity (ICT 8), pH, ORP with transmitter, amperometric sensors, e.g. chlorine, tank level (0/4-20 mA) and other generic sensors
- 2 mA outputs for which parameters can be set, for measured variables and controlling actuators
- 5 digital inputs for which parameters can be set can be used as flow switch, contact water meter, remote control (pause), level switch

#### 6 relays, of which:

- 1 output relay as bleed relay, changeover contact, fed
- 4 low-voltage relays for controlling metering pumps for biocide A & B (permanently assigned to biocide), dispersing agent, inhibitor, to regulate e.g. pH, ORP and chlorine metering
- 1 alarm, changeover relay potential-free

#### Communication:

- Wi-Fi, LAN/Ethernet, web server, Modbus RTU interface (RS485), Modbus TCP interface (Ethernet), cloud connection, optional mobile service modem

Automatic setting of time and date via the NTP protocol if connected to the Internet

	Order no.
AEGIS S	1119864

## 2.6 Controllers for Cooling Tower Control

### 2.6.5

#### DULCOTEST Sensor for Conductivity, Type CTFS



Multi-parameter sensor for electrolytic conductivity, temperature and flow control for use in cooling water treatment. Installation in bypass fitting BAMA DGMA and in DN 20 pipework. For operation on the AEGIS II, SlimFLEX 5a and AEGIS S cooling tower controller.



#### Your Benefits

- 3 measured variables in one sensor: electrolytic conductivity, temperature and flow control
- Auto-ranging within the measuring range for electrolytic conductivity 100...10,000  $\mu\text{S}/\text{cm}$

<b>Min. measurement range</b>	0.1 mS/cm
<b>Max. measurement range</b>	10 mS/cm
<b>Cell constant</b>	10.00 $\text{cm}^{-1} \pm 5\%$
<b>Temperature measurement</b>	Semiconductor temperature sensor
<b>Medium temperature</b>	0 ... 50 °C
<b>Max. pressure</b>	7.0 bar (at 35 °C)
<b>Sensors</b>	Graphite, epoxy
<b>Sensor shaft</b>	PP
<b>Seal material</b>	FKM A
<b>Thread</b>	see Installation
<b>Installation length</b>	see Installation
<b>Process integration</b>	Installation without separate rotary adapter: in BAMA DGMA, 25 mm module: adapter CTFS/DGMA M25-NPT 3/4" PVDF, order no. 1080293.
<b>Enclosure rating</b>	IP 65
<b>Typical applications</b>	Cooling water.
<b>Resistance to</b>	Ingredients in the water of the target application, taking into account the compatibility of the material
<b>Controllers</b>	AEGIS II, SlimFLEX 5a and AEGIS S cooling tower controller
<b>Measuring principle, technology</b>	Conductive. Integrated temperature measurement and thermal flow detector

#### Order no.

CTFS sensor conductivity/temperature/flow complete

1081727



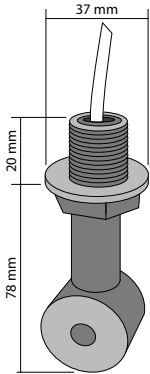
## 2.6 Controllers for Cooling Tower Control

### 2.6.6

#### Conductivity Sensor ICT 8-mA



Inductive sensor for the measurement of electrolytic conductivity. Suitable for contaminated water. With integrated temperature correction and factory-calibrated 4...20 mA output signal.



#### Your Benefits

- Measured variable: electrolytic conductivity up to 200 mS/cm without polarisation effect
- The inductive (non-contact) measuring principle permits applications in water with solids content and in film-forming media
- Fail-safe 4-20 mA output signal for flexible connection to measuring equipment with standard 4...20 mA input
- Integrated temperature correction replaces separate temperature sensor and sensor fitting

#### Min. measurement range

0.2 mS/cm

#### Max. measurement range

200 mS/cm

#### Temperature correction

integrated in the sensor electronics, temperature co-efficient: 1.7%/K

#### Medium temperature max.

50 °C

#### Sensor material

PP

#### Seals

EPDM

#### Installation length

75 mm

#### Electrical connection

2 + 10 m fixed cable (6 x 0.25 mm<sup>2</sup>),

#### Typical applications

Desalination control in cooling towers, contaminated waste water, control of electroplating and rinsing baths, salt water desalination, adjustment of the salt content in swimming pool water

#### Process integration

1/2" male thread (BSP) for mounting using flange, installation in PVC pipes, DN 50 by means of installation adapter ICT8, DN 50, PVC, order no. 1106570, immersion using immersion pipe, 1 m, order no. 1105964

#### Controllers

DAC, D1Cb, D1Cc, AEGIS II

#### Measuring principle, technology

Inductive, 2 coils. Integrated temperature measurement, integrated 4...20 mA transducer

#### Order no.

ICT 8 -mA-200 mS/cm

1098530

## 2.7 DULCOMETER Transmitters

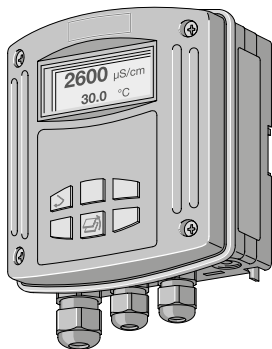
### 2.7.1

#### Transmitter DULCOMETER DMTa

The compact 2-wire transmitter – the link to the PLC and DULCOMETER.



The transmitter DULCOMETER DMTa converts the sensor signals for pH, ORP value, chlorine concentration and conductivity into an interference-insensitive 4-20 mA analogue signal. Flexible, safe and always the optimum resolution of measured value.



#### Your Benefits

- Flexibility in the choice of measured variable with pH, ORP and temperature
- Excellent operational safety, thanks to sensor monitoring (pH)
- Galvanic isolation between the sensor and supply
- Always the optimum measured value resolution by auto-ranging with conductivity measurement
- Safety through sensor monitoring of pH for glass breakage and line breakage
- VARIOus installation options: wall-mounted, installation on an upright or in a control cabinet

#### Technical Details

- Measured variables: pH, ORP, chlorine, temperature and conductivity
- Precision: 0.5 % of the measuring range limit value
- Correction variable: Temperature via Pt 100/Pt 1000 (pH, chlorine, conductivity)
- Communication interface: PROFIBUS DP (wall-mounted only)
- Degree of protection: IP 65 (wall-mounted, pipe-mounted), IP 54 (installation in a control cabinet)
- Display: Graphic display

#### Field of Application

- Process engineering
- Food and beverage industry
- Pharmaceuticals
- Waste water treatment
- Power station technology



## 2.7 DULCOMETER Transmitters

### Technical Data

<b>Measuring range</b>	pH - 1.00 ... 15.00 -1200 ... +1200 mV redox potential 0.01 ... 50.0 mg/l Chlorine -20 ... +150 °C 1 µS/cm ... 200 mS/cm (auto-ranging), depending on the cell constant
<b>Cell constant</b>	0.006 ... 12.0/cm for conductivity
<b>Resolution</b>	0.01 pH 1 mV 0.1 % of measuring range for chlorine 0.1 °C Conductivity 1/1000 of display value (min. 0.001 µS/cm)
<b>Accuracy</b>	0.5% from measurement range
<b>Measurement input</b>	mV terminal (pH, ORP); input resistance > 5 x 10 <sup>11</sup> Ω Chlorine terminal (DMT chlorine sensors) Pt 100/1000 terminal Conductivity terminal (2 or 4-line connection)
<b>Correction variable</b>	Temperature via Pt 100/1000 (pH, chlorine, conductivity)
<b>Correction range temp.</b>	Chlorine: 5 ... 45 °C, pH: 0 ... 100 °C, conductivity: 0 ... 100 °C
<b>Min. current loop</b>	4 mA
<b>Max. current loop</b>	20 mA
<b>Fault current</b>	23 mA
<b>Feed voltage</b>	2-wire transmitter, 16... 35 V DC, nominal 24 V PROFIBUS DP design, 16... 30 V DC, 24 V nominal PROFIBUS DP (wall-mounted only)
<b>Communication interface</b>	0 °C
<b>Min. ambient temperature</b>	55 °C
<b>Max. ambient temperature</b>	Relative humidity up to 95% (non-condensing)
<b>Climate</b>	IP 65 (wall-mounted, pipe-mounted) IP 54 (installation in a control cabinet)
<b>Enclosure rating</b>	graphical display
<b>Display</b>	PPE
<b>Housing material</b>	135 mm
<b>H dimension</b>	125 mm
<b>Dim. B</b>	75 mm
<b>D dimension</b>	0.45 kg
<b>Weight</b>	

### A complete measuring station comprises:

- Transmitter DMTa (see identity code)
- Fitting: BAMA, DGMA, DLG III
- Chlorine sensor (depending on identity code)
- Mounting kit for chlorine sensor
- pH sensor (depending on identity code)
- ORP sensor (depending on identity code)
- Temperature sensor Pt 100/Pt 1000 (depending on identity code)
- Conductivity sensor
- Sensor cable
- PROFIBUS DP connection accessories

For more information: Immersion fittings, see page 148; sensors for chlorine, see page 16; pH sensors with SN6 plug-in head or VARIO Pin, see page 62; ORP sensors with fixed cable, see page 98; DULCOTEST temperature sensors, see page 100; conductivity sensors, see page 102; sensor accessories, see page 133; metering monitor, control cable see volume 1 Chapter 1.6.6.1.



## 2.7 DULCOMETER Transmitters

### 2.7.2

### Identity Code Ordering System Measuring Transducer DMTa

#### DULCOMETER Transmitters

DMTa	Type of mounting	
W	Wall mounted , pillar assembly too	
S	Control panel installation <sup>1</sup>	
	Version	
0	with ProMinent logo	
	Operating voltage	
9	Current loop 4-20 mA (two wire technology), operating voltage 16...40 V DC, nominal 24 V DC (only if communication point = none)	
5	PROFIBUS-DP, operating voltage 16...30 V DC, nominal 24 V DC (only if communication interface = PROFIBUS DP)	
	Communication interfaces	
0	none	
4	PROFIBUS DP, only for mounting type W	
	Measured variable 1	
P	pH	
R	ORP	
T	Temperature	
C	Chlorine	
L	Conductivity	
	Measured variable 2 (Correction variable)	
1	Temperature Pt 1000/Pt 100	
0	None (in the case of measured variable T)	
	Enclosure rating	
0	standard	
	Language	
D	German	
E	English	
F	French	
S	Spanish	
I	Italian	
	Presetting A, probe	
0	Standard ProMinent buffer solution pH 7 and 4	
D	Reference buffer DIN 19266 pH 7 and 4	
V	Variable buffer recognition	
	Presetting B, probe	
0	Autom. temperature measurement (standard)	
1	Manual temperature measurement	
2	Autom./manual temperature measurement	
9	No temperature measurement	
	Presetting C, output	
0	Proportional measured variable (Standard)	
1	Manual adjustable current value	
2	Proportional or manual	
3	Proportional or manual hold	
4	4 mA constant current	

The last four digits of the identity code indicate the default software settings, e.g. cell constants for conductivity, temperature compensation etc.

0 = default settings

The transmitters can be preset ex factory. The presettings can be changed with ease in the operating menu.

#### Note:

<sup>1</sup>There is no rear housing section in the control panel installation variant.



## 2.7 DULCOMETER Transmitters

### 2.7.3

#### Application Example: Measurement of Free Chlorine with Connection to a PLC

##### Tasks and applications

In the treatment of potable water in a water works with a PLC as the higher-order control system, simple measuring stations are needed to measure the disinfectant "free chlorine" at the outlet of the water works and thereafter to monitor protection of the network in the distribution system. Metering is proportional to the flow and is controlled by the PLC. The following conditions must be met:

- Disinfectant: free chlorine with an adjustable concentration of 0.1 ppm
- Raw water: Groundwater with a pH of 7.5 and a temperature of 8 – 13 °C
- Installation of the measuring station in the bypass of the process flow
- Display of the measurement result and calibration by a measuring instrument in the proximity of the bypass installation and transmission of the measured value to the PLC via an electrically isolated 4 – 20 mA signal
- Power supply to the measuring instrument via the PLC (two-wire instrument)

##### Components of the measuring/control station

Qty	Name	Order no.
1	Transmitter DMTa	DMTaW090C00D000
1	Sensor for free chlorine CLE 3-DMT-5 ppm	1005511
1	Universal cable, 5-pin round plug	1001300
1	Bypass fitting BAMA with one G 1" module and sensor adapter	BAMAEU21X1XX001X000000EN

##### Benefits

- Simple, compact and cost-effective measuring station close to the bypass installation
- Electrical installation cost-savings due to power supply over a two wire system
- No need for electrical isolation of the output signal by electrical isolation integral to the DMT



## 2.8 Measuring and Test Systems

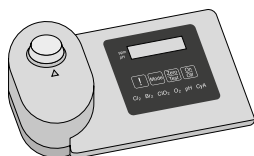
### 2.8.1

#### Photometer

##### Precise measurement results through high-quality interference filters



Photometers measure nearly all disinfectants and the pH value based on the photometric principle. They are portable, compact and make safe, simple measurement possible.



The photometers DT1B, DT3B and DT4B are used, among other things, as a reference method for calibrating the electrochemical sensors for chlorine, chlorine dioxide, chlorite,  $\text{H}_2\text{O}_2$ , bromine and ozone. They have been adapted to today's technical requirements and can be used in almost all areas of water analysis. High-quality interference filters and long-term stable LEDs are used as the light source in the high-precision optics. The entire measuring unit is maintenance-free. Precise and reproducible analysis results are achieved with minimum time and effort. The units are winning customers over with their excellent operating convenience, ergonomic design, compact dimensions and ease of use.

##### Your benefits

- Portable and compact
- Simple to operate with text support
- safe, simple measurement of chlorine, chlorine dioxide, chlorite,  $\text{H}_2\text{O}_2$ , bromine, ozone, pH and trichloro-isocyanuric acid
- Can be calibrated
- Memory function for the last measurements
- Backlit display
- Real-time clock
- Countdown
- Watertight, degree of protection IP 68

##### Technical Details

###### Measuring ranges of the DT1B:

- 0.05 ... 6.0 mg/l free chlorine (DPD1) + total chlorine (DPD1+3)
- 5 ... 200 mg/l free chlorine (high range)
- 0.1 ... 13.0 mg/l bromine (DPD1)
- 0.05 ... 11 mg/l chlorine dioxide (DPD1)
- 0.03 ... 4.0 mg/l ozone (DPD4)
- 6.5 ... 8.4 pH (phenol red)
- 1 ... 80 mg/l cyanuric acid

###### Measuring ranges of the DT3B:

- 1 ... 50 / 40 ... 500 mg/l hydrogen peroxide ( $\text{H}_2\text{O}_2$ )

###### Measuring ranges of the DT4B:

- 0.03 ... 2.5 mg/l chlorite
- 0.05 ... 11 mg/l chlorine dioxide
- 0.05 ... 6 mg/l chlorine

**Measuring tolerance:** Depending on the measured value and measuring method

**Battery:** 4 x AA/LR6

**Permissible ambient temperature range:** 5...40 °C

**Relative humidity:** 30 ... 90% (non-condensing)

**Degree of protection:** IP 68

**Housing material:** ABS

**Keypad:** Polycarbonate film

**Dimensions:** 190 x 110 x 55 mm (L x W x H)

**Weight:** 0.4 kg

##### Field of Application

- Swimming pools
- Potable water
- Process water

## 2.8 Measuring and Test Systems

	Order no.
Photometer DT1B	1039315
Photometer DT3B hydrogen peroxide	1039317
Photometer DT4B	1039318

The scope of delivery of the photometer includes a transport case, accessories, cuvettes and reagents.

### Consumable Items

	Order no.
DPD1 tablets, 100 tablets	1115981
DPD3 tablets, 100 tablets	1115982
Glycine tablets, 20 pieces	1115983
Phenol red tablets 100 pieces	1116004
Cyanuric acid tablets, 100 tablets	1039744
SPADNS reagent, 250 ml for fluoride detection	1010381
Calibration standard fluoride 1 mg/l, for calibration of the photometer during fluoride determination	1010382
3 pieces replacement cuvettes; round cuvettes with lid for DPD, phenol red and cyanuric acid detection (DT1, DT1B, DT4, DT4B, DT2B, DT2C)	1007566
3 pieces replacement cuvettes for fluoride detection (DT2B and DT2C)	1010396
Chlorine dioxide tablets No. 1, 250 no.	1039732
Chlorine dioxide tablets No. 2, 250 no.	1039733
Chlorine HR tablets, 100 pieces	1075056
Acidifying tablets, 100 pieces	1075057

### Spare Parts

#### Chlorite Photometer

	Order no.
Stirrer for purging of chlorine dioxide (DT4)	1022754
3 pieces replacement cuvettes; round cuvettes with lid for DPD, phenol red and cyanuric acid detection (DT1, DT1B, DT4, DT4B, DT2B, DT2C)	1007566

#### H<sub>2</sub>O<sub>2</sub> measurement

	Order no.
Reagent for H <sub>2</sub> O <sub>2</sub> (DT3), 15 ml	1023636
Replacement cuvettes, 5 pieces, for H <sub>2</sub> O <sub>2</sub> (DT3)	1024072



## 2.9 Accessories for Measuring and Control Devices

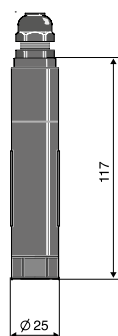
### 2.9.1 Transmitter 4 ... 20 mA (two-wire system)

#### Benefits:

- Reliable signal transmission, even over large distances
- Interference-resistant 4 ... 20 mA signal
- Simple installation directly on the sensor

#### Typical applications:

Transmission of the measuring signal even over long distances and/or transmission of interference-resistant measured signals (e.g. pH, ORP) in conjunction with controllers type D1C, D2C and DULCOMARIN or direct connection to PCs and/or a PLC. If using a PLC, it has to have an electrically isolated input.



#### pH measuring transducer 4 ... 20 mA type pH V1

Measuring range	pH 0 ... 14
Measuring error	< 0.1 pH (typ. $\pm 0.07$ pH)
Socket	SN6
Input resistance	> $5 \times 10^{11} \Omega$
Signal output	4 ... 20 mA $\approx$ -500 ... +500 mV $\approx$ pH 15.45 ... -1.45 uncalibrated; not electrically isolated
DC supply voltage:	18...24 V DC
Permissible ambient temperature	-5...50 °C, non-condensing
Degree of protection	IP 65
Dimensions	141 mm (length), 25 mm (diameter)

Order no.

pH measuring transducer 4 ... 20 mA type pH V1 809126

#### ORP measuring transducer 4 ... 20 mA type RH V1

Measuring range	0 ... 1,000 mV
Measuring error	< $\pm 5$ mV (typ. $\pm 3$ mV)
Socket	SN6
Input resistance	> $5 \times 10^{11} \Omega$
Signal output	4 ... 20 mA $\approx$ -500 ... +500 mV $\approx$ pH 15.45 ... -1.45 uncalibrated; not electrically isolated
DC supply voltage:	18...24 V DC
Permissible ambient temperature	-5...50 °C, non-condensing
Degree of protection	IP 65
Dimensions	141 mm (length), 25 mm (diameter)

Order no.

ORP measuring transducer 4 ... 20 mA type RH V1 809127

#### Temperature measuring transducer 4 ... 20 mA type Pt100 V1

Measuring range	0 ... 100 °C
Measuring error	< $\pm 0.5$ °C (typ. $\pm 0.3$ °C)
Socket	SN6
Input resistance	$\sim 0 \Omega$
Signal output	4 ... 20 mA $\approx$ 0 ... +100 °C not electrically isolated
DC supply voltage:	18...24 V DC
Permissible ambient temperature	-5...50 °C, non-condensing
Degree of protection	IP 65
Dimensions	141 mm (length), 25 mm (diameter)

Order no.

Temperature measuring transducer 4 ... 20 mA type Pt 100 V1 809128

## 2.9 Accessories for Measuring and Control Devices

### PEROX transducer

The PEROX transducer in  $\mu$  processor technology serves to control and activate the PEROX sensor as well as to evaluate the sensor signal. It is screwed directly onto the sensor's head. The  $\text{H}_2\text{O}_2$  transducer can be connected directly to the D1C control unit by means of a 3-wire signal lead.

The PEROX transducer has a length of approx. 205 mm and a diameter of 32 mm.

### PEROX transducer for the $\text{H}_2\text{O}_2$ measurement:

Inside, it features a switch-over for three measuring ranges:

1 ... 20, 10 ... 200 and 100 ... 2,000 mg/l  $\text{H}_2\text{O}_2$

	Order no.
PEROX Transducer V2	1047979

PEROX transducer V1 for D1Ca on request.

### Accessories

	Order no.
Two-wire measuring line 2 x 0.25 mm <sup>2</sup> Ø 4 mm	725122



## 3.1 Overview of Ordering System for Measuring and Control Points DULCOTROL DWCa

### 3.1.1 Selection Guide

#### DULCOTROL DWCa\_P Potable water/F&B

Treatment of potable water, water similar to potable water and treatment of rinsing water, process water in the food and beverage industry

- Disinfection
- Cleaning In Place (CIP)
- pH value adjustment
- Monitoring

#### DULCOTROL DWCa\_W Waste water

Treatment of industrial and municipal waste water

- pH neutralisation
- Disinfection
- Detoxification
- Desalination of process water
- Control of dissolved oxygen
- Monitoring

### 3.1.2 Description of the Identity Code Specifications in the DULCOTROL DWCa Ordering System

The measuring and control systems can be configured using the respective identity code ordering system. With the “panel-mounted” design, all the components except the sensors are mounted on a polypropylene panel. The DULCOTROL ordering system works with user-based selection criteria so that you can select the most appropriate measuring and control station, largely without any serious technical understanding. One or two measured variables can be configured in each product range. The DACb controller is now used instead of the DACa controller for all measured variables. The Compact controller DCCa is also configured for inductive conductivity. This means that a third measured variable can be configured on site providing the fitting size permits this. An additional DGMa module is provided as standard. All communication interfaces of the DACb and also the connection to DULCONNEX can also be selected as part of the ordering system. The identity code specifications are explained in more detail below. The content and scope of delivery contained in the specifications are described in Chapter 3.1.3 (Technical description of the scope of delivery).

#### Specification: “Application”

The “Application” specification is used to define the application (“potable water”, “waste water”) in which the measuring and control system is deployed. This defines the types of sensors and fittings.

#### Specification: “Water to be measured”

This is used to further characterise the sample water (e.g. “clear water” or “turbid water”) selected via the main application (e.g. potable water, waste water). The sensor type, measuring range (e.g. CLE 3-mA-2ppm) and fitting (e.g. DGMa) are defined in conjunction with the main application.

#### Specification: “Measured variable 1” and “Measured variable 2”

These are used to determine the measured variable to be measured or controlled (e.g. pH or chlorine). Up to two measured variables can be selected at the same time within the scope of the specified options. This defines the sensor class (e.g. pH sensor or chlorine sensor) and the controller suitable for the measured variable and the appropriate measuring cable. We use the diaLog DACb controller for all measured variables apart from conductivity. We configure the Compact conductivity controller for the measured variable conductivity. The possible combinations of measured variables are listed in the tables in the “Technical description of the scope of delivery” chapter.

#### Specification: “Measurement and control”

This determines whether only the measuring function or the complete two-way control function for the selected measured variable is shown on the controller.

#### Specification: “Communication interface”

This specification defines which communication interface the controller has.

#### Specification: “Data logger”

A data logger is pre-installed as standard.

#### Specification: “Hardware upgrade”

This specification defines whether a protective RC circuit is fitted to protect relays exposed to high loads.



## 3.1 Overview of Ordering System for Measuring and Control Points DULCOTROL DWCa

### **Specification: "Sensor equipment"**

This specification determines whether the measuring/control panel is supplied with or without sensors. If "with sensors" is selected, the sensors are also supplied in the original packaging. Select "without sensors" if the types of sensor supplied as standard (see chapter 3.1.3: Technical description of the scope of delivery) cannot be used (for example: Inapplicable measuring range) or if the measuring plates are to be stored.

### **Specification: "Design"**

This specification defines customer-specific designs e.g. the label etc.

### **Specification: "Sample water preparation"**

This specification defines whether a filter is fitted.

### **Specification: "Certification"**

This specification defines the approvals and certificates.

### **Specification: "Documentation"**

This specification defines the operating language of the controller and the operating instructions.

## 3.2 Measuring and Control Points DULCOTROL DWCa\_P Potable Water/F&B

### 3.2.1 Overview of DULCOTROL DWCa\_Potable Water/F&B

The compact measuring and control system for the reliable monitoring and treatment of water of a similar quality to drinking water



Monitoring and treatment of potable and similar types of water with DULCOTROL Potable water/ F&B – the compact measuring and control system specially designed for water treatment in waterworks and in the food and beverage industry.

Measuring and control systems DULCOTROL for the potable water/F&B application are specially tailored to the potable water sector and the food and beverage industry. In addition, they also meet the particular requirements within these sectors: on the one hand, for potable water/product water treatment and, on the other hand, for the treatment of rinsing water, industrial water and process water. The measuring and control systems can be configured using the relevant identity code ordering system. With the “panel-mounted” version, all of the components except the sensors are mounted on a polypropylene plate. The DULCOTROL ordering system works with user-based selection criteria so that you can select the most appropriate measuring and control system, largely without technical knowledge. One or two measured variables can be configured in each product range.

#### Your Benefits

- A third measuring point can be retrofitted on site if the size of the configured bypass fitting permits this.
- All communication interfaces of the DACb controller and connection to DULCONNEX are possible.
- Availability of all key chemical measuring parameters for water treatment
- Application-optimised configuration of the components using user-based order criteria
- Configuration of 1 or 2 complete measuring and control systems on a panel
- The controller equipment can be selected
- Flexible adaptation to special applications and measuring ranges by designing the measuring and control points without sensors and ordering the sensor type and measuring range separately
- Ready-to-connect plug & play measuring and control points for quick, easy installation and commissioning
- Extensive optional accessories (pressure reducers, filters, heat exchangers, sample water pump)

#### Technical Details

- Installation in the bypass of the main water line through which the medium flows
- Max. pressure, depending on design: 1 bar/3 bar/6 bar
- Flow, depending on design: 15...40 l/h/ 40...65 l/h/
- Max. medium temperature: primarily up to 45 °C, the versions for the identity code specification: Water to be measured H (hot water) up to 65 °C (max. 2 bar)
- Ambient temperature: +5...50 °C
- Degree of protection: IP65
- Power supply: 90-240 V, 50/60 Hz

#### Field of Application

- Treatment of drinking water and product water (e.g. disinfection) in waterworks and domestic water installations
- Treatment of product water in the food and beverage industry
- Treatment of rinsing and process water for the food and beverage industry, e.g. cleaning and disinfection of pipework, vessels and machinery (cleaning in place)
- Monitoring for drinking water distribution



## 3.2 Measuring and Control Points DULCOTROL DWCa\_P Potable Water/F&B

### 3.2.2 Permissible Measured Variable Combinations for DULCOTROL DWCa\_P Potable Water/F&B

Sample water 1: Drinking water, product water															
Measured variable 1		Measured variable 2													
		00	C0	C1	G0	P0	R0	D0	I0	L0	Z0	F0	H0	A0	X0
Free chlorine < pH 8	C0	x			x	x	x	x							
Free chlorine > pH 8	C1	x			x	x	x	x							
Total chlorine (free and combined chlorine)	G0	x				x	x								
pH	P0	x				x									
ORP	R0	x				x									
Chlorine dioxide	D0	x				x	x			x					
Chlorite	I0	x													
Conductivity	L0	x				x	x								
Ozone	Z0	x				x	x								
Fluoride	F0	x				x									
Hydrogen peroxide	H0	x				x									
Peracetic acid	A0	x				x					x				
Dissolved oxygen	X0	x				x									

Sample water 2: Rinsing water, process water															
Measured variable 1		Measured variable 2													
		00	C0	C1	G0	P0	R0	D0	I0	L0	Z0	F0	H0	A0	X0
Free chlorine > pH 8	C1	x				x	x								
Total chlorine (free and combined chlorine)	G0	x				x	x								
pH	P0	x				x									
ORP	R0	x				x									
Chlorine dioxide	D0	x				x	x								
Chlorite	I0	x													
Conductivity	L0	x				x	x								
Ozone	Z0	x				x	x								
Fluoride	F0	x				x									
Hydrogen peroxide	H0	x				x									
Peracetic acid	A0	x				x					x				

Sample water H: Potable and product water, 45 °C...65 °C															
Measured variable 1		Measured variable 2													
		00	C0	C1	G0	P0	R0	D0	I0	L0	Z0	F0	H0	A0	X0
Free chlorine	C0	x				x									
pH	C1	x				x									
ORP	P0	x				x									
Conductivity	R0	x				x	x								

When ordering, state the identity code in the above order of measured variable 1/measured variable 2, e.g. DWCa P... C0\_P0... and not DWCa P... P0\_C0...

Other measured variable combinations on request.



## 3.2 Measuring and Control Points DULCOTROL DWCa\_P Potable Water/F&B

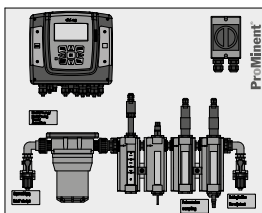
### 3.2.3 Identity Code Ordering System, DULCODOS DWCa\_P Potable Water/ F&B

DWCa	Application
P	Potable water
	Water to be measured
1	Potable water/product water
2	Rinsing water/industrial water/process water
H	Hot water to max. 65 °C, at max. 2 bar (measured variables C1, P0, R0, L0 only)
	Measured variable 1
C0	Free chlorine < pH 8
C1	Free chlorine
G0	Total chlorine (free+combined chlorine)
P0	pH
R0	ORP
D0	Chlorine dioxide
I0	Chlorite
L0	Conductivity
Z0	Ozone
F0	Fluoride
H0	Hydrogen peroxide
A0	Peracetic acid
X0	Dissolved oxygen
	Measured variable 2 (optional)
00	None
C0	Free chlorine < pH 8
C1	Free chlorine
G0	Total chlorine (free+combined chlorine)
P0	pH
R0	ORP
D0	Chlorine dioxide
I0	Chlorite
L0	Conductivity
Z0	Ozone
F0	Fluoride
H0	Hydrogen peroxide
A0	Peracetic acid
X0	Dissolved oxygen
	Measuring - Controlling
9	All measured variables two-way controllable
	Communication interface
0	none
A	Modbus RTU, terminal
B	PROFIBUS® DPV1, terminal
E	LAN with web server, connection via M12 C coded
G	Profinet (2xM12)
D	DULCONNEX (appears in the scope of delivery as a separate unit)
	Data logger
1	Data logger with measured value display on SD card
	Hardware expansion
1	Protective RC circuit for output relay
	Sensor equipment
0	With sensors
1	Without sensors
	Version
0	Panel-mounted with ProMinent Logo
	Sample water treatments
0	none
1	With filter, Not for measured variable D0, Z0
	Approvals
01	CE (Standard)
	Documentation language
DE	German
EN	English
ES	Spanish
IT	Italian
FR	French
FI	Finnish
BG	Bulgarian
CN	Chinese
CZ	Czech
DK	Danish
EE	Estonian
GR	Greek
HU	Hungarian
JP	Japanese
KR	Korean



## 3.2 Measuring and Control Points DULCOTROL DWCa\_P Potable Water/F&B

### 3.2.4 Examples of DULCOTROL DWCa\_P Potable Water/F&B



Similar figure

#### Example 1: DWCa\_P\_1\_D0\_I0\_9\_G\_1\_0\_0\_0\_01\_DE

Application in potable water/F&B:

Measurement of chlorine dioxide and chlorite in potable water/product water with an upstream filter (10µm). Controller with integrated data logger and Profinet® communication interface.

##### Controller

- DACBW006VA4000G11010DE

##### Fitting

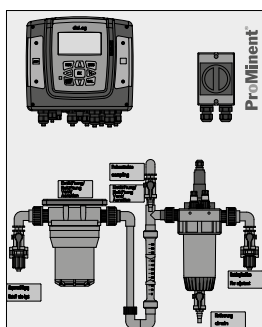
- DGM\_A\_3\_2\_0\_T\_0\_0\_2:
  - 1 measuring module: Chlorine dioxide sensor
  - 1 measuring module: Chlorite sensor
  - 1 flow control module

##### Sensors

- CDE-2-mA 0.5 ppm
- CLT1-mA-0.5 ppm

##### Panel-mounted water treatment system

- Filter



Similar figure

#### Example 2: DWCa\_P\_2\_P0\_C0\_9\_0\_1\_1\_0\_0\_1\_01\_DE

Application in potable water/F&B:

Two-way control of pH and chlorine in rinsing water. The sample water is filtered through a 100 µm filter. The controller contains an RC circuit to protect the relays and a data logger.

##### Controller

- DACBW006VA4000011010DE

##### Fitting

- DLG III for pH and chlorine monitoring + flow control

##### Sensors

- CBR1-mA 2ppm
- PHER 112-SE

##### Panel-mounted water treatment system

- Filter



## 3.3 Measuring and Control Points DULCOTROL DWCa\_W Waste Water

### 3.3.1 Overview of DULCOTROL DWCa\_W Waste Water

**The compact measuring and control system for the reliable monitoring and treatment of waste water**



Monitoring and treatment of waste water with DULCOTROL Waste Water – the compact measuring and control system specially designed for applications in municipal and industrial waste water treatment.

The DULCOTROL measuring and control systems for the waste water application are used in all industry sectors where waste water is treated. All the necessary components are mounted on a polypropylene plate and are ready to connect. The choice of components is matched to the application. The measuring and control systems can be configured using the relevant identity code ordering system. With the “panel-mounted” version, all of the components except the sensors are mounted on a polypropylene plate. The DULCOTROL ordering system works with user-based selection criteria so that you can select the most appropriate measuring and control system, largely without technical knowledge. One or two measured variables can be configured in each product range.

#### Your Benefits

- A third measuring point can be retrofitted on site if the size of the bypass fitting permits this.
- All communication interfaces of the DACb controller and connection to DULCONNEX are possible.
- Availability of all key chemical measuring parameters for water treatment
- Application-optimised configuration of the components using user-based order criteria
- Configuration of 1 or 2 complete measuring and control systems on a panel
- The controller equipment can be selected.
- Flexible adaptation to special applications and measuring ranges by designing the measuring and control points without sensors and ordering the sensor type and measuring range separately
- Ready-to-connect plug & play measuring and control points for quick, easy installation and commissioning
- Extensive optional accessories (pressure reducers, filters, heat exchangers, sample water pump)

#### Technical Details

- Installation in the bypass of the main water line through which the medium flows
- Max. pressure, depending on design: 1 bar/3 bar/6 bar
- Flow, depending on design: 15...40 l/h/ 40...65 l/h/ 300...500 l/h
- Max. medium temperature: primarily up to 45 °C, the versions for the identity code specification: “Water to be measured” “H” (hot water) up to 65 °C (max. 2 bar)
- Ambient temperature: +5...50 °C
- Degree of protection: IP65
- Power supply: 90-240 V, 50/60 Hz

#### Field of Application

- Treatment of industrial and municipal waste water
- pH neutralisation
- Disinfection
- Detoxification
- Desalination of process water
- Control of dissolved oxygen
- Monitoring

### 3.3 Measuring and Control Points DULCOTROL DWCa\_W Waste Water

#### 3.3.2 Permissible Measured Variable Combinations for DULCOTROL DWCa\_W Waste Water

Sample water 4,5,7: clear and turbid waste water containing fluoride

Measured variable 1		Measured variable 2													
		00	C0	C1	G0	P0	R0	D0	I0	L0	Z0	F0	H0	A0	X0
Free chlorine > pH 8	C1	x				x	x								
Total chlorine (free and combined chlorine)	G0	x				x	x								
pH	P0	x				x									
ORP	R0	x				x									
Chlorine dioxide	D0	x				x	x								
Chlorite	I0	x													
Conductivity	L0	x				x	x								
Ozone	Z0	x				x	x								
Fluoride	F0	x				x									
Hydrogen peroxide	H0	x				x									
Peracetic acid	A0	x				x				x					

Sample water H: clear and turbid waste water containing fluoride 45 °C...65 °C

Measured variable 1		Measured variable 2													
		00	C0	C1	G0	P0	R0	D0	I0	L0	Z0	F0	H0	A0	X0
Free chlorine	C1	x				x									
pH	P0	x				x									
ORP	R0	x				x									

When ordering, state the identity code in the above order of measured variable 1/measured variable 2 i.e. DWCa W... C0\_P0... and not DWCa W... P0\_C0...

Other measured variable combinations on request.

### 3.3 Measuring and Control Points DULCOTROL DWCa\_W Waste Water

#### 3.3.3 Identity Code Ordering System, DULCOTROL DWCa\_W Waste Water

DWCa	Application
W	Waste water
	Water to be measured
H	Hot water to max. 65 °C, at max. 2 bar (measured variables C1, P0, R0, L0 only)
4	Clear waste water
5	Waste water with solid particle fraction, turbid
7	Waste water, clear or turbid with fluoride content and pH < 7
	Measured variable 1
C1	Free chlorine
G0	Total chlorine (free+combined chlorine)
P0	pH
R0	ORP
D0	Chlorine dioxide
I0	Chlorite
L0	Conductivity
Z0	Ozone
F0	Fluoride
H0	Hydrogen peroxide
A0	Peracetic acid
X0	Dissolved oxygen
	Measured variable 2 (optional)
00	None
C1	Free chlorine
G0	Total chlorine (free+combined chlorine)
P0	pH
R0	ORP
D0	Chlorine dioxide
I0	Chlorite
L0	Conductivity
Z0	Ozone
F0	Fluoride
H0	Hydrogen peroxide
A0	Peracetic acid
X0	Dissolved oxygen
	Measuring - Controlling
9	All measured variables two-way controllable
	Communication interface
0	none
A	Modbus RTU, terminal
E	LAN with web server, connection via M12 C coded
G	Profinet (2xM12)
D	DULCONNEX (appears in the scope of delivery as a separate unit)
	Data logger
1	Data logger with measured value display on SD card
	Hardware expansion
1	Protective RC circuit for output relay
	Sensor equipment
0	With sensors
1	Without sensors
	Version
0	Panel-mounted with ProMinent Logo
	Sample water treatments
0	none
1	With filter, Not for measured variable D0, Z0
	Approvals
01	CE (Standard)
	Documentation language
DE	German
EN	English
ES	Spanish
IT	Italian
FR	French
FI	Finnish
BG	Bulgarian
CN	Chinese
CZ	Czech
DK	Danish
EE	Estonian
GR	Greek
HU	Hungarian
JP	Japanese
KR	Korean
LT	Lithuanian
LV	Latvian



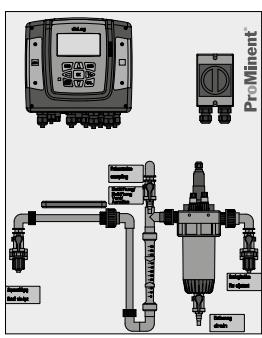






# 3.3 Measuring and Control Points DULCOTROL DWCa\_W Waste Water

## 3.3.4 Examples of DULCOTROL DWCa\_W Waste Water



Similar figure

### Example 3: DWCa\_W\_5\_H0\_00\_9\_A\_1\_1\_0\_0\_1\_01\_DE

Waste water application:

Two-way control of the hydrogen peroxide in turbid waste water. The controller contains an RC circuit to protect the relays, a data logger and a Modbus RTU communication interface.

#### Controller

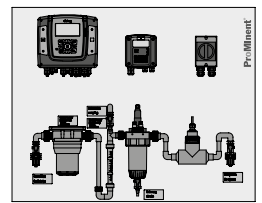
- DACBW006L34000A11010DE

#### Fitting

- DLG III for hydrogen peroxide + flow control

#### Sensors

- H<sub>2</sub>O<sub>2</sub> sensor PEROX-H2.10.P
- PEROX transducer V2
- Pt100 temperature sensor



Similar figure

### Example 4: DWCa\_W\_5\_L0\_P0\_9\_D\_1\_1\_0\_0\_0\_01\_DE

Waste water application:

Two-way control of pH and measurement of conductivity in turbid waste water. The controller includes an RC circuit to protect the relays, a data logger and a DULCONNEX communication interface (appears in the scope of delivery as a separate unit).

#### Controller

- For pH: DACBW006L3400001101000
- For conductivity: Compact controller

#### Fitting

- Piping + flow control

#### Sensors

- ICT 5
- PHEX 112-SE

## 3.4 Technical Description of the Scope of Delivery of Measuring and Control Systems DULCOTROL DWCa

### 3.4.1 Technical Description of Controllers

(for more detailed information, see measuring and control technology chapter)

The DULCOMETER diaLog DACb controller is used to measure all measured variables with the exception of conductivity. The Compact controller is configured for conductivity measurement.

The DULCOMETER diaLog DACb controller used with the DULCOTROL DWCb can be selected as a single or two-channel controller. The third measuring channel can be configured on site, as required, providing the selected sensor fitting allows this. The following versions of the device can be separately selected using the DULCOTROL identity code ordering system:

■ Specification: **Communication interface**

This specification defines the type of communication interface on the controller.

■ Specification: **Data logger**

All controller versions include a data logger as standard.

■ Specification: **Hardware upgrade**

This specification defines whether a protective RC circuit should be available to protect relays subject to high loading.

#### Hardware version and identity code of diaLog DACb controllers:

	Identity code
Package 4, three measured variables by 2 no. mV/mA modules, without communication	DACBW006VA400001101000XX
Package 4, three measured variables by 1 no. mV/mA module and 2 no. conductive conductivity/temperature modules, without communication	DACBW006L3400001101000XX
Package 4, three measured variables by 2 no. mV/mA modules, with Modbus RTU	DACBW006VA4000A1101000XX
Package 4, three measured variables by 1 no. mV/mA module and 2 no. conductive conductivity/temperature modules, with Modbus RTU	DACBW006L34000A1101000XX
Package 4, three measured variables by 2 no. mV/mA modules, with Profibus DPV1	DACBW006VA4000B1101000XX
Package 4, three measured variables by 1 no. mV/mA module and 2 no. conductive conductivity/temperature modules, with Profibus	DACBW006L34000B1101000XX
Package 4, three measured variables by 2 no. mV/mA modules, with LAN web server	DACBW006VA4000E1101000XX
Package 4, three measured variables by 1 no. mV/mA module and 2 no. conductive conductivity/temperature modules, with LAN web server	DACBW006L34000E1101000XX
Package 4, three measured variables by 2 no. mV/mA modules, with Profinet	DACBW006VA4000G1101000XX
Package 4, three measured variables by 1 no. mV/mA module and 2 no. conductive conductivity/temperature modules, with Profinet	DACBW006L34000G1101000XX

	Water to be measured	Identity code
<b>Compact controller for conductive conductivity</b>	1	DCCAW006L30010XX
<b>Compact controller for inductive conductivity</b>	2, 4, 5, 7	DCCAW006L60010XX

## 3.4 Technical Description of the Scope of Delivery of Measuring and Control Systems DULCOTROL DWCa

### 3.4.2 Technical Description of Sensors

(for more detailed information, see sensor technology DULCOTEST chapter)

The identity code specifications "Application", "Measured variable" and "Water to be measured" define the sensor type to be used as specified below in the tables.

If another sensor type is necessary, the measuring/control panel can also be supplied without sensors (see identity code specification: "Sensor equipment"). The desired sensor should then be ordered separately.

#### Sensor types for the defined "measured variable" and "water to be measured" specifications for the potable water ("P") application

Measured variable	Water to be measured	Sensor type	Order no.
Free chlorine with a pH value < 8	C0	1 CLE 3-mA-0.5 ppm	792927
Free chlorine with a pH value > 8	C1	2 CBR 1-mA-0.5 ppm	1038016
Free chlorine	C1	2 CBR 1-mA-2 ppm	1038015
Free chlorine	C1	H CLO 2-mA-2 ppm	1033878
Total chlorine	G0	1 CTE 1-mA-0.5 ppm	740686
Total chlorine	G0	2 BCR 1-mA-2 ppm	1040115
pH	P0	1 PHEP 112 SE	150041
pH	P0	2 PHER 112 SE	1001586
ORP	R0	1 RHEP-Pt-SE	150094
ORP	R0	2 RHER-Pt-SE	1002534
ORP combined with ozone: R0 Z0	Z0	1/2 RHEP-Au-SE	1003875
Chlorine dioxide (ClO <sub>2</sub> )	D0	1 CDE 2-mA-0.5 ppm	792930
Chlorine dioxide (temperature-corrected)	D0	2 CDR 1-mA-2 ppm	1033393
Chlorite anion (ClO <sub>2</sub> <sup>-</sup> )	I0	1/2 CLT 1-mA-0.5 ppm	1021596
Conductivity, conductive	L0	1 LFTK 1 DE	1002822
Conductivity, inductive	L0	2 ICT 5	1095248
Ozone	Z0	1/2 OZE 3-mA	792957
Fluoride (temp.corr.)	F0	1/2 FLEP 010-SE / FLEP 0100-SE	1028279
Fluoride (temp.corr.)	-	- Measuring transducer 4-20 mA FPV1	1028280
Hydrogen peroxide	H0	1 H <sub>2</sub> O <sub>2</sub> sensor PEROX-H2.10 P	792976
-	-	- PEROX Transducer V2	1047979
Hydrogen peroxide	H0	2 PER 1-mA-2000 ppm	1022510
Peracetic acid	A0	1 PAA 1-mA-200 ppm	1022506
Peracetic acid	A0	2 PAA 1-mA-2000 ppm	1022507
Dissolved oxygen	X0	1/2 DO 3-mA-20 ppm	1094609
pH	P0	- PHEX 112 SE	305096
pH	P0	- PHEF 012 SE	1010511
ORP	R0	- RHEX-Pt-SE	305097
-	-	- Measuring transducer 4-20 mA FP 100 V1	1031331



### 3.4 Technical Description of the Scope of Delivery of Measuring and Control Systems DULCOTROL DWCa

Sensor types for the defined “measured variable” and “water to be measured” specifications  
for the waste water (“W”) application

Measured variable	Water to be measured	Sensor type	Order no.
pH	P0	4 PHEP 112 SE	150041
pH	P0	5 PHER 112 SE	1001586
pH	P0	6 PHEX 112 SE	305096
pH	P0	7 PHEF 012 SE	1010511
ORP	R0	4 RHEP-Pt-SE	150094
ORP	R0	5 RHER-Pt-SE	1002534
ORP	R0	6 RHEX-Pt-SE	305097
ORP combined with ozone: R0 Z0	Z0	1/2 RHEP-Au-SE	1003875
Fluoride (temp.corr.)	F0	4/5/7 FLEP 010-SE / FLEP 0100-SE	1028279
-	-	- Measuring transducer 4-20 mA FP 100 V1	1031331
-	-	- Reference electrode REFP-SE	1018458
Conductivity, inductive	L0	4/5/6/7 ICT 5	1095248
Total chlorine	G0	4/5 BCR 1-mA-2 ppm	1040115
Free chlorine	C1	4/5 CBR 1-mA-2 ppm	1038015
Free chlorine	C1	H CLO 2-mA-2 ppm	1033878
Hydrogen peroxide	H0	4/5 PEROX H-3E-200 ppm	1105778
Temperature	-	- Pt 100 SE temperature sensor	305063
Dissolved oxygen	X0	4/5 DO 3-mA-20 ppm	1094609
Ozone	Z0	4/5 OZE 3-mA	792957
Chlorine dioxide (temperature-corrected)	D0	4/5 CDR 1-mA-2 ppm	1033393
Peracetic acid	A0	4/5 PAA 2-3E-mA-2 ppm	1120263

## 3.4 Technical Description of the Scope of Delivery of Measuring and Control Systems DULCOTROL DWCa

### 3.4.3 Technical Description of Sensor Fittings

(for more detailed information, see sensor technology DULCOTEST chapter)

The bypass fitting used depends in particular on the water to be measured but sometimes also on the measured variable or the combination of measured variables.

#### Sensor fittings in DULCOTROL DWCa\_P Potable water/ F&B

Fitting type DGMa is used in the DULCOTROL DWCa\_P Potable water/F&B for all clear types of water similar to potable water. Fitting type DLG III is used for rinsing/process water with a turbid appearance in application "P".

Measured variable (sensor type)	Water to be measured	Fitting
Free chlorine	1	DGMa
Total chlorine	1	DGMa
pH	1	DGMa
ORP	1	DGMa
Chlorine dioxide (CDE 2)	1	DGMa
Chlorite	1	DGMa
Conductivity (conductive)	1	DGMa
Ozone	1	DGMa
Hydrogen peroxide	1	DGMa
Peracetic acid	1	DGMa
Dissolved oxygen	1	DGMa
Temperature	1	DGMa
Free chlorine	2	DLGIII
Total chlorine	2	DLGIII
pH	2	DLGIII
ORP	2	DLGIII
Chlorine dioxide (CDR)	2	DLGIII
Chlorite	2	DLGIII
Ozone	2	DLGIII
Hydrogen peroxide	2	DLGIII
Peracetic acid	2	DLGIII
Temperature	2	DLGIII
Inductive conductivity	2	ICT 5 in T-piece
Fluoride (temp.corr.)	1/2	DLGIV
Dissolved oxygen (DO3)	2	DLGIII

#### Sensor fittings in DULCOTROL DWCa\_W Waste water

Fitting type DLGIII is used in the DULCOTROL DWCa\_W Waste Water for all clear water or water with a minimal solid fraction.

Measured variable (sensor type)	Water to be measured	Fitting
Chlorine dioxide (CDE 2)	4/5	DLGIII
Fluoride (temp.corr.)	4/7	DLG IV (PVC) + magnetic stirrer
Dissolved oxygen (DO3)	4/5	DLGIII
Total chlorine	4/5	DLGIII
Conductivity, inductive (ICT 5)	6/5/4	Adapter for PVC pipe- DN 40 (bypass on plate)
Ozone	4/5	DLGIII
ORP	4/5	DLGIII
Temperature	4/5	DLGIII
Hydrogen peroxide	4/5	DLGIII
pH	7/5/4	DLGIII



## 3.4 Technical Description of the Scope of Delivery of Measuring and Control Systems DULCOTROL DWCa

### 3.4.4 Technical Description of the Hydraulic Connector/Pipework

An 8x5 mm hose connector is used as the sample water hydraulic connection for the "water to be measured" 1, 2, 4, 5, 7. Generally there is a shut-off ball valve fitted upstream and downstream of the bypass fitting. If ordered, a sample water filter is fitted upstream of the bypass fitting. The bypass fittings each contain a sampling tap. A metal pin is incorporated in the bypass fittings for potential equalisation.

### 3.4.5 Technical Description of Optional Accessories

	Description	Water to be measured	Order no.
<b>Adapter M34/PG13.5</b>	For retrofitting pH/ORP sensor in free DGMA module	1, 2, 4, 5, 7	1050866
<b>Filter housing</b>		1, 2, 4, 5, 7	1045244
<b>Filter element</b>	100 µm	2, 4, 5, 7	1031211
<b>Filter element</b>	10 µm	1	1031210
<b>Pressure reducer V 82</b>	0.5 – 10 bar	2	1031212
<b>Pressure reducer DO 6F 1/2"</b>	0.5 – 10 bar	1	302104
<b>Sample water pump von Taine 0502 PP/FPM</b>	Max. flow 1800 l/h Max. delivery height 4.5 m	1, 2, 4, 5, 7	1023089



## 4.1 Measuring and Control System for Cooling Water Treatment

### 4.1.1

#### Measuring and Control System DULCODOS Cooling Water

The compact measuring and control system for the reliable monitoring and treatment of cooling water in evaporation cooling systems.



Monitoring and treatment of cooling water with DULCODOS Cooling Water – the compact measuring and control system specially designed for the treatment of cooling water in evaporation cooling systems and wet separators.



The DULCODOS Cooling Water measuring and control systems with the AEGIS II controller are compact units for reliable monitoring and treatment of cooling water. They are available with various sensor configurations according to the statutory requirements applicable (e.g. in Germany the 42th Federal Immission Control Ordinance (BImSchV)).

Measuring all the necessary measuring parameters, such as conductivity, pH value, ORP voltage and the selective measurement of oxidative biocides, such as chlorine, chlorine dioxide or bromine concentration, enables optimum cooling water treatment. Optimum cooling water treatment is guaranteed by the volume-proportional addition of auxiliary chemicals, such as corrosion inhibitors or dispersants, the direct measurement of the corrosion properties of various metals and the indirect measurement of corrosion inhibitors by means of fluorescence sensors.

The device can be configured using the LAN and Wi-Fi function of the AEGIS II. The configuration process and result are displayed clearly using PCs, smartphones and tablets. A Modbus RTU interface and gateways to other fieldbuses enable connection to superordinate controllers and process control systems.

#### Your Benefits

- Ready-to-connect plug & play measuring and control point for quick, easy installation and commissioning
- Reduces cooling water consumption
- Protects the complete system against corrosion, deposits and biological growth
- Produces automatic reports in line with applicable directives and e-mails them out
- Connection to the DULCONNEX IIoT solution, developed by ProMinent.

#### Technical Details

- Installation in the bypass of the circulating water line through which the medium flows
- Max. pressure, depending on design: 1 bar up to 6 bar
- Sample water flow, depending on design: 15...40 l/h (with selective measurement of biocides) / 15...500 l/h
- Max. medium temperature: 45 °C
- Ambient temperature: +5...50 °C
- Degree of protection: IP 65
- Power supply: 90-240 V, 50/60 Hz

#### Field of Application

- Monitoring and treatment of cooling water from industrial plants, air conditioning systems
- Wet separator
- Similar applications

## 4.1 Measuring and Control System for Cooling Water Treatment

The measuring and control plate with the AEGIS II controller is a compact unit for the reliable monitoring and treatment of cooling water. Optimum cooling water treatment is guaranteed by measuring all the necessary measuring parameters, including conductivity, pH value, ORP value and oxidative biocides, such as chlorine, chlorine dioxide or bromine concentration as well as the volume-proportional addition of auxiliary chemicals, such as inhibitors or dispersants.

The AEGIS II uses a data logger to document the consumption of chemicals as well as the volume of additional water fed in and the bleed frequency. The reports based on these data can be sent daily by e-mail to up to 5 addressees. Furthermore, the AEGIS II can also e-mail alerts in the event of faults. This might include the maximum bleeding duration or the maximum metering volume being exceeded.

The Wi-Fi function of the AEGIS II allows the device to be configured and displayed clearly on a smartphone and tablet.

	PM-1, Order no. 1093705	PM-2, Order no. 1093706	PM-3, Order no. 1093707	PM-5, Order no. 1097168	PM-6, Order no. 1097170	PM-7, Order no. 1103171
Conductivity	+	+	+	+	+	+
pH measurement	+	+	+	+	+	+
ORP measurement	+	+	+	+	+	+
Flow switch	+	+	+	+	+	+
Corrosion measurement, copper		+	+		+	
Corrosion measurement, construction steel		+	+		+	
Fluorine sensor			+			
Chlorine measurement				+	+	
Pressure reduction				optional	optional	
DULCONNEX						+

### Components

The measuring and control plate PM AEGIS II EU - type PM-1 comprising:

- AEGIS II controller, type AGIB006W0T1CTXXXXV2XXW0022001. Input for conductivity sensors (including temperature and flow), pH and ORP. Including Wi-Fi function and data logger. Control of a cooling tower with control of metering pumps.
- CTFS sensor for conductivity/temperature/flow, fully assembled, for measuring conductivity, temperature and flow.
- pH sensor PHEI-112-SE for the pH value measurement in industrial water containing solids.
- ORP sensor RHEIC-Pt-SE for the ORP value measurement in industrial water containing solids.
- Manometer for pressure display (also for flow control).
- 2 PVC ball valves for shutting off the feed and discharge line.
- Shut-off valve for draining the sample medium (no sample valve as not flammable).
- Filter insert 0.5 mm acting as a filter in the feed.
- Complete PVC pipework including brackets etc. and screw adapters for the sensors contained in the scope of delivery.

The measuring plate is supplied fully assembled and electrically wired. The measuring plate features an emergency stop switch and also has CE certification.

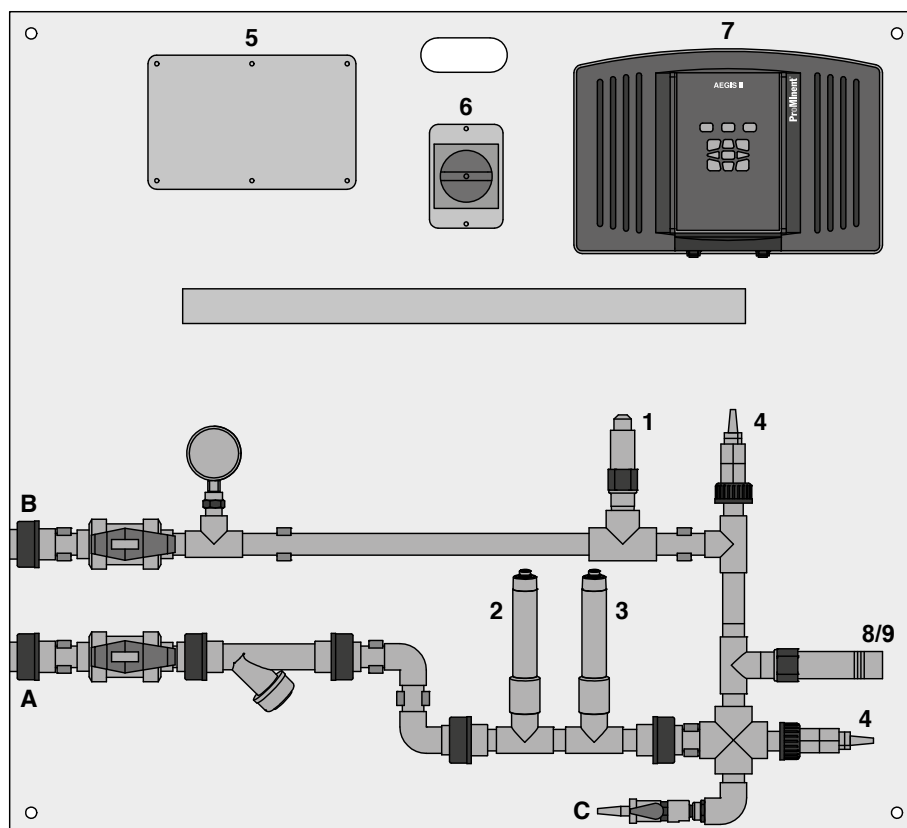
Dimensions of the measuring plate: 950 x 1,050 mm (HxW)

	Order no.
Measuring plate PM AEGIS 2 EU - type PM-1	1093705
Measuring plate PM AEGIS 2 EU - type PM-2	1093706
Measuring plate PM AEGIS 2 EU - type PM-3	1093707
Measuring plate PM AEGIS 2 EU - type PM-5	1097168
Measuring plate PM AEGIS 2 EU - type PM-6	1097170
Measuring plate PM AEGIS 2 EU - type PM-7	1103171



## 4.1 Measuring and Control System for Cooling Water Treatment

- 1 CTFS sensor for conductivity/temperature/flow, fully assembled (order no. 1081727)
- 2 pH sensor PHEI 112 SE (order no. 1076610)
- 3 ORP sensor RHEI C (order no. 1082281)
- 4 Mounting points for corrosion sensor
- 6 Master switch
- 7 AEGIS® II cooling tower controller
- 8/9 Fluorosensor or chlorine sensor
- A Sample water feed, DN 20
- B Sample water drain, DN 20
- C Sampling



**Measuring plate PM AEGIS 2 EU - type PM-1, basic version equipment, order no. 1093705**

Item	Quantity	Order no.
7 AGIBEU006W0T1CTXXXXV2XXW0022001	1	1093713
1 CTFS sensor conductivity/temperature/flow complete	1	1081727
2 Industrial pH sensor, without glass	1	1095385
3 Industrial ORP sensor, without glass	1	1095386

**Measuring plate PM AEGIS 2 EU - type PM-2, equipment additional to basic version, order no. 1093706**

Item	Quantity	Order no.
7 AGIBEU006W0T1CTXXXXV2XXW0022001	1	1093713
4 Corrosion sensor basic CRS LPR	2	1092242
4 CRS-CS construction steel corrosion tip set	1	1092276
4 CRS-CU copper corrosion tip set	1	1092277

**Measuring plate PM AEGIS 2 EU - type PM-3, equipment additional to basic version, order no. 1093707**

Item	Quantity	Order no.
7 AGIBEU006W0T1CTXXXXV2XXW0022001	1	1093713
- Fluorosensor Little Dipper® (Tracer Sensor)	-	1059104

**Measuring plate PM AEGIS 2 EU - type PM-5, equipment additional to basic ver-**



## 4.1 Measuring and Control System for Cooling Water Treatment

sion, order no. 1097168

Item		Quantity	Order no.
7	AGIBEU006W0T1CTXXD1V2AAW0022001	1	1093712
4	Corrosion sensor basic CRS LPR	2	1092242
4	CRS-CS construction steel corrosion tip set	1	1092276
4	CRS-CU copper corrosion tip set	1	1092277
9	CBR 1-mA-2 ppm	1	1038015

**Important:** The pressure reducing unit Order No. 1095885 is needed with pressures of more than 1 bar!

**Measuring plate PM AEGIS 2 EU - type PM-6, equipment additional to basic version, order no. 1097170**

Item		Quantity	Order no.
7	AGIBEU006W0T1CTXXXV2XXW0022001	1	1093713
4	Corrosion sensor basic CRS LPR	2	1092242
4	CRS-CS construction steel corrosion tip set	1	1092276
4	CRS-CU copper corrosion tip set	1	1092277
9	CBR 1-mA-2 ppm	1	1038015

**Important:** The pressure reducing unit (order no. 1095885) is needed with pressures of more than 1 bar!

**Measuring plate PM AEGIS 2 EU - type PM-7 with DULCONNEX, equipment additional to basic version, order no. 1097171**

Item		Quantity	Order no.
7	AGIBEU006W0T1CTXXXV2XXW0022001	1	1093713
1	CTFS sensor conductivity/temperature/flow complete	1	1081727
2	Industrial pH sensor, without glass	1	1095385
3	Industrial ORP sensor, without glass	1	1095386
5	DULCONNEX Gateway AGIb	1	1098723

### Pressure reducing unit

Pressure reduction with system pressures of > 1 bar and chlorine sensors

Ready mounted on a PP plate, pre-piped in PVC DN 20, shut-off ball valves at the inlet and outlet side, dimensions: H x W = 200 mm x 600 mm, consisting of the following main components:

	Quantity	Unit	Order no.
Manometer NG 63 0-0006 bar 233.30.	1	EA	1040999
Pressure reducing valve DMV755 DN20 PVC-U FPM	1	EA	1095887

### Corrosion sensors



The corrosion sensors work on the so-called LPR principle: linear polarisation resistance. A sensor consists of the corrosion sensor basic LPR. This is fitted with the metal (corrosion tip set) used in the application. The corresponding alloy factor needs to be set in the monitor. If there is corrosion on the metal then the sensor can measure this electrochemically and the monitor (AEGIS II) can display the value. The measurement is not an absolute measurement, rather it measures a trend. The advantage over gravimetric measurement is that the LPR measurement takes place without any time delay. The value is displayed by the monitor in the unit of measure MPY (mils per year). One mil corresponds to a thousandth of an inch, in metric terms 0.0254 mm.

	Order no.
Corrosion sensor basic CRS LPR	1092242
CRS-AM Admiralty brass corrosion tip set	1092274
CRS-CN Cu/Ni corrosion tip set	1092275
CRS-CS construction steel corrosion tip set	1092276
CRS-CU copper corrosion tip set	1092277
CRS-SS 1.4301/304 SS corrosion tip set	1092278
CRS-ZN zinc corrosion tip set	1092279

## 4.1 Measuring and Control System for Cooling Water Treatment

### Fluorosensor

The Turner Designs Little Dipper® is a single-channel fluorosensor for measuring the concentration of fluorophor in process water. The metered chemical needs to contain PTSA for this. The sensor delivers a 4 - 20 mA output signal proportional to the concentration of the PTSA fluorophor in the process water.

**Measuring principle:** A light source irradiates the process water and stimulates the fluorophor in the solution, which emits light of a different wavelength. The intensity of the emitted light is proportional to the concentration of the PTSA fluorophor in the process water.

	Order no.
Fluorosensor Little Dipper® (Tracer Sensor)	1059104

### Retrofit module

	Order no.
mA/mA output modules	1092565
2x conductivity temperature sensor input modules	1081809
mA/mA sensor input modules	1081806
2x mV/mV temperature sensor input modules	1081807
Module 2x serial sensor inputs	1092566
Modules mA/mV + temperature sensor inputs	1081808
Module Modbus RTU + 2 mA outputs	1094377
Module Modbus RTU + 2 mA outputs + 2 mA inputs	1094350
Wi-Fi module	734211



## 5.1 DULCODOS Pool Swimming Pool Metering Systems

### 5.1.1

#### Overview

The metering systems DULCODOS Pool ensure the best water quality. The systems come in four different designs. It's easy to work out which type is best suited to your requirements.

##### Chlorine or active oxygen?

Historically, swimming pool water has always been treated with chlorine. Because it is an effective disinfectant and is highly oxidising, chlorine is also the chemical of choice for public pools. Clear and hygienically safe water is guaranteed.

The metering systems DULCODOS Pool reliably keep the operating parameters in an optimum range. Unpleasant side-effects such as the smell of chlorine or burning eyes are very rare.

Active oxygen is less effective than chlorine. It can be used for very gentle and environmentally-sound water treatment in pools with fewer users.

##### ■ Soft

DULCODOS Pool Soft is especially suited to private pools used by a small number of people. It works with active oxygen substances, which are less effective than chlorine. Water treatment with active oxygen is a good alternative for ecologically-minded pool owners or if users are allergic to chlorine. DULCODOS Pool Soft uses no chlorine chemicals.

##### ■ Basic

DULCODOS Pool Basic regulates the pH and chlorine content using the redox potential. This is the direct measurement of effective oxidation in the water and is therefore an indication of the disinfectant effect and concentration of the metered chlorine. The concentration of chlorine cannot be determined with accuracy with this process. ORP measurements allow a particular range of chlorine to be set. DULCODOS Pool Basic is robust and requires little maintenance.

##### ■ Comfort

DULCODOS Pool Comfort uses highly specific chlorine sensors to measure the chlorine content. The concentration of chlorine in the water can be determined and set with accuracy. The effectiveness of the swimming pool filter is boosted by an integrated feeder assembly for flocculant – resulting in crystal-clear water! Numerous features to enhance operating convenience make the metering system very popular with customers. These include mapping the measuring and calibration values via the integrated data logger or remote control from your PC using the integrated web server and, if you have a Wi-Fi access point connected, also using your iPad or other tablet devices.

##### ■ Professional

DULCODOS Pool Professional comes in three designs:

##### DULCOMARIN 3 Compact Unit

is intended for controlling one filtration circuit. It can measure and regulate the pH, ORP, free chlorine, combined chlorine, total available chlorine and temperature measured variables.

##### DULCOMARIN 3 Multipool Global Unit

A DULCOMARIN 3 Multipool system consists of a Global Unit with a 7" touch display. It could be described as the central control unit via which all controllers of all pools, the Local Units, can be operated in full. There needs to be one Global Unit installed in each system yet there may only be one.

##### DULCOMARIN 3 Multipool Local Unit

A DULCOMARIN 3 Multipool system can control up to 16 filtration circuits, i.e. 16 Local Units with a 7" touch display are needed. The controller can be used to operate the local pool.

Every Local Unit controls one filtration circuit. They are connected to the Global Unit via cNet.

##### ■ Choice of pumps



## 5.1 DULCODOS Pool Swimming Pool Metering Systems

The metering systems DULCODOS Pool allow you to choose which metering pump to fit on your complete system. The choice of pump depends entirely on the size of your pool and how often it is used.

- **Peristaltic pumps DULCOFLEX** are suited to applications requiring few chemicals, such as small pools or those used infrequently. Bubbles of gas formed during periods of non-use are reliably eliminated by the pump. Depending on the amount of use, the metering hose has to be replaced once or twice a year.
- **Motor-driven metering pumps alpha** have a higher capacity and longer maintenance intervals. Like peristaltic pumps, they are silent.
- **Solenoid metering pumps beta** are not controlled by switching them on and off, like DULCOFLEX or alpha, instead, their metering frequency is adjusted continuously, enabling the pump to provide a very precise control action.
- Pumps with **CAN bus system** can be used in the DULCODOS Pool Professional series. They communicate all operating messages, such as two-stage monitoring of the chemical reservoir, to the control.

### ■ Accessories

Whether you are looking for retaining tanks for chemical tanks or portable test devices for measurement parameters – or even software for digital control: the optional accessories make it even easier for you to operate the system.

### ■ Service

Installation, commissioning, training in how the system works, operation and maintenance: when you buy a DULCODOS Pool system, it comes with service you can rely on – even if your pool is already quite old.



## 5.1 DULCODOS Pool Swimming Pool Metering Systems

### 5.1.2

#### Metering System DULCODOS Pool Soft

**Ecologically convincing: chlorine-free water treatment with active oxygen in private swimming pools.**

**For swimming pools with volumes up to 100 m<sup>3</sup>**



Chlorine-free water treatment system for environmentally operated private pools. Safe water disinfection with active oxygen as a turnkey complete solution.

Complete system DULCODOS Pool Soft for pH adjustment and chlorine-free disinfection with active oxygen. To prevent any germs in the pool from building up resistance to active oxygen, it is not metered continuously, but injected at intervals controlled by a timer.

Peristaltic pumps of the product range DULCOFLEX, alpha type motor-driven metering pumps or beta type solenoid metering pumps are used, depending on demand and the circulation volume.

When selecting the metering pump and pump capacity, please consider the concentrate of the hydrogen peroxide used. The concentration of the commercial product has been reduced in Germany by the legislature from  $w_i = 32.8\%$  to  $w_i = 11.8\%$ . The metering time and metering pump size need to be selected correspondingly to be able to meter volumes larger by a factor of 2.8. Depending on the product used, the metering volume is approx. 1.5 l per 10 m<sup>3</sup>.

Sensors, controllers and metering pumps form a unit with the chemical tanks, which can become operational without major installation work on your part.

The control device offers many convenient functions, such as recording measured values on an SD memory card or remote access via the integral WEB server and LAN interface (now also available with DULCONNEX as an option).

#### Your Benefits

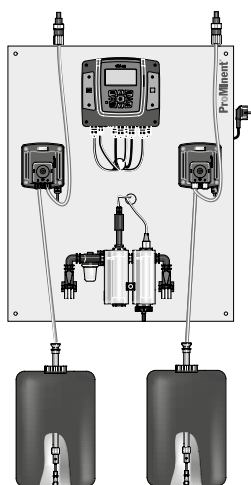
- Simple, quick assembly
- Simple, menu-driven operation
- Chlorine-free
- Constantly good water quality
- Versatile monitoring functions

#### Technical Details

- 2-channel swimming pool controller Splash Control Pro<sup>+</sup> with measurement/control of the pH value and metering of active oxygen using an integrated timer function, mounted on a wall panel ready for use.
- In-line probe housing with sample water monitoring, sample water filter and sensor for pH value
- Monitoring of the chemical supply
- Metering monitor to protect against over-metering
- Data logger with SD card
- Embedded web server with LAN interface (optional)
- Metering pumps alpha, DULCOFLEX or beta to control the pH value and active oxygen content.
- Sensors used – pH sensor PHES-112-SE SLg100 (1051745)
- Connector for point of injection: Injection valves with 1/2" screw-in thread
- Connectors for metering pumps/points of injection: PVC hose 12x6 mm
- Sample water connector: PVC hose 12x6 mm
- Digital pause input
- Alarm relay output
- Electrical connection: 230 V AC, 50/60 Hz
- Dimensions with metering pumps alpha or beta:
  - 595 x 745 x 150 mm (W x H x D) mounting plate for measuring technology
  - 595 x 400 x 150 mm (W x H x D) mounting plate for pumps
- Dimensions with metering pumps DULCOFLEX: 595 x 745 x 150 mm (W x H x D)
- Weight: approx. 10 kg or 6 kg (without pumps)
- Sensors used: Order no. 1051745 pH sensor PHES-112-SE SLg100

#### Field of Application

- Private swimming pool



# 5.1 DULCODOS Pool Swimming Pool Metering Systems

## Identity Code Ordering System for DULCODOS Pool Soft

DSPa	Measured variable
DO2	pH / Timer control H <sub>2</sub> O <sub>2</sub>
	Hardware-additional functions
0	standard
D	DULCONNEX
	Software-additional functions
1	Archiving of measured data including SD card
	Communication interfaces
0	None
7	Embedded web server, LAN
	Electrical Connection
A	230 V, 50/60 Hz, European standard plug
B	230 V, 50/60 Hz, Swiss plug
C	230 V, 50/60 Hz, UK plug
	Sensor equipment
0	with sensors
1	without sensors
	Version
0	with ProMinent logo
1	without ProMinent Logo
	Language
A	Swedish
D	German
E	English
F	French
G	Czech
I	Italian
N	Dutch
P	Polish
R	Russian
S	Spanish
	Metering pumps for acids/alkalis
0	without metering pumps
1	0.8 l/h (DULCOFLEX DF2a 0208)
2	1.6 l/h (DULCOFLEX DF2a 0216)
3	2.4 l/h (DULCOFLEX DF2a 0224)
4	1.8 l/h (alpha ALPc 1002 PVT)
5	3.5 l/h (alpha ALPc 1004 PVT)
6	1.5 l/h (beta BT4b 0401 PVT)
7	2.8 l/h (beta BT4b 0402 PVT)
8	4.5 l/h (beta BT4b 0404 PVT)
	Multifunctional valve for acid/alkali pump
0	none
1	with MFV, only for alpha and beta
	Metering pumps for disinfection
0	without metering pumps
1	0.8 l/h (DULCOFLEX DF2a 0208) for pools up to a volume of 20 m <sup>3</sup>
2	1.6 l/h (DULCOFLEX DF2a 0216) for pools up to a volume of 40 m <sup>3</sup>
3	2.4 l/h (DULCOFLEX DF2a 0224) for pools up to a volume of 60 m <sup>3</sup>
4	1.8 l/h (alpha ALPc 1002 PVT) for pools up to a volume of 45 m <sup>3</sup>
5	3.5 l/h (alpha ALPc 1004 PVT) for pools up to a volume of 90 m <sup>3</sup>
6	1.5 l/h (beta BT4b 0401 PVT) for pools up to a volume of 25 m <sup>3</sup>
7	2.8 l/h (beta BT4b 0402 PVT) for pools up to a volume of 50 m <sup>3</sup>
8	4.5 l/h (beta BT4b 0404 PVT) for pools up to a volume of 100 m <sup>3</sup>
	Multifunctional valve for disinfection pump
0	none
1	with MFV, only for alpha and beta
	Type of mounting
0	supplied loose without mounting plate
1	assembled on a base plate
	Approvals
0	with CE certification

DSPa DO2 0 1 0 A 0 0 E 2 0 2 0 1 0 Identity code as a representative example



## 5.1 DULCODOS Pool Swimming Pool Metering Systems

### 5.1.3

#### Metering System DULCODOS Pool Basic

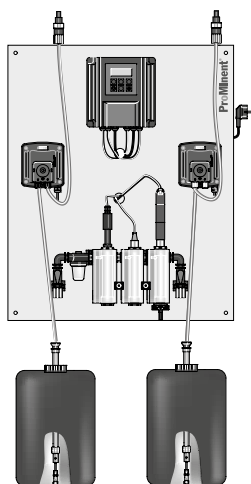
**Convenient and simple: pure water in private swimming pools – fully automatically and correctly.**

**For swimming pools with a circulation capacity of up to 200 m³/h**



The chlorine metering system DULCODOS Pool Basic is a complete solution for private swimming pools where the chlorine content is controlled using the low-maintenance measurement of the ORP potential.

Complete system for the fully automatic adjustment of pH and chlorine content (using the measured variable redox potential) in swimming pool water. Depending on demand and the circulating volume, peristaltic pumps of the DULCOFLEX product range are used. Sensors, controllers and metering pumps form a single perfectly coordinated unit with the chemical tanks, which can reliably get to work without a lot of installation effort on your part.



#### Your Benefits

- Simple, quick assembly
- Simple, menu-driven operation
- Constantly good water quality
- Versatile monitoring functions

#### Technical Details

- 2-channel swimming pool controller Splash Control with measurement, control and metering functions for pH and redox potential (chlorine metering)
- In-line probe housing with sample water monitoring, sample water filter and measuring probes for pH value and redox potential, fitted on a wall panel.
- 2 metering pumps DULCOFLEX
- Monitoring of the chemical supply
- Metering monitor to protect against over-metering
- Sensors used: pH sensor PHES-112-SE SLg100 (1051745), RH sensor RHES-Pt -SE SLg100 (1051746)
- Connectors for points of injection: Injection valves with 1/2" screw-in thread
- Connectors for metering pumps/points of injection: PVC hose 12x6 mm
- Sample water connector: PVC hose 12x6 mm
- Digital pause input
- Alarm relay output
- Electrical connection: 230 V AC, 50/60 Hz
- Dimensions: 595 x 745 x 150 mm (W x H x D)
- Weight: approx. 10 kg or 6 kg (without pumps)
- Sensors used: pH sensor PHES-112-SE SLg10 (order no. 1051745), ORP sensor RHES-Pt -SE SLg100 (order no. 1051746)

#### Field of Application

- Private swimming pool



# 5.1 DULCODOS Pool Swimming Pool Metering Systems

## Identity Code Ordering System for DULCODOS Pool Basic

DSPa	Measured variable										
	PR2	pH / ORP									
		Hardware-additional functions									
		0	standard								
			Software-additional functions								
			0	None							
				Communication interfaces							
				0	None						
					Electrical Connection						
					A	230 V, 50/60 Hz, European standard plug					
					B	230 V, 50/60 Hz, Swiss plug					
					Sensor equipment						
					0	with sensors					
					A	Measured variable PD5 without sensors					
					Version						
					0	with ProMinent logo					
					1	without ProMinent Logo					
					Language						
					D	German					
					E	English					
					F	French					
					G	Czech					
					I	Italian					
					N	Dutch					
					R	Russian					
					S	Spanish					
					Metering pumps for acids/alkalis						
					0	without metering pumps					
					1	0.8 l/h (DULCOFLEX DF2a 0208)					
					2	1.6 l/h (DULCOFLEX DF2a 0216)					
					3	2.4 l/h (DULCOFLEX DF2a 0224)					
					Multifunctional valve for acid/alkali pump						
					0	none					
					Metering pumps for disinfection						
					0	without metering pumps					
					1 *	0.8 l/h DULCOFLEX for up to 45/10 m³/h circulation HB/FB					
					2 *	1.6 l/h DULCOFLEX for up to 90/20 m³/h circulation HB/FB					
					3 *	2.4 l/h DULCOFLEX for up to 140/30 m³/h circulation HB/FB					
					Multifunctional valve for disinfection pump						
					0	none					
					Type of mounting						
					0	supplied loose without mounting plate					
					1	assembled on a base plate					
					Approvals						
					0	with CE certification					

\* Calculated for 12% sodium hypochlorite

HB = Indoor swimming pool

FB = Outdoor swimming pool

DSPa	PR2	0	0	0	A	0	0	E	2	0	2	0	1	0	Identity code as a representative example
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## 5.1 DULCODOS Pool Swimming Pool Metering Systems

### 5.1.4

#### Metering System DULCODOS Pool Comfort

**Convenient and simple: crystal-clear water in private swimming pools.**

**For swimming pools with a circulation capacity of up to 225 m³/h**



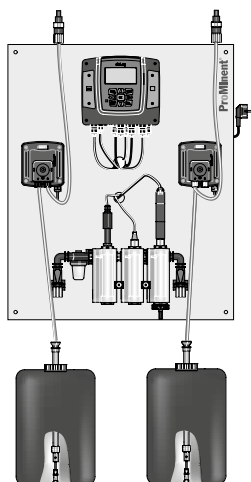
The chlorine metering system DULCODOS Pool Comfort is the convenient solution for pH adjustment and disinfection of swimming pools with liquid chlorine products. Remote access is possible via LAN interface.

Complete system DULCODOS Pool Comfort for pH adjustment and disinfection with liquid chlorine products. Peristaltic pumps of the product range DULCOFLEX, alpha type motor-driven metering pumps or beta type solenoid metering pumps are used, depending on demand and the circulation volume.

An integrated flocculant metering station (optional) ensures crystal-clear water.

Sensors, controllers and metering pumps form a unit with the chemical tanks, which can become operational without major installation work on your part.

The control device offers many convenient functions, such as recording measured values on an SD memory card or remote access via the integral WEB server and LAN interface (now also available with DULCONNEX as an option).



#### Your Benefits

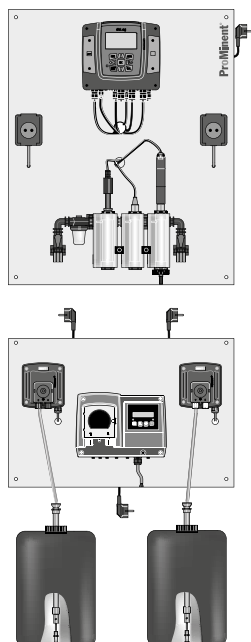
- Simple, quick assembly
- Simple, menu-driven operation
- Brilliant water quality
- Versatile monitoring functions

#### Technical Details

- 2-channel controller (pH/ORP or pH/chlorine) or 3-channel controller (pH/ORP/chlorine) Splash Control Pro\* with measurement, control and metering functions for pH value and chlorine concentration, ready mounted on a wall panel
- Integrated flocculant metering station (optional)
- In-line probe housing with sample water monitoring, sample water filter and measuring probes for pH and chlorine content (DC2 for free chlorine, DC4 for free chlorine in the presence of isocyanuric acid stabiliser)
- Monitoring of the chemical supply
- Metering monitor to protect against over-metering
- Data logger with SD card
- Embedded web server with LAN interface (optional)
- Metering pumps alpha, DULCOFLEX or beta to control the pH and chlorine content, DULCOFLEX for flocculant metering (optional).
- Connector for point of injection: Injection valves with 1/2" screw-in thread
- Connectors for metering pumps/points of injection: PVC hose 12x6 mm
- Sample water connector: PVC hose 12x6 mm
- Digital pause input
- Alarm relay output
- Electrical connection: 230 V AC, 50/60 Hz
- Dimensions with metering pumps alpha or beta and/or with "flocculant metering" option:
  - 595 x 745 x 150 mm (W x H x D) mounting plate for measuring technology
  - 595 x 400 x 150 mm (W x H x D) mounting plate for pumps
- Dimensions with metering pumps DULCOFLEX: 595 x 745 x 150 mm (W x H x D)
- Weight: approx. 10 kg or 6 kg (without pumps)

#### Field of Application

- High-end private pool



## 5.1 DULCODOS Pool Swimming Pool Metering Systems

### DULCODOS Pool Comfort - disinfectants and measured variables

Type	Disinfectant	Measured variables
DR2	Sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis	pH + ORP
DR3	Sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis, inline electrolysis	pH + ORP
DC2	Sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis	pH + free chlorine
DC4	Sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis, inline electrolysis	pH + total available chlorine
DC5	Sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis	pH + ORP + free chlorine
DC6	Sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis, inline electrolysis	pH + ORP + free chlorine
DC7	Trichloro-isocyanuric acid, sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis	pH + free chlorine + combined chlorine

### DULCODOS Pool Comfort - sensors

Type	pH	ORP	Free chlorine	Combined chlorine
DR2	PHES-112-SE SLg100 (order no. 1051745)	RHES-Pt-SE SLg100 (order no. 1051746)	–	–
DR3	PHES-112-SE SLg100 (order no. 1051745)	RHES-Au-SE SLg100 (order no. 1092570)	–	–
DC2	PHES-112-SE SLg100 (order no. 1051745)	–	CLE 3-mA-2 ppm (order no. 792920)	–
DC4	PHES-112-SE SLg100 (order no. 1051745)	–	CGE 3-mA-2 ppm (order no. 1047959)	–
DC5	PHES-112-SE SLg100 (order no. 1051745)	RHES-Pt-SE SLg100 (order no. 1051746)	CLE 3-mA-2 ppm (order no. 792920)	–
DC6	PHES-112-SE SLg100 (order no. 1051745)	RHES-Au-SE SLg100 (order no. 1092570)	CLE 3-mA-2 ppm (order no. 792920)	–
DC7	PHES-112-SE SLg100 (order no. 1051745)	–	CLE 3-mA-2 ppm (order no. 792920)	CTE 1-mA-2 ppm (order no. 740685)



# 5.1 DULCODOS Pool Swimming Pool Metering Systems

## Identity Code Ordering System for DULCODOS Pool Comfort

DSPa	Measured variable
DR2	pH/ORP (gold)
DC2	pH/free chlorine (chlorine sensor CLE 3-mA-2 ppm)
DC4	pH/free chlorine also in the presence of the stabiliser isocyanuric acid (chlorine sensor CGE 3-mA-2 ppm)
DC5	pH/ORP (platinum)/ chlorine (chlorine sensor CLE 3-mA-2 ppm)
DC6	pH/ORP (gold)/free chlorine (chlorine sensor CLE 3-mA-2 ppm)
DC7	pH/Cl free/Cl combined (chlorine sensors CLE 3-mA-2ppm, CTE 1-mA-2 ppm)
Hardware-additional functions	
0	standard
D	DULCONNEX
Software-additional functions	
1	Archiving of measured data including SD card
Communication interfaces	
0	None
7	Embedded web server, LAN
Electrical Connection	
A	230 V, 50/60 Hz, European standard plug
B	230 V, 50/60 Hz, Swiss plug
C	230 V, 50/60 Hz, UK plug
Sensor equipment	
0	with sensors
B	Measured variable DC2 without sensors
C	Measured variable DC4 without sensors
Version	
0	with ProMinent logo
1	without ProMinent Logo
Language	
A	Swedish
D	German
E	English
F	French
G	Czech
I	Italian
N	Dutch
P	Polish
R	Russian
S	Spanish
Metering pumps for acids/alkalis	
0	without metering pumps
1	0.8 l/h (DULCOFLEX DF2a 0208)
2	1.6 l/h (DULCOFLEX DF2a 0216)
3	2.4 l/h (DULCOFLEX DF2a 0224)
4	1.8 l/h (alpha ALPc 1002 PVT)
5	3.5 l/h (alpha ALPc 1004 PVT)
6	1.5 l/h (beta BT4b 0401 PVT)
7	2.8 l/h (beta BT4b 0402 PVT)
8	4.5 l/h (beta BT4b 0404 PVT)
Multifunctional valve for acid/alkali pump	
0	none
1	with MFV, only for alpha and beta
Metering pumps for disinfection	
0	without metering pumps
1 *	0.8 l/h DULCOFLEX for up to 45/10 m³/h circulation HB/FB
2 *	1.6 l/h DULCOFLEX for up to 90/20 m³/h circulation HB/FB
3 *	2.4 l/h DULCOFLEX for up to 140/30 m³/h circulation HB/FB
4 *	1.8 l/h alpha for up to 100/20 m³/h circulation HB/ FB
5 *	3.5 l/h alpha for up to 200/40 m³/h circulation HB/ FB
6 *	1.5 l/h beta for up to 85/20 m³/h circulation HB/ FB
7 *	2.8 l/h beta for up to 160/35 m³/h circulation HB/ FB
8 *	4.5 l/h beta for up to 260/55 m³/h circulation HB/ FB
Multifunctional valve for disinfection pump	
0	none
1	with MFV, only for alpha and beta
Type of mounting	
0	supplied loose without mounting plate
1	assembled on a base plate
B	Base plate with flocculant pump DF4a fitted
Approvals	
0	with CE certification

\* Calculated for 12% sodium hypochlorite

HB = Indoor swimming pool

FB = Outdoor swimming pool

## 5.1 DULCODOS Pool Swimming Pool Metering Systems

### 5.1.5

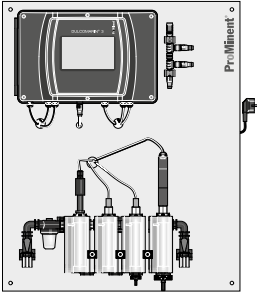
#### Metering System DULCODOS Pool Professional

**Professional and demanding: crystal-clear water in public swimming pools.**

**For swimming pools with a circulation capacity of up to 350 m<sup>3</sup>/h**



Chlorine metering system for individual adjustment and monitoring of all common hygiene auxiliary parameters in public pools. DULCODOS Pool Professional ensures crystal-clear water quality and lowers operating costs thanks to Eco!Mode.



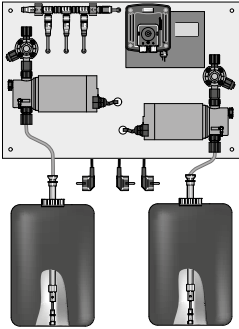
Complete system DULCODOS Pool Professional for individual adjustment and monitoring of all common hygiene auxiliary parameters in public pools, such as pH, redox potential and free and combined chlorine. Peristaltic pumps of the product range DULCOFLEX, alpha type motor-driven metering pumps or beta type solenoid metering pumps are used, depending on demand and the circulation volume.

An integrated flocculant metering station (optional) ensures crystal-clear water.

In Eco!Mode, the circulating volume of the swimming pool pumps is optimised depending on the water quality, enabling you to efficiently save energy.

The system can be easily integrated into a PLC or building control system thanks to the standard Modbus RTU interface. It can be easily operated by VNC server via LAN and optional Wi-Fi.

Sensors, controllers, metering pumps and the process chemical tanks form a single unit with the other peripheral swimming pool technology used, which gets to work without a lot of installation effort on your part.



#### Your Benefits

- Simple, quick assembly
- Brilliant water quality
- Eco!Mode helps cut operating costs
- Versatile communication interfaces
- Central control of peripheral devices and functions too

#### Technical Details

- Multi-channel, multi-parameter controller DULCOMETER DULCOMARIN 3 with measuring, control and metering functions for pH value, redox potential, free and combined chlorine in various combinations depending on the type, ready-wired for use and mounted on a wall panel
- Optional integrated flocculant metering station
- In-line probe housing with sample water monitoring, sample water filter and all sensors
- Monitoring of the chemical supply with pre-alarm
- Metering monitor to protect against over-metering
- Screen plotter for graphic mapping of measured values, data logger with USB connector
- Standard LAN interface with optional Wi-Fi interface for operation of the unit by VNC app
- Modbus RTU for integration into building management systems, alarm function by text or e-mail (optional)
- Metering pumps alpha, DULCOFLEX or beta to control the pH and chlorine content, DULCOFLEX for flocculant metering (optional)
- Connector for point of injection: Injection valves with 1/2" screw-in thread
- Connectors for metering pumps/points of injection: PVC hose 12x6 mm
- Sample water connector: PVC hose 12x6 mm.
- Digital pause input
- 8 digital control inputs, for Pause control, sample water errors and connecting chemical level switches
- CAN bus for connecting chlorine measuring cells and metering pumps beta and DULCOFLEX DF4a
- Temperature measuring input Pt 100/Pt 1000
- 6 output relay outputs, freely configurable
- 4 analogue outputs 0/4-20 mA, freely configurable (option B)
- Electrical connection: 230 V AC, 50/60 Hz.
- Dimensions with metering pumps DULCOFLEX DF2a, alpha, beta or DULCOFLEX DF4a and/or with "flocculant metering" option:
  - 595 x 745 x 150 mm (W x H x D) mounting plate for measuring technology
  - 595 x 400 x 150 mm (W x H x D) mounting plate for pumps
- Weight: approx. 12 kg or 7 kg (without pumps)

#### Field of Application

- High-end private pool
- Public swimming pool
- Therapy pool



## 5.1 DULCODOS Pool Swimming Pool Metering Systems

### DULCODOS Pool Professional - disinfectants and measured variables

Type	Disinfectant	Measured variables
PD5	Sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis	pH + ORP
PD6	Sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis	pH + chlorine
PD7	Sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis	pH + free chlorine
PD8	Sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis	pH + free chlorine + combined chlorine
PD9	Trichloro-isocyanuric acid, sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis	pH + free chlorine
PDA	Trichloro-isocyanuric acid, sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis	pH + ORP + free chlorine
PDO	Sodium hypochlorite, chlorine gas, calcium hypochlorite, membrane electrolysis	pH + ORP + free chlorine

### DULCODOS Pool Professional - sensors

Type	pH	ORP	Free chlorine	Combined chlorine
PD5	PHES-112-SE SLg100 (order no. 1051745)	RHES-Pt-SE SLg100 (order no. 1051746)	–	–
PD6	PHES-112-SE SLg100 (order no. 1051745)	–	CLE 3-CAN-P-10 ppm (order no. 1083209)	–
PD7	PHES-112-SE SLg100 (order no. 1051745)	RHES-Pt-SE SLg100 (order no. 1051746)	CLE 3-CAN-P-10 ppm (order no. 1083209)	–
PD8	PHES-112-SE SLg100 (order no. 1051745)	RHES-Pt-SE SLg100 (order no. 1051746)	CLE 3-CAN-P-10 ppm (order no. 1083209)	CTE 1-CAN-P-10 ppm (order no. 1083210)
PD9	PHES-112-SE SLg100 (order no. 1051745)	–	CGE 3-CAN-P-10ppm (order no. 1083211)	–
PDA	PHES-112-SE SLg100 (order no. 1051745)	RHES-Pt-SE SLg100 (order no. 1051746)	CGE 3-CAN-P-10ppm (order no. 1083211)	–
PDO	PHES-112-SE SLg100 (order no. 1051745)	RHES-Pt-SE SLg100 (order no. 1051746)	CLO 1-CAN-P-10 ppm (order no. 1083134)	–

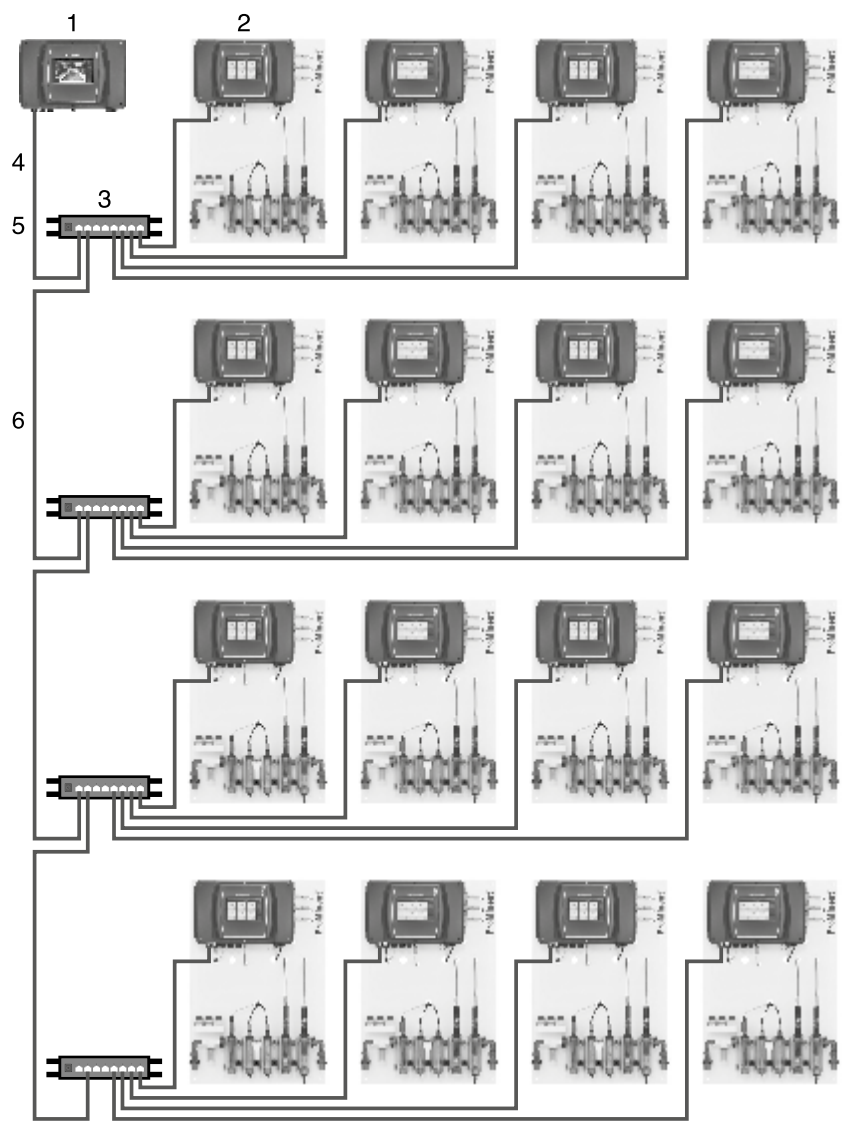
We recommend the use of ORP sensors with gold electrodes RHES-Au-SE SLg100 (order no. 1092570) when using inline electrolysis systems.



# 5.1 DULCODOS Pool Swimming Pool Metering Systems

Configuration example: Multipool system

- 1 Global unit
- 2 Up to 16 local units
- 3 LAN switch, e.g. TP-link 8 port switch
- 4 Connecting cable LAN M12 - RJ45 5.0 m
- 5 LAN coupling IP68
- 6 Customer's LAN cable, up to 100 m in length



# 5.1 DULCODOS Pool Swimming Pool Metering Systems

## Identity Code Ordering System for DULCODOS Pool Professional

DSPa	Measured variable
PD6	DULCOMARIN 3, pH, free chlorine (CLE 3-CAN-P-10 ppm)
PD7	DULCOMARIN 3 pH, ORP (platinum), free chlorine (CLE 3-CAN-P-10 ppm)
PD8	DULCOMARIN 3 pH, ORP, free chlorine+combined chlorine (CLE 3-CAN-P-10 ppm+CTE 1-CAN-P-10 ppm)
PD9	DULCOMARIN 3 pH, free chlorine, (CGE 3-CAN-P-10 ppm)
PDA	DULCOMARIN 3 pH, ORP (platinum), free chlorine (CGE 3-CAN-P-10 ppm)
PDD	DULCOMARIN 3 pH, ORP (gold), free chlorine (CGE 3-CAN-P-10 ppm)
PDO	DULCOMARIN 3 pH, ORP (gold), free chlorine (CLO 1-CAN-P-10 ppm)
Hardware-additional functions	
0	standard
B	4 standard signal outputs, 0/4-20 mA
Software-additional functions	
X	Single pool: Compact Unit, 7"
G	Multipool: cNet, Global Unit, 7"
H	Multipool: cNet, Local Unit, 7"
Communication interfaces	
0	None
W	LAN/Ethernet+Wi-Fi, Compact and Global Unit
Electrical Connection	
A	230 V, 50/60 Hz, European standard plug
B	230 V, 50/60 Hz, Swiss plug
Sensor equipment	
0	with sensors
A	Measured variable PD5 without sensors
E	Measured variable PD6 without sensors
F	Measured variable PD7 without sensors
G	Measured variable PD8 without sensors
H	Measured variable PD9 without sensors
I	Measured variable PCA without sensors
Version	
0	with ProMinent logo
1	without ProMinent Logo
Language	
D	German
E	English
F	French
I	Italian
P	Polish
S	Spanish
Metering pumps for acids/alkalis	
0	without metering pumps
1	0.8 l/h (DULCOFLEX DF2a 0208)
2	1.6 l/h (DULCOFLEX DF2a 0216)
3	2.4 l/h (DULCOFLEX DF2a 0224)
4	1.8 l/h (alpha ALPc 1002 PVT)
5	3.5 l/h (alpha ALPc 1004 PVT)
A	1.5 l/h (beta CANopen BT4a 0401 PVT)
B	2.8 l/h (beta CANopen BT4a 0402 PVT)
C	5.3 l/h (beta CANopen BT4a 0405 PVT)
D	1.5 l/h (DULCOFLEX DF4a 04015 CAN Bus)
E	6.0 l/h (DULCOFLEX DF4a 03060 CAN Bus)
F	8.3 l/h (beta CANopen BT4a 0408 PVT)
Multifunctional valve for acid/alkali pump	
0	none
1	with MFV, only for alpha and beta
Metering pumps for disinfection	
0	without metering pumps
1 *	0.8 l/h DULCOFLEX for up to 45/10 m³/h circulation HB/FB
2 *	1.6 l/h DULCOFLEX for up to 90/20 m³/h circulation HB/FB
3 *	2.4 l/h DULCOFLEX for up to 140/30 m³/h circulation HB/FB
4 *	1.8 l/h alpha for up to 100/20 m³/h circulation HB/ FB
5 *	3.5 l/h alpha for up to 200/40 m³/h circulation HB/ FB
A *	1.5 l/h beta CANopen for up to 85/20 m³/h circulation HB/ FB
B *	2.8 l/h beta CANopen for up to 160/35 m³/h circulation HB/ FB
C *	5.3 l/h beta CANopen for up to 300/65 m³/h circulation HB/ FB
D *	1.5 l/h DULCOFLEX DF4a CANopen for up to 85/20 m³/h circulation HB/ FB
E *	6.0 l/h DULCOFLEX DF4a CANopen for up to 340/70 m³/h circulation HB/ FB
F *	19.5 l/h beta CANopen for up to 1050/225 m³/h circulation HB/ FB
Multifunctional valve for disinfection pump	
0	none
1	with MFV, only for alpha and beta
Type of mounting	
0	supplied loose without mounting plate
1	assembled on a base plate
C	Base plate with flocculant pump DF4a fitted





## 5.2 Maintenance Kits

The following are needed for the maintenance of a measuring, control and metering system DULCODOS Pool:

- 2 pc. maintenance kits for metering pumps
- 1 pc. maintenance kit for the measured variable

### 5.2.1 Maintenance Kits for Metering Pumps

The following table shows the assignment of the maintenance kits to the types of metering pumps used.

	Series	Type	Order no.
Hose 4.8 x 8.0 PharMed	DF2a	0208, 0216, 0224	1009480
Hose 1.6 x 4.8 PharMed	DF4a	04015	1030722
Hose 3.2 x 6.4 PharMed	DF4a	03060	1030723
Spare parts kit 1005-2/1605-2 PVT	ALPc, BT4a	1002PVT/1004PVT (ALPc), 0405PVT (BT4a)	1023110
Spare parts kits 1601 – 2 PVT, PPT, NPT	BT4a, BT4b	0401PVT (BT4a), 0401PVT (BT4b)	1023108
Spare parts kits 1602 – 2 PVT, PPT, NPT	BT4a, BT4b	0402PVT (BT4a), 0402PVT (BT4b)	1023109
Spare parts kits 0708 – 2/1008 – 2 PVT, PPT, NPT	BT4a	0408PVT	1023111
Spare parts kit 9.2/33.5/12 x 9 PVT	BT4a	0220PVT	1023113
Spare parts kits 1604 – 2 PVT, PPT, NPT	BT4b	0404PVT	1035332

### 5.2.2 Maintenance Kits for Measured Variables

The following table shows the assignment of the maintenance kits to the types of DULCODOS Pool.

Maintenance kits are put together for the measured variables of the DSPa. Depending on the measured variable, the maintenance kits consist of:

- Buffer solutions
- Electrolytes
- Diaphragm caps
- 1 stainless steel screen 300 µm for the water filter
- 1 NBR flat seal for the water filter

	Type	Order no.
DSPA maintenance kit PR0, PC5/PD5, 333, 335, 735, 736	Basic, Professional PC5/PD5	1050631
DSPA maintenance kit DO2	Soft	1050632
DSPA maintenance kit DC2, PC6/PD6, 640, 645, 745	Comfort DC2, Professional PC6/PD6	1050633
DSPA maintenance kit DC4, PC9/PD9	Comfort DC4, Professional PC9/PD9	1050644
DSPA maintenance kit PC7/PD7, PCB, 781, 785, 786	Professional PC7/PD7	1050645
DSPA maintenance kit PC8/PD8	Professional PC8/PD8	1050646
DSPA maintenance kit PCA/PDA	Professional PCA/PDA	1050647
DSPA maintenance kit PCD/PDD	Professional PCD/PDD	1050648

### 5.2.3 Buffer Solutions

Quality buffer solutions are provided for calibration of pH and ORP sensors.

The following table shows the assignment of the buffer solutions to the sensors.

	Measured variable	Order no.
Buffer solution pH 4, 50 ml, red	pH	506251
Buffer solution pH 7, 50 ml, green	pH	506253
Buffer solution ORP 220 mV, 50 ml	ORP	506244

# ProMinent Chemical Resistance List

## Resistance of Materials Used in Liquid Ends to the Chemicals Most Frequently Used

This data applies to standard conditions (20 °C, 1,013 mbar).

<b>s</b>	saturated solution in water
<b>+</b>	resistant
<b>+/o</b>	practically resistant
<b>o</b>	conditionally resistant
<b>-</b>	not resistant
<b>n</b>	resistance not known
<b>=&gt;</b>	see under
<b>*</b>	The resistance of the adhesive (e.g. Tangit) should be taken into account for bonded connections. (We would not recommend materials rated as 'o' and '-' !)
<b>**</b>	Does not apply to fibre glass-reinforced material

Concentrations are stated as weight percentages with reference to aqueous solutions. If the level of resistance is provided with a percentage figure, it only applies up to this concentration.

### NOTE:

The **CSM (Hypalon®)** and **IIR (butyl rubber)** elastomers used as the diaphragm materials in bladder dampers have similar characteristics to **EPDM**.

**PTFE** is resistant to all the chemicals in this list.

However, **PTFE filled with carbon** is attacked by aggressive oxidants such as bromine (anhydrous) or concentrated acids (nitric acid, sulfuric acid, chromic acid).

The resistance of PVC-U connections bonded with Tangit deviates from the list below for the following chemicals:

Medium	Concentration range
<b>Chromo-sulfuric acid</b>	≥ 70 % H <sub>2</sub> SO <sub>4</sub> + 5 % K <sub>2</sub> Cr <sub>2</sub> O <sub>7</sub> /Na <sub>2</sub> Cr <sub>2</sub> O <sub>7</sub>
<b>Chromic acid</b>	≥ 10 % CrO <sub>3</sub>
<b>Hydrochloric acid</b>	≥ 25 % HCl
<b>Hydrogen peroxide</b>	≥ 5 % H <sub>2</sub> O <sub>2</sub>
<b>Hydrofluoric acid</b>	≥ 0 % HF

### Abbreviations used in the column designations:

<b>Acrylic:</b>	Resistance of poly(methyl methacrylate) (clear acrylic)
<b>PVC:</b>	Resistance of polyvinyl chloride, hard (PVC-U)
<b>PP:</b>	Resistance of polypropylene
<b>PVDF:</b>	Resistance of polyvinylidene fluoride (PVDF)
<b>1.4404:</b>	Resistance of stainless steel 1.4404, 1.4571 and 1.4435
<b>FKM:</b>	Resistance of fluorine rubber (e. g. Viton® A and B)
<b>EPDM:</b>	Resistance of ethylene propylene diene monomer
<b>PharMed®:</b>	Resistance of PharMed®
<b>PE:</b>	Resistance of polyethylene
<b>2.4819:</b>	Resistance of Hastelloy C-276
<b>WGK:</b>	Water hazard class

Viton® is a registered trademark of DuPont Dow Elastomers

### Water Hazard Classes (WGK):

The data has been taken from relevant manufacturers' literature and supplemented by our own tests and experience. As the resistance of materials also depends on other factors (operating conditions, state of surface etc.), this list should merely be regarded as an initial guide and does not claim to offer any guarantees. Take into consideration the fact that conventional feed chemicals are largely compounds, the corrosiveness of which cannot simply be calculated by adding together the corrosiveness of each individual component. In cases such as these the material compatibility data produced by the chemical manufacturer must be read as a matter of priority when selecting a material. Safety data sheets do not provide this information and cannot therefore take the place of application-specific documentation.



# ProMinent Chemical Resistance List

Corrosive agent	Formula	Concentration in %	Acryl	PVC	PP	PVDF	1.4404	FKM	EPDM	PharMed®	PE	Hastel-loyC	WGK
Acetaldehyde	CH <sub>3</sub> CHO	100	-	-	o	-	+	-	+/-	-	+	+	2
Acetamide	CH <sub>3</sub> CONH <sub>2</sub>	s	+	+	+	+	+	o	+	+/-	+	+	1
Acetic anhydride	(CH <sub>3</sub> CO) <sub>2</sub> O	100	-	-	o	-	+	-	+/-	+	o	+	1
Ethyl acetoacetate	C <sub>6</sub> H <sub>10</sub> O <sub>3</sub>	100	n	-	+	+	+	-	+/-	+/-	+	+	1
Acetone	CH <sub>3</sub> COCH <sub>3</sub>	100	-	-	+	-	+	-	+	-	+	+	1
Acetophenone	C <sub>6</sub> H <sub>5</sub> COCH <sub>3</sub>	100	-	n	+	-	+	-	+	n	+	+	-
Acetylacetone	CH <sub>3</sub> COCH <sub>2</sub> COCH <sub>3</sub>	100	-	-	+	-	+	-	+	n	+	+	1
Acetyl chloride	CH <sub>3</sub> COCl	100	-	+	n	-	o	+	-	o	n	+	1
1,2-Dichloroethene	C <sub>2</sub> H <sub>2</sub> Cl <sub>2</sub>	100	-	-	o	+	+	o	-	o	-	+	2
Acetylene tetrachloride	C <sub>2</sub> H <sub>2</sub> Cl <sub>4</sub>	100	-	-	o	+	+	o	-	o	o	+	3
Acrylonitrile	CH <sub>2</sub> =CH-CN	100	-	-	+	+	+	-	-	-	+	+	3
Adipic acid	HOOC(CH <sub>2</sub> ) <sub>4</sub> COOH	s	+	+	+	+	+	+	+	+/-	+	+	1
Battery acid	H <sub>2</sub> SO <sub>4</sub>	98%	30%	50%	85%	+	20%	+	80%	30%	80%	+	1
Allyl alcohol	CH <sub>2</sub> CHCH <sub>2</sub> OH	96	-	o	+	+	+	-	+	o	+	+/-	2
Aluminium acetate	Al(CH <sub>3</sub> COO) <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+/-	1
Aluminium bromide	AlBr <sub>3</sub>	s	+	+	+	+	n	+	+	+	+	+	2
Aluminium chloride	AlCl <sub>3</sub>	s	+	+	+	+	-	+	+	+	+	+	1
Aluminium fluoride	AlF <sub>3</sub>	10	+	+	+	+	-	+	+	+	+	+/-	1
Aluminium hydroxide	Al(OH) <sub>3</sub>	s	+	+	+	o	+	+	+	+	+	+	1
Aluminium nitrate	Al(NO <sub>3</sub> ) <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Aluminium phosphate	AlPO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Aluminium sulfate	Al <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Formic acid	HCOOH	s	-	+/-	+	+	+	-	-	+/-	+	+	1
Ammonia	"NH <sub>4</sub> OH"	30	+	+	+	+	(25 °C)	+	-	+	+	+	2
Ammonium acetate	CH <sub>3</sub> COONH <sub>4</sub>	s	+	+/-	+	+	+	+	+	+	+	+	1
Ammonium aluminium sulfate	NH <sub>4</sub> Al(SO <sub>4</sub> ) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Ammonium carbonate	(NH <sub>4</sub> ) <sub>2</sub> CO <sub>3</sub>	40	+	+	+	+	+	+	+	+	+	+	1
Ammonium chloride	NH <sub>4</sub> Cl	s	+	+	+	+	-	+	+	+	+	+/-	1
Ammonium fluoride	NH <sub>4</sub> F	s	+	o	+	+	o	+	+	+	+	+	1
Ammonium bicarbonate	NH <sub>4</sub> HCO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Ammonium hydroxide	"NH <sub>4</sub> OH"	30	+	+	+	+	(25 °C)	+	-	+	+	+	2
Ammonium nitrate	NH <sub>4</sub> NO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Ammonium oxalate	(COONH <sub>4</sub> ) <sub>2</sub> * H <sub>2</sub> O	s	+	+	+	+	+	+	+	+	+	+	1
Ammonium perchlorate	NH <sub>4</sub> ClO <sub>4</sub>	10	+	+	+	+	+	+	+	+	+	+	1
Ammonium peroxodisulfate	(NH <sub>4</sub> ) <sub>2</sub> S <sub>2</sub> O <sub>8</sub>	s	+	+	+	+	5%	+	+	+	+	5%	2
Ammonium phosphate	(NH <sub>4</sub> ) <sub>3</sub> PO <sub>4</sub>	s	+	+	+	+	10%	+	+	+	+	10%	1
Ammonium sulfate	(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub>	s	+	+	+	+	10%	+	+	+	+	10%	1
Ammonium sulfide	(NH <sub>4</sub> ) <sub>2</sub> S	s	+	+	+	+	n	+	+	n	+	n	2
Ammonium nitrate	NH <sub>4</sub> NO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Amyl alcohol	C <sub>5</sub> H <sub>11</sub> OH	100	+	+	+	+	+	-	+	-	+	+	1
Aniline	C <sub>6</sub> H <sub>5</sub> NH <sub>2</sub>	100	-	-	+	+	+	-	+/-	o	+	+	2
Anilinium chloride	C <sub>6</sub> H <sub>5</sub> NH <sub>2</sub> * HCl	s	n	+	+	+	-	+/-	+/-	o	+	+	2
Cyclohexanone	C <sub>6</sub> H <sub>10</sub> O	100	-	-	+	-	+	-	+/-	-	+	+	1
Antimony trichloride	SbCl <sub>3</sub>	s	+	+	+	+	-	+	+	+	+	n	2
Malic acid	C <sub>4</sub> H <sub>6</sub> O <sub>6</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Arsenic acid	H <sub>3</sub> AsO <sub>4</sub>	s	+	+	+	+	+	+	+	o	+	+	3
Askarels	C <sub>6</sub> H <sub>10</sub> O	100	-	-	+	-	+	-	+/-	-	+	+	1
Ether	C <sub>2</sub> H <sub>5</sub> OC <sub>2</sub> H <sub>5</sub>	100	-	-	o	+	+	-	-	o	o	+	1
Barium carbonate	BaCO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Barium chloride	BaCl <sub>2</sub>	s	+	+	+	+	-	+	+	+	+	+	1
Barium hydroxide	Ba(OH) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Barium nitrate	Ba(NO <sub>3</sub> ) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Barium sulfate	BaSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Barium sulfide	BaS	s	+	+	+	+	+	+	+	+	+	+	1
Barium hydroxide	Ba(OH) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Benzaldehyde	C <sub>6</sub> H <sub>5</sub> CHO	100	-	-	+	-	+	+	+	-	o	+	1
Benzene	-	100	-	-	+	+	+	+	-	-	+	+	2
Benzoic acid	C <sub>6</sub> H <sub>5</sub> COOH	s	+	+	+	+	+	+	+	+/-	+	+	1
Benzyl benzoate	C <sub>6</sub> H <sub>5</sub> COOC <sub>2</sub> H <sub>5</sub>	100	-	-	+	o	+	+	-	-	+	+	2
Methyl benzoate	C <sub>6</sub> H <sub>5</sub> COOCH <sub>3</sub>	100	-	-	+	o	+	+	-	-	+	+	2
Benzene	C <sub>6</sub> H <sub>6</sub>	100	-	-	o	+	+	o	-	-	o	+	3
Benzenesulfonic acid	C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> H	10	n	n	+	+	+	+	-	-	n	+	2
Benzoyl chloride	C <sub>6</sub> H <sub>5</sub> COCl	100	-	n	o	n	o	+	+	n	o	+	2
Benzyl alcohol	C <sub>6</sub> H <sub>5</sub> CH <sub>2</sub> OH	100	-	-	+	+	+	+	-	+	+	+	1
Benzyl chloride	C <sub>6</sub> H <sub>5</sub> CH <sub>2</sub> Cl	90%	-	n	o	+	+	+	-	-	o	+	2
Succinic acid	C <sub>4</sub> H <sub>6</sub> O <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Epsomite	MgSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+/-	1
Hydrogen cyanide	HCN	s	+	+	+	+	+	+	+	+	+	+	3
Lead(II) acetate / lead(IV) acetate	Pb(CH <sub>3</sub> COO) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	2
Sodium hypochlorite	NaOCl + NaCl	12%	+	+	o	+	-	+	+	+	o	> 10%	2
Lead(II) nitrate	Pb(NO <sub>3</sub> ) <sub>2</sub>	50	+	+	+	+	+	+	+	+	+	+	2
Lead(II) sulfate	PbSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+	2
Tetraethyl lead	Pb(C <sub>2</sub> H <sub>5</sub> ) <sub>4</sub>	100	+	+	+	+	+	+	-	n	+	+	3
Sugar of lead	Pb(CH <sub>3</sub> COO) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	2
Potassium ferrocyanide / potassium ferricyanide	K <sub>4</sub> Fe(CN) <sub>6</sub>	s	+	+	+	+	+	+	+	+	+	+	1

# ProMinent Chemical Resistance List

Corrosive agent	Formula	Concentration in %	Acrylic	PVC	PP	PVDF	1.4404	FKM	EPDM	PharMed®	PE	HastelloyC	WGK
Borax	$\text{Na}_2\text{B}_4\text{O}_{10} \cdot 10\text{H}_2\text{O}$	s	+	+	+	+	+	+	+	+	+	+	1
Boric acid	$\text{H}_3\text{BO}_3$	s	+	+	+	+	+	+	+	+	+	+	1
Bromine (dry)	$\text{Br}_2$	100	-	-	-	+	-	-	-	-	-	+	2
Bromobenzene	$\text{C}_6\text{H}_5\text{Br}$	100	n	n	o	+	+	o	-	-	o	+	2
Bromochloromethane	$\text{CH}_2\text{BrCl}$	100	-	-	-	+	+	n	+/-	-	o	+	2
Bromochlorotrifluoroethane	$\text{HCClBrCF}_3$	100	-	-	o	+	+	+	-	+	o	+	3
Potassium bromide	KBr	s	+	+	+	+	10%	+	+	+	+	0.1	1
Bromine water	$\text{Br}_2 + \text{H}_2\text{O}$	s	-	+	-	+	-	-	-	n	-	n	2
Hydrogen bromide	HBr	50	+	+	+	+	-	-	+	-	+	o	1
Butanediol	$\text{HOCH}_2\text{CH}_2\text{OH}$	10	n	+	+	+	+	o	+	+	+	+	1
Butanol	$\text{C}_4\text{H}_9\text{OH}$	100	-	+	+	+	+	o	+/-	-	+	+	1
Butanone	$\text{CH}_3\text{COC}_2\text{H}_5$	100	-	-	+	-	+	-	+	-	+	+	1
Butanetriol	$\text{C}_4\text{H}_{10}\text{O}_3$	s	+	+	+	+	+	o	+	+	+	+	1
Butyric acid	$\text{C}_3\text{H}_7\text{COOH}$	100	5%	20%	+	+	+	+	+	+/-	+	+	1
Butyl acetate	$\text{CH}_3\text{COOC}_4\text{H}_9$	100	-	-	o	+	+	-	+/-	+/-	-	+	1
Butyl acrylate	$\text{C}_7\text{H}_{12}\text{O}_2$	100	-	-	+	+	+	-	-	+/-	+	+	1
Butyl alcohol	$\text{C}_4\text{H}_9\text{OH}$	100	-	+	+	+	+	o	+/-	-	+	+	1
Butylamine	$\text{C}_4\text{H}_9\text{NH}_2$	100	n	n	n	-	+	-	-	n	+	+	1
Butyl benzoate	$\text{C}_6\text{H}_5\text{COOC}_4\text{H}_9$	100	-	-	o	n	+	+	+	-	o	+	2
Butyl mercaptan	$\text{C}_4\text{H}_9\text{SH}$	100	n	n	n	+	n	+	-	n	n	n	3
Butyl oleate	$\text{C}_{22}\text{H}_{42}\text{O}_2$	100	n	n	n	+	+	+	+/-	n	n	+	1
Butyl stearate	$\text{C}_{22}\text{H}_{44}\text{O}_2$	100	o	n	n	+	+	+	-	n	n	+	1
Butyraldehyde	$\text{C}_3\text{H}_7\text{CHO}$	100	-	n	+	n	+	-	+/-	-	+	+	1
Calcium acetate	$(\text{CH}_3\text{COO})_2\text{Ca}$	s	+	+	+	+	+	+	+	+	+	+	1
Calcium bisulfite	$\text{Ca}(\text{HSO}_3)_{1/2}$	s	+	+	+	+	+	+	+	+	+	+	1
Calcium carbonate	$\text{CaCO}_3$	s	+	+	+	+	+	+	+	+	+	+	1
Calcium chloride	$\text{CaCl}_2$	s	+	+	+	+	-	+	+	+	+	+	1
Calcium cyanide	$\text{Ca}(\text{CN})_2$	s	+	+	+	+	n	+	+	+	+	n	3
Calcium bisulfite	$\text{Ca}(\text{HSO}_3)_{1/2}$	s	+	+	+	+	+	+	+	+	+	+	1
Calcium hydroxide	$\text{Ca}(\text{OH})_2$	s	+	+	+	+	+	+	+	+	+	+	1
Calcium hypochlorite	$\text{Ca}(\text{OCl})_2$	s	+	+	o	+	-	o	+	+	+	+	2
Calcium nitrate	$\text{Ca}(\text{NO}_3)_2$	s	+	50%	50%	+	+	+	+	+	+	+	1
Calcium phosphate	$\text{Ca}_3(\text{PO}_4)_2$	s	+	+	+	+	+	+	+	+	+	+	1
Calcium sulfate	$\text{CaSO}_4$	s	+	+	+	+	+	+	+	+	+	+	1
Calcium sulfide	$\text{CaS}$	s	+	+	+	+	n	+	+	+	+	+	2
Calcium sulfite	$\text{CaSO}_3$	s	+	+	+	+	+	+	+	+	+	+	1
Calcium thiosulfate	$\text{CaS}_2\text{O}_3$	s	+	+	+	+	-	+	+	+	+	+	1
Caprylic aldehyde	$\text{C}_7\text{H}_{13}\text{CHO}$	100	n	n	+	+	+	-	+/-	-	+	+	1
Chloracetone	$\text{ClCH}_2\text{COCH}_3$	100	-	-	n	n	+	-	+	-	n	+	3
Chloral hydrate	$\text{CCl}_3\text{CH}(\text{OH})_2$	s	-	-	o	-	+	o	o	n	+	+	2
Chlorobenzene	$\text{C}_6\text{H}_5\text{Cl}$	100	-	-	+	+	+	+	-	-	o	+	2
Sodium hypochlorite	$\text{NaOCl} + \text{NaCl}$	12%	+	+	o	+	-	+	+	+	o	> 10%	2
Chloroprene	$\text{C}_4\text{H}_5\text{Cl}$	100	-	-	n	n	+	+	-	-	n	+	1
Chlorine dioxide solution	$\text{ClO}_2 + \text{H}_2\text{O}$	0.5%	o	+	o	+ <sup>1)</sup>	-	o	-	-	o	+	-
Ethyl chloroacetate	$\text{ClCH}_2\text{COOC}_2\text{H}_5$	100	-	o	+	+	+	+	-	-	+	+	2
Methyl chloroacetate	$\text{ClCH}_2\text{COOCH}_3$	100	-	o	+	+	+	o	-	-	+	+	2
2-Chloroethanol	$\text{ClCH}_2\text{CH}_2\text{OH}$	100	-	-	+	o	+	-	o	+	+	+	3
Chloroethylbenzene	$\text{C}_6\text{H}_5\text{CH}_2\text{CH}_2\text{CH}_3$	100	-	-	o	n	+	o	-	-	o	+	2
Chlorinated lime	$\text{Ca}(\text{OCl})_2$	s	+	+	o	+	-	o	+	+	+	+	2
Chloroformic acid ethyl ester	$\text{ClCO}_2\text{C}_2\text{H}_5$	100	n	n	n	n	n	+	-	n	n	n	2
Chloroform	$\text{CHCl}_3$	100	-	-	o	+	+	+	-	o	-	+	2
Chloroprene	$\text{C}_4\text{H}_5\text{Cl}$	100	-	-	n	n	+	+	-	-	n	+	1
Chlorophenol	$\text{C}_6\text{H}_4\text{OHCl}$	100	-	n	+	+	+	n	-	-	+	+	2
Chloric acid	$\text{HClO}_3$	20	+	+	-	+	-	o	o	+	10%	+	2
Disulfur dichloride	$\text{S}_2\text{Cl}_2$	100	n	n	n	+	n	+	-	-	n	n	-
Chlorosulfuric acid	$\text{SO}_3(\text{OH})\text{Cl}$	100	-	o	-	+	-	-	-	-	-	o	1
Chlorotoluene	$\text{C}_7\text{H}_7\text{Cl}$	100	-	-	n	+	+	+	-	-	n	+	2
Chlorine water	$\text{Cl}_2 + \text{H}_2\text{O}$	s	+	+	o	+	-	+	+	-	o	+	-
Hydrochloric acid	HCl	38%	32%	+	+	+	-	+	o	o	+	o	1
Chromium(III) potassium sulfate dodecahydrate	$\text{KCr}(\text{SO}_4)_2$	s	+	+	+	+	+	+	+	+	+	+	1
Chromic acid	$\text{H}_2\text{CrO}_4$	50	-	+	o	+	10%	+	-	o	+	10%	3
Chromo-sulfuric acid	$\text{K}_2\text{Cr}_2\text{O}_7 + \text{H}_2\text{SO}_4$	s	-	+	-	+	n	n	n	-	-	n	3
Chromium(III) sulfate	$\text{Cr}_2(\text{SO}_4)_3$	s	+	+	+	+	+	+	+	+	+	+	1
Colamine	$\text{HOC}_2\text{H}_4\text{NH}_2$	100	o	n	+	-	+	-	+/-	o	+	+	1
Crotonaldehyde	$\text{CH}_3\text{C}_2\text{H}_3\text{CHO}$	100	n	-	+	+	+	-	+	-	+	+	3
Cumene	$\text{C}_6\text{H}_5\text{CH}(\text{CH}_3)_2$	100	-	-	o	+	+	+	-	-	o	+	1
Potassium cyanide	KCN	s	+	+	+	+	5%	+	+	+	+	5%	3
Prussic acid	HCN	s	+	+	+	+	+	+	+	+	+	+	3
Cyclohexane	$\text{C}_6\text{H}_{12}$	100	+	-	+	+	+	+	-	-	+	o	1
Cyclohexanol	$\text{C}_6\text{H}_{11}\text{OH}$	100	o	+/-	+	+	+	+	-	-	+	+	1
Cyclohexanone	$\text{C}_6\text{H}_{10}\text{O}$	100	-	-	+	-	+	-	+/-	-	+	+	1
Cyclohexyl alcohol	$\text{C}_6\text{H}_{11}\text{OH}$	100	o	+/-	+	+	+	+	-	-	+	+	1
Cyclohexylamine	$\text{C}_6\text{H}_{11}\text{NH}_2$	100	n	n	n	n	+	-	n	n	n	+	2
Decahydronaphthalene	$\text{C}_{10}\text{H}_{18}$	100	-	+/-	o	+	n	o	-	-	o	+	2
Decalin	$\text{C}_{10}\text{H}_{18}$	100	-	+/-	o	+	n	o	-	-	o	+	2
Dextrin	-	s	+	+	+	+	+	+	+	+	+	+	1



# ProMinent Chemical Resistance List

Corrosive agent	Formula	Concentration in %	Acryl	PVC	PP	PVDF	1.4404	FKM	EPDM	PharMed® PE	Hastel-loyC	WGK
Dextrose	$C_6H_{12}O_6$	s	+	+	+	+	+	+	+	+	+	1
Diacetone alcohol	$C_8H_{12}O_2$	100	-	-	+	o	+	-	+	-	+	1
Dibromoethane	$C_2H_4Br_2$	100	-	-	n	+	+	+	-	-	+	3
Dibutylamine	$(C_4H_9)_2NH$	100	n	n	+	+	+	-	-	n	+	1
Dibutyl ether	$C_4H_9OC_4H_9$	100	-	-	+	+	+	-	o	-	+	2
Dibutyl phthalate	$C_{16}H_{22}O_4$	100	-	-	+	+	+	+	+/o	+	o	2
Dichlorobenzene	$C_6H_4Cl_2$	100	-	-	o	+	+	+	-	-	o	2
Dichlorobutane	$C_4H_8Cl_2$	100	-	-	o	+	+	+	-	-	o	3
Dichlorobutene	$C_4H_6Cl_2$	100	-	-	o	+	+	+	-	-	o	3
Dichlorobutene	$C_4H_6Cl_2$	100	-	-	o	+	+	+	-	-	o	3
Dichloroacetic acid	$Cl_2CHCOOH$	100	-	+	+	+	+	-	+	o	+	1
Dichloroacetic acid methyl ester	$Cl_2CHCOOCH_3$	100	-	-	+	n	+	-	n	-	+	2
Dichloroethane	$C_2H_4Cl_2$	100	-	-	o	+	+	+	-	o	-	3
Dichloroethene	$C_2H_2Cl_2$	100	-	-	o	+	+	+	-	o	-	2
Dichloroisopropyl ether	$(C_3H_7Cl)_2O$	100	-	-	o	n	+	o	o	-	o	2
Dichloromethane	$CH_2Cl_2$	100	-	-	o	o	o	+	-	o	-	2
Dicyclohexylamine	$(C_6H_{11})_2NH$	100	-	-	o	n	+	-	-	-	o	2
Diethylene glycol	$C_4H_{10}O_3$	s	+	+	+	+	+	+	+	+	+	1
Diethylene glycol monoethyl ether	$C_8H_{18}O_3$	100	n	n	+	+	+	n	+/o	o	+	1
Diethyl ether	$C_2H_5OC_2H_5$	100	-	-	o	+	+	-	-	o	o	1
Diethylene glycol	$C_4H_{10}O_3$	s	+	+	+	+	+	+	+	+	+	1
Diglycolic acid	$C_4H_6O_5$	30	+	+	+	+	+	+	n	+/o	+	3
Diheptyl phthalate	$C_{20}H_{26}O_4$	100	-	-	+	+	+	-	n	+	+	1
Diisobutyl ketone	$C_8H_{16}O$	100	-	-	+	+	+	-	+	-	+	1
Diisononyl phthalate	$C_{26}H_{42}O_4$	100	-	-	+	+	+	n	n	+	+	1
Diisopropyl ketone	$C_7H_{14}O$	100	-	-	+	+	+	-	+	-	+	1
Dimethyl carbonate	$(CH_3O)_2CO$	100	n	n	+	+	+	+	-	n	+	1
Dimethylformamide	$HCON(CH_3)_2$	100	-	-	+	-	+	-	+	+/o	+	1
Dimethylhydrazine	$H_2NN(CH_3)_2$	100	n	n	+	n	+	-	+	n	+	3
Dimethyl ketone	$CH_3COCH_3$	100	-	-	+	-	+	-	+	-	+	1
Dimethyl phthalate	$C_{10}H_{10}O_4$	100	-	-	+	+	+	-	+/o	+	+	1
Disodium hydrogen phosphate	$Na_2HPO_4$	s	+	+	+	+	+	+	+	+	+	1
Diethyl phthalate	$C_8H_{10}(COOC_2H_5)_2$	100	-	-	+	+	+	-	+/o	+	+	1
Dioxane	$C_8H_{16}O_2$	100	-	-	o	-	+	-	+/o	-	+	1
Disulfur dichloride	$S_2Cl_2$	100	n	n	n	+	n	+	-	-	n	-
Disulfuric acid	$H_2SO_4 + SO_3$	s	n	-	-	-	+	+	-	+	-	2
DMF	$HCON(CH_3)_2$	100	-	-	+	-	+	-	+	+/o	+	1
DOP	$C_8H_{10}(COOC_2H_5)_2$	100	-	-	+	+	+	-	+/o	+	+	1
Iron(II) chloride	$FeCl_2$	s	+	+	+	+	-	+	+	+	+	+/o
Iron(III) chloride	$FeCl_3$	s	+	+	+	+	-	+	+	+	+	+/o
Iron(III) nitrate	$Fe(NO_3)_3$	s	+	+	+	+	+	+	+	+	+	1
Iron(III) phosphate	$FePO_4$	s	+	+	+	+	+	+	+	+	+	1
Iron(III) sulfate	$Fe_2(SO_4)_3$	s	+	+	+	+	o	+	+	+	+	1
Iron(II) sulfate	$FeSO_4$	s	+	+	+	+	+	+	+	+	+	1
Ferrous sulfate	$FeSO_4$	s	+	+	+	+	+	+	+	+	+	1
Glacial acetic acid	$CH_3COOH$	100	-	50%	+	+	+	-	o	60%	70%	1
Epichlorohydrin	$C_3H_5OCl$	100	-	n	+	-	+	+	o	+	+	3
Acetic ester	$CH_3COOC_2H_5$	100	-	-	35%	+	+	-	+/o	+/o	+	1
Acetic acid	$CH_3COOH$	100	-	50%	+	+	+	-	o	60%	70%	1
Acetic acid anhydride	$(CH_3CO)_2O$	100	-	-	o	-	+	-	+/o	+	o	1
Butyl acetate	$CH_3COOC_4H_9$	100	-	-	o	+	+	-	+/o	+/o	-	1
Acetyl chloride	$CH_3COCl$	100	-	+	n	-	o	+	-	o	n	1
Ethyl acetate	$CH_3COOC_2H_5$	100	-	-	35%	+	+	-	+/o	+/o	+	1
Propyl acetate	$CH_3COOC_3H_7$	100	-	-	+	+	+	-	+/o	-	+	1
Ethanol	$C_2H_5OH$	100	-	+	+	+	+	-	+	+	+	1
Ethanolamine	$HOC_2H_4NH_2$	100	o	n	+	-	+	-	+/o	o	+	1
Ethyl acrylate	$C_8H_{10}COOC_2H_5$	100	-	-	+	o	+	-	+/o	-	+	2
Ethylacrylic acid	$C_4H_7COOH$	100	n	n	+	+	+	n	+/o	n	+	1
Ethyl alcohol	$C_2H_5OH$	100	-	+	+	+	+	-	+	+	+	1
Ethyl benzoate	$C_6H_5COOC_2H_5$	100	n	-	+	o	+	+	-	-	+	1
Ethylbenzene	$C_6H_5-C_2H_5$	100	-	-	o	+	+	o	-	-	o	1
Ethyl bromide	$C_2H_5Br$	100	-	n	+	+	n	+	-	o	+	2
Ethylcyclopentane	$C_6H_{10}$	100	+	+	+	+	+	+	-	-	+	1
Ethylene dichloride	$C_2H_4Cl_2$	100	-	-	o	+	+	+	-	o	-	3
Ethylenediamine	$(CH_2NH_2)_2$	100	o	o	+	-	o	-	+	n	+	2
Ethylene dibromide	$C_2H_4Br_2$	100	-	-	n	+	+	+	-	-	-	3
Ethylene dichloride	$C_2H_4Cl_2$	100	-	-	o	+	+	+	-	o	-	3
Ethylene glycol	$C_2H_4(OH)_2$	100	+	+	+	+	+	+	+	+	+	1
Ethylene glycol ethyl ether	$HOC_2H_4OC_2H_5$	100	n	n	+	+	+	n	+/o	o	+	1
2-Ethylhexanol	$C_8H_{18}O$	100	n	+/o	+	+	+	+	+	-	+	2
Fatty acids	$R-COOH$	100	+	+	+	+	+	+	o	o	+	1
Sodium thiosulfate	$Na_2S_2O_3$	s	+	+	+	+	25%	+	+	+	+	25%
Fluorobenzene	$C_6H_5F$	100	-	-	+	+	+	o	-	-	o	2
Fluoroboric acid	$HF$	35%	+	+	+	+	o	+	+	-	+	1
Hexafluorosilicic acid	$H_2SiF_6$	100	+	30%	30%	+	o	+	+	o	40%	+/o

# ProMinent Chemical Resistance List

Corrosive agent	Formula	Concentration in %	Acrylic	PVC	PP	PVDF	1.4404	FKM	EPDM	PharMed®	PE	HastelloyC	WGK
Hydrofluoric acid	HF	80%	-	40%*	40%**	+	-	+	o	-	40%	+/o	1
Hydrofluoric acid	HF	80%	-	40%*	40%**	+	-	+	o	-	40%	+/o	1
Formaldehyde	CH <sub>2</sub> O	40	+	+	+	+	+	-	+/o	-	+	+	2
Formalin	CH <sub>2</sub> O	40	+	+	+	+	+	-	+/o	-	+	+	2
Formamide	HCONH <sub>2</sub>	100	+	-	+	+	+	+	+	n	+	+	1
Furan	C <sub>4</sub> H <sub>4</sub> O	100	-	-	+	-	+	-	n	-	+	+	3
Furanaldehyde	C <sub>5</sub> H <sub>4</sub> O <sub>2</sub>	100	n	n	n	o	+	-	+/o	-	n	n	2
Furfural	C <sub>5</sub> H <sub>4</sub> O <sub>2</sub>	100	n	n	n	o	+	-	+/o	-	n	n	2
Furfuryl alcohol	OC <sub>2</sub> H <sub>3</sub> CH <sub>2</sub> OH	100	-	-	+	o	+	n	+/o	-	+	+	1
Gallic acid	C <sub>6</sub> H <sub>2</sub> (OH) <sub>3</sub> COOH	5%	+	+	+	+	+	+	+/o	+	+	+	1
Calcium hydroxide	Ca(OH) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Tannin	C <sub>76</sub> H <sub>52</sub> O <sub>46</sub>	50	+	+	+	+	+	+	+	+	+	+	1
Plaster	CaSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Glauber's salt	Na <sub>2</sub> SO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Glucose	C <sub>6</sub> H <sub>12</sub> O <sub>6</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Glycerol	C <sub>3</sub> H <sub>8</sub> (OH) <sub>3</sub>	100	+	+	+	+	+	+	+	+	+	+	1
Glycerol chlorohydrin	C <sub>3</sub> H <sub>5</sub> OCI	100	-	n	+	-	+	+	o	+	+	+	3
Triacetin	C <sub>9</sub> H <sub>18</sub> (CH <sub>2</sub> COO) <sub>3</sub>	100	n	n	+	+	+	-	+	n	+	+	1
Glycine	NH <sub>2</sub> CH <sub>2</sub> COOH	10	+	+	+	+	+	+	+	+	+	+	1
Glycine	NH <sub>2</sub> CH <sub>2</sub> COOH	10	+	+	+	+	+	+	+	+	+	+	1
Glycol	C <sub>2</sub> H <sub>4</sub> (OH) <sub>2</sub>	100	+	+	+	+	+	+	+	+	+	+	1
Glycolic acid	CH <sub>2</sub> OHCOOH	70%	+	37%	+	+	+	+	+	+/o	+	+	1
Green vitriol	FeSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Urea	CO(NH <sub>2</sub> ) <sub>2</sub>	s	+	+/o	+	+	+	+	+	20%	+	+	1
Heptane	C <sub>7</sub> H <sub>16</sub>	100	+	+	+	+	+	+	-	-	+	+	1
Hexachloroplatinic acid	H <sub>2</sub> PtCl <sub>6</sub>	s	n	+	+	+	-	n	+	n	+	-	-
Hexafluoroarsic acid	H <sub>2</sub> SiF <sub>6</sub>	100	+	30%	30%	+	o	+	+	o	40%	+/o	2
Hexane	C <sub>6</sub> H <sub>14</sub>	100	+	+	+	+	+	+	-	-	+	+	1
Hexanal	C <sub>6</sub> H <sub>11</sub> CHO	100	n	n	+	+	+	-	+/o	-	+	+	1
Hexanol	C <sub>6</sub> H <sub>13</sub> OH	100	-	-	+	+	+	n	+	o	+	+	1
Hexanetriol	C <sub>6</sub> H <sub>13</sub> (OH) <sub>3</sub>	100	n	n	+	+	+	+	+	n	+	+	1
Hexene	C <sub>6</sub> H <sub>12</sub>	100	n	+	+	+	+	+	-	-	+	+	1
1-Hexanol	C <sub>6</sub> H <sub>13</sub> OH	100	-	-	+	+	+	n	+	o	+	+	1
Ammonium carbonate	(NH <sub>4</sub> ) <sub>2</sub> CO <sub>3</sub>	40	+	+	+	+	+	+	+	+	+	+	1
Silver nitrate	AgNO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+/o	3
Hydrazin hydrate	N <sub>2</sub> H <sub>4</sub> * H <sub>2</sub> O	s	+	+	+	+	+	n	+	o	+	+	3
Hydroquinone	C <sub>6</sub> H <sub>4</sub> (OH) <sub>2</sub>	s	o	+	+	+	+	+	-	+/o	+	+	2
Hydroxylammonium sulfate	(NH <sub>2</sub> OH) <sub>2</sub> * H <sub>2</sub> SO <sub>4</sub>	10	+	+	+	+	+	+	+	+	+	+	2
Hypochlorous acid	HOCl	s	+	+	o	+	-	+	+/o	+	o	+	1
Iodine	I <sub>2</sub>	s	o	-	+	+	-	+	+/o	+	o	+/o	-
Iodkalium	KI	s	+	+	+	+	+	+	+	+	+	+	1
Hydroiodic acid	HI	s	+	+	+	+	-	-	n	-	+	n	1
Isobutyl alcohol	C <sub>4</sub> H <sub>9</sub> CH(OH)CH <sub>3</sub>	100	-	+	+	+	+	+	+	o	+	+	1
Isopropanol	(CH <sub>3</sub> ) <sub>2</sub> CHOH	100	-	+/o	+	+	+	+	+	o	+	+	1
Isopropyl acetate	CH <sub>3</sub> COOCH(CH <sub>3</sub> ) <sub>2</sub>	100	-	-	+	+	+	-	+/o	+/o	+	+	1
Isopropyl alcohol	(CH <sub>3</sub> ) <sub>2</sub> CHOH	100	-	+/o	+	+	+	+	+	o	+	+	1
Isopropylbenzene	C <sub>6</sub> H <sub>5</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	100	-	-	o	+	+	+	-	-	o	+	1
Isopropyl chloride	CH <sub>3</sub> CHClCH <sub>3</sub>	80%	-	-	o	+	+	+	-	o	o	+/o	2
Isopropylether	C <sub>6</sub> H <sub>14</sub> O	100	-	-	o	+	+	-	-	o	o	+	1
Potassium alum	KAl(SO <sub>4</sub> ) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Caustic potash	KOH	50	+	+	+	+	(25 °C)	+	-	+	10%	+	1
Saltpetre	KNO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Potassium acetate	CH <sub>3</sub> COOK	s	+	+	+	+	+	+	+	+	+	+	1
Potassium aluminium sulfate	KAl(SO <sub>4</sub> ) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Potassium bicarbonate	KHCO <sub>3</sub>	40	+	+	+	+	+	+	+	+	+	+/o	1
Potassium dichromate	K <sub>2</sub> Cr <sub>2</sub> O <sub>7</sub>	s	+	+	+	+	+	25%	+	+	+	10%	3
Potassium bisulfate	KHSO <sub>4</sub>	5%	+	+	+	+	+	+	+	+	+	+	1
Potassium bitartrate	KC <sub>4</sub> H <sub>4</sub> O <sub>6</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Potassium metaborate	KBO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Potassium bromate	KBrO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	2
Potassium bromide	KBr	s	+	+	+	+	+	10%	+	+	+	0.1	1
Potassium carbonate	K <sub>2</sub> CO <sub>3</sub>	s	+	+	+	+	+	+	+	55%	+	+	1
Potassium chlorate	KClO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	2
Potassium chloride	KCl	s	+	+	+	+	-	+	+	+	+	+/o	1
Potassium chromate	K <sub>2</sub> CrO <sub>4</sub>	10	+	+	+	+	+	+	+	+	+	+	3
Chromium(III) potassium sulfate dodecahydrate	KCr(SO <sub>4</sub> ) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Potassium cyanate	KOCN	s	+	+	+	+	+	+	+	+	+	+	2
Potassium cyanide	KCN	s	+	+	+	+	+	5%	+	+	+	5%	3
Potassium dichromate	K <sub>2</sub> Cr <sub>2</sub> O <sub>7</sub>	s	+	+	+	+	+	25%	+	+	+	10%	3
Potassium fluoride	KF	s	+	+	+	+	+	+	+	+	+	+	1
Potassium ferrocyanide	K <sub>4</sub> Fe(CN) <sub>6</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Potassium hexacyanoferrate(III)	K <sub>3</sub> Fe(CN) <sub>6</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Potassium hydrogen fluoride	KHF <sub>2</sub>	s	n	+	+	+	+	+	+	+	+	+	1
Potassium hydroxide	KOH	50	+	+	+	+	(25 °C)	+	-	+	10%	+	1
Potassium iodide	KI	s	+	+	+	+	+	+	+	+	+	+	1
Potassium nitrate	KNO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1



# ProMinent Chemical Resistance List

Corrosive agent	Formula	Concentration in %	Acryl	PVC	PP	PVDF	1.4404	FKM	EPDM	PharMed® PE	Hastel-loyC	WGK
Potassium perchlorate	KClO <sub>4</sub>	s	+	+	+	+	n	+	+	+	+	1
Potassium permanganate	KMnO <sub>4</sub>	s	+	+	+	+	+	+	+	6%	+	2
Potassium persulfate	K <sub>2</sub> S <sub>2</sub> O <sub>8</sub>	s	+	+	+	+	+	+	+	+	+	1
Potassium persulfate	K <sub>2</sub> S <sub>2</sub> O <sub>8</sub>	s	+	+	+	+	+	+	+	+	+	1
Tripotassium phosphate	KH <sub>2</sub> PO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	1
Potassium sulfate	K <sub>2</sub> SO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	1
Potassium sulfite	K <sub>2</sub> SO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	1
Limescale	CaCO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	1
Lime milk	Ca(OH) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	1
Calcium nitrate	Ca(NO <sub>3</sub> ) <sub>2</sub>	s	+	50%	50%	+	+	+	+	+	+	1
Carbolic acid	C <sub>6</sub> H <sub>5</sub> OH	100	-	-	+	+	+	+	-	+	+	2
Silicic acid	SiO <sub>2</sub> * x H <sub>2</sub> O	s	+	+	+	+	+	+	+	+	+	1
Cobalt chloride	CoCl <sub>2</sub>	s	+	+	+	+	-	+	+	+	+	2
Sodium chloride (table salt)	NaCl	s	+	+	+	+	-	+	+	+	+	1
Carbonic acid	"H <sub>2</sub> CO <sub>3</sub> "	s	+	+	+	+	+	+	+	+	+	1
Carbon disulfide	CS <sub>2</sub>	100	-	-	0	+	+	+	-	-	0	2
Carbon tetrachloride	CCl <sub>4</sub>	100	-	-	-	+	+	+	-	-	0	3
Aqua regia	3 HCl + HNO <sub>3</sub>	100	-	+	-	+ <sup>2)</sup>	-	-	0	-	-	2
Cresol	C <sub>6</sub> H <sub>4</sub> CH <sub>3</sub> OH	100	0	0	+	+	+	+	-	-	+	2
Copper(II) acetate	Cu(CH <sub>3</sub> COO) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	3
Copper arsenite	Cu <sub>3</sub> (AsO <sub>3</sub> ) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	3
Copper(II) carbonate	CuCO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	2
Copper(II) chloride	CuCl <sub>2</sub>	s	+	+	+	+	1%	+	+	+	+	2
Copper(II) cyanide	Cu(CN) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	3
Copper(II) fluoride	CuF <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	2
Copper(II) nitrate	Cu(NO <sub>3</sub> ) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+/o	2
Copper(II) sulfate	CuSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	2
Vitriol of copper	CuSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	2
Levoxin	N <sub>2</sub> H <sub>4</sub> * H <sub>2</sub> O	s	+	+	+	+	+	n	+	0	+	3
Lithium bromide	LiBr	s	+	+	+	+	+	+	+	+	+	1
Lithium chloride	LiCl	s	+	+	+	+	-	+	+	+	n	1
Magnesium carbonate	MgCO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+/o	1
Magnesium chloride	MgCl <sub>2</sub>	s	+	+	+	+	0	+	+	+	+	1
Magnesium hydroxide	Mg(OH) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	1
Magnesium nitrate	Mg(NO <sub>3</sub> ) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	1
Magnesium sulfate	MgSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+/o	1
Maleic acid	C <sub>4</sub> H <sub>4</sub> O <sub>4</sub>	s	+	+	+	+	+	+	+	0	+	1
Manganese(II) chloride	MnCl <sub>2</sub>	s	+	+	+	+	-	+	+	+	+	1
Manganese(II) sulfate	MnSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	1
MEK	CH <sub>3</sub> COC <sub>2</sub> H <sub>5</sub>	100	-	-	+	-	+	-	+	-	+	1
Mesityl oxide	C <sub>8</sub> H <sub>8</sub> O	100	-	-	n	n	+	-	+/o	-	n	1
Methacrylic acid	C <sub>5</sub> H <sub>8</sub> COOH	100	n	n	+	+	+	0	+/o	+/o	+	1
Methanol	CH <sub>3</sub> OH	100	-	-	+	+	+	0	+	+/o	+	1
Methoxybutanol	CH <sub>3</sub> O(CH <sub>2</sub> ) <sub>4</sub> OH	100	-	-	+	+	+	+	0	0	+	1
Methyl acetate	CH <sub>3</sub> COOCH <sub>3</sub>	60%	-	-	+	+	+	-	+/o	+/o	+	2
Methyl acetoacetate	C <sub>5</sub> H <sub>8</sub> O <sub>3</sub>	100	-	-	+	+	+	-	+/o	0	+	2
Methyl acrylate	C <sub>5</sub> H <sub>8</sub> COOCH <sub>3</sub>	100	-	-	+	+	+	-	+/o	0	+	2
Methyl alcohol	CH <sub>3</sub> OH	100	-	-	+	+	+	0	+	+/o	+	1
Methylamine	CH <sub>3</sub> NH <sub>2</sub>	32%	+	0	+	0	+	-	+	+	+	2
4-Methylcatechol	C <sub>6</sub> H <sub>3</sub> (OH) <sub>2</sub> CH <sub>3</sub>	s	+	+	+	+	+	+	-	+/o	+	1
Methyl cellulose	-	s	+	+	+	+	+	+	+	+	+	1
Methyl chloroform	CCl <sub>2</sub> CH <sub>3</sub>	100	-	-	0	+	+	+	-	0	0	3
Methylcyclopentane	C <sub>6</sub> H <sub>9</sub> CH <sub>3</sub>	100	+	+	+	+	+	+	-	-	+	1
Methylene chloride	CH <sub>2</sub> Cl <sub>2</sub>	100	-	-	0	0	0	+	-	0	-	2
Methyl ethyl ketone	CH <sub>3</sub> COC <sub>2</sub> H <sub>5</sub>	100	-	-	+	-	+	-	+	-	+	1
Methylglycol	C <sub>3</sub> H <sub>8</sub> O <sub>2</sub>	100	+	+	+	+	+	-	+/o	+	+	1
Methyl isobutyl ketone	CH <sub>3</sub> COC <sub>4</sub> H <sub>9</sub>	100	-	-	+	-	+	-	0	-	+	1
Methyl isopropyl ketone	CH <sub>3</sub> COC <sub>3</sub> H <sub>7</sub>	100	-	-	+	-	+	-	+/o	-	+	1
Methyl methacrylate	C <sub>5</sub> H <sub>8</sub> COOCH <sub>3</sub>	100	-	-	+	+	+	-	-	-	+	1
Methyl oleate	C <sub>17</sub> H <sub>33</sub> COOCH <sub>3</sub>	100	n	n	+	+	+	+	+/o	n	+	1
Methyl salicylate	HOC <sub>6</sub> H <sub>4</sub> COOCH <sub>3</sub>	100	-	-	+	+	+	n	+/o	-	+	1
MIBK	CH <sub>3</sub> COC <sub>3</sub> H <sub>7</sub>	100	-	-	+	-	+	-	0	-	+	1
Lactic acid	C <sub>3</sub> H <sub>6</sub> O <sub>3</sub>	100	-	+	+	+	+/o	+	10%	+/o	+	1
Morpholine	C <sub>4</sub> H <sub>9</sub> ON	100	-	-	+	-	+	n	n	-	+	2
Motor oils	-	100	n	+/o	+	+	+	+	-	-	+	2
Sodium acetate	NaCH <sub>3</sub> COO	s	+	+	+	+	+	+	+	+	+	1
Sodium benzoate	C <sub>6</sub> H <sub>5</sub> COONa	s	+	+	+	+	+	+	+	+	+	1
Sodium bicarbonate	NaHCO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	1
Sodium dichromate	Na <sub>2</sub> Cr <sub>2</sub> O <sub>7</sub>	s	+	+	+	+	+	+	+	+	+	3
Sodium bisulfate	NaHSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	1
Sodium bisulfite	NaHSO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	1
Borax	NaBO <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	1
Sodium bromate	NaBrO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	3
Sodium bromide	NaBr	s	+	+	+	+	+	+	+	+	+	1
Sodium carbonate	Na <sub>2</sub> CO <sub>3</sub>	s	+	+	+	+	+/o	+	+	+	+	1
Sodium chlorate	NaClO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	2
Sodium chloride	NaCl	s	+	+	+	+	-	+	+	+	+	1



# ProMinent Chemical Resistance List

Corrosive agent	Formula	Concentra- tion in %	Acryl	PVC	PP	PVDF	1.4404	FKM	EPDM	PharMed®	PE	Hastel- loyC	WGK
Sodium chlorite	NaClO <sub>2</sub>	24%	+	+	+	+	10%	+	+	+	+	10%	2
Sodium chromate	Na <sub>2</sub> CrO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+	3
Sodium cyanide	NaCN	s	+	+	+	+	+	+	+	+	+	+	3
Sodium metabisulfite	Na <sub>2</sub> S <sub>2</sub> O <sub>5</sub>	s	+	+	+	+	+	n	n	+	+	+	1
Sodium dithionite	Na <sub>2</sub> S <sub>2</sub> O <sub>4</sub>	s	+	10%*	10%	+	+	n	n	+	10%	+/o	1
Sodium fluoride	NaF	s	+	+	+	+	10%	+	+	+	+	+	1
Sodium hydrogen sulfate	NaHSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Sodium hydroxide	NaOH	50	+	+	+	+(60%/25 °C)	+	-	+	30%	+	+	1
Sodium hypochlorite	NaOCl + NaCl	12%	+	+	o	+	-	+	+	+	o	> 10%	2
Sodium iodide	NaI	s	+	+	+	+	+	+	+	+	+	+	1
Sodium metaphosphate	(NaPO <sub>3</sub> ) <sub>n</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Sodium nitrate	NaNO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Sodium nitrite	NaNO <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	2
Sodium oxalate	Na <sub>2</sub> C <sub>2</sub> O <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Sodium perborate	NaBO <sub>2</sub> ·H <sub>2</sub> O <sub>2</sub>	s	+	+/o	+	+	+	+	+	+	+	+/o	1
Sodium perchlorate	NaClO <sub>4</sub>	s	+	+	+	+	10%	+	+	+	+	10%	1
Sodium peroxide	Na <sub>2</sub> O <sub>2</sub>	s	+	+	+	+	+	+	+	n	-	+	1
Sodium peroxodisulfate	Na <sub>2</sub> S <sub>2</sub> O <sub>8</sub>	s	n	+	+	+	+	+	+	+	+	+	1
Sodium salicylate	C <sub>6</sub> H <sub>4</sub> (OH)COONa	s	+	+/o	+	+	+	+	+	+	+	+	1
Sodium silicate	Na <sub>2</sub> SiO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Sodium sulfate	Na <sub>2</sub> SO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Sodium sulfide	Na <sub>2</sub> S	s	+	+	+	+	+	+	+	+	+	+	2
Sodium sulfite	Na <sub>2</sub> SO <sub>3</sub>	s	+	+	+	+	50%	+	+	+	+	50%	1
Sodium tetraborate	Na <sub>2</sub> B <sub>4</sub> O <sub>7</sub> ·10H <sub>2</sub> O	s	+	+	+	+	+	+	+	+	+	+	1
Sodium thiosulfate	Na <sub>2</sub> S <sub>2</sub> O <sub>3</sub>	s	+	+	+	+	25%	+	+	+	+	25%	1
Sodium tripolyphosphate	Na <sub>5</sub> P <sub>3</sub> O <sub>10</sub>	s	+	+	+	+	+	+/o	+	+	+	+	1
Natron	NaHCO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Sodium hydroxide solution	NaOH	50	+	+	+	+(60%/25 °C)	+	-	+	30%	+	+	1
Chile saltpeter	NaNO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Nickel(II) acetate	(CH <sub>3</sub> COO) <sub>2</sub> Ni	s	+	+	+	+	+	-	+	+	+	+	2
Nickel(II) chloride	NiCl <sub>2</sub>	s	+	+	+	+	-	+	+	+	+	+	2
Nickel(II) nitrate	Ni(NO <sub>3</sub> ) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+/o	2
Nickel(II) sulfate	NiSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+/o	2
Nitromethane	CH <sub>3</sub> NO <sub>2</sub>	100	-	-	+	o	+	-	+/o	-	+	+	2
Nitropropane	(CH <sub>3</sub> ) <sub>2</sub> CHNO <sub>2</sub>	100	-	-	+	n	+	-	+/o	-	+	+	2
Nitrotoluene	C <sub>6</sub> H <sub>4</sub> NO <sub>2</sub> CH <sub>3</sub>	100	-	-	+	+	+	o	-	-	+	+	2
Octane	C <sub>8</sub> H <sub>18</sub>	100	o	+	+	+	+	+	-	-	+	+	1
Octanol	C <sub>8</sub> H <sub>17</sub> OH	100	-	-	+	+	+	+	+	-	+	+	1
1-Octanol	C <sub>8</sub> H <sub>17</sub> OH	100	-	-	+	+	+	+	+	-	+	+	1
Octylcresol	C <sub>15</sub> H <sub>24</sub> O	100	-	-	+	+	+	o	n	-	+	+	1
Oil	-	100	n	+/o	+	+	+	+	-	-	+	+	2
Oleum	H <sub>2</sub> SO <sub>4</sub> + SO <sub>3</sub>	s	n	-	-	-	+	+	-	+	-	+	2
Orthophosphoric acid	H <sub>3</sub> PO <sub>4</sub>	85%	50%	+	+	+	+	+	+	+	+	+	1
Oxalic acid	(COOH) <sub>2</sub>	s	+	+	+	+	10%	+	+	+/o	+	+/o	1
Pentane	C <sub>5</sub> H <sub>12</sub>	100	+	+	+	+	+	+	-	-	+	+	1
1-Pentanol	C <sub>5</sub> H <sub>11</sub> OH	100	+	+	+	+	+	-	+	-	+	+	1
PER	C <sub>2</sub> Cl <sub>4</sub>	100	-	-	o	+	+	o	-	o	o	+	3
Tetrachloroethylene	C <sub>2</sub> Cl <sub>4</sub>	100	-	-	o	+	+	o	-	o	o	+	3
Perchloric acid	HClO <sub>4</sub>	70%	n	10%*	10%	+	-	+	+/o	+	+	n	1
Perhydrol	H <sub>2</sub> O <sub>2</sub>	90%	40%	40%*	30%	+	+	30%	30%	+	+	+	1
Petroleum ether	C <sub>10</sub> H <sub>20</sub>	100	+	+/o	+	+	+	+	-	-	+	+	1
Phenol	C <sub>6</sub> H <sub>5</sub> OH	100	-	-	+	+	+	+	-	+	+	+	2
Phenylethyl ether	C <sub>6</sub> H <sub>5</sub> OC <sub>2</sub> H <sub>5</sub>	100	-	-	+	n	+	-	-	-	+	+	2
Phenylhydrazine	C <sub>6</sub> H <sub>5</sub> NNH <sub>2</sub>	100	-	-	o	+	+	o	-	-	o	+	2
Phosphoric acid	H <sub>3</sub> PO <sub>4</sub>	85%	50%	+	+	+	+	+	+	+	+	+	1
Phosphorus trichloride	PCl <sub>3</sub>	100	-	-	+	+	+	o	+	+/o	+	+	1
Phosphoryl chloride	POCl <sub>3</sub>	100	-	-	+	+	n	+	+	n	+	+	1
Phthalic acid	C <sub>6</sub> H <sub>4</sub> (COOH) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Picric acid	C <sub>6</sub> H <sub>2</sub> (NO <sub>3</sub> ) <sub>3</sub> OH	s	+	+	+	+	+	+	+	-	+	+	2
Piperidine	C <sub>5</sub> H <sub>11</sub> N	100	-	-	n	n	+	-	-	-	n	+	2
Potassium carbonate	K <sub>2</sub> CO <sub>3</sub>	s	+	+	+	+	+	+	+	55%	+	+	1
Propionitrile	CH <sub>3</sub> CH <sub>2</sub> CN	100	n	n	+	+	+	+	-	-	+	+	2
Propionic acid	C <sub>2</sub> H <sub>5</sub> COOH	100	o	+	+	+	+	+	+	+/o	+	+	1
Propyl acetate	CH <sub>3</sub> COOC <sub>3</sub> H <sub>7</sub>	100	-	-	+	+	+	-	+/o	-	+	+	1
Propylene glycol	CH <sub>2</sub> CHOHCH <sub>2</sub> OH	100	+	+	+	+	+	+	+	+	+	+	1
Pyridine	C <sub>5</sub> H <sub>5</sub> N	100	-	-	o	-	+	-	-	o	+	+	2
Pyrrole	C <sub>4</sub> H <sub>5</sub> NH	100	n	n	+	n	+	-	-	-	+	+	2
Mercury	Hg	100	+	+	+	+	+	+	+	+	+	+	3
Mercury(II) chloride	HgCl <sub>2</sub>	s	+	+	+	+	-	+	+	+	+	+	3
Mercury(II) cyanide	Hg(CN) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	3
Mercury(II) nitrate	Hg(NO <sub>3</sub> ) <sub>2</sub>	s	+	+	+	+	+	+	+	+	+	+	3
Salicylic acid	HOC <sub>6</sub> H <sub>4</sub> COOH	s	+	+	+	+	+	+	+	+	+	+/o	1
Salmiac	NH <sub>4</sub> Cl	s	+	+	+	+	-	+	+	+	+	+/o	1
Ammonia solution	"NH <sub>4</sub> OH"	30	+	+	+	+(25 °C)	+	-	+	+	+	+	2
Nitric acid	HNO <sub>3</sub>	99%	10%	10%*	50%	65% <sup>2)</sup>	50%	65%	10%	35%	50%	65%	1
Hydrochloric acid	HCl	38%	32%	+	+	+	-	+	o	o	+	o	1



# ProMinent Chemical Resistance List

Corrosive agent	Formula	Concentration in %	Acryl	PVC	PP	PVDF	1.4404	FKM	EPDM	PharMed®	PE	Hastel-loyC	WGK
Salt water	-	s	+	+/o	+	+	+/o	+	+	+	+	+	1
Sulfur chloride	S <sub>2</sub> Cl <sub>2</sub>	100	n	n	n	+	n	+	-	-	n	n	-
Disulfur dichloride	S <sub>2</sub> Cl <sub>2</sub>	100	n	n	n	+	n	+	-	-	n	n	-
Carbon disulfide	CS <sub>2</sub>	100	-	-	o	+	+	+	-	-	o	+	2
Sulfuric acid	H <sub>2</sub> SO <sub>4</sub>	98%	30%	50%	85%	+	20%	+	80%	30%	80%	+	1
Sulfuric acid, fuming	H <sub>2</sub> SO <sub>4</sub> + SO <sub>3</sub>	s	n	-	-	-	+	+	-	+	-	+	2
Sulfurous acid	H <sub>2</sub> SO <sub>3</sub>	s	+	+	+	+	10%	+	+	+	+	+	1
Silver bromide	AgBr	s	+	+	+	+	+/o	+	+	+	+	+	1
Silver chloride	AgCl	s	+	+	+	+	-	+	+	+	+	+/o	1
Silver nitrate	AgNO <sub>3</sub>	s	+	+	+	+	+	+	+	+	+	+/o	3
Starch	(C <sub>6</sub> H <sub>10</sub> O <sub>5</sub> ) <sub>n</sub>	s	+	+	+	+	+	+	n	+	+	+	1
Styrene	C <sub>6</sub> H <sub>5</sub> CHCH <sub>2</sub>	100	-	-	o	+	+	o	-	-	o	+	2
Sulfuryl chloride	SO <sub>2</sub> Cl <sub>2</sub>	100	-	-	-	o	n	+	o	-	-	n	1
Tetrachloroethane	C <sub>2</sub> H <sub>2</sub> Cl <sub>4</sub>	100	-	-	o	+	+	o	-	o	o	+	3
Tetrachloroethylene	C <sub>2</sub> Cl <sub>4</sub>	100	-	-	o	+	+	o	-	o	o	+	3
Tetrachloromethane	CCl <sub>4</sub>	100	-	-	-	+	+	+	-	-	o	+	3
Tetraethyllead	Pb(C <sub>2</sub> H <sub>5</sub> ) <sub>4</sub>	100	+	+	+	+	+	+	-	n	+	+	3
Tetrahydrofuran	C <sub>4</sub> H <sub>8</sub> O	100	-	-	o	-	+	-	-	-	o	+	1
Tetralin	C <sub>10</sub> H <sub>8</sub>	100	-	-	-	+	+	+	-	-	o	+	3
Thionyl chloride	SOCl <sub>2</sub>	100	-	-	-	+	n	+	+	+	-	n	1
Thiophene	C <sub>4</sub> H <sub>4</sub> S	100	n	-	o	n	+	-	-	-	o	+	3
Titanium tetrachloride	TiCl <sub>4</sub>	100	n	n	n	+	n	o	-	n	n	n	1
Toluene	C <sub>6</sub> H <sub>5</sub> CH <sub>3</sub>	100	-	-	o	+	+	o	-	-	o	+	2
Toluene diisocyanate	C <sub>6</sub> H <sub>3</sub> (NCO) <sub>2</sub>	100	n	n	+	+	+	-	+/o	n	+	+	2
Tributyl phosphate	(C <sub>4</sub> H <sub>9</sub> ) <sub>3</sub> PO <sub>4</sub>	100	n	-	+	+	+	-	+	+	+	+	1
Trichloroacetic acid	CCl <sub>3</sub> COOH	50	-	+	+	+	-	-	o	+/o	+	+	1
Trichloroethane	CCl <sub>3</sub> CH <sub>3</sub>	100	-	-	o	+	+	+	-	o	o	+	3
Trichloroethylene	C <sub>2</sub> HCl <sub>3</sub>	100	-	-	o	+	+/o	o	-	o	o	+	3
Triethanolamine	N(C <sub>2</sub> H <sub>4</sub> OH) <sub>3</sub>	100	+	o	+	n	+	-	+/o	o	+	+	1
Tricresyl phosphate	(C <sub>7</sub> H <sub>7</sub> ) <sub>3</sub> PO <sub>4</sub>	90%	-	-	+	n	+	o	+	+	+	+	2
Trisodium phosphate	Na <sub>3</sub> PO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Tris(2-ethylhexyl) phosphate	(C <sub>8</sub> H <sub>17</sub> ) <sub>3</sub> PO <sub>4</sub>	100	n	-	+	+	+	o	+	+	+	+	2
Hypochlorous acid	HOCl	s	+	+	o	+	-	+	+/o	+	o	+	1
Vinyl acetate	CH <sub>2</sub> =CHOOCCH <sub>3</sub>	100	-	-	+	+	+	n	n	+/o	+	+	2
Hydrogen peroxide	H <sub>2</sub> O <sub>2</sub>	90%	40%	40%*	30%	+	+	30%	30%	+	+	+	1
Tartaric acid	C <sub>4</sub> H <sub>6</sub> O <sub>6</sub>	s	50%	+	+	+	+	+	+/o	+	+	+	1
Xylene	C <sub>6</sub> H <sub>4</sub> (CH <sub>3</sub> ) <sub>2</sub>	100	-	-	-	+	+	o	-	-	o	+	2
Zinc acetate	(CH <sub>3</sub> COO) <sub>2</sub> Zn	s	+	+	+	+	+	-	+	+	+	+	1
Zinc chloride	ZnCl <sub>2</sub>	s	+	+	+	+	-	+	+	+	+	n	1
Zinc sulfate	ZnSO <sub>4</sub>	s	+	+	+	+	+	+	+	+	+	+/o	1
Tin(II) chloride	SnCl <sub>2</sub>	s	+	o	+	+	-	+	+	+	+	+/o	1
Tin(II) sulfate	SnSO <sub>4</sub>	s	n	+	+	+	+	+	+	+	+	+/o	1
Tin(IV) chloride	SnCl <sub>4</sub>	s	n	+	+	+	-	+	+	+	+	+	1
Citric acid	C <sub>6</sub> H <sub>8</sub> O <sub>7</sub>	s	+	+	+	+	+	+	+	+	+	+	1
Sugar solution	-	s	+	+	+	+	+	+	+	+	+	+	1

<sup>1)</sup> Chlorine dioxide is capable of penetrating PVDF without destroying it. This can lead to damage to PVDF-coated parts.

# ProMinent Chemical Resistance List

## Overview of the Resistance of Soft PVC Hoses (Guttasyn®) to the Most Common Chemicals

This data applies to standard conditions (20 °C, 1,013 mbar).

+	resistant
o	conditionally resistant
-	not resistant

The data has been taken from relevant manufacturers' literature and supplemented by our own tests and experience. As the resistance of a material also depends on other factors, especially pressure and operating conditions etc., this list should merely be regarded as an initial guide and does not claim to offer any guarantees. Take into consideration the fact that conventional feed chemicals are largely compounds, the corrosiveness of which cannot simply be calculated by adding together the corrosiveness of each individual component. In cases such as these the material compatibility data produced by the chemical manufacturer must be read as a matter of priority when selecting a material. Safety data sheets do not provide this information and cannot therefore replace application-specific documentation.

Corrosive agent	Concentration in %	Evaluation
Acetone	all	-
Acetylene tetrabromide	100	-
Alums of all kinds, aqueous	all	+
Aluminium salts, aqueous	all	+
Ammonium, aqueous	15	-
Ammonium, aqueous	saturated	-
Ammonium salts, aqueous	all	+
Aniline	100	-
Benzene	100	-
Bisulfite, aqueous	40	+
Borax solution	all	+
Boric acid, aqueous	10	+
Bromine, vaporous and liquid	-	-
Hydrogen bromide	10	+
Butanol	100	+
Butyric acid, aqueous	20	+
Butyric acid, aqueous	conc.	-
Butyl acetate	100	-
Calcium chloride, aqueous	all	+
Chlorinated hydrocarbons	all	-
Chrome-alum, aqueous	all	+
Chromic acid, aqueous	50	-
Dextrin, aqueous	saturated	+
Diesel oils, compressed oils	100	o
Diethyl ether	100	-
Fertilizing manure salt, aqueous	all	+
Ferric chloride, aqueous	all	+
Glacial acetic acid	100	-
Acetic ester	100	-
Acetic acid, aqueous	10	+
Acetic acid	50	o
Acetic acid (wine vinegar)	-	o
Acetic acid anhydride	100	-
Ethanol	96	-
Ethyl acetate	100	-
Ethylene glycol	30	+
Formaldehyde, aqueous	30	o
Difluorodichloromethane	100	-
Glycerol	100	-
Glucose, aqueous	saturated	+
Halogens	all	-
Urea, aqueous	all	+
Caustic potash	15	+
Potassium bichromate, aqueous	saturated	+
Potassium persulfate, aqueous	saturated	+
Creosote	-	-
Sodium chloride, aqueous	all	+
Carbonic acid	all	+
Copper sulfate, aqueous	all	+
Magnesium salts, aqueous	all	+



# ProMinent Chemical Resistance List

Corrosive agent	Concentration in %	Evaluation
Methyl alcohol	100	+
Methylene chloride	100	-
Sodium hypochlorite	15	+
Sodium salts	-	-
Sodium hydroxide solution	aqueous	+
Oils	-	-
Perchloric acid	all	0
Phenol, aqueous	all	0
Phosphoric acid, aqueous	100	-
Nitric acid, aqueous	25	+
Hydrochloric acid	15	+
Sulfur dioxide, gaseous	all	+
Carbon disulfide	100	-
Sulfuric acid	30	+
Hydrogen sulfide, gaseous	100	-
Silver nitrate	10	+
Tetrachloromethane	100	-
Ink	-	+
Toluene	100	-
Trichloroethylene	100	-
Hydrogen peroxide	up to 10	+
Xylene	100	-
Zinc salts	all	+



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